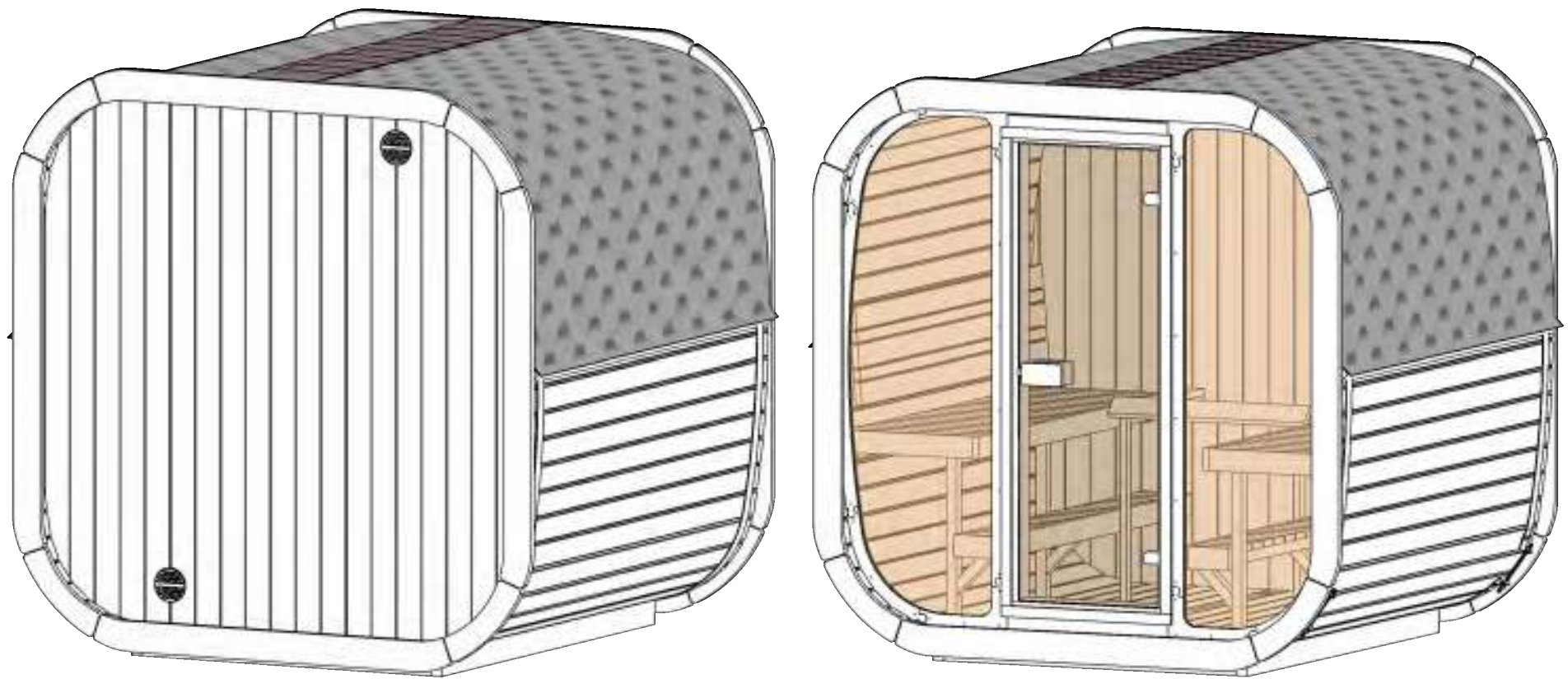


FINSAUNA®

Solara 600 79D" x 91W" 93H"



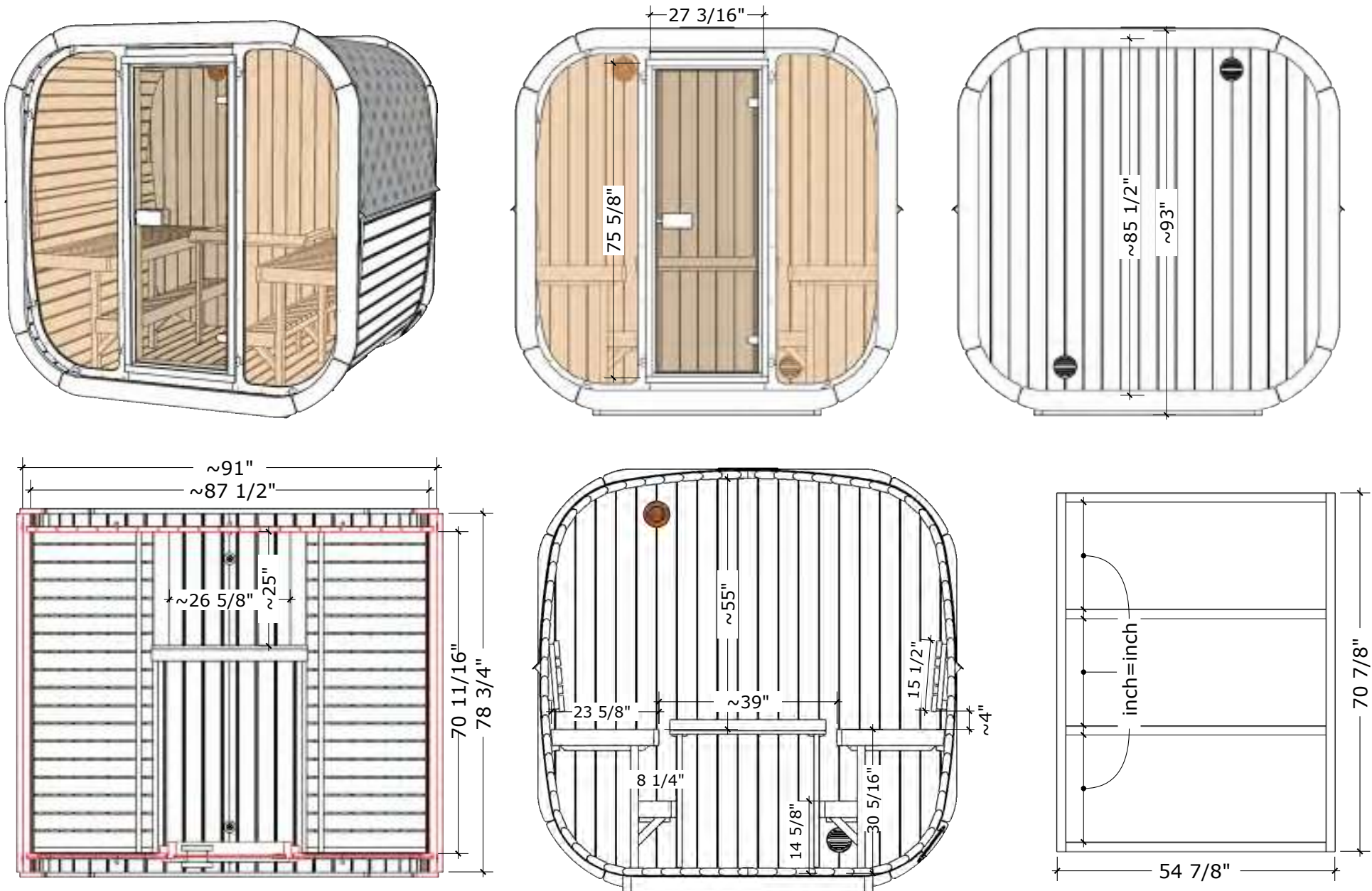
Note: Please read manual before construction

Rev: 3.0_10/2025

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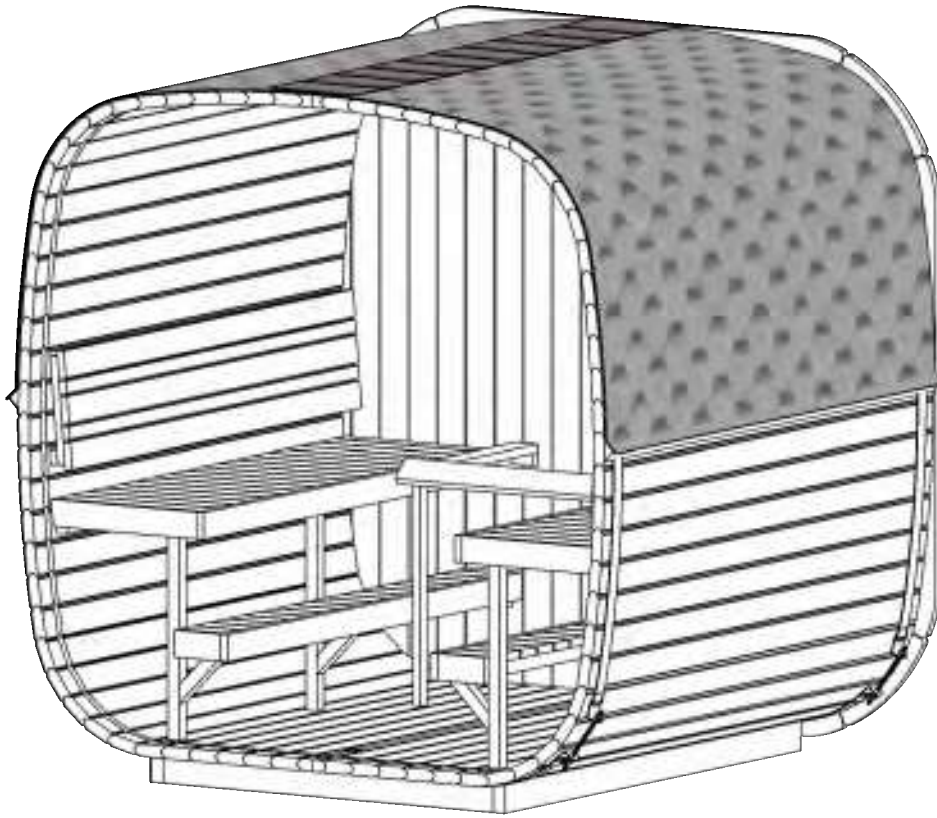
- 1. — 1.1 Sauna Dimensions
- 1.2 Sauna Overview
- 2. — 2.1 Tools
- 3. — 3.1 Details list 1
- 3.2 Details list 2
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- 4. — 4.1 Exterior
- 4.2 Base frame
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- 4.6 Front wall installation
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- 4.8 Wall staves
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- 4.10 Band installation1
- 4.11 Band installation + Vent
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- 4.14 Benches installation
- 4.15 Heater guard + backrest
- 4.16 Door installation
- 4.17 Water diverter installation
- 4.18 Roof shingles underlay installation
- 4.19 Roof shingles installation
- 4.20 Endboards installation
- Warranty & door info



FINSAUNA®

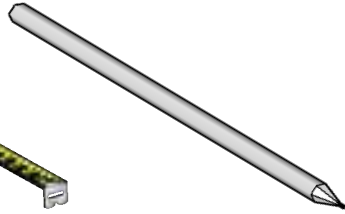
Solara 600 Sauna 79D" x 93H"



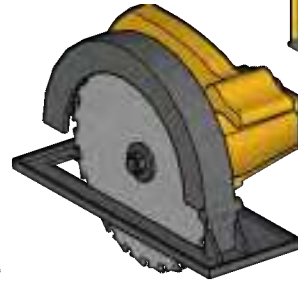
Tools needed



MEASURING TAPE



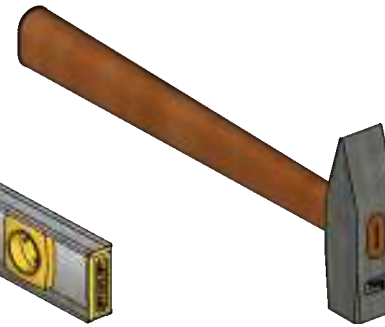
MARKER PEN



CIRCULAR SAW



LEVEL



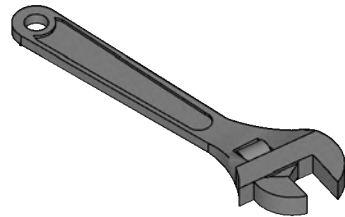
HAMMER



EXTRA HANDS



DRILL



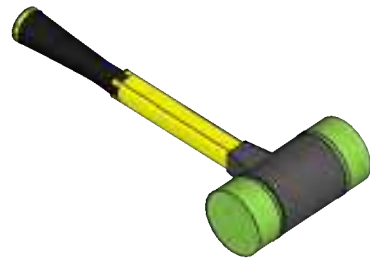
CRESSENT WRENCH



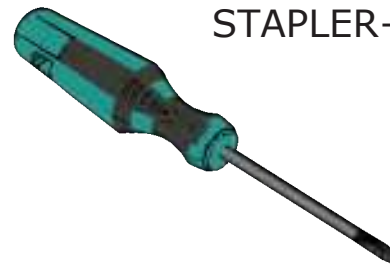
STAPLER+ STAPLES



UTILITY KNIFE



RUBBER Mallet

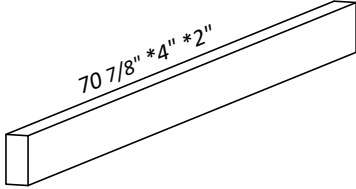
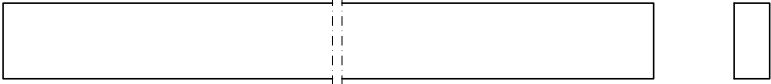
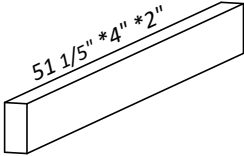
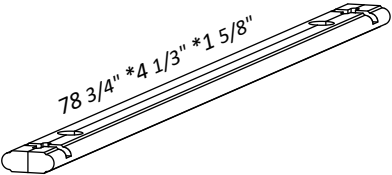
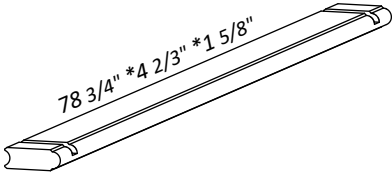
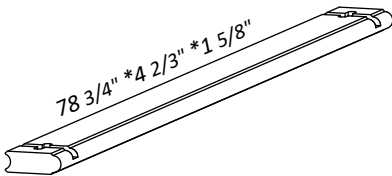
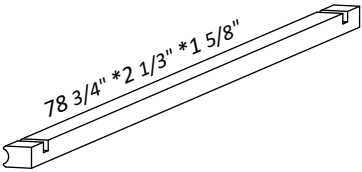


SCREWDRIVER (HEX4)

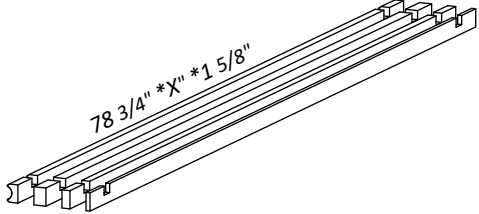
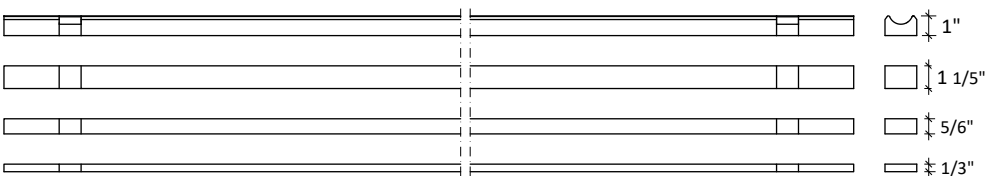
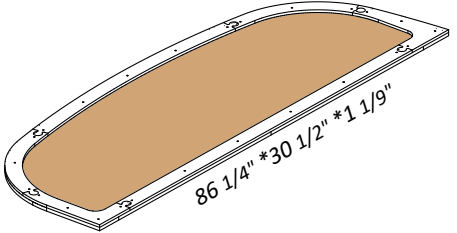
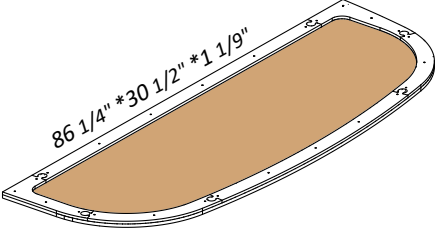
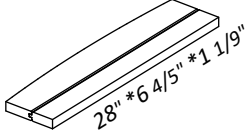
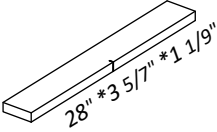
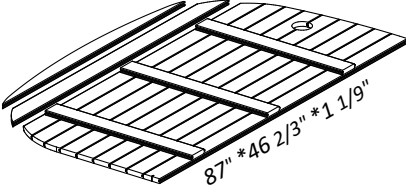


RATCHET STRAP

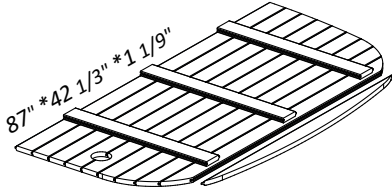
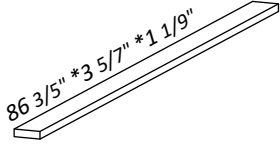
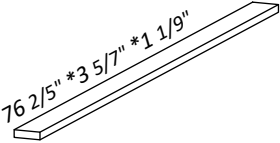
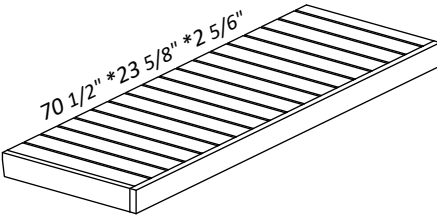
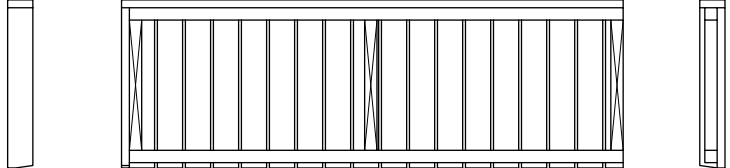
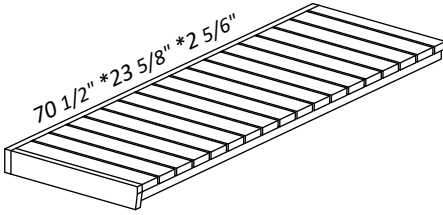
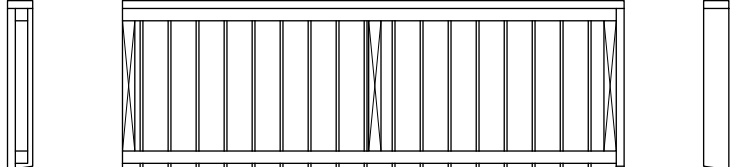
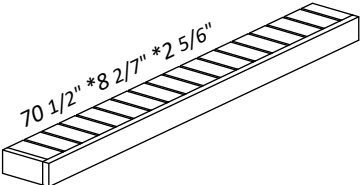
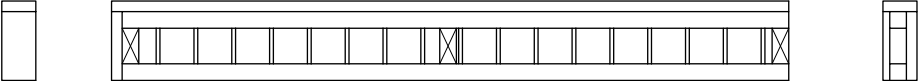
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Part 1 Article. KSM100/1800_PR	x2		
Part 2 Article. KSM100/1300_PR	x4		
Part 3 Article. 2-TSTL110/2000-02	x1		
Part 3a Article. TSTL117/2000X-01	x71		
Part 3a/H Article. TSTL117/2000X	x2		
Part 6 Part 3 vastaspool Article. TSTL59/2000XL	x2		

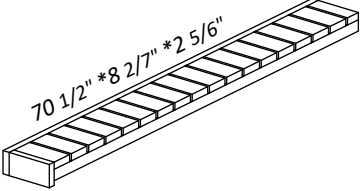
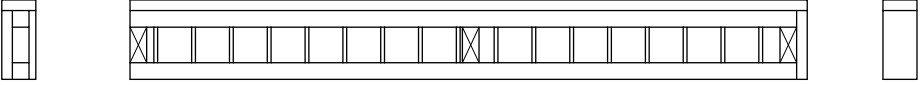
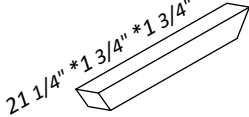
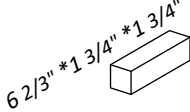
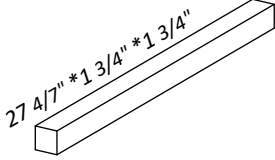
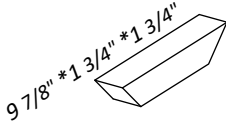
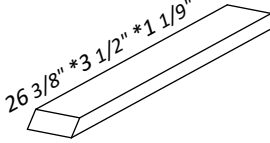
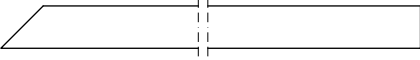
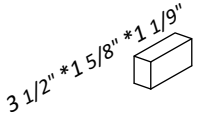
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Part Sa Article. 2-IC26KE-PR12/15P_MU	x1 		
Part Sb Article. 2-IC26KE-PR12/15V_MU	x1 		
Part Ta Article. 2-KSL28/173/710_MU	x1 		
Part Tb Article. KTL94/710X_MU	x1 		
Part Y1 Article. 2-TIC26PT/28V	x1 		

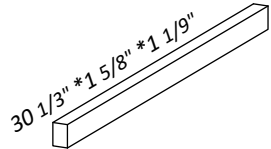
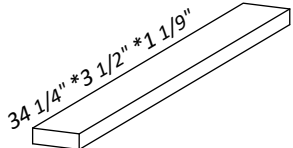
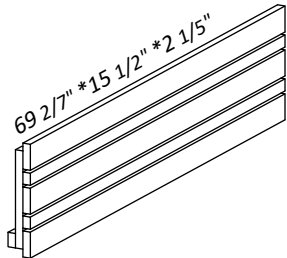
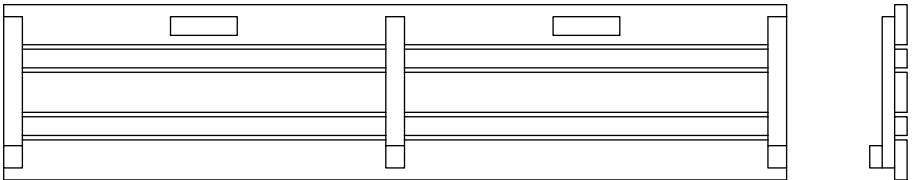
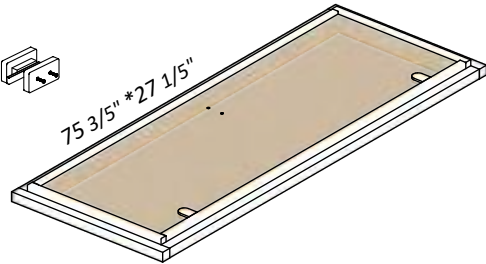
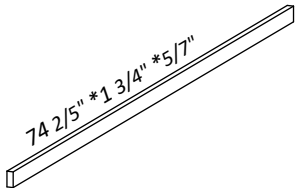
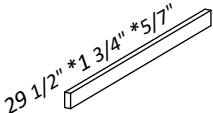
Details list 3/7

Part Y2 Article. 2-TIC26PT/28P	x1		
Part U1 Article. KTL94/2200	x1		
Part U2 Article. KTL94/1940	x1		
Part 10/2 Article. 2-TLA600/1791V	x1		
Part 10/1 Article. 2-TLA600/1791P	x1		
Part 11/2 Article. 2-TLA210/1791V	x1		

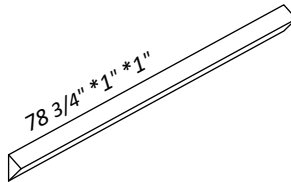
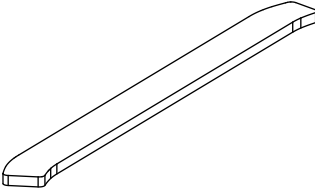
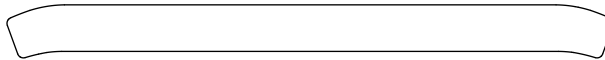
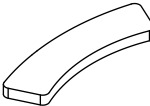
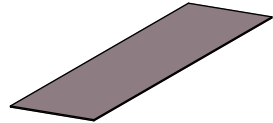
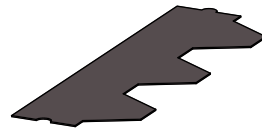
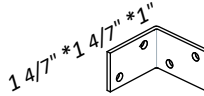
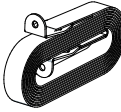
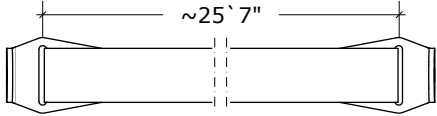
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Part 11/1 Article. 2-TLA210/1791P	x1		
Part 10a Article. THP44/540XP	x2		
Part 10c Article. THP44/170	x6		
Part 11a Article. THP44/700	x4		
Part 11b Article. THP44/250XP	x4		
Part 15a Article. TLAV90/670XP	x2		
Part 15b Article. TLAV42/90	x2		

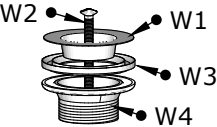
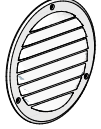
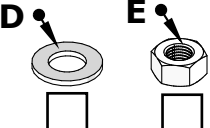
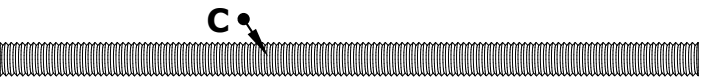
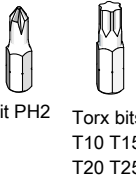
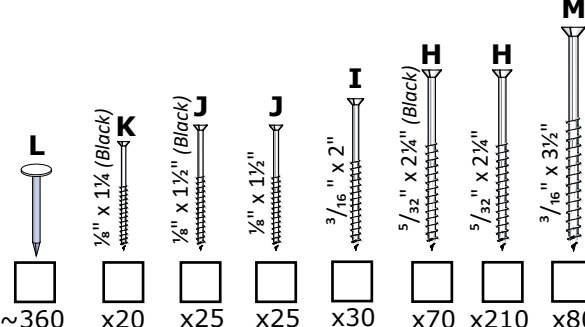
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Part 15c	x2		
Article. TLAV42/770			
Part 15d	x1		
Article. TLAV90/870			
Part 26	x2		
Article. 2-TST394/1760			
Part 21	x1		
Article. 2-D690/1920PR8M_MU			
Part 21a	x2		
Article. KHL44/1890_MU			
Part 21b	x2		
Article. KHL44/750_MU			

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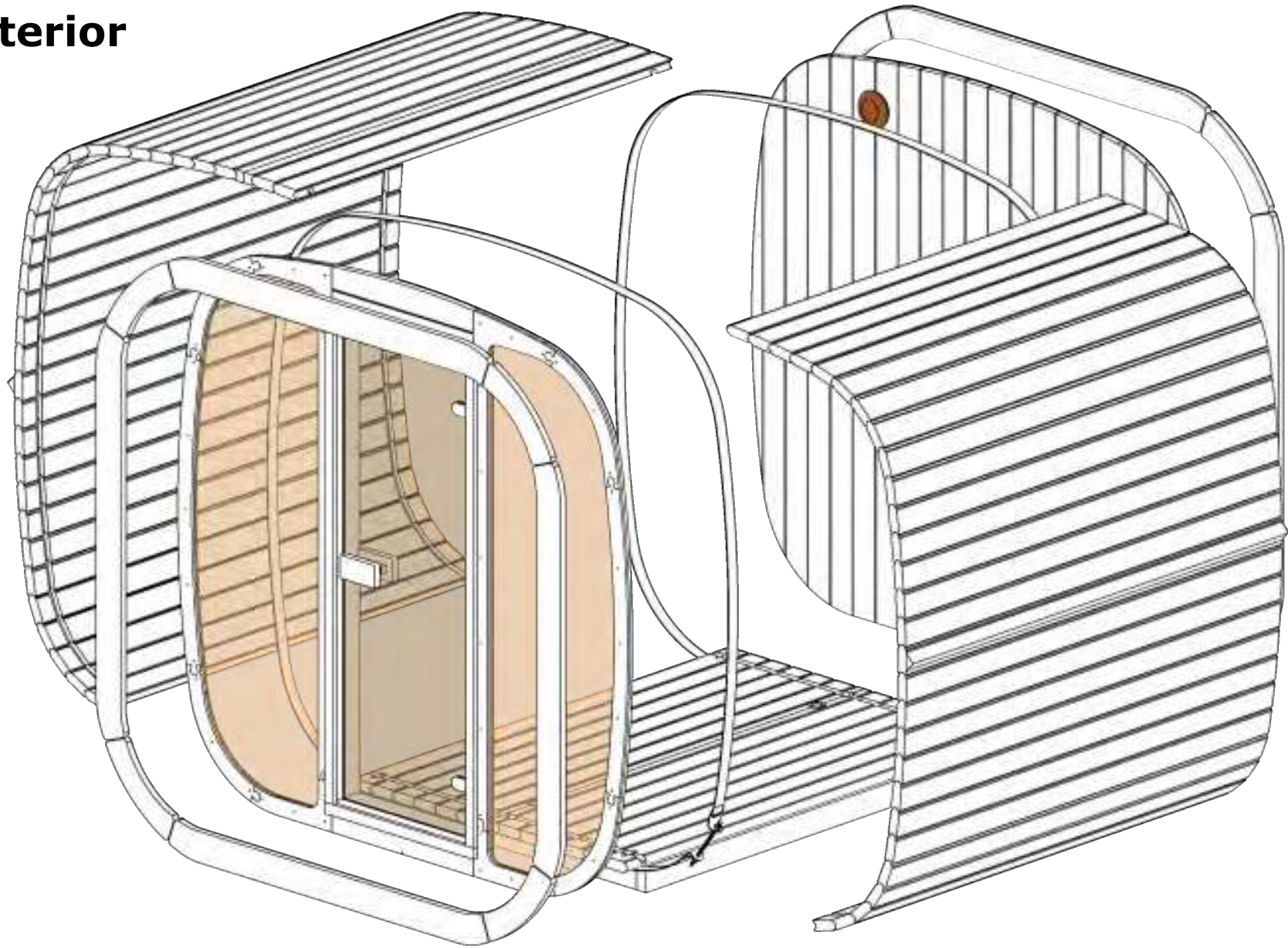
Part 22	x2		
	Article. TSTL50/2000X		
Part 25a	x8		
	Article. OL-IC26-01_MU		
Part 25b	x8		
	Article. OL-IC26-02_MU		
Underlay felt	39` 5"		
	Article. KATAL		
Part N	x8		
	Article. KAT-HAR_MU		
Part O	x61		
	Article. KAT-SIN_MU		
Part V	x4		
	Article. KI-VIN-25/40/40-ZN		
Part A	x2		
	Article. 2-VITS7800-KLZN		

Details list 7/7

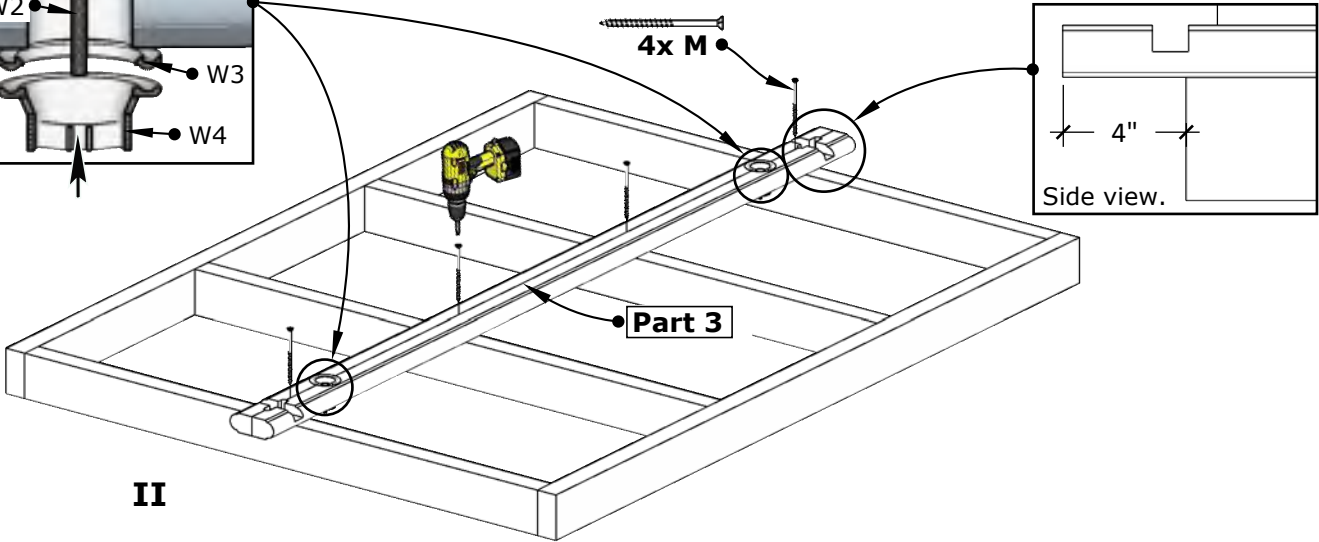
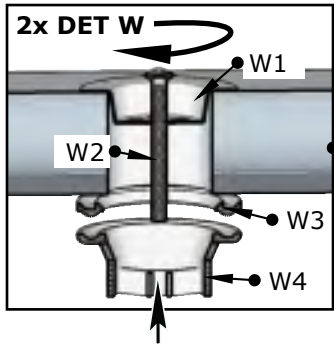
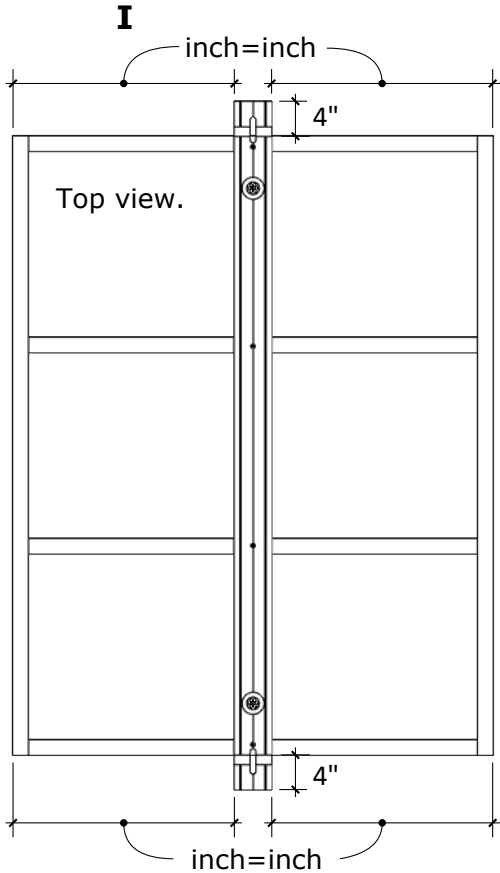
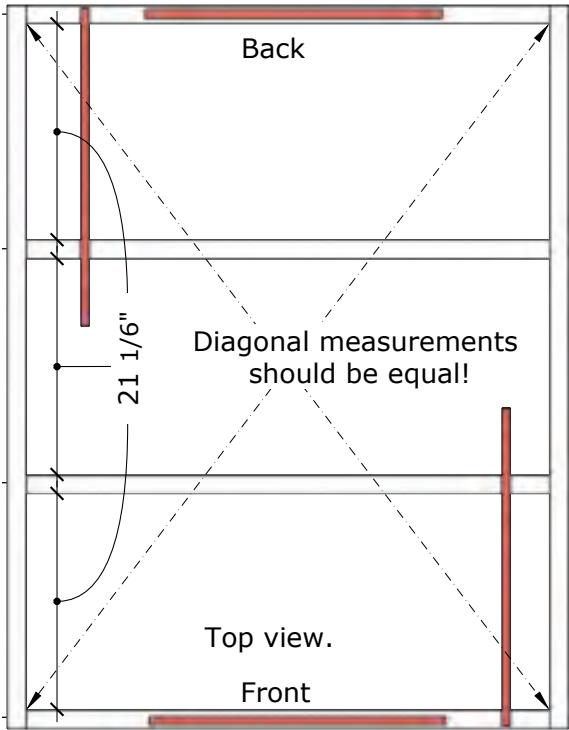
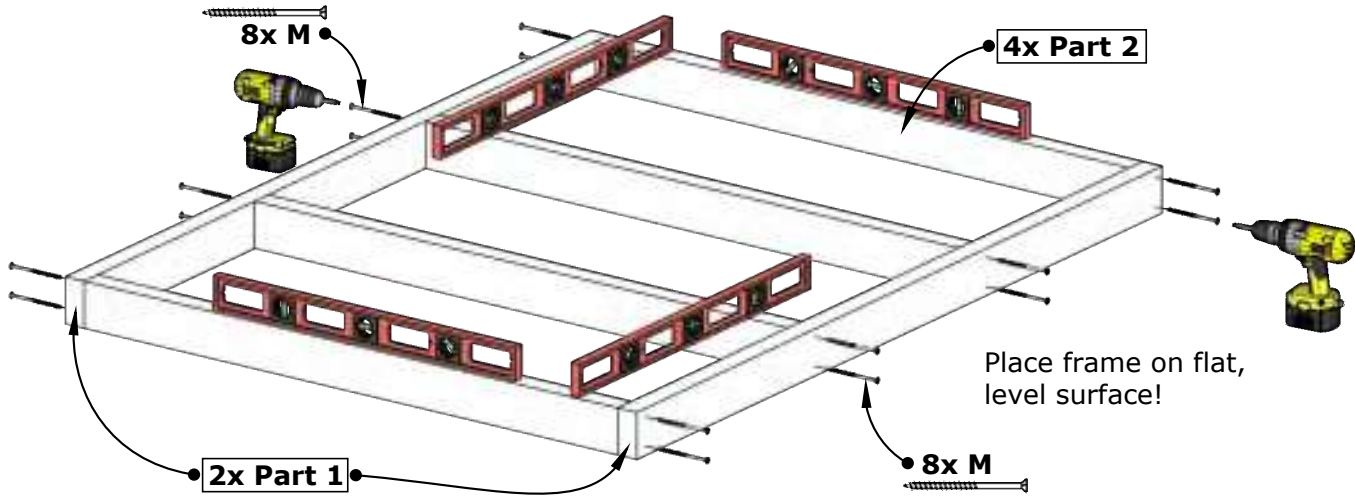
Part W Article. MU-TRAPP	x2 kmpl		
Part G Article. MU-VENT-PU	x1		
Part F Article. MU-VENT-ZN-MUS	x3		
Article. KI-KERL-12-RV1	x2		Article. KI-USA-125-220M
			

Solara 600 Sauna 79D" x 93H"

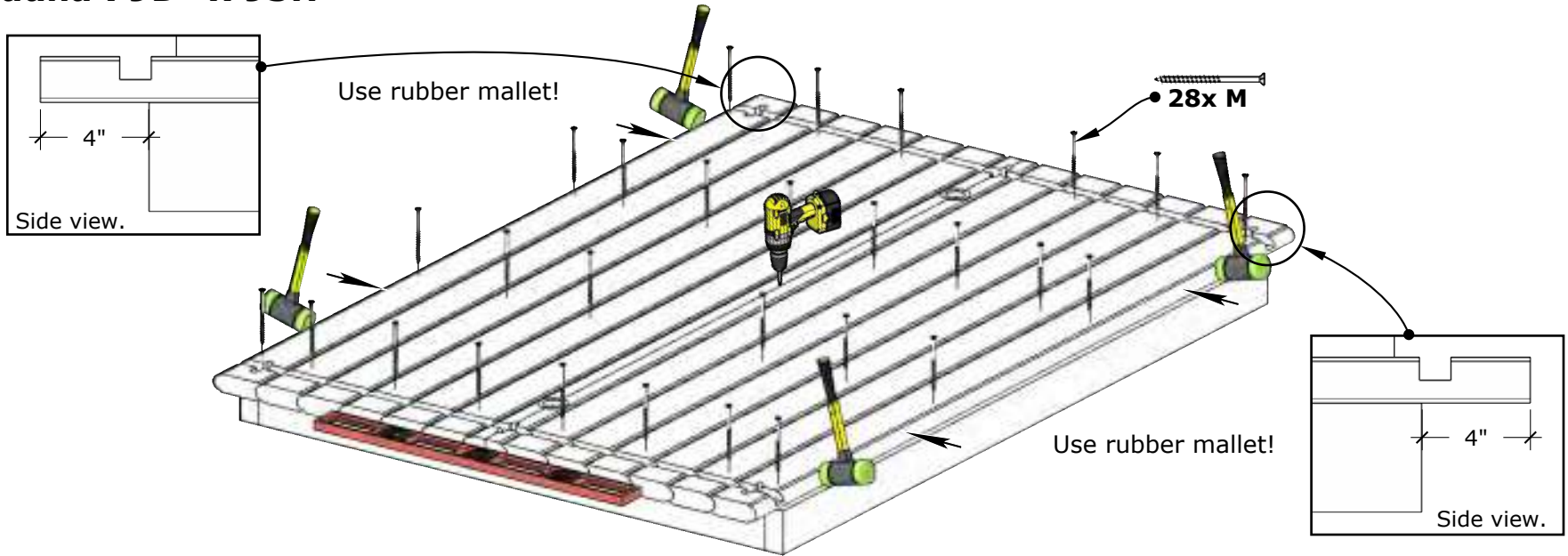
Exterior



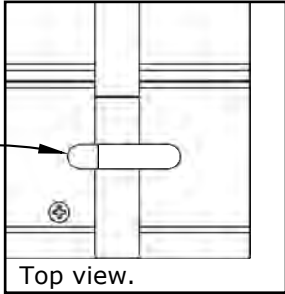
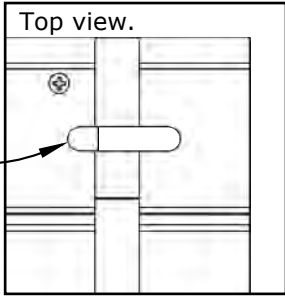
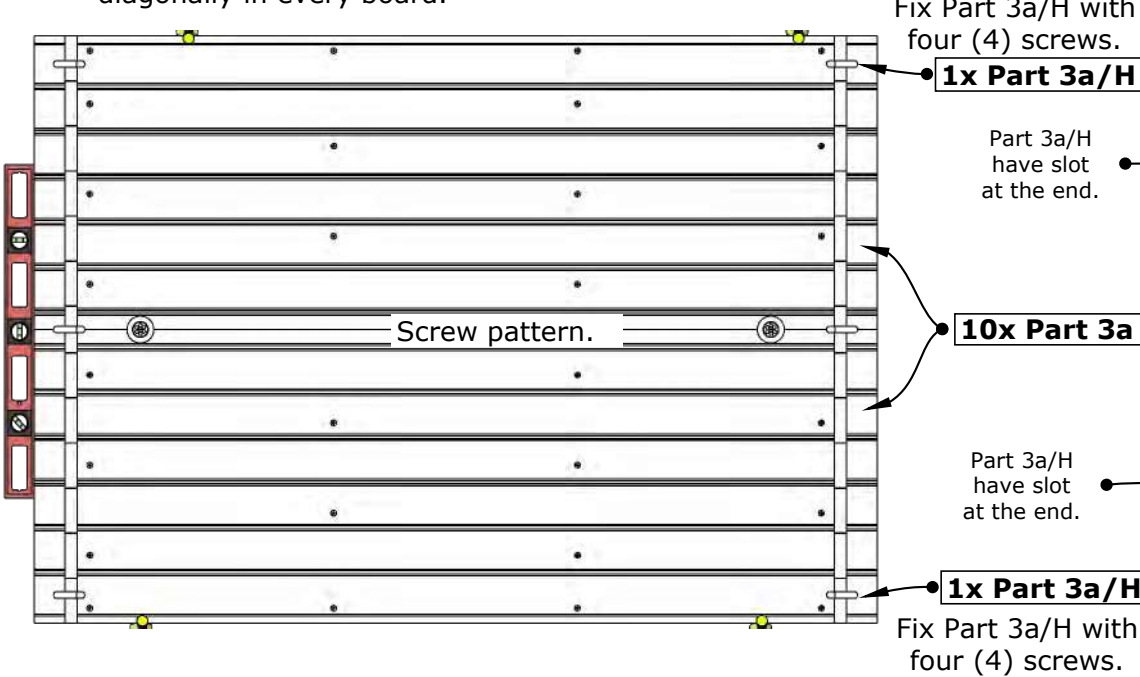
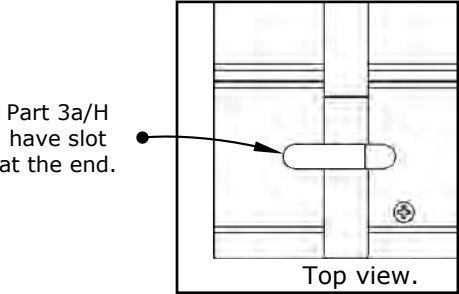
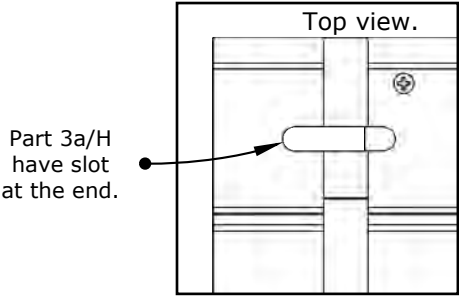
Solara 600 Sauna 79D" x 93H"



Solara 600 Sauna 79D" x 93H"

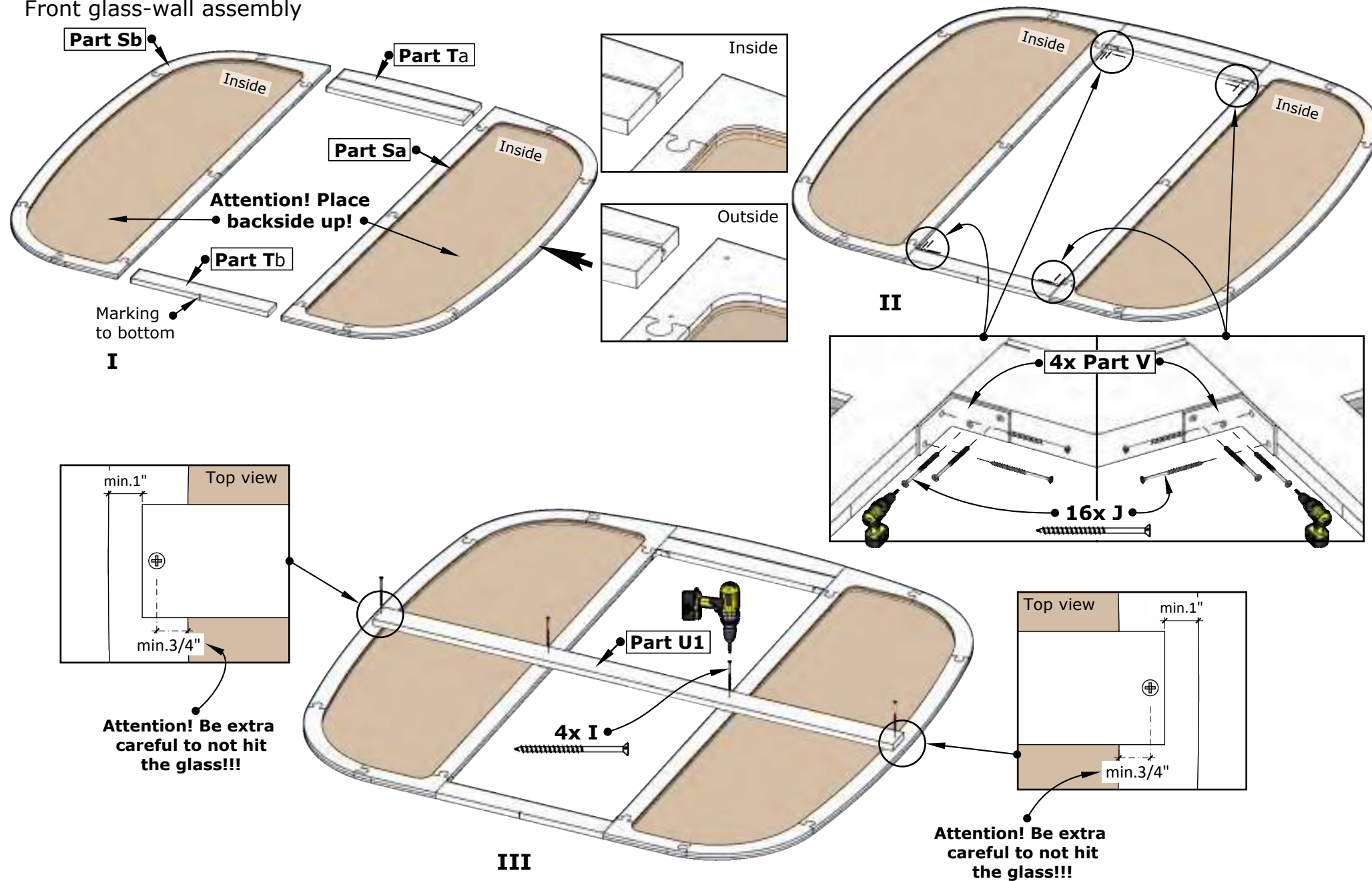


Fix screws over the one board, diagonally in every board.



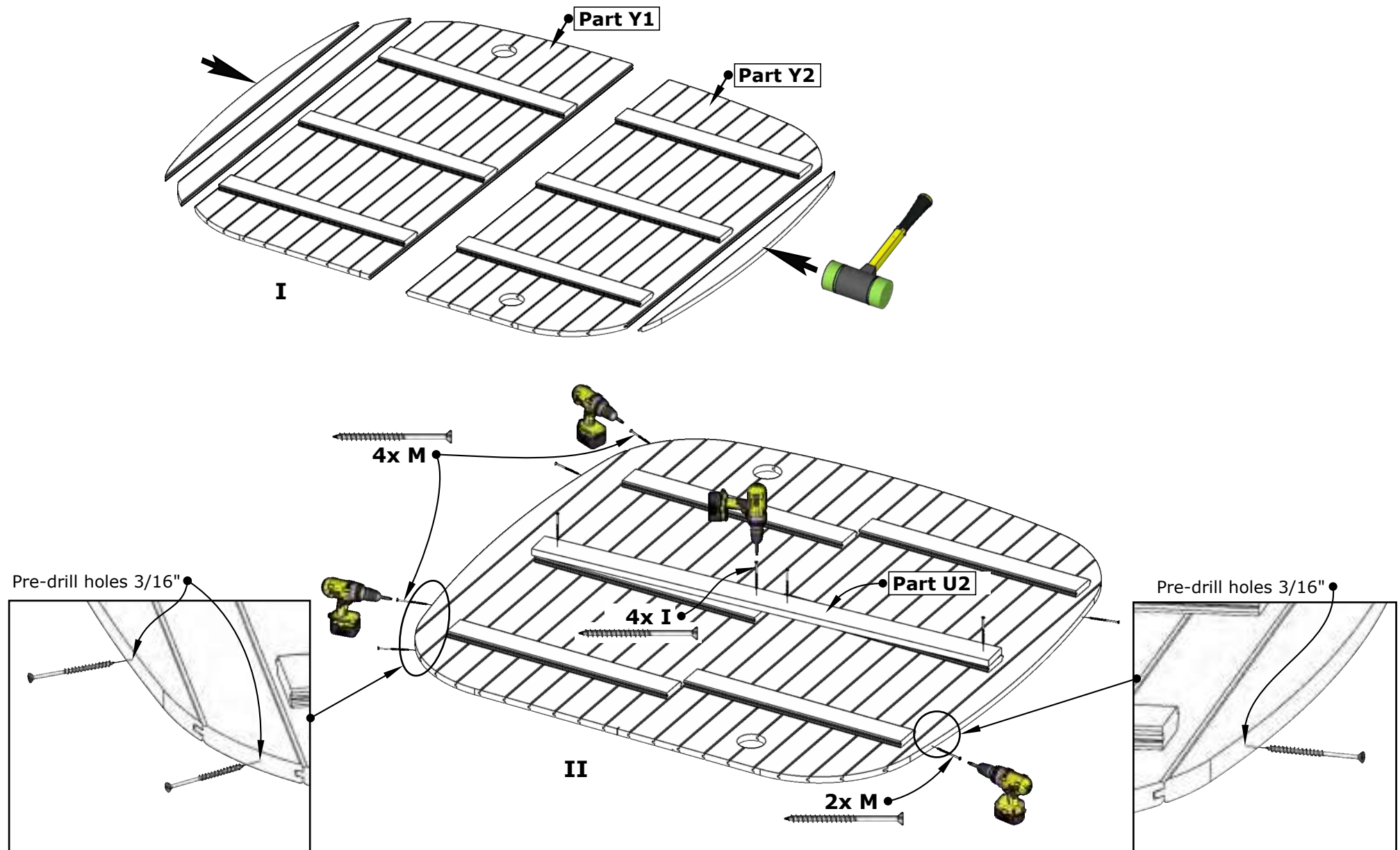
Solara 600 Sauna 79D" x 93H"

Front glass-wall assembly

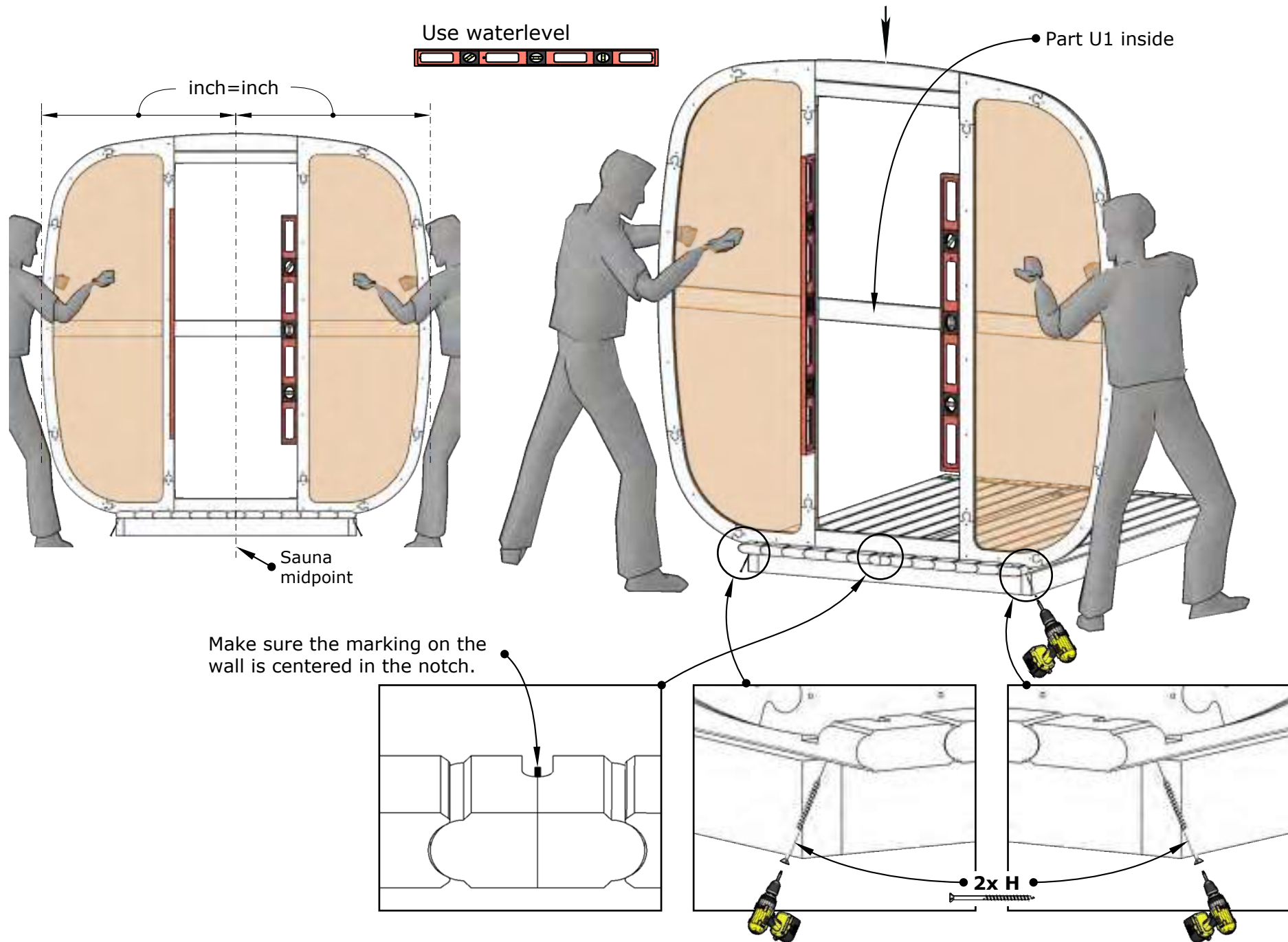


Solara 600 Sauna 79D" x 93H"

Wooden back wall assembly

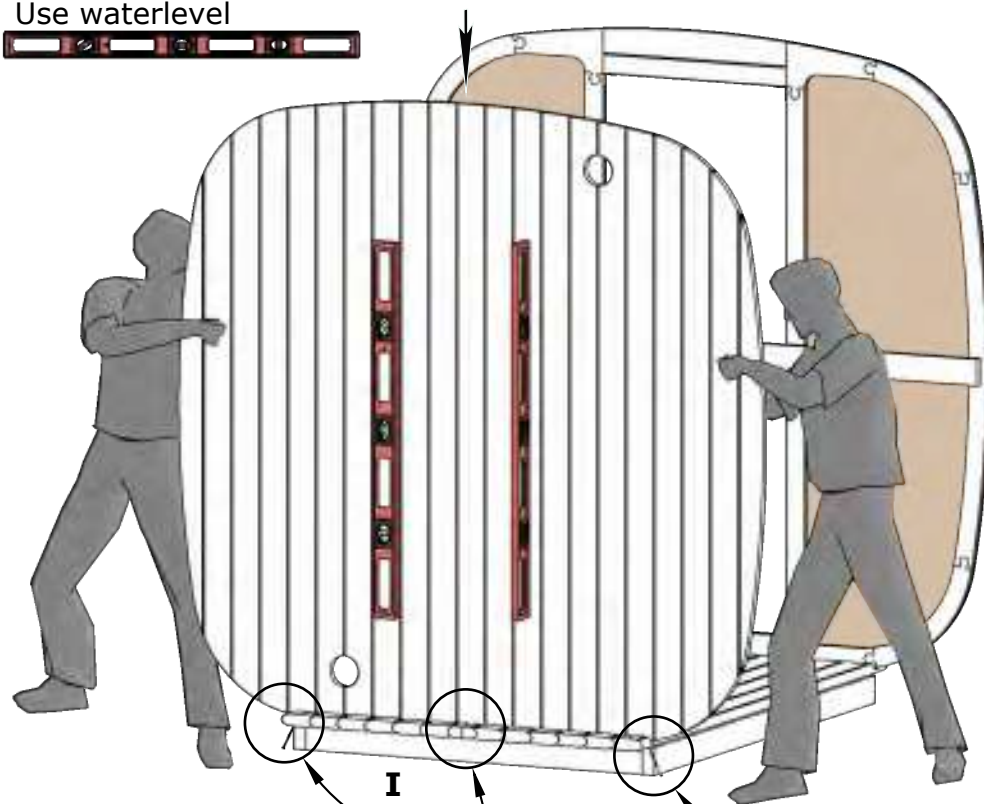


Solara 600 Sauna 79D" x 93H"

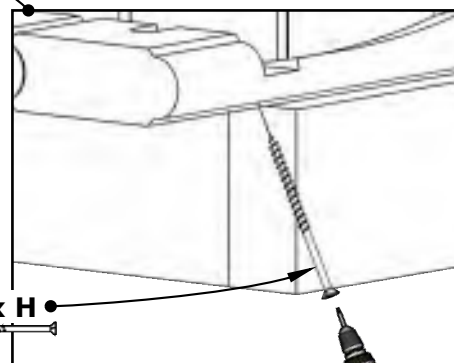
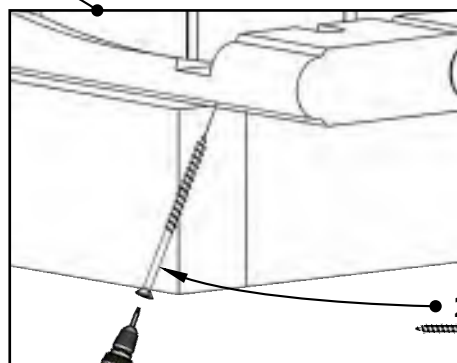
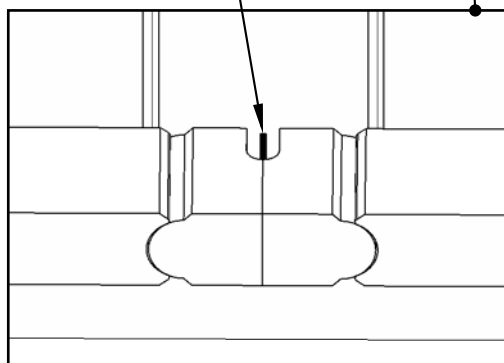


Solara 600 Sauna 79D" x 93H"

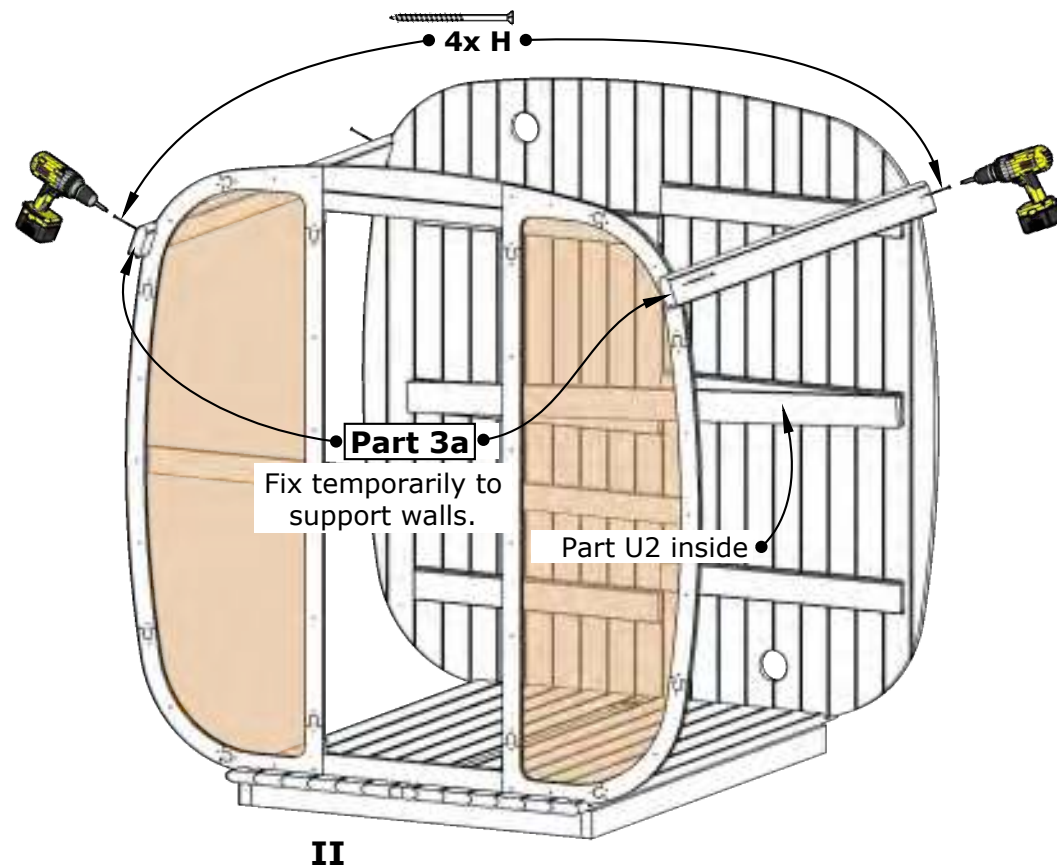
Use waterlevel



Make sure the marking on the wall is centered in the notch.

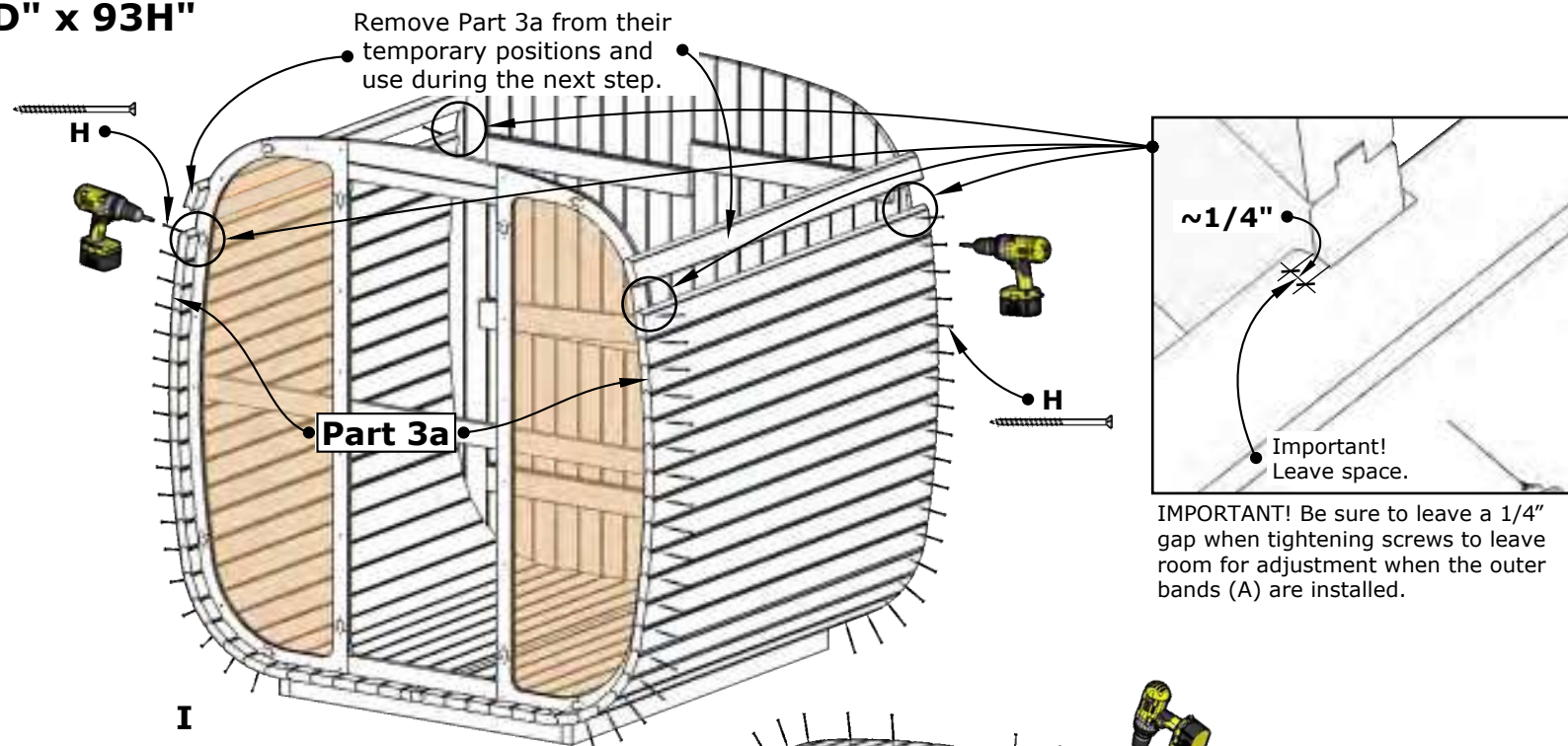
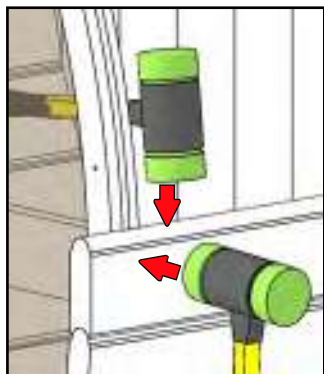


• 2x H •



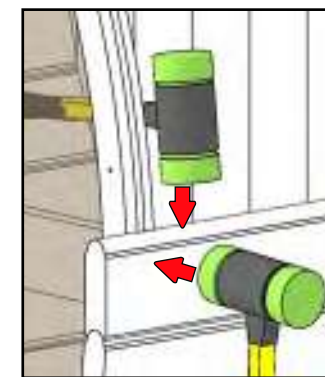
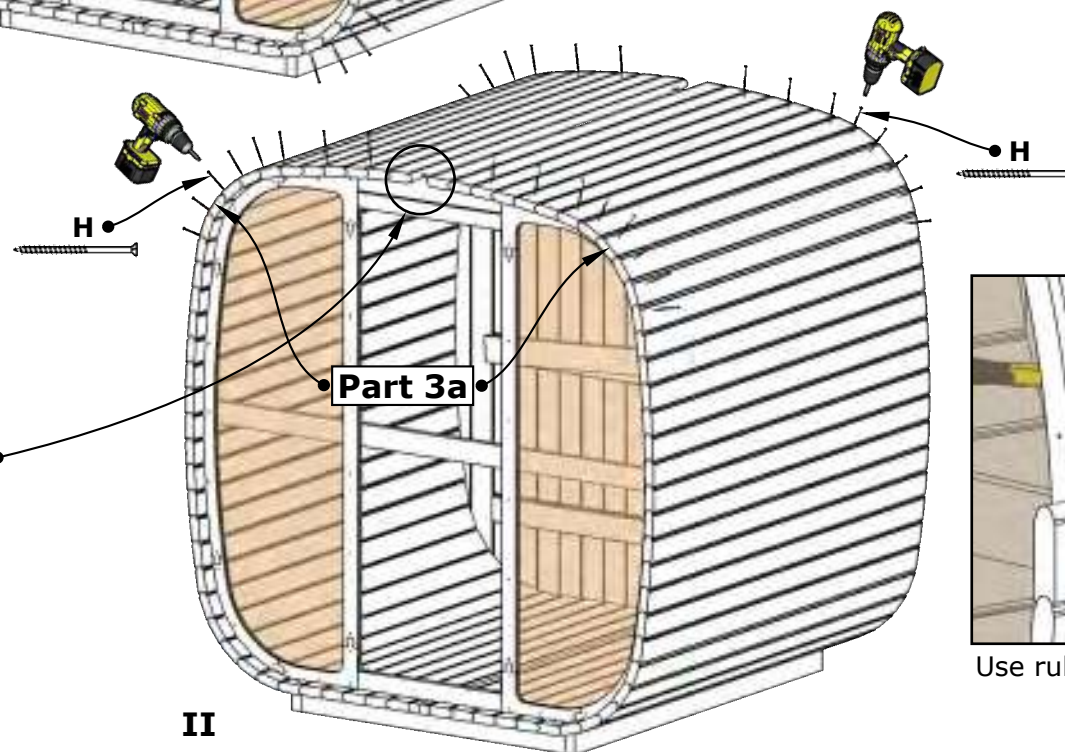
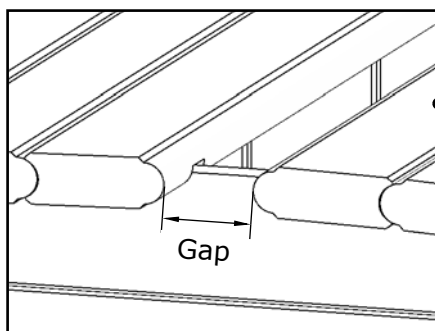
Solara 600 Sauna 79D" x 93H"

Use rubber mallet!



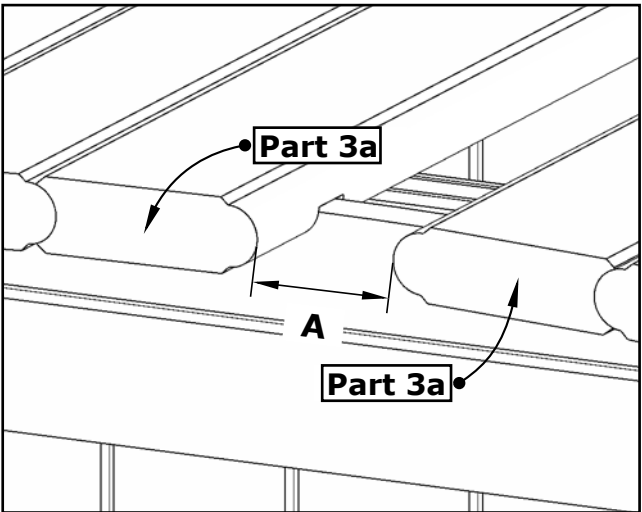
IMPORTANT! Be sure to leave a 1/4" gap when tightening screws to leave room for adjustment when the outer bands (A) are installed.

See the next page.

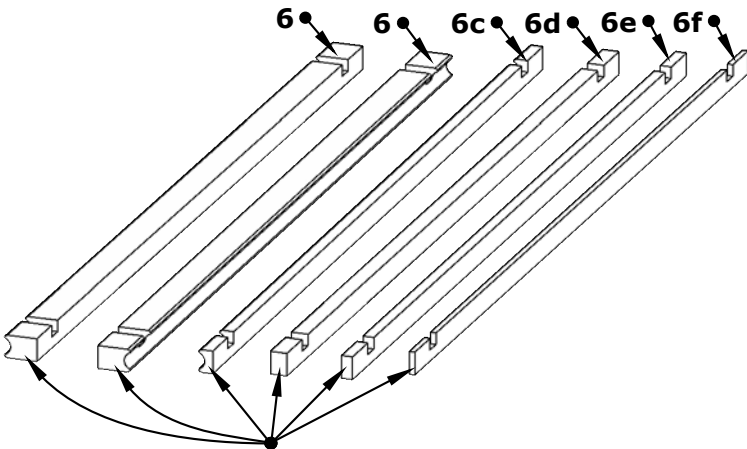


Use rubber mallet!

Solara 600 Sauna 79D" x 93H"

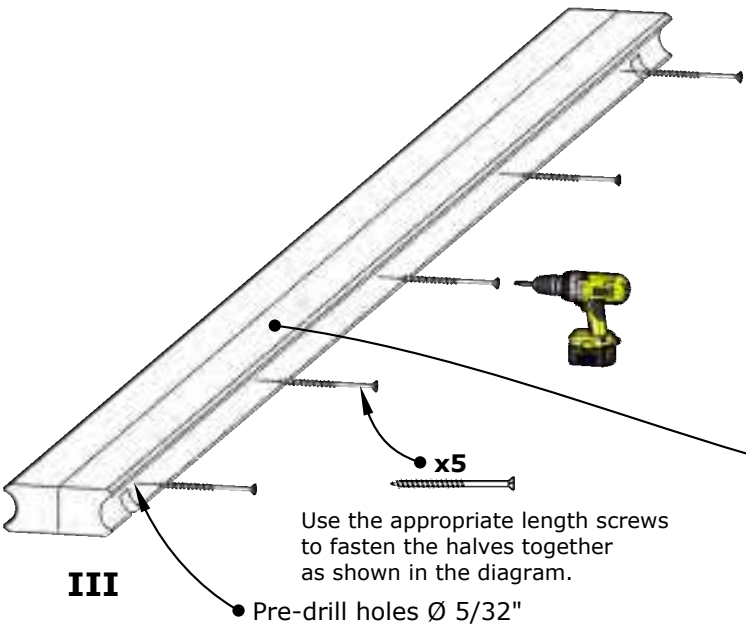
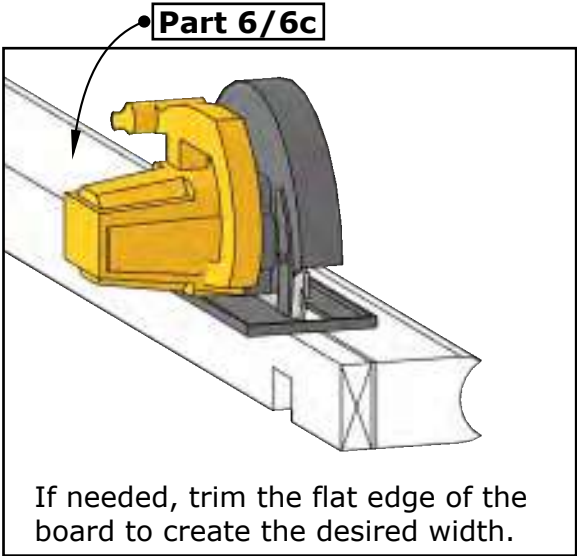


I

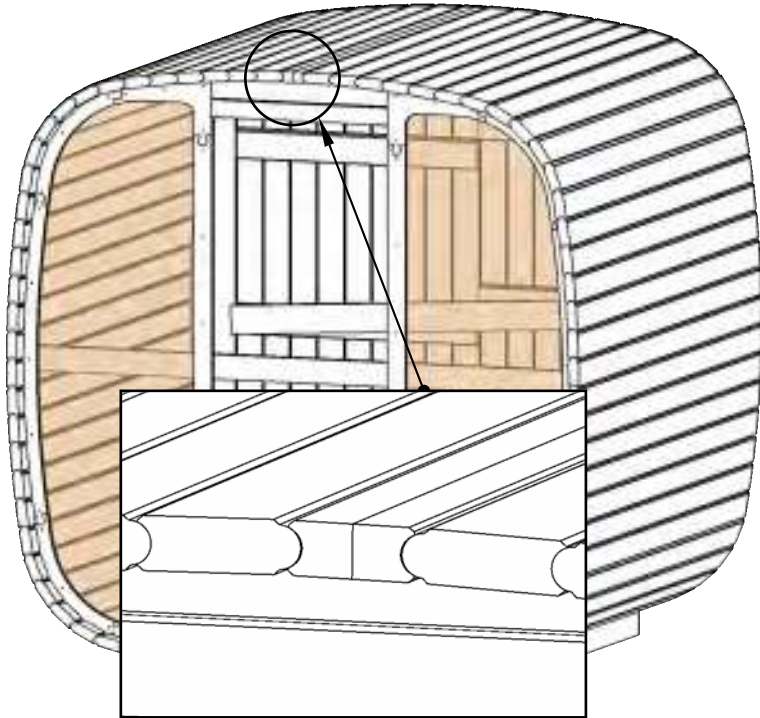
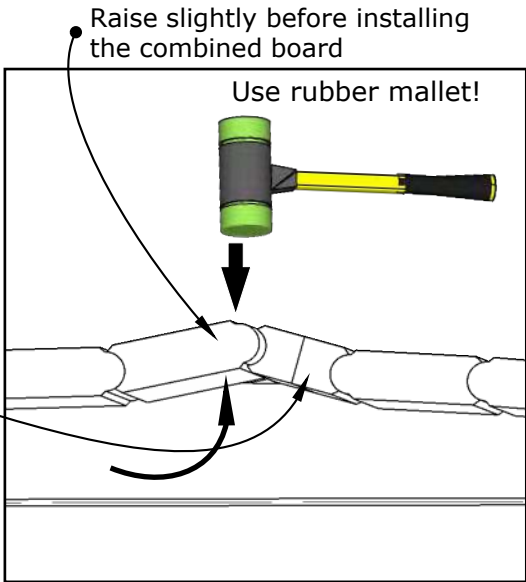


II

Join boards together (as shown in diagram III) that will bridge the width of the "A" gap. It is recommended that the combined boards are approximately 1/4" wider than the gap.

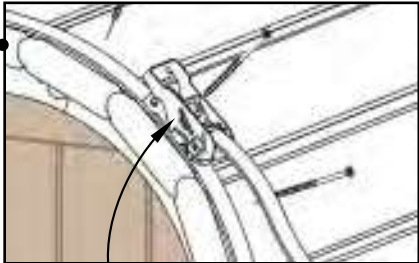
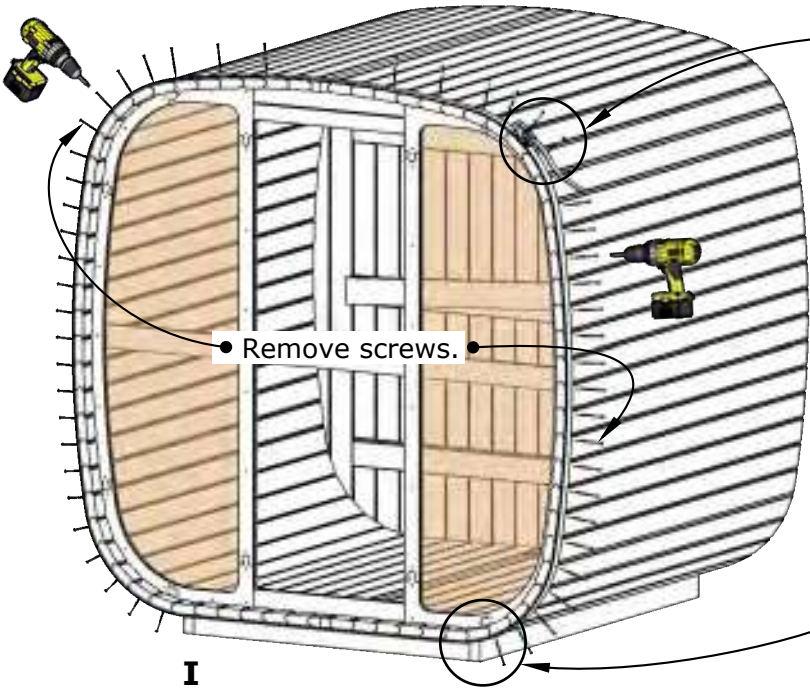


III

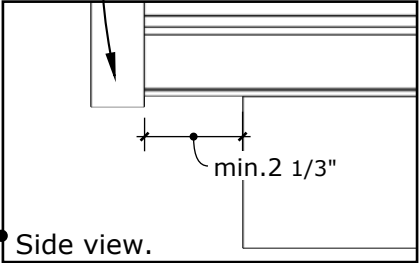


IV

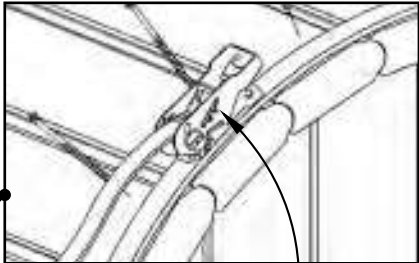
Solara 600 Sauna 79D" x 93H"



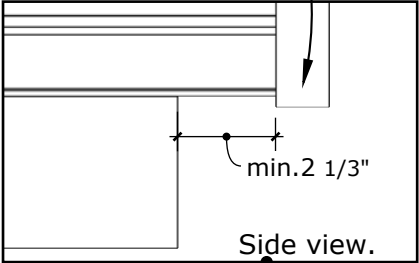
Place ratchet strap near the ends of the boards. Pay attention to measurement. Then remove screws.



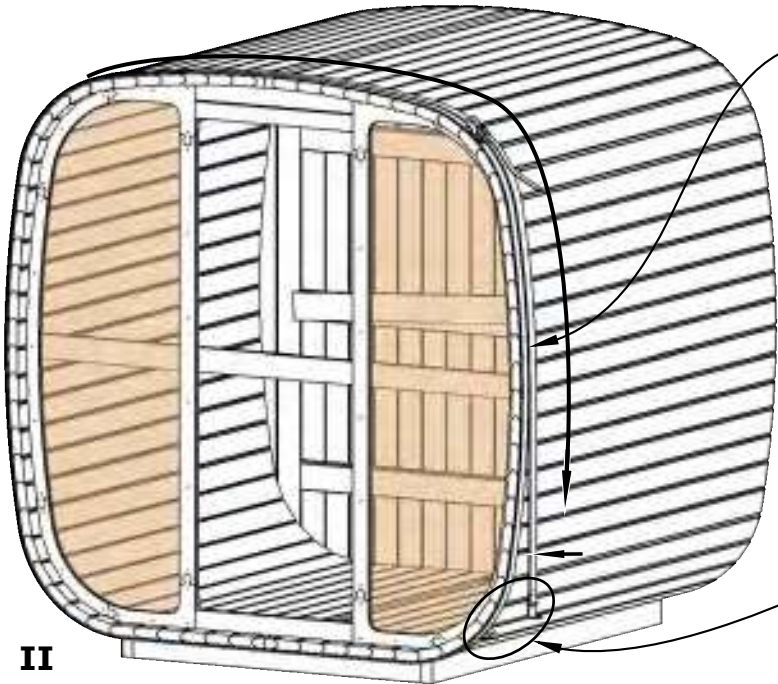
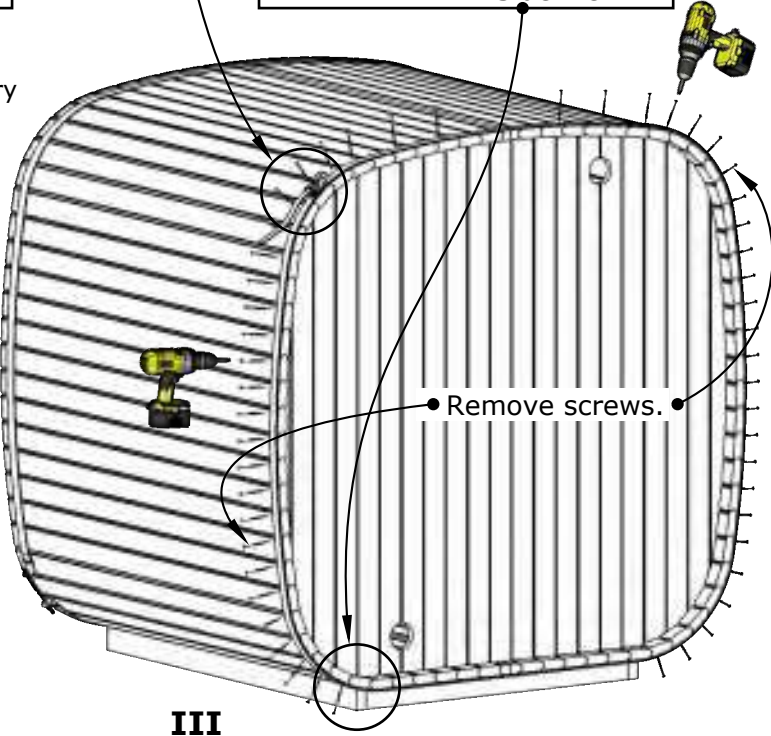
Side view.



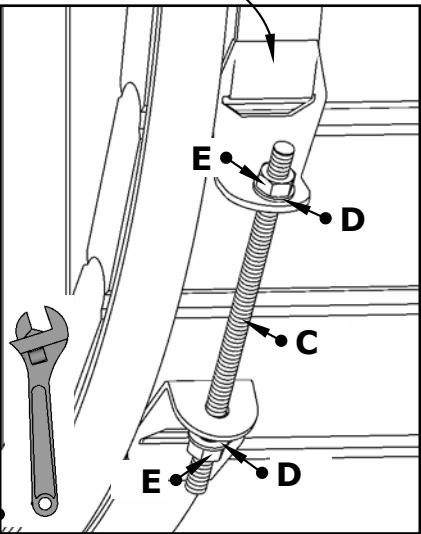
Place ratchet strap near the ends of the boards. Pay attention to measurement. Then remove screws.



Side view.

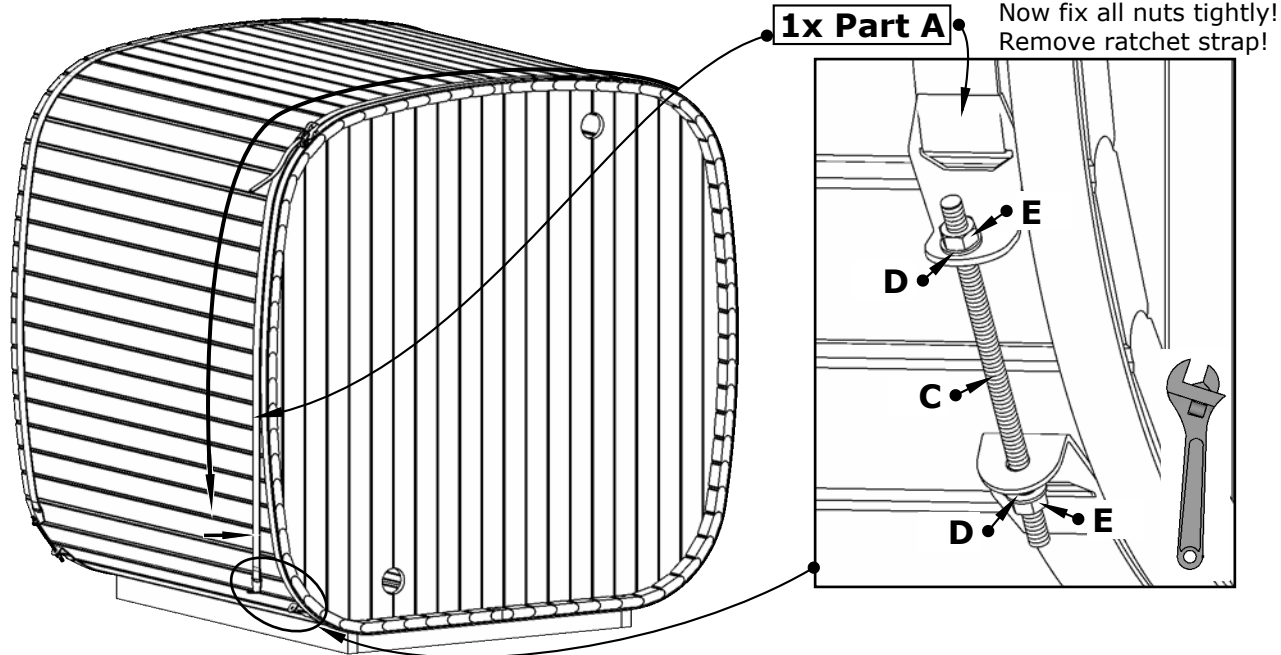


Don't fix nuts very tightly yet!

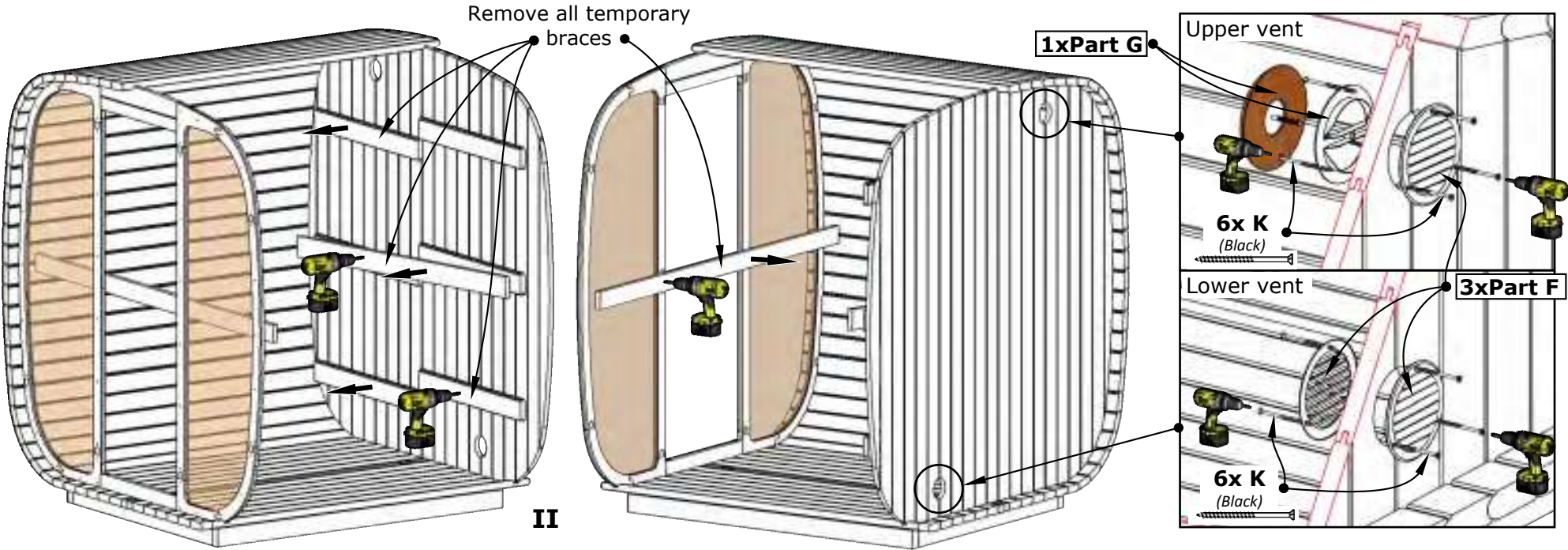


Remove ratchet strap!

Solara 600 Sauna 79D" x 93H"

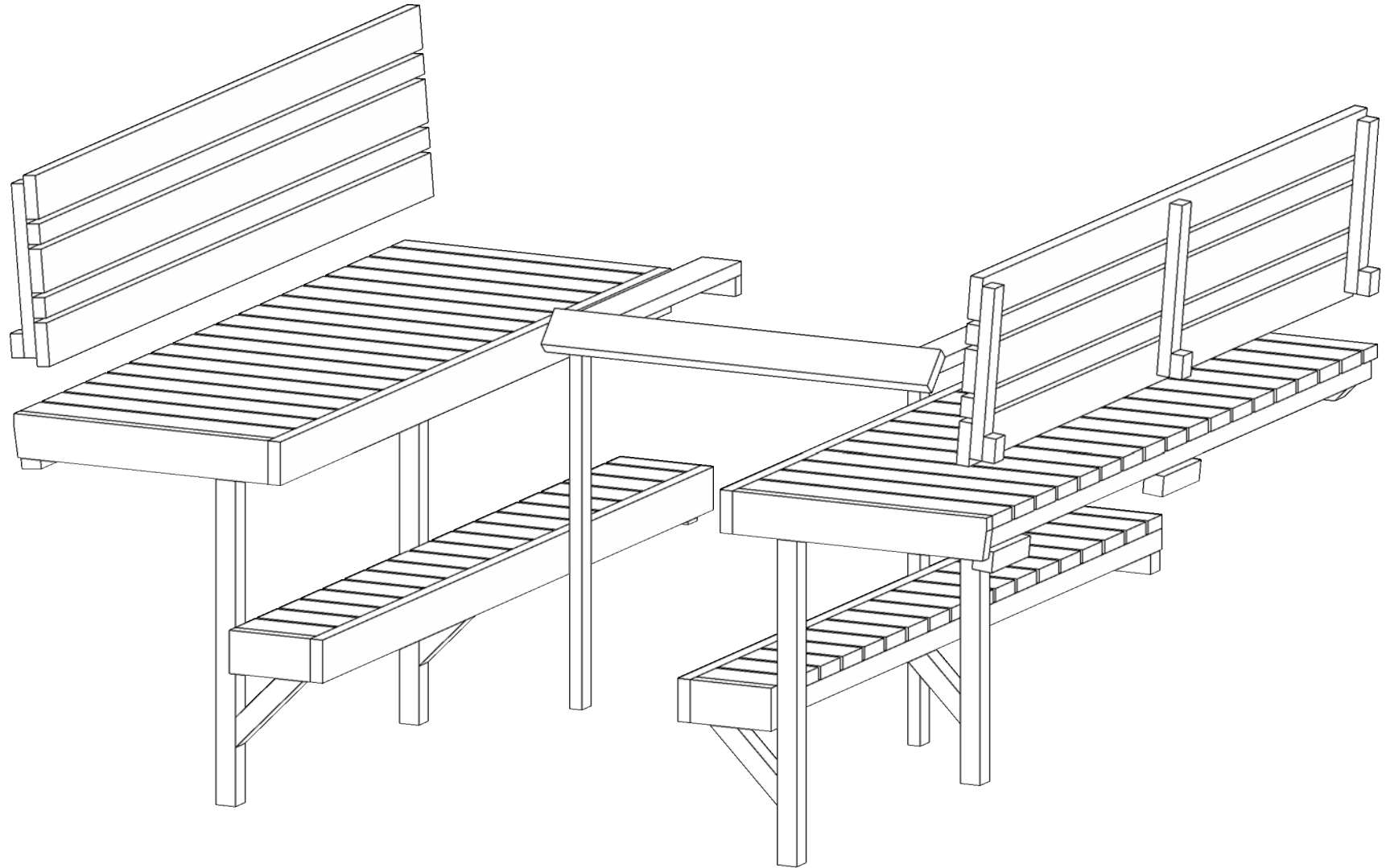


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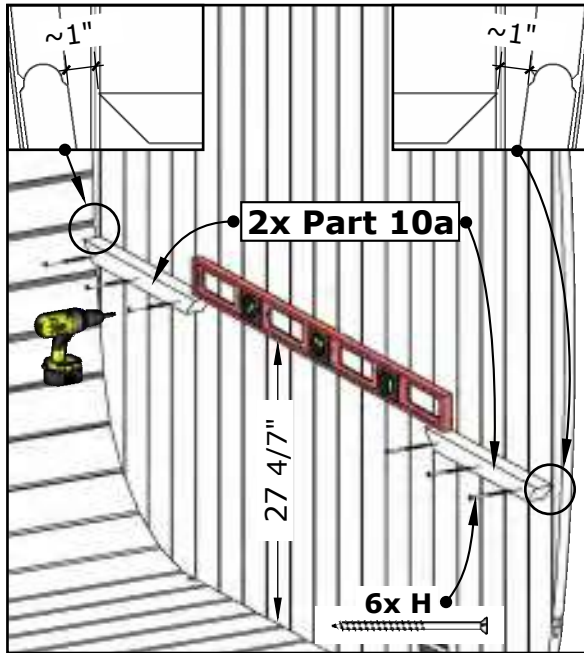


Solara 600 Sauna 79D" x 93H"

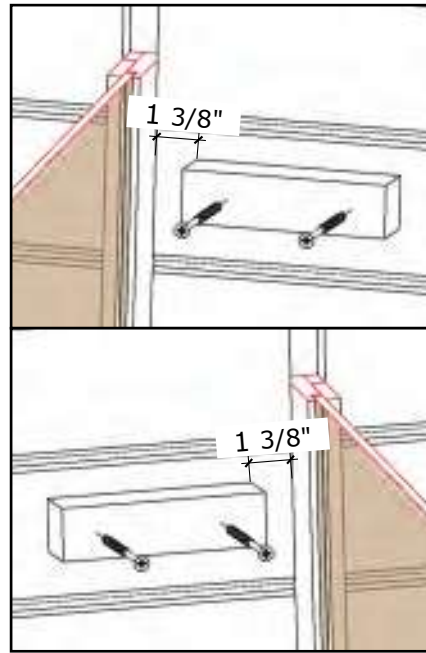
Interior



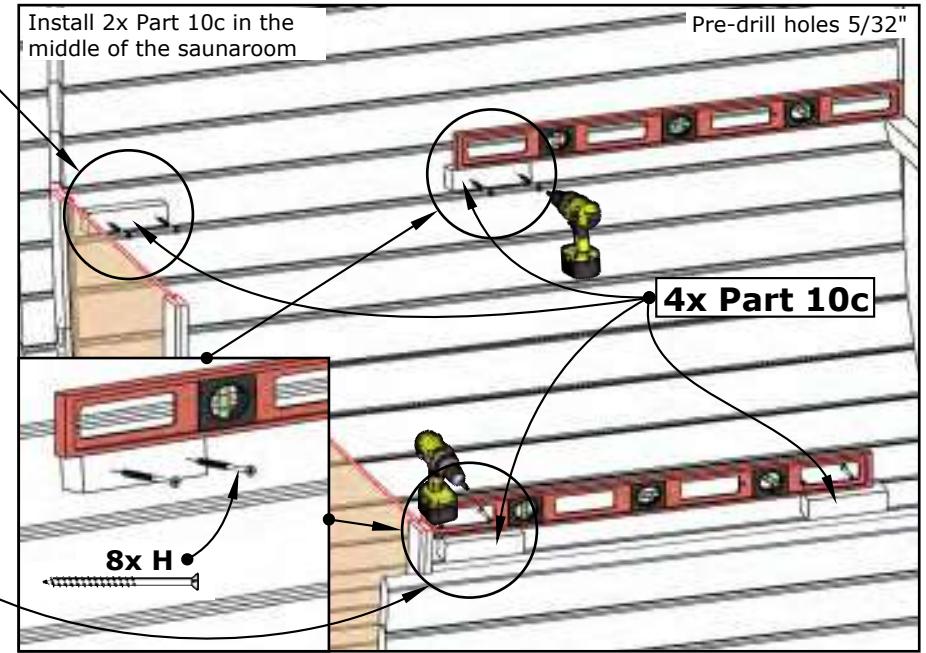
Solara 600 Sauna 79D" x 93H"



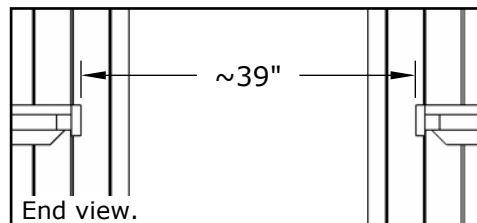
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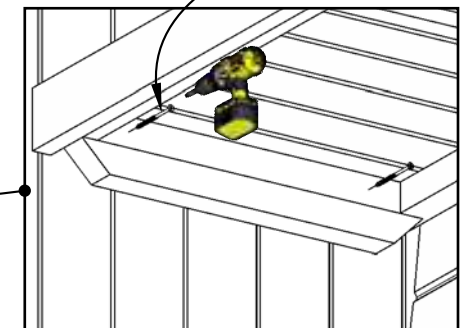
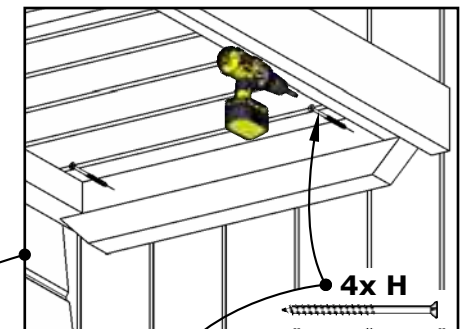
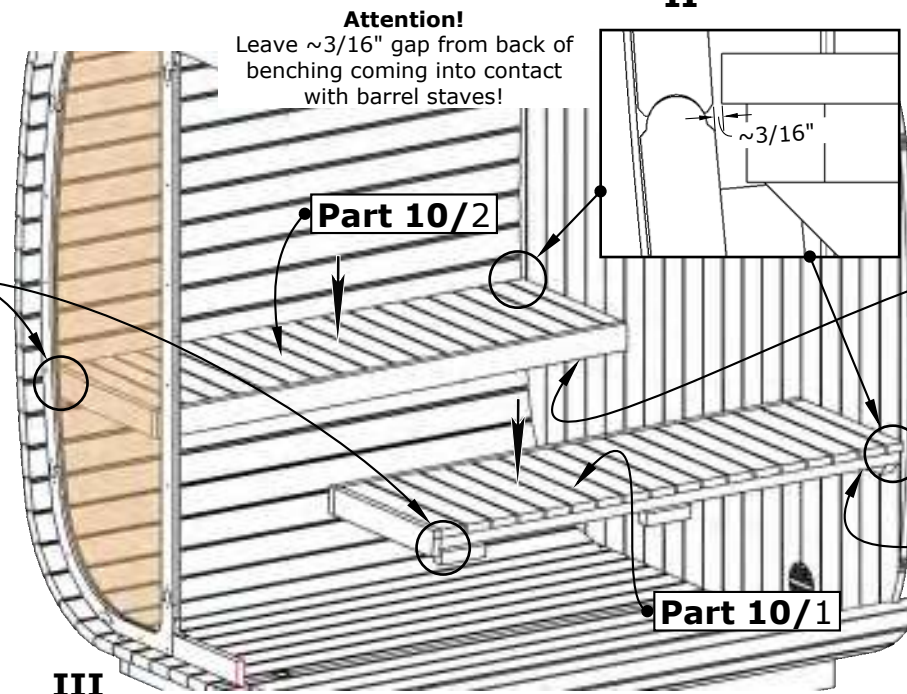
II



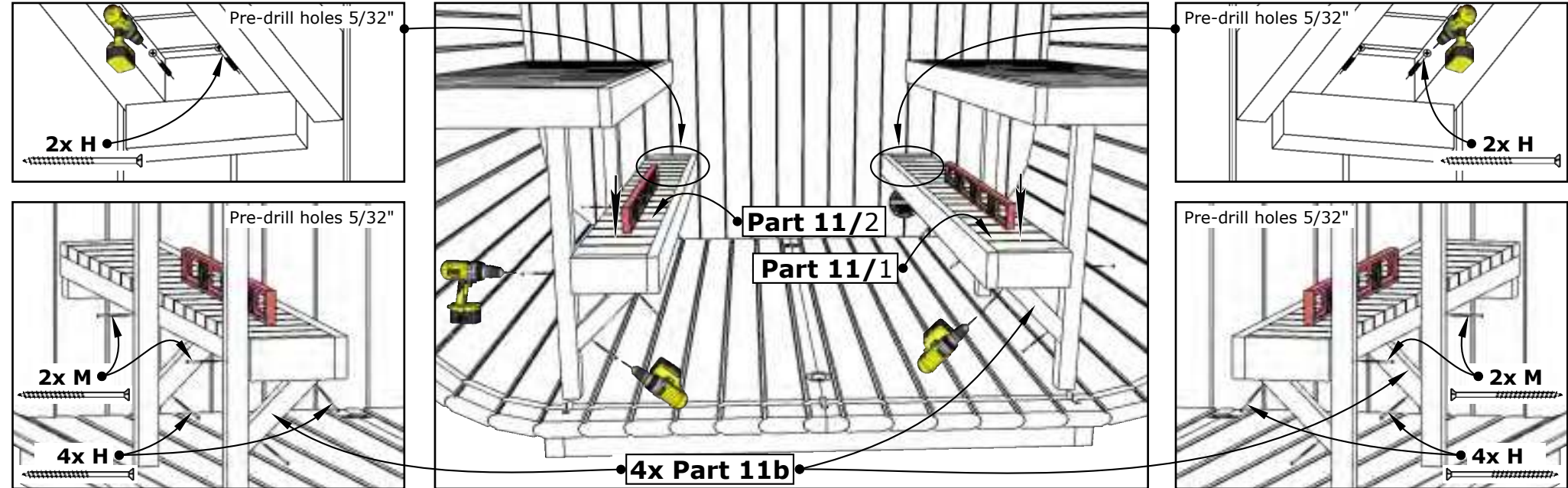
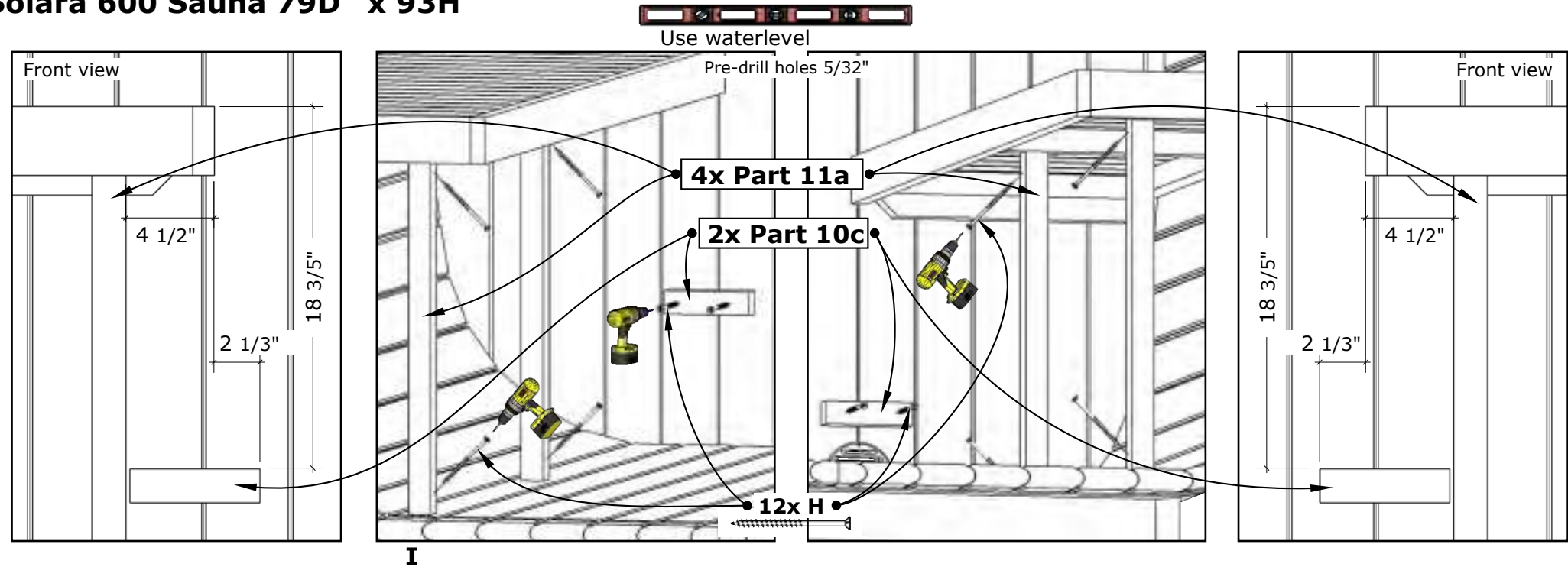
Do not over tighten!



III

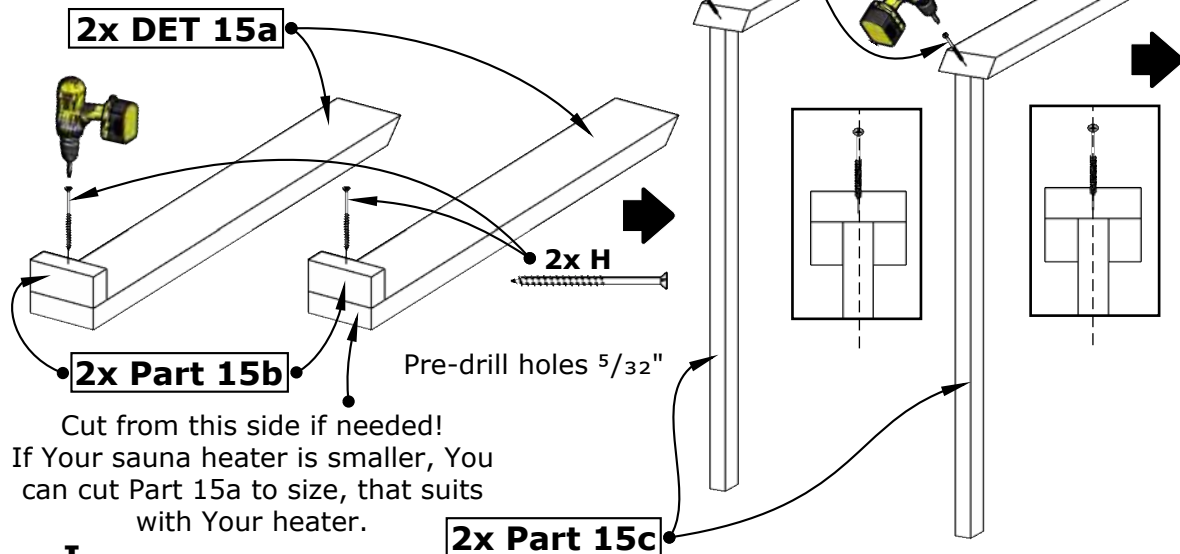


Solara 600 Sauna 79D" x 93H"

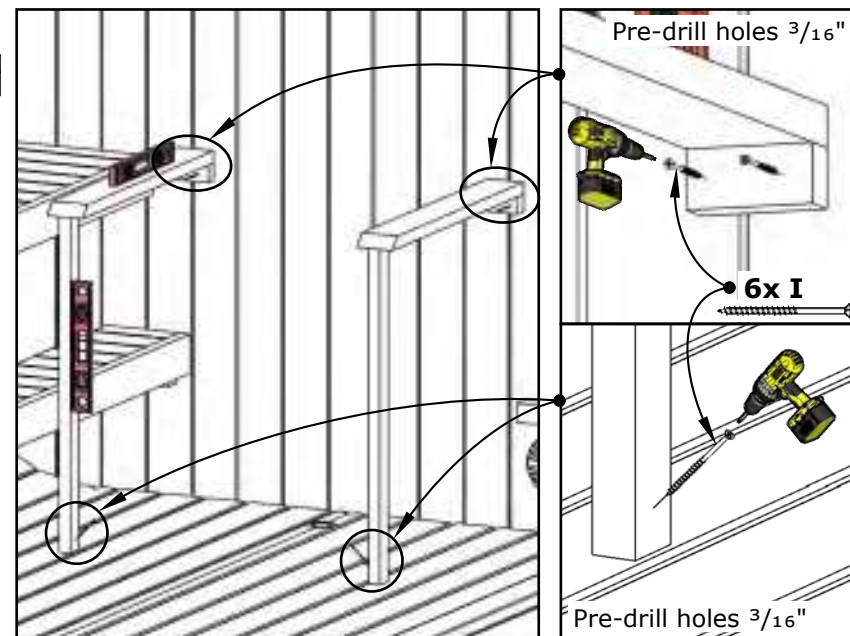


Solara 600 Sauna 79D" x 93H"

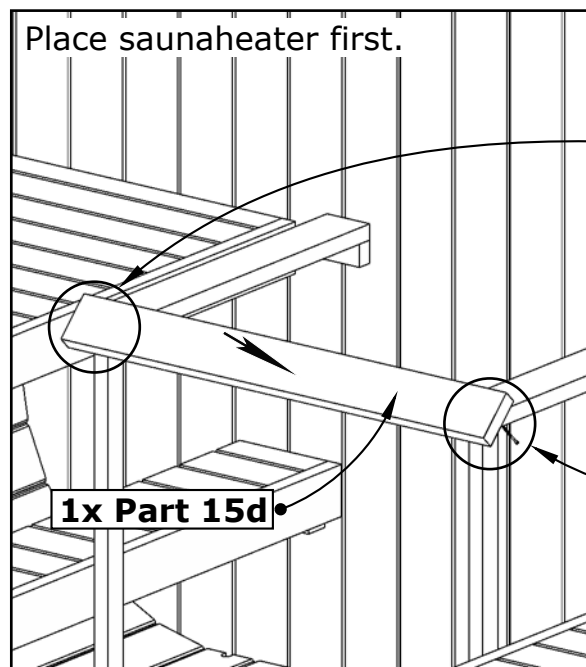
ATTENTION!
HEATER GUARD MAY NOT MEET THE SAFETY
DISTANCES OF ALL HEATERS AND SHOULD
NOT BE USED IF THE HEATER DOES NOT FIT!



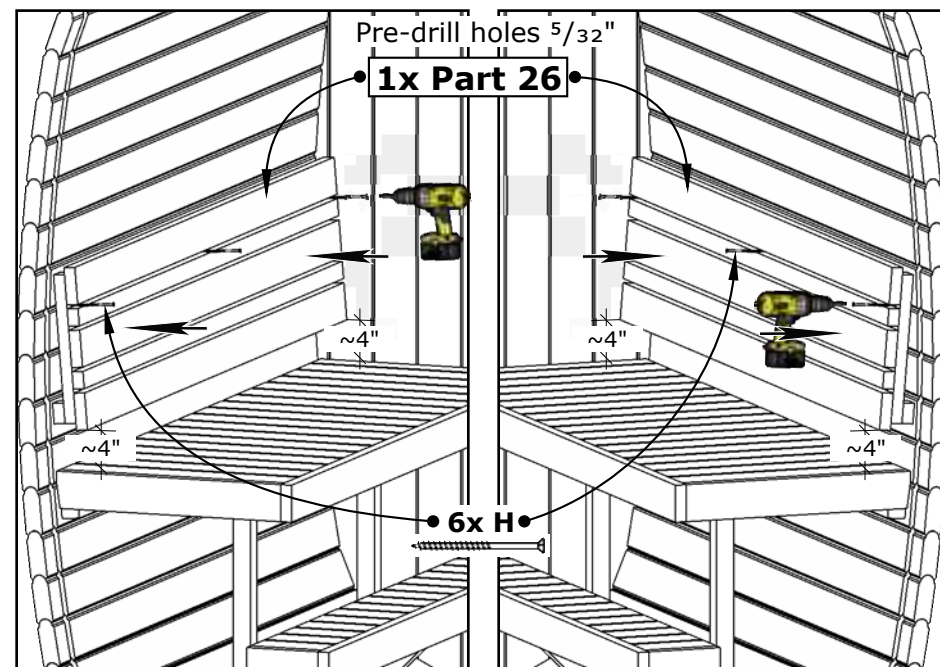
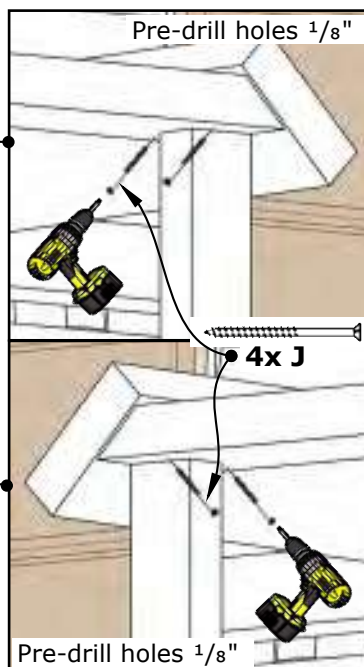
I



II



III



IV

Solara 600 Sauna 79D" x 93H"

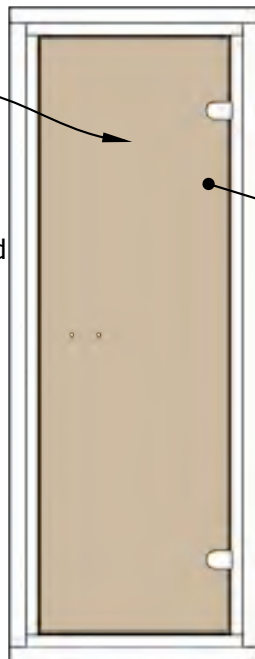
1x Part 21

Attention!

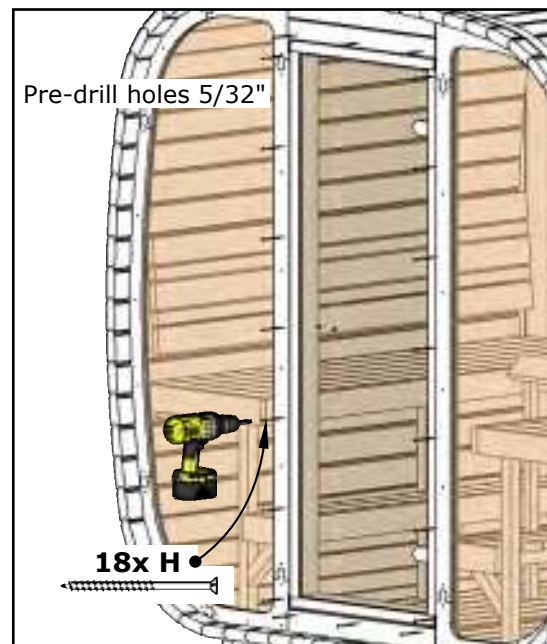
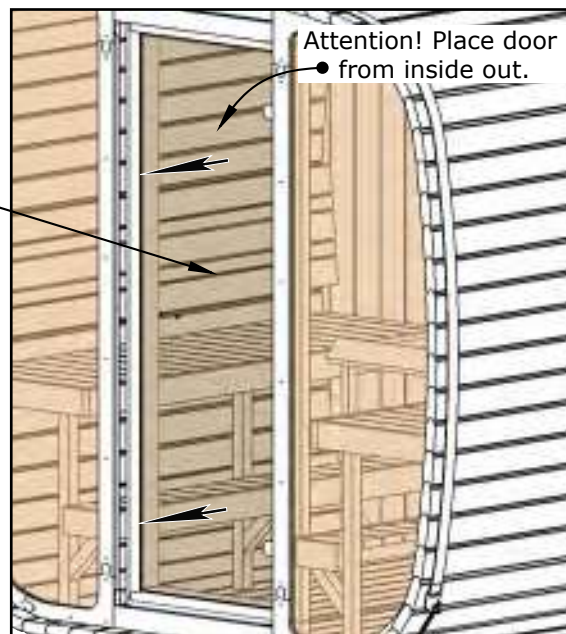
The door must open outwards. If you need the door handle to be on the opposite side, rotate door 180 degrees.



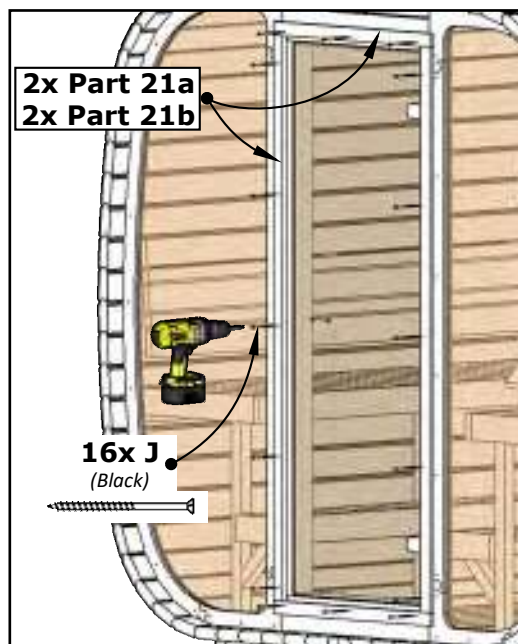
Use waterlevel.



I



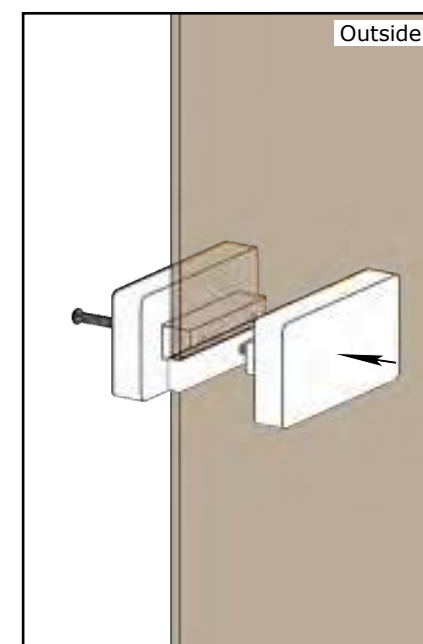
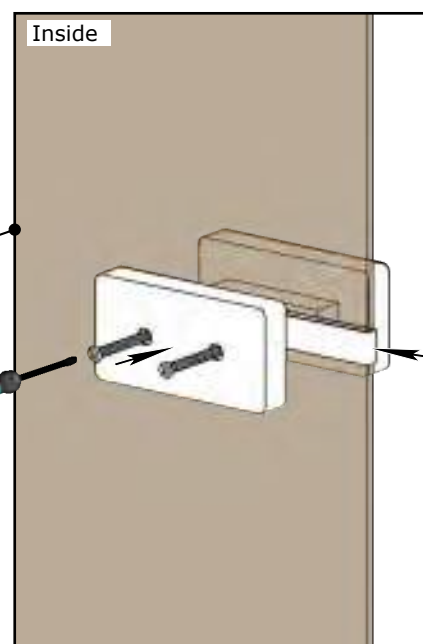
II



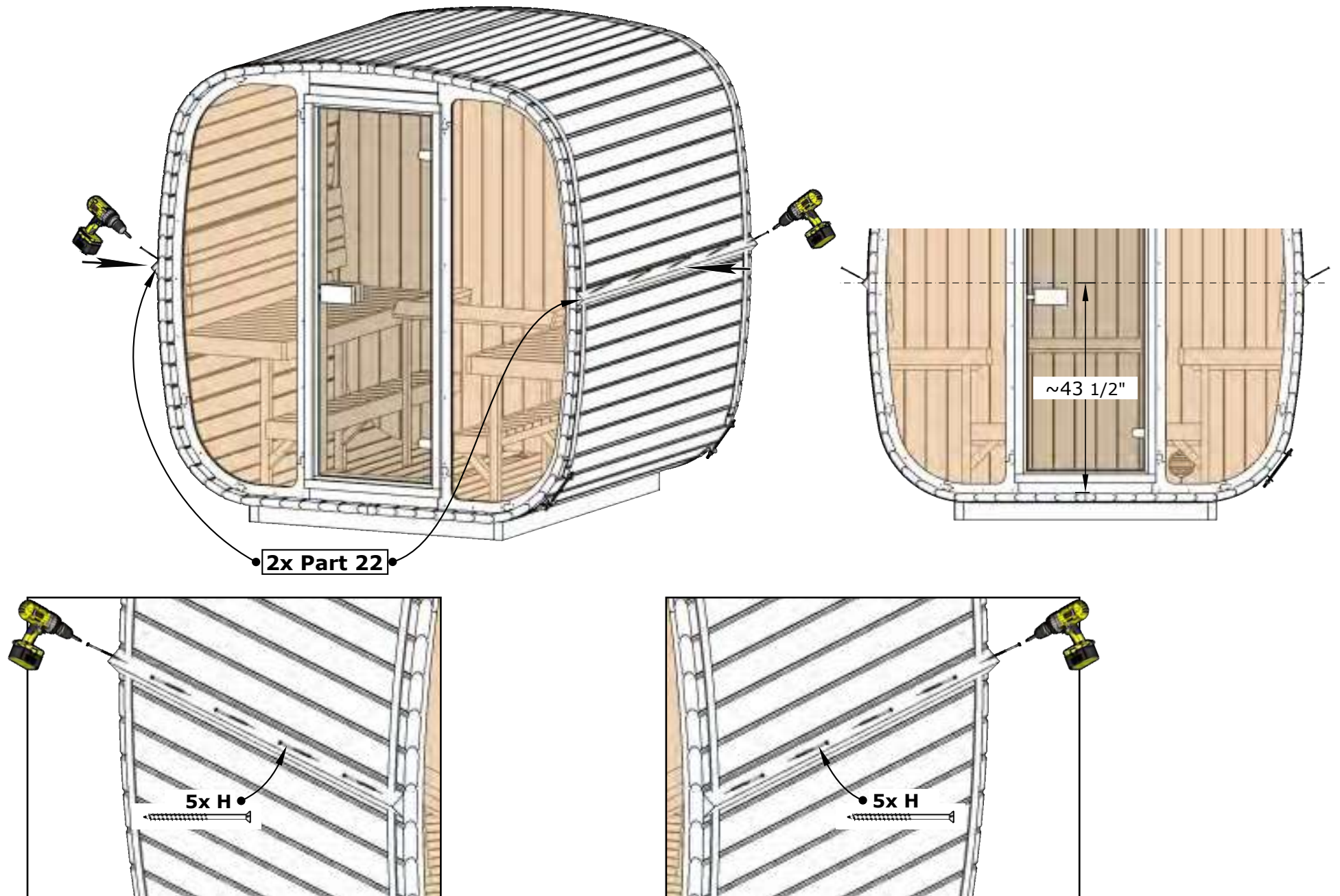
III



IV

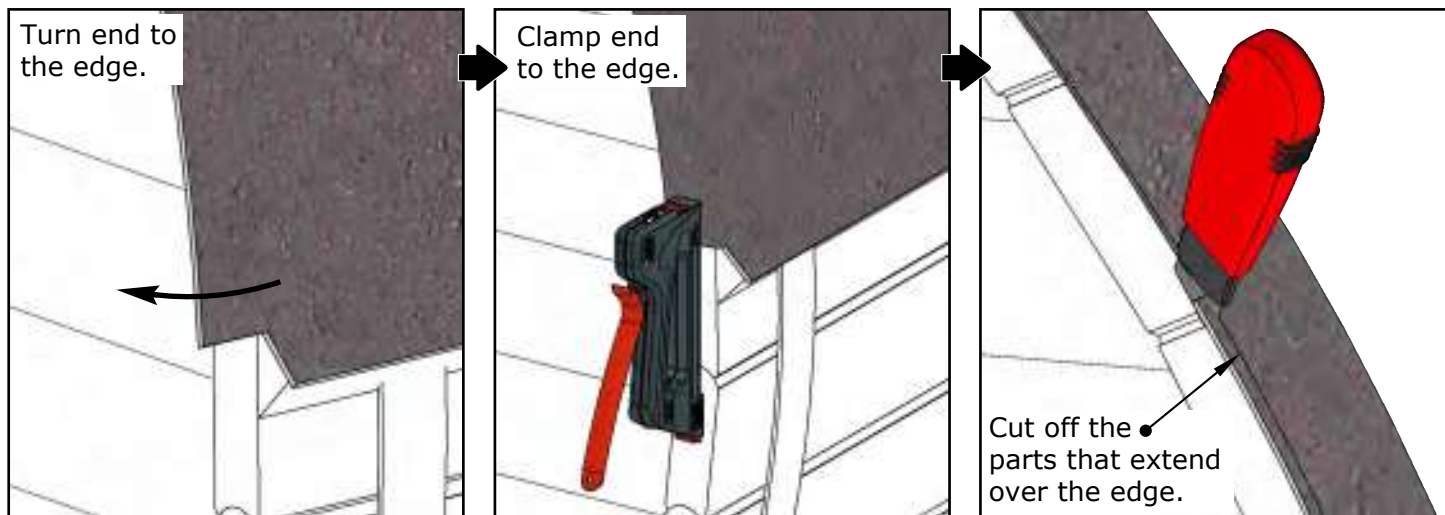
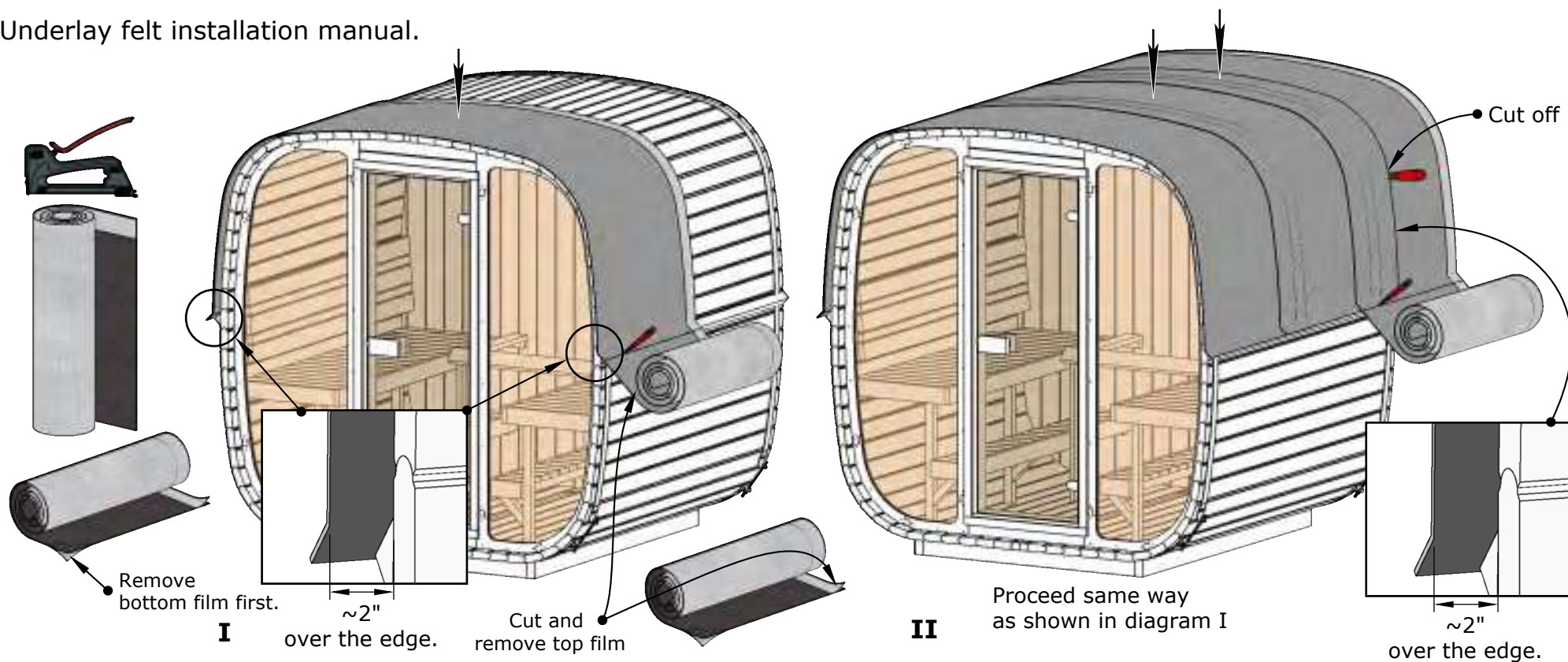


Solara 600 Sauna 79D" x 93H"

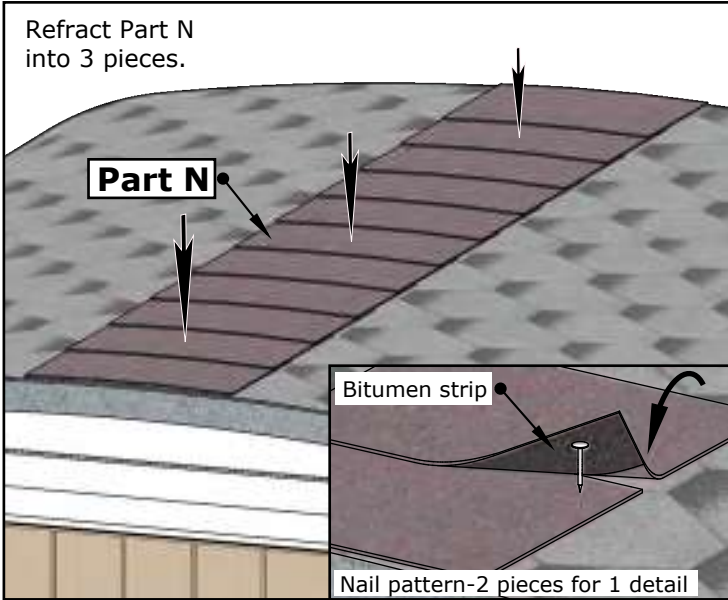
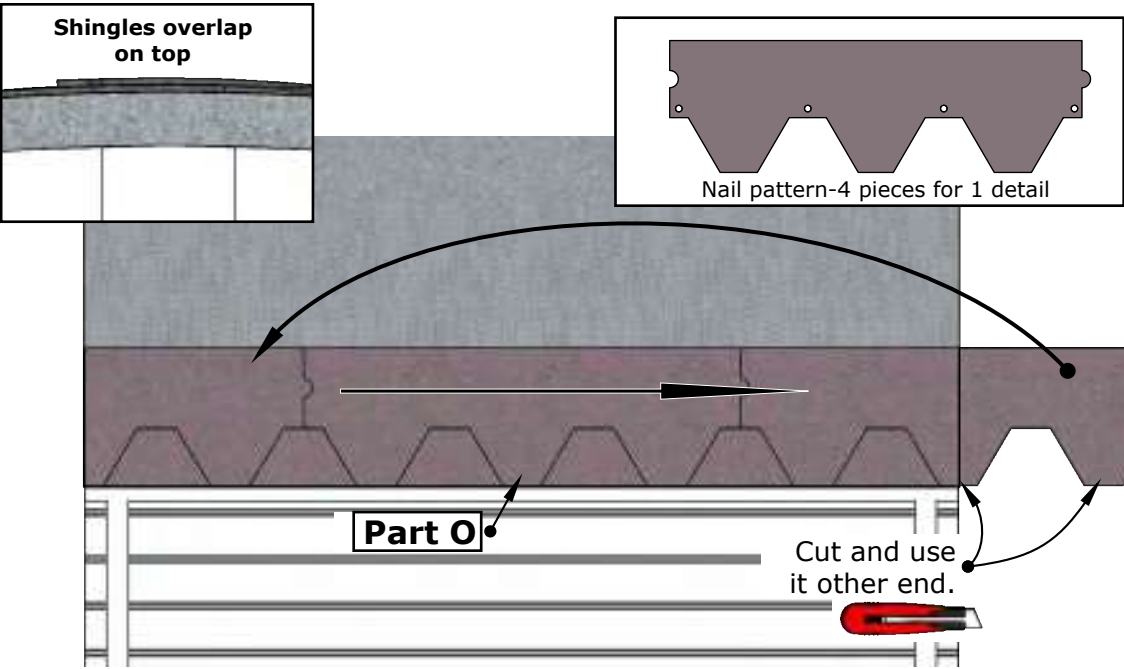
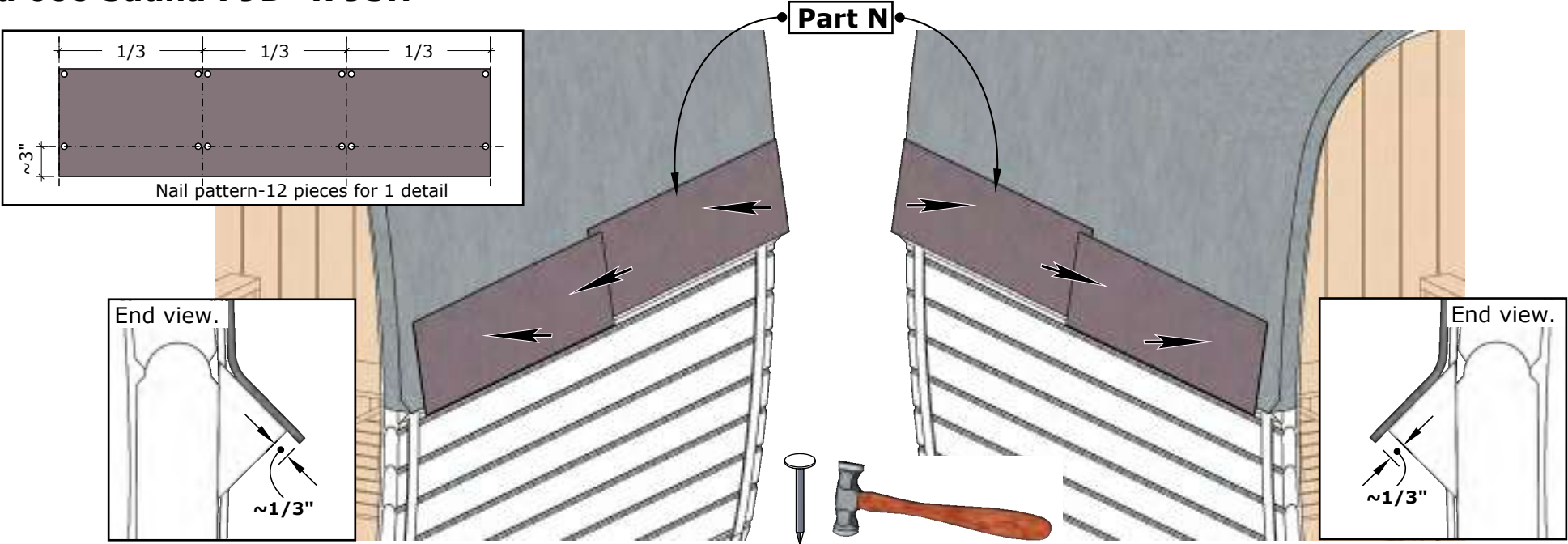


Solara 600 Sauna 79D" x 93H"

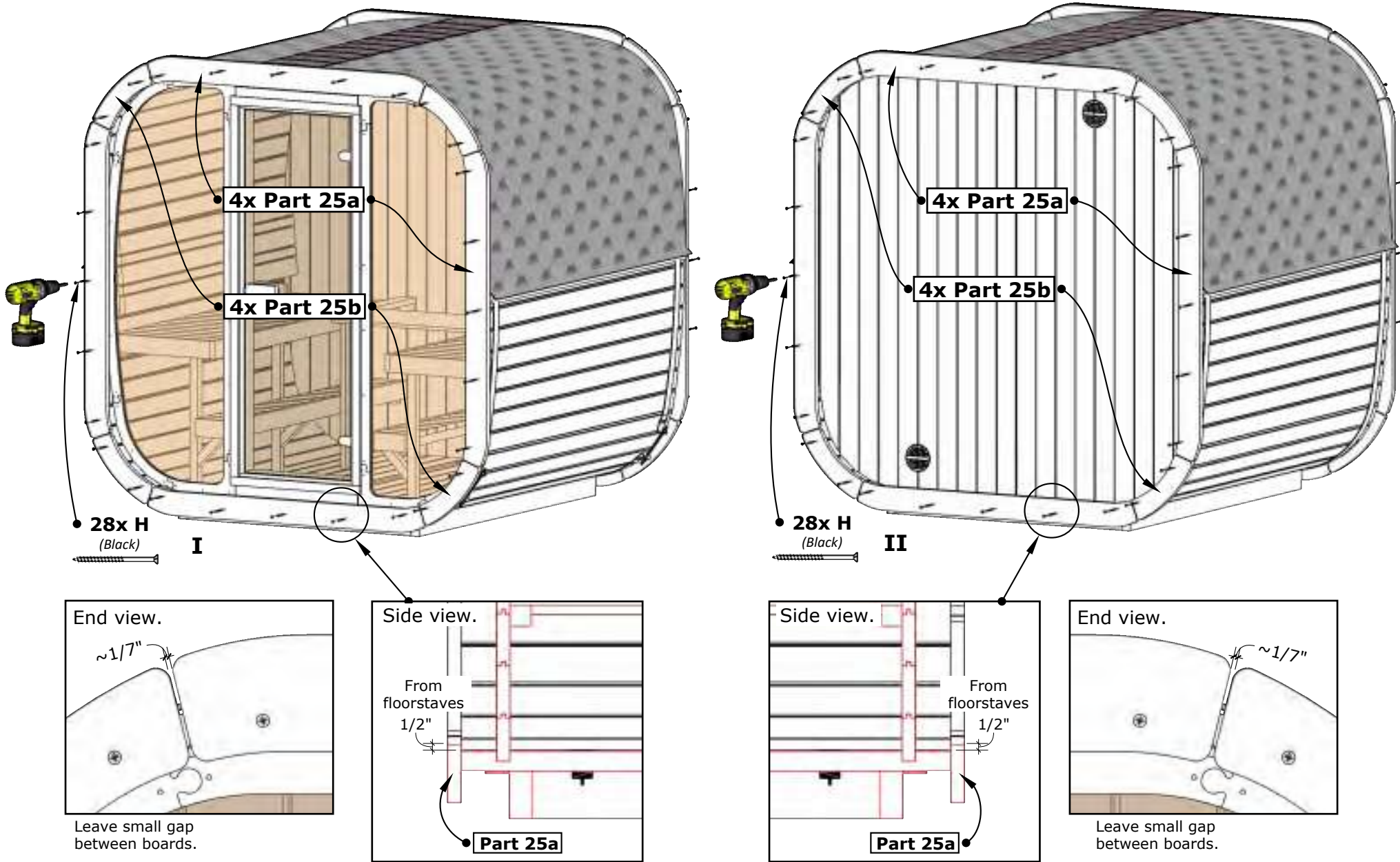
Underlay felt installation manual.



Solara 600 Sauna 79D" x 93H"



Solara 600 Sauna 79D" x 93H"



Solara 600 Sauna 79D" x 93H"

Installation Instructions

When building a wooden product, it is important to follow all installation instructions to ensure the quality and durability is guaranteed.

Important!

Identification number of the Product / Serial Number: **123456789**

Must be accompanied by the serial number to identify the product.

General Installation

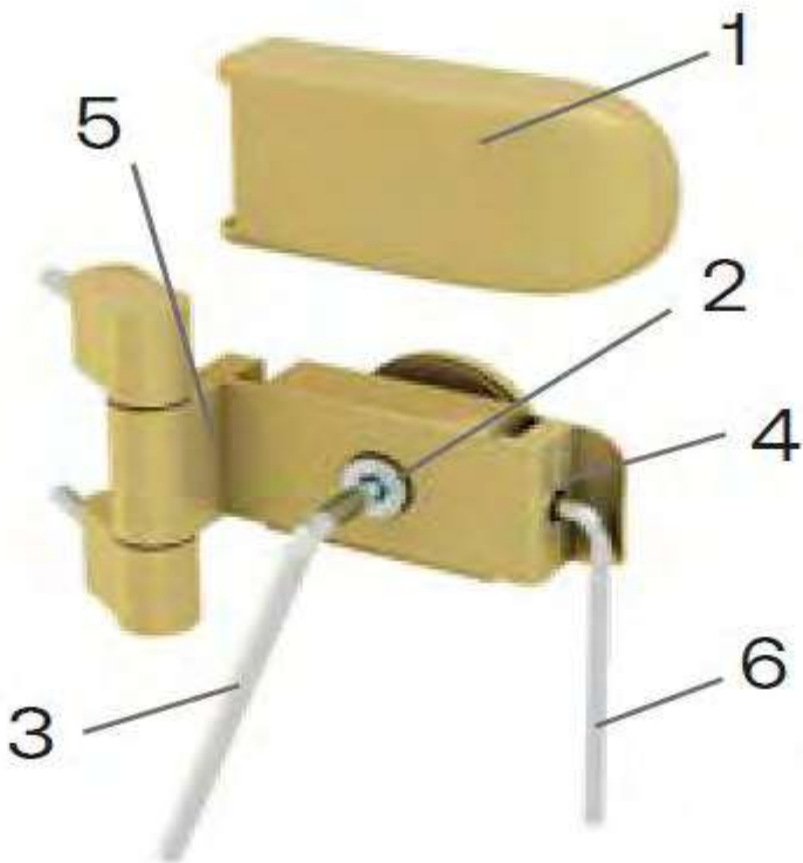
- **Careful handling:** Treat all wooden parts with care during assembly to avoid scratches or friction.
- **Level foundation:** Ensure the sauna sits on a stable, level foundation for proper door and window operation. Ensure the base has enough stability to support the sauna.
- **Proper drainage:** Avoid constant water exposure to wooden materials.
- **Electrical and plumbing:** Hire qualified professionals for electrical work, including heater and lighting installation.
- **Wood treatment:** To ensure optimal performance and longevity of your Sauna, proper wood treatment is crucial. We strongly recommend treating all wooden components with a wood preservative. This includes unfinished skirting boards, if applicable, which should be treated immediately upon assembly.

Solara 600 Sauna 79D" x 93H"

Door and Window Maintenance

- **Regular checks:** Regularly inspect window and door hinges and locks. Tighten loose components and lubricate as needed.

• DOOR ADJUSTMENT INSTRUCTIONS



- You will need 3-mm (6) and 5-mm (3) hexagon keys for adjusting the hinges. Remove the plastic covers from the hinges (1). Loosen the fixing screws (2) one turn (do not remove the glass). If needed, the door can be shimmed up a bit from here vertically. If it needs to be adjusted left or right, turn the screws (4 & 5) as required. If one screw is turned counterclockwise, the other must be turned clockwise. Make sure both screws are tight when you have completed this step. Then tighten the fixing screws (2) when adjusted.

Solara 600 Sauna 79D" x 93H"

Wood Protection and Maintenance

- **Protective coating:** Apply a wood preservative at least once a year (or more often) to improve resistance to dirt and moisture, make cleaning easier, and extend the lifespan of the product.
- **Adjusting wick condition:** Check and adjust the condition of the sauna's wicks (if applicable) a few times a year.

Sauna Heater and Stones

- **Heater and chimney installation:** Follow the manufacturer's instructions for heater and chimney installation.
- **Adjusting Metal Sauna Straps:** Check and adjust the metal sauna straps (if applicable) a few times a year.
- **Cleaning heater stones:** Wash new stones before placement to remove dust and chemicals.
- **Stone placement:** Arrange stones according to the manufacturer's instructions, ensuring heating elements are not exposed.
- **First heating:** The first heating must take place under supervision for two-hours to a temperature of about 210°F. The sauna must be well ventilated both during and after heating. This allows the wood to absorb finishing materials and form a protective layer.

Sauna Use

- **Firewood:** Use dry firewood up to 12" long for wood-burning heaters.
- **Water Throwing:** Throw water only on the heater, not on walls or benches.
- **Swimwear:** Avoid wearing swimwear in the sauna to prevent damage to the benches from dripping water.
- **Seating comfort:** Consider using seating pads for increased comfort on hot benches.
- **Cracked stones:** Check the heater stones regularly, as they can crack over time. Replace or add stones as needed.

Sauna Cleaning After Each Use

- **Wipe down benches:** Use a clean, damp cloth to wipe down the benches. Do not use running water to clean the bench or other wooden surfaces.
- **Cleaning products:** Use suitable cleaning products specifically designed for sauna benches and other wooden parts.
- **Drying and ventilation:** After cleaning, allow surfaces to dry completely and ensure proper ventilation. Run the heater for at least 30 minutes with the vent open and door/windows closed.

Sauna Maintenance - Yearly

- **Wood treatment:** Re-treat wooden surfaces with a suitable product, especially for frequently used saunas.
- **Cleaning surfaces:** Clean all surfaces with a soft brush/cloth and a designated cleaning agent according to the product's instructions.

Solara 600 Sauna 79D" x 93H"

- **Heavy stains:** For stubborn stains, lightly sand the area before re-treating with wood preservative.
- **Avoid unsuitable products:** Avoid paints, varnishes, harsh disinfectants, or pressure washers, as these can damage the wood.
- **Hardware checks:** Inspect bench and support mountings. Tighten loose screws if necessary, as wood can loosen due to heat and moisture fluctuations.

What to Avoid in Your Sauna

- **Drying textiles:** Avoid drying textiles in the sauna due to fire hazards and potential wood damage from excessive moisture.
- **Excessive heat:** Don't exceed the maximum temperature specified by the heater manufacturer to prevent fire hazards and wood warping.
- **Cleaning methods:** Avoid using pressure washers or excessive running water, as this can permanently damage the wood structure.

Wood Characteristics in Saunas

- **Natural changes:** Wood is a natural material that may crack or warp slightly due to temperature fluctuations. This is normal in saunas with extreme temperature and humidity changes.
- **Deformation factors:** The risk of wood deformation depends on the material, usage intensity, and is more noticeable with wider boards.
- **Darkening wood:** Wood in areas exposed to hot steam may darken over time.
- **Wood Smell:** Thermally treated wood has a characteristic smell that diminishes over time but does not completely disappear. In a sauna, the smell weakens faster if it is heated for a long time and aired at the same time. The smell is softened by treating the wood with a suitable wood oil or wood care product. Do not wash untreated thermal wood with water, as this will make the smell stronger.