

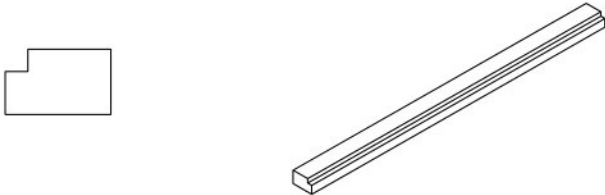
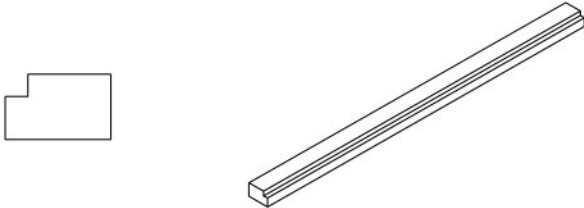
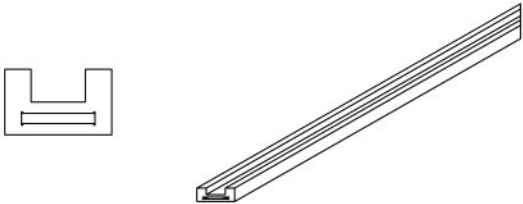
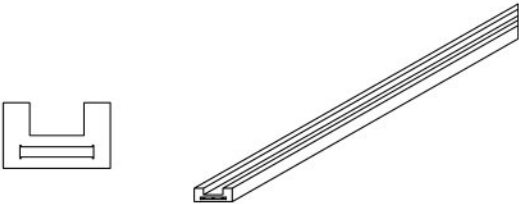
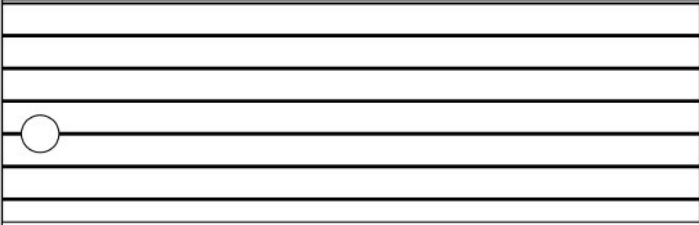
FINSAUNA®

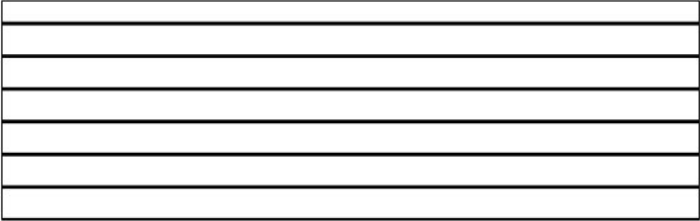
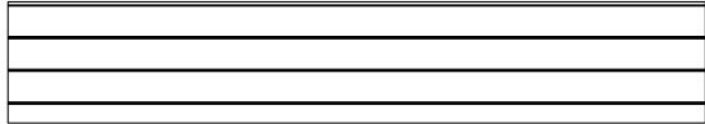
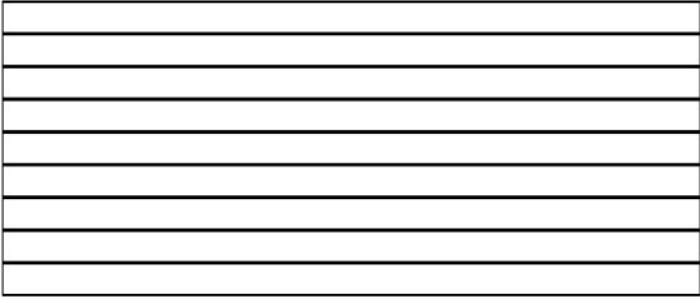
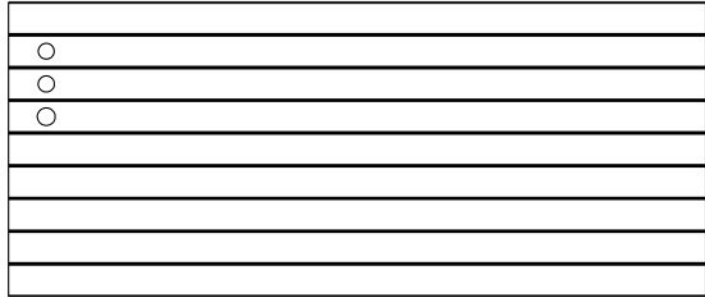
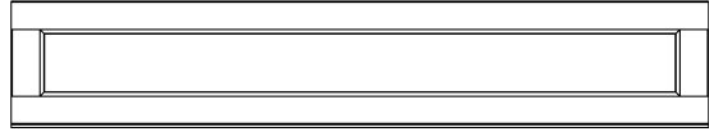
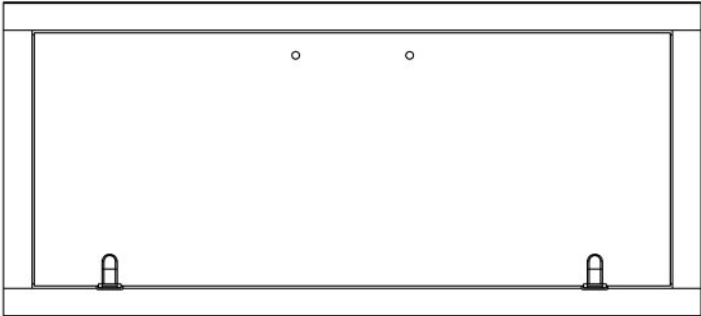
Therma 44 2-Person Indoor Sauna 51"D x 53"W x 79"H

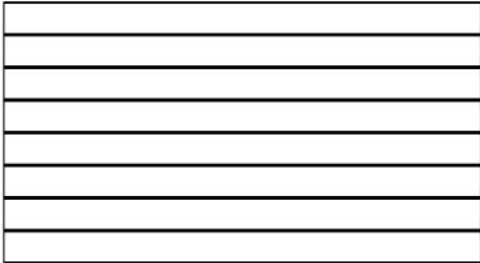
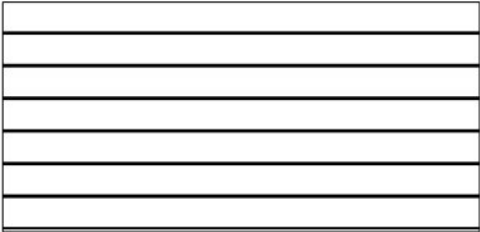
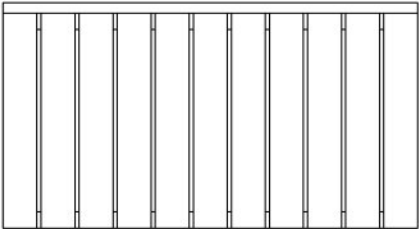
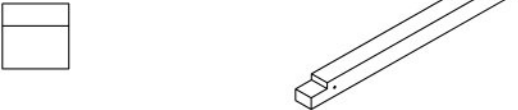


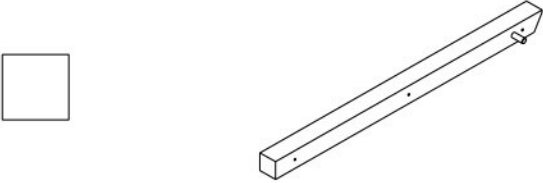
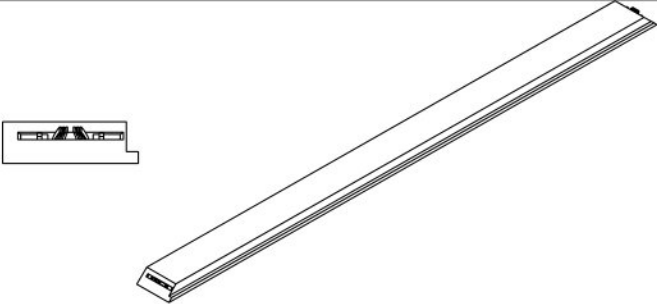
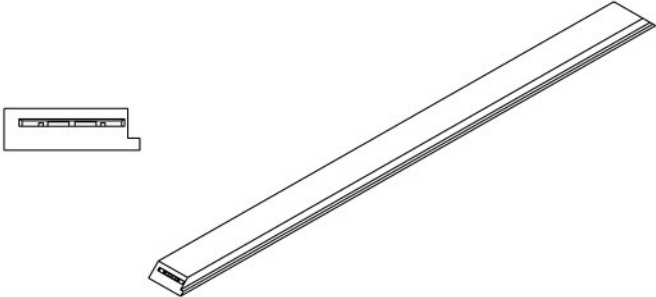
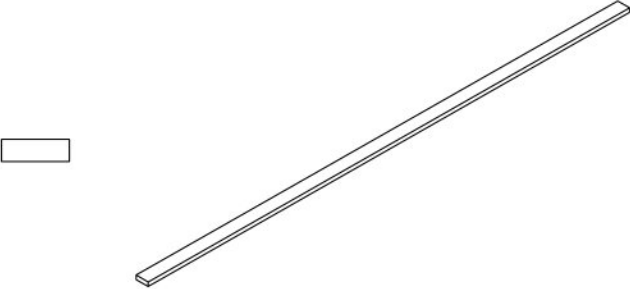
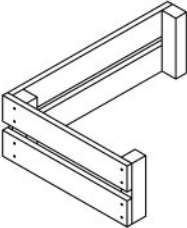
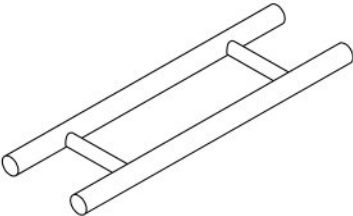
Note: Please read manual before construction

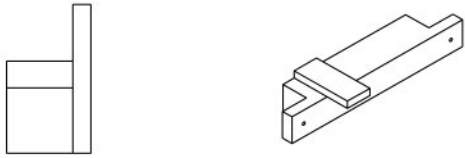
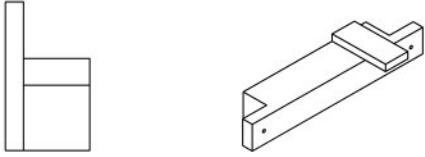
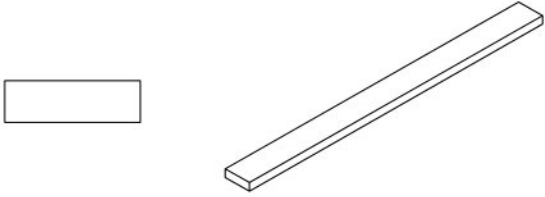
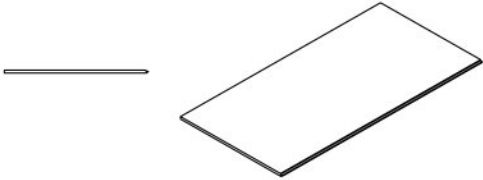
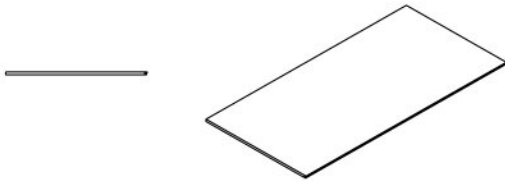
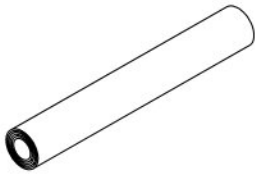
Rev: 2.0_09/2025

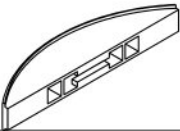
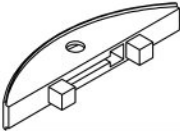
X4FR1		Floor raiser 1	1.7"x2.8"x43.3"	2
X4FR2		Floor raiser 2	1.7"x2.8"x46.8"	2
X4SR1		Support rail 1	1.7"x2.8"x47.8"	4
X4SR2		Support rail 2	1.7"x2.8"x47.8"	4
X4BW1		Back wall 1	23.2"x72.8"	1

X4BW2		Back wall 2	23.2"x72.8"	1
X4SW1		Side wall 1 (Left&Right)	12.5"x72.8"	2
X4SW2		Side wall 2	31.8"x72.8"	1
X4SW3		Side wall 3	31.8"x72.8"	1
X4WE		Window element	13.1"x72.8"	1
X4DE		Door element	33.3"x72.8"	1

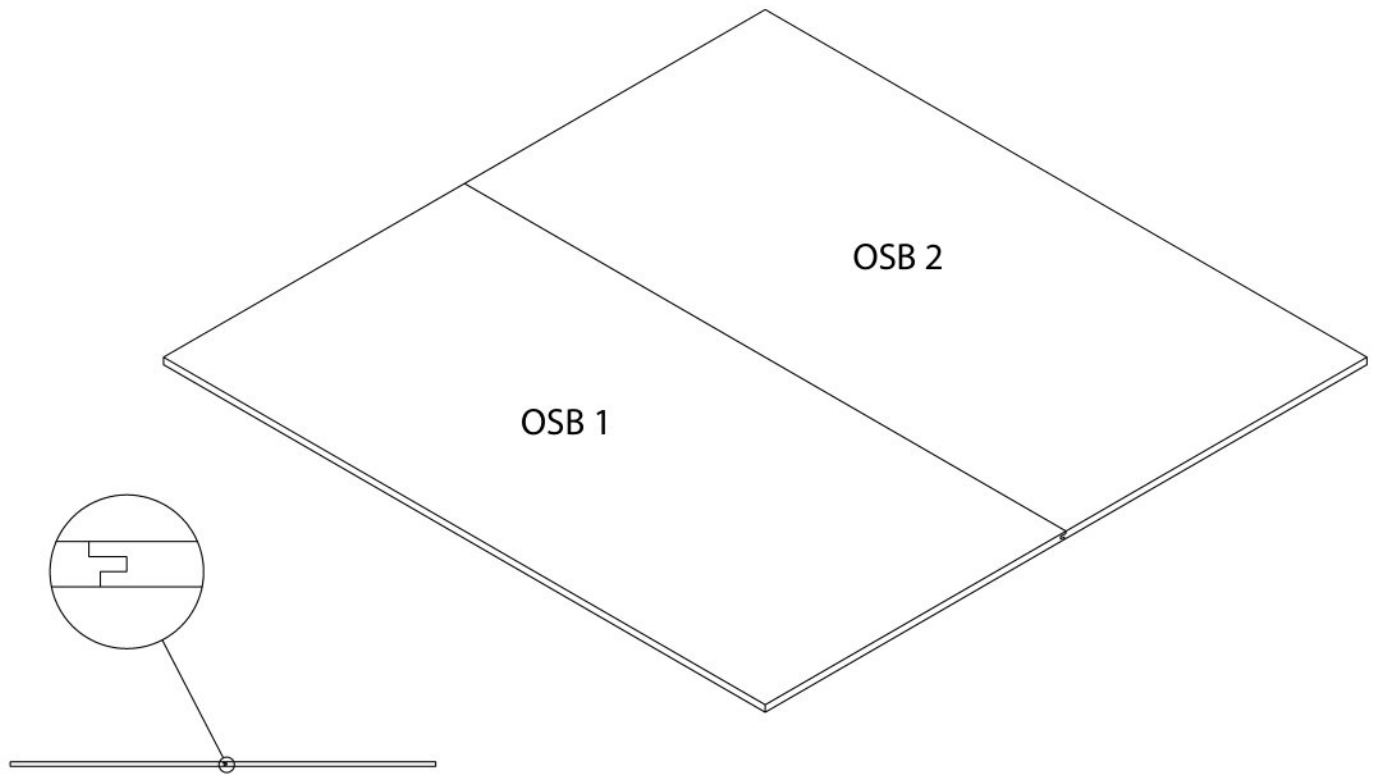
X4R1		Roof 1	27.7"x49.8"	1
X4R2		Roof 2	24.7"x49.8"	1
X4B1		Bench 1	23.9"x43.3"	1
X4B2		Bench 2	13.7"x43.3"	1
X4BR		Backrest	12.2"x43.3"	1
X4BS1		Bench support 1	1.7"x1.7"x22.8"	2

X4BS2		Bench support 2 left/right	1.7x1.7x29.5	2
X4CB1		Cornice board 1 (front&back)	1.1x3.5x54	2
X4CB2		Cornice board 2 (side)	1.1x3.5x52.6	2
X4FWC		Front wall cover slat	0.6x1.8x71.1	3
X4HC		Heater cover		1
VC		Vent cover		1
DH		Door handle		1

X4be1		be1	1.7"x2.4"x12.6"	1
X4be2		be2	1.7"x2.4"x12.6"	1
X4be3		be3	1.1"x3.5"x43.3"	1
X4bcb		bench connection bar	0.5"x1.6"x5.5"	3
X4rcb		roof connection bar (plywood)	0.3"x1.9"x3.6"	12
X4OSB1		OSB sheet	0.47"x22.2"x44.3"	1
X4OSB2		OSB sheet	0.47"x22.2"x44.3"	1
X4PVC		PVC flooring		1

	3.15" screws	8
	2.7" screws	26
	2.4" screws	20
	2" screws	24
	1.6" nails	15
	lamello 1	8
	lamello 2	8
	hex key	1
	1.6" screws	4
	1.4" screws	12
	1.2" screws	48

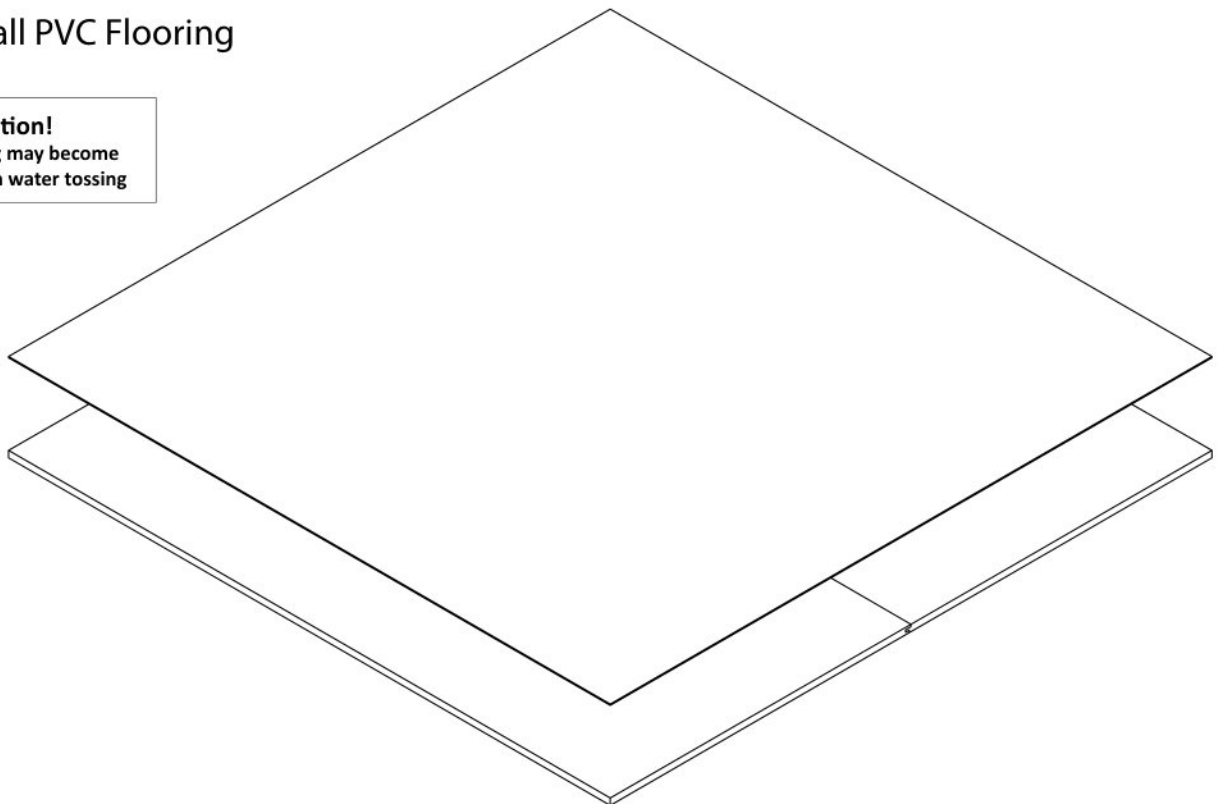
Step 1. Assemble OSB Sheets



The Tenons on the OSB boards should align as shown!

Step 2. Install PVC Flooring

Caution!
PVC flooring may become
slippery from water tossing

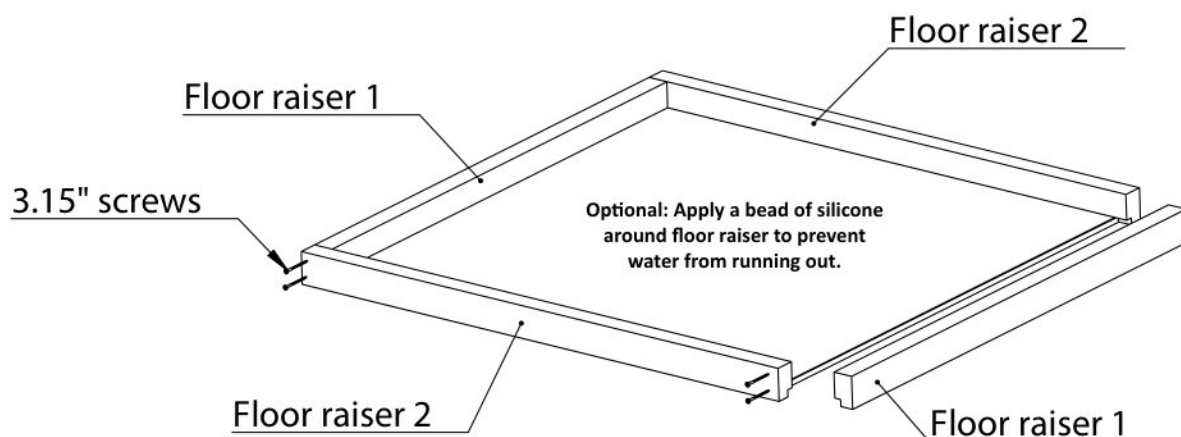


Step 3. Connect the Four Floor Risers

Fasten the floor risers together using 3.15" screws, being sure the two shorter boards are located on the sides and the two longer boards are on the front and back. Use a framing square to ensure the assembly is square.



Drill the pilot holes for the screws

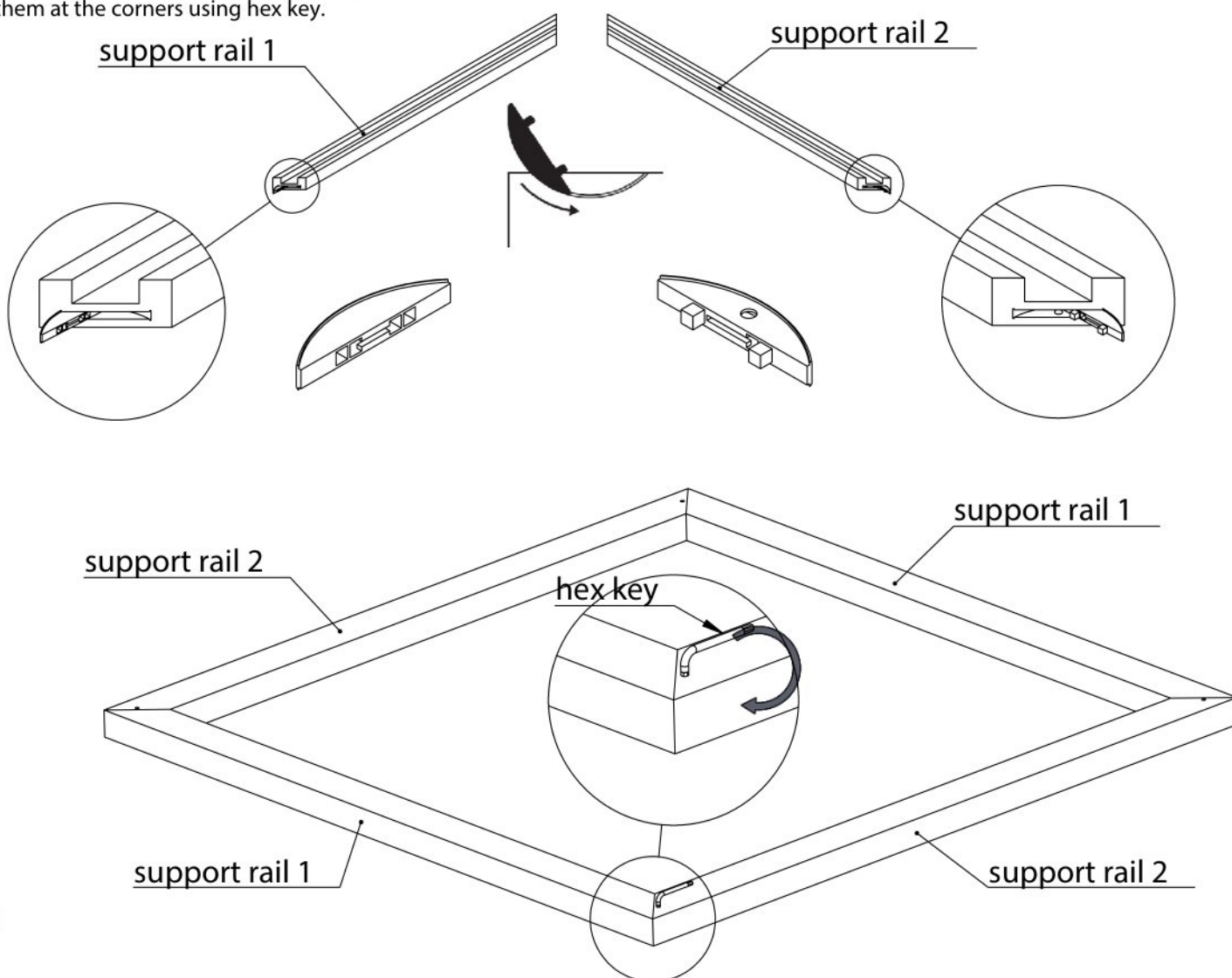


Step 4. Connect Wall Support Rails

Each wall support has a predrilled hole for lamello. Insert the lamellos in the support rail holes as shown in the drawings.

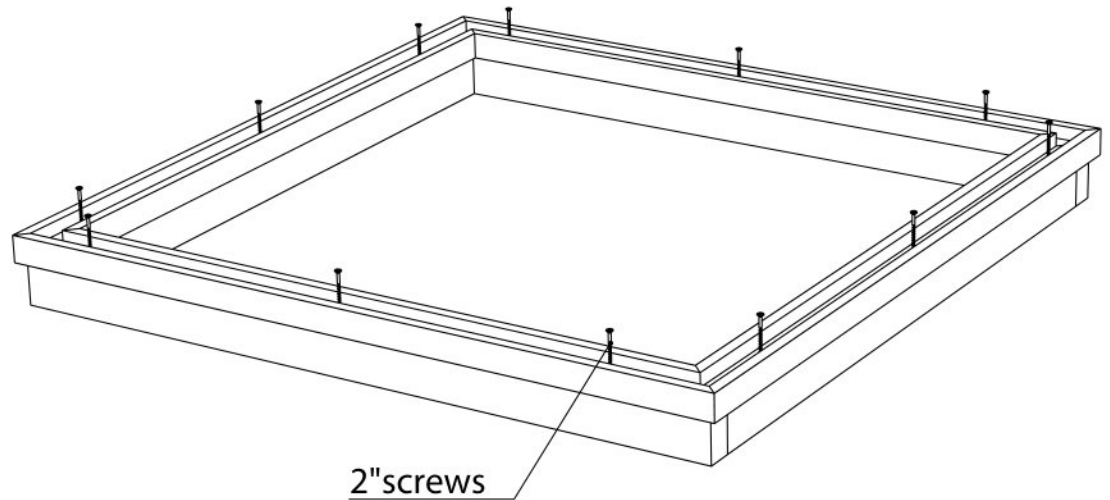
Fasten the wall support rails together, connection them at the corners using hex key.

Support rail 2 has two predrilled holes for the hex key!



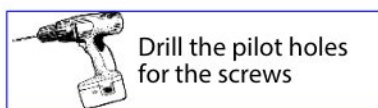
Step 5. Position Wall Support Rails

Lay the wall support rail assembly squarely on top of the floor risers with the groove facing up. The rails should overlap both sides of the riser by approximately 0.5". Secure the assembly to the floor risers using three 2" screws evenly spaced on each wall support rail



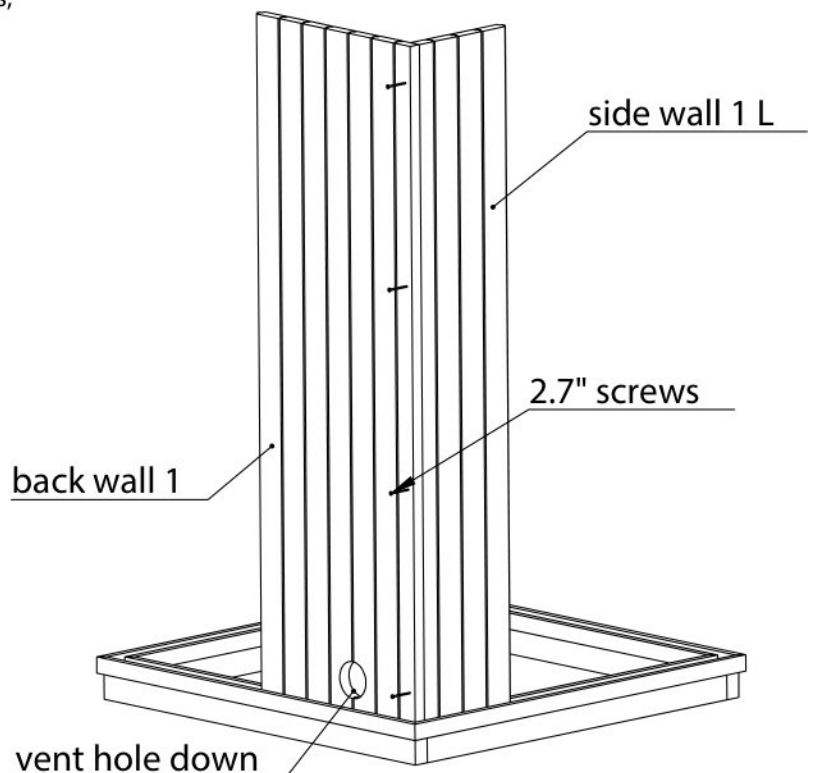
Step 6. Position Wall Sections (back wall1&side wall1)

Position backwall section 1 in the groove of the back rail and push it flush against the left rail. With a helper holding back wall section, orient side wall section 1 and place it in the groove of the left rail. Push the flat edge flush against back wall section. Align the two panels so they are flush and fasten them together using the 2.7" screws. Be sure, the lines are marked for the bench supports, stay inside the sauna.



Drill the pilot holes for the screws

If wall panels are difficult to insert into the support rail, it may be necessary to widen the channel. Use a saw to carefully remove up to 1/8" from the inner groove of both bottom and top support rail.

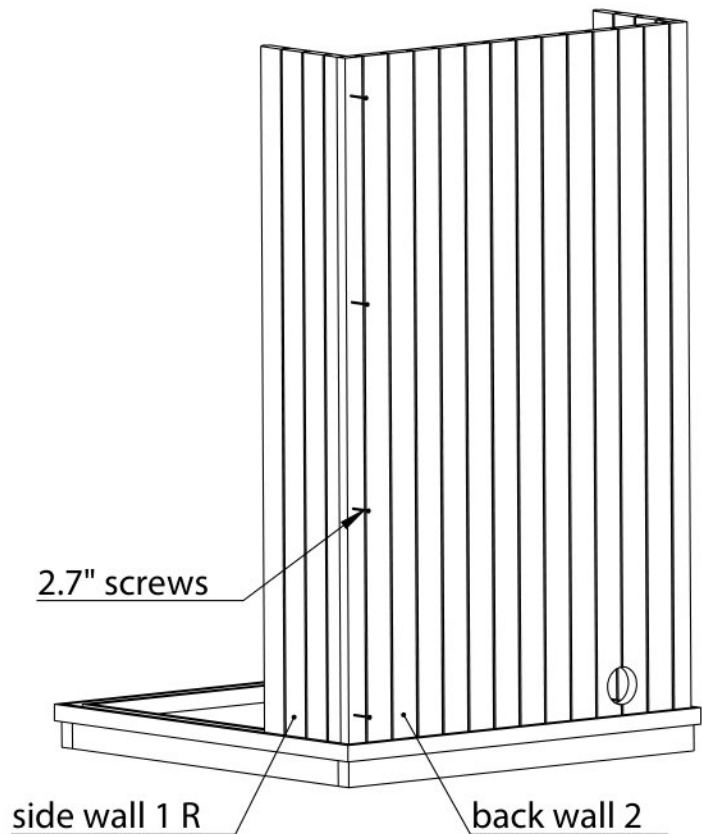


Step 7. Position back wall sections 2 and side wall1

Position back wall2 section into the groove of the back rail. Attach it to back wall section 1 using the tongue and groove fit. Secure it by tapping it into place with a rubber mallet. Position side wall section 1 into the groove to the right side rail and push flush against the back wall. Being sure panels are flush with each other, fasten them together using the 2.7" screws.



Drill the pilot holes for the screws

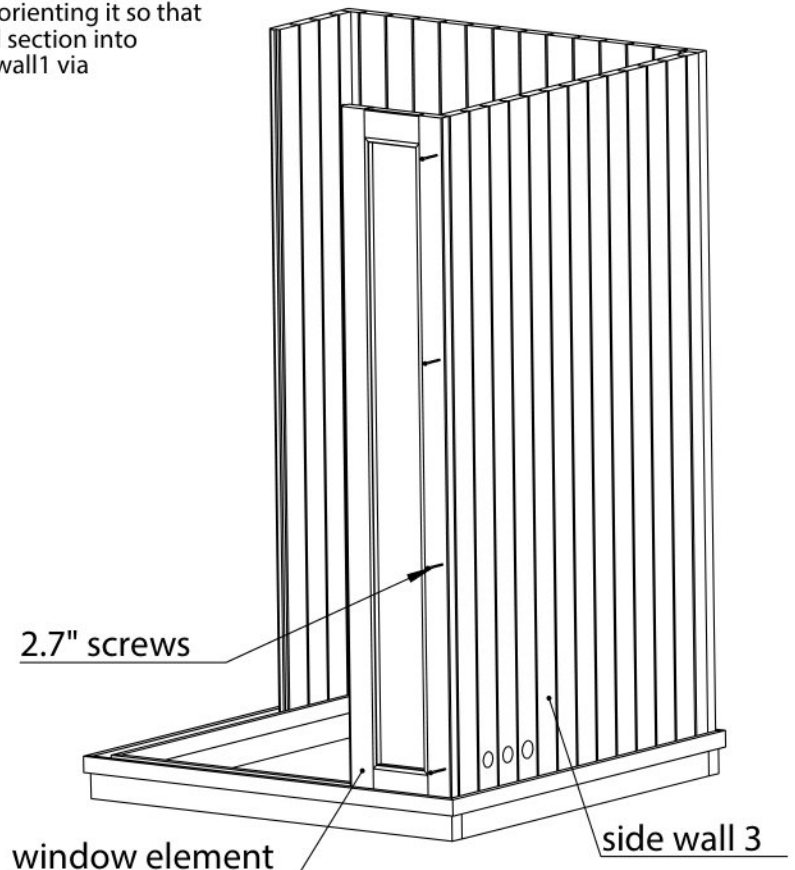


Step 8. Position Side wall section 3 and Window section

Position side wall section3 into the groove of the side rail orienting it so that the heater vent holes are located at the bottom. Slide wall section into place with sidewall section1. Side wall 3 connects to side wall1 via tongue and groove so there is no need to use screws. Use a rubber mallet to secure the fit. Now place window section into the groove of the front rail. Gently tap into place with a rubber mallet to secure the fit. Now, make sure window section and side wall 3 are flush with each other, secure them together with the 2.7" screws.



Drill the pilot holes for the screws



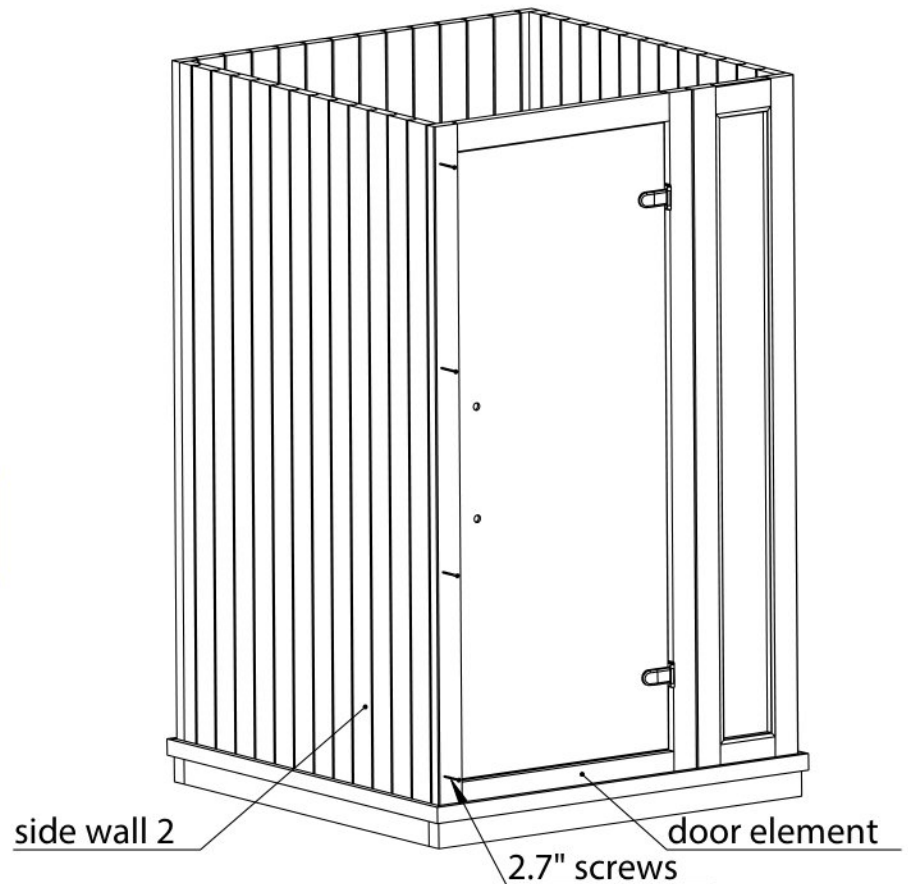
Step 9. Position side wall section2 and door section

Position side wall section2 into the groove of the side rail. Slide side wall section2 into place with side wall section1. Section 2 connects to section 1 via tongue and groove so there is no need to use screws. Use a rubber mallet to secure the fit.

Now place door section into the groove of the front rail and connect it to window section via the tongue and groove fit. Gently tap into place with a rubber mallet to secure the fit. Now, make sure door section and side wall 2 are flush with each other, secure them together with the 2.7" screws.



Drill the pilot holes for the screws



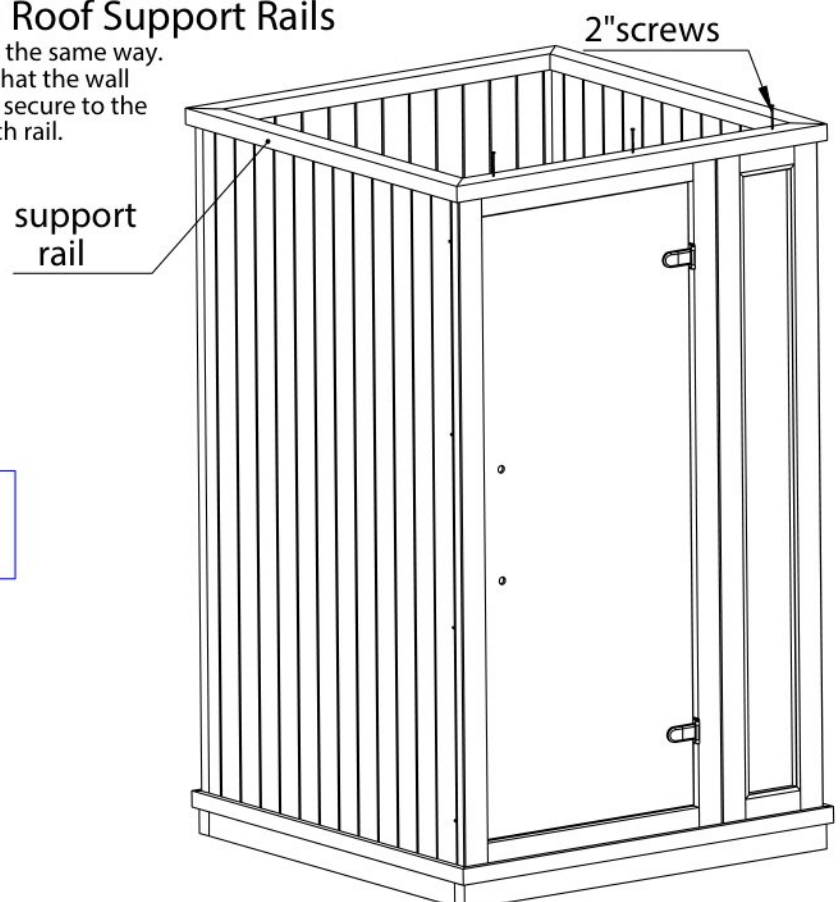
Step 10. Assemble and Position Roof Support Rails

Watch the step 2 and connect roof support rails in the same way. Place the assembly on top of the wall sections so that the wall sections fit snugly into the groove. When in place, secure to the assembly to the walls using three 2" screws on each rail.

If wall panels are difficult to insert into the support rail, it may be necessary to widen the channel. Use a saw to carefully remove up to 1/8" from the inner groove of both bottom and top support rail.



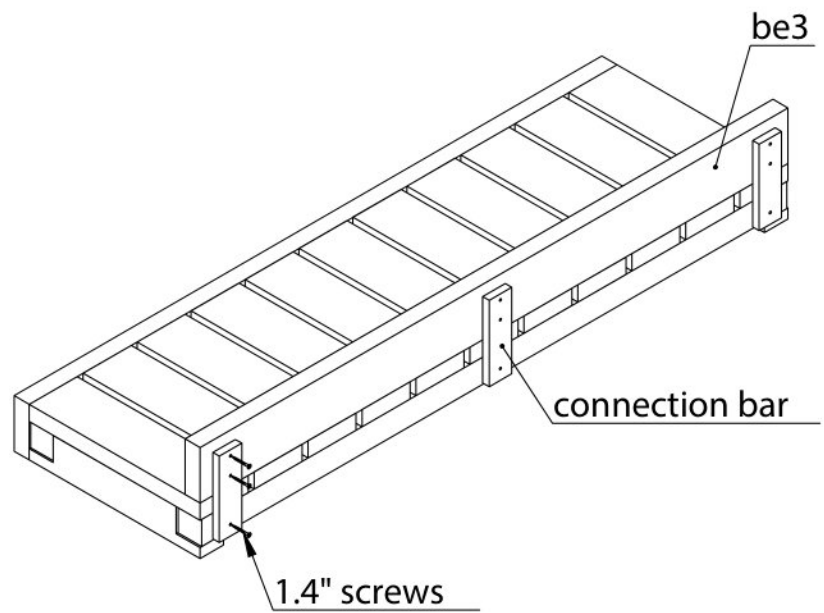
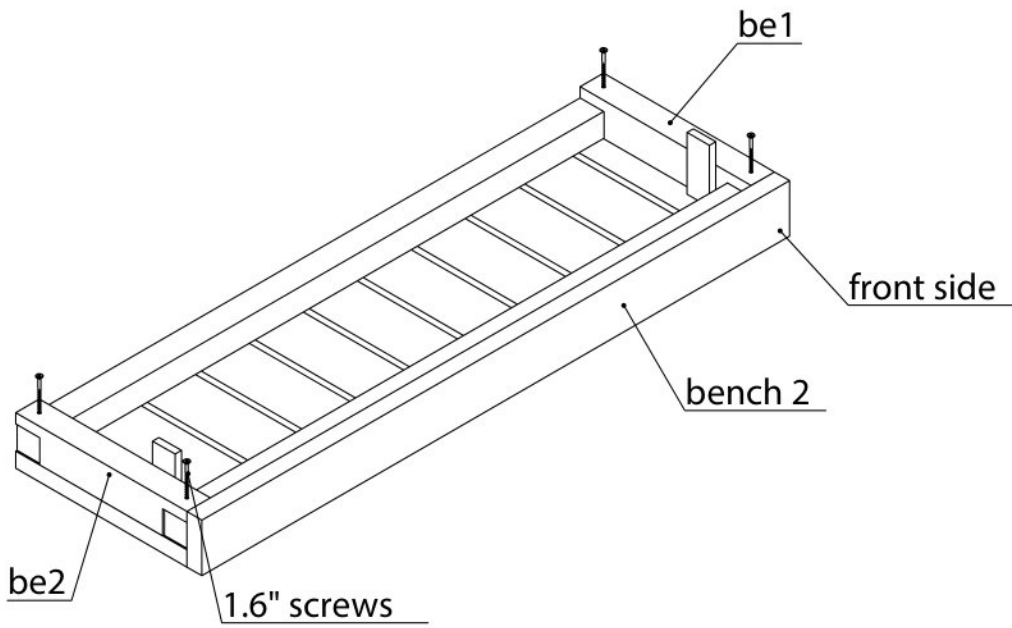
Drill the pilot holes for the screws



Step 11. Assemble and Position Bench 2 extras

Use 1.6" screws to connect details be1 and be2.

be3 connect to the bench with connection bars using 1.4" screws

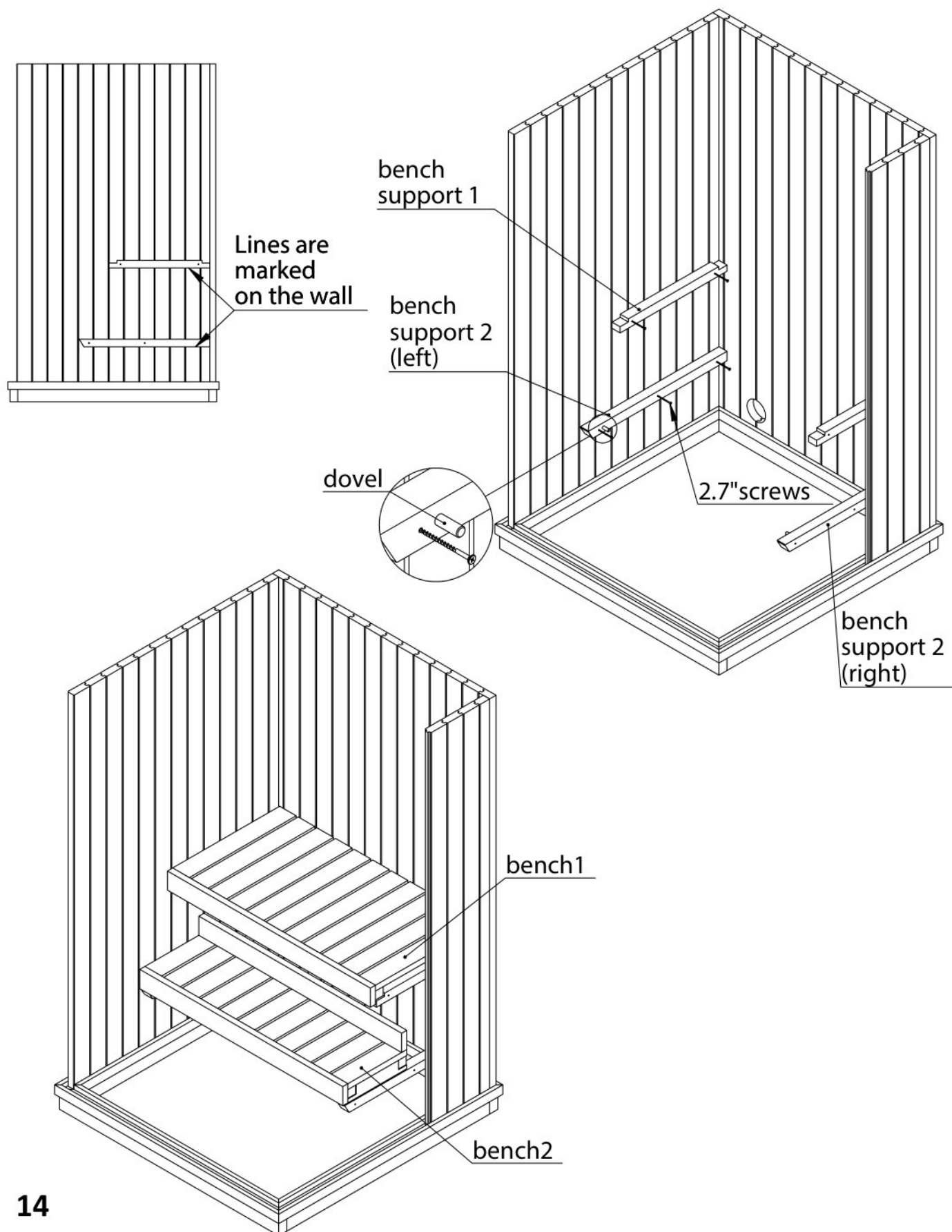


Step 12. Bench, lower bench installation

Follow the lines on the wall.

Use 2.7" screws to connect the bench supports to the wall upwards from the lines.

Make sure the supports in both walls are in same height. When the supports are assembled place the benches on the supports.



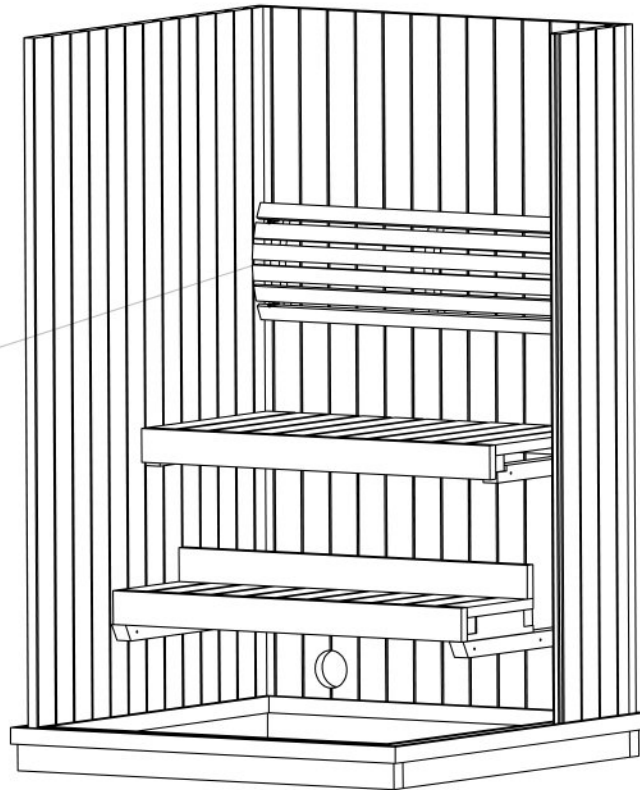
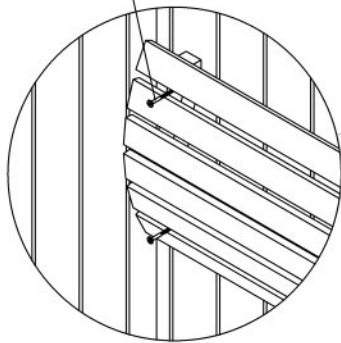
Step 13. Backrest installation

Center the backrest between the two sides and position it vertically at a height most comfortable for you (typically 8-12" from the bench). Using a level to ensure proper installation, fasten the backrest into place using the 2.4" screws.

Backrest Lighting

Install lighting on the backrest before mounting it to the wall. Refer to the Lighting Manual for connection and mounting instructions.

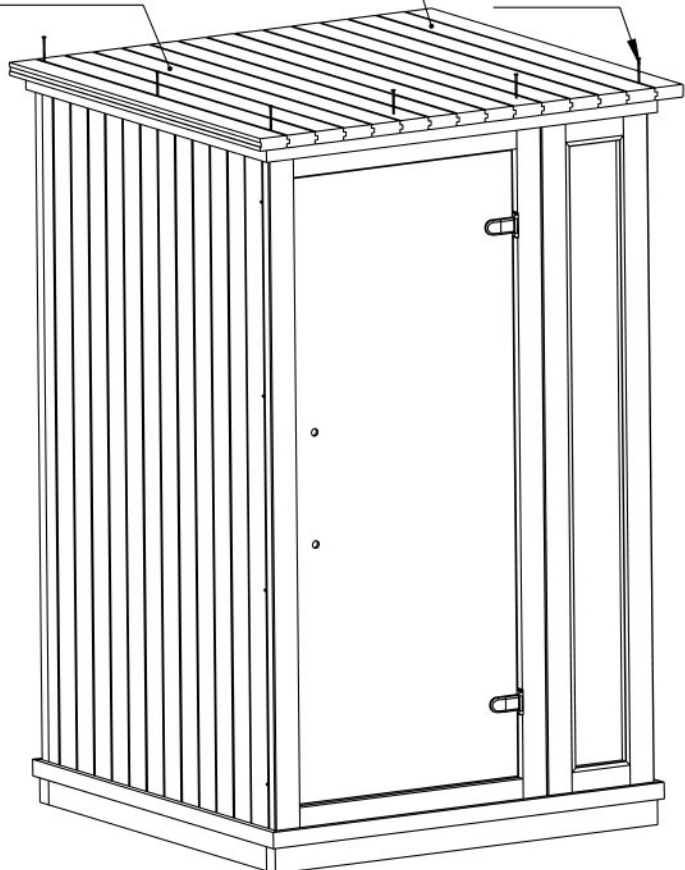
2.4" screws



Step 14. Position Roof Sections

Place the roof panels on top of the ceiling supports. Connect the sections via the tongue and groove fit. From the backside roof panels must be in the same line with ceiling supports. Position both sides equal. Connect panels with 2.4" screws.

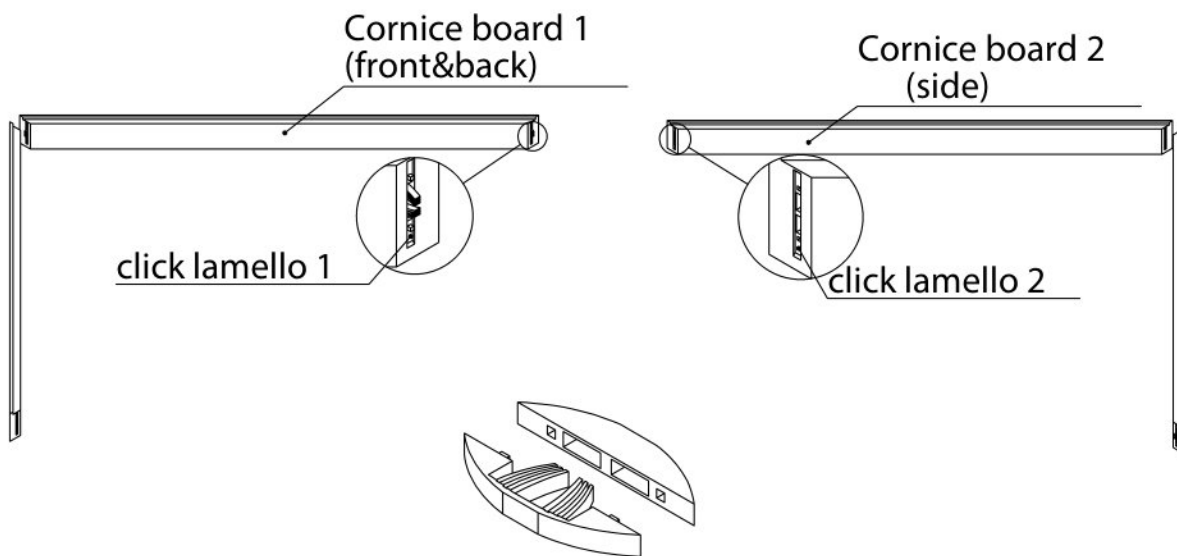
roof section 1
roof section 2
2.4" screws



Drill the pilot holes for the screws

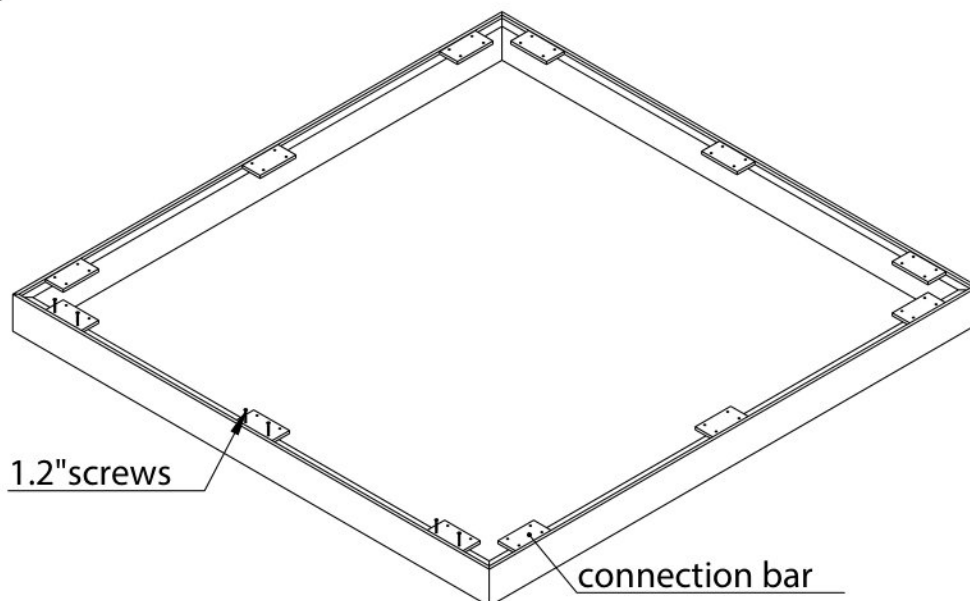
Step 15. Cornice boards assembly

Each cornice board has a predrilled hole for lamello.
Click lamellos are pre-installed.
Fasten all boards from corners. Allow plenty of space
for assembly. Use 1.2" screws to assemble all the
connection bars as shown in the drawings.



Step 16. Connection bars assembly

13

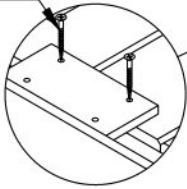


16

Step 17. Cornice boards

Connect the cornice boards to the roof, using 1.2" screws.

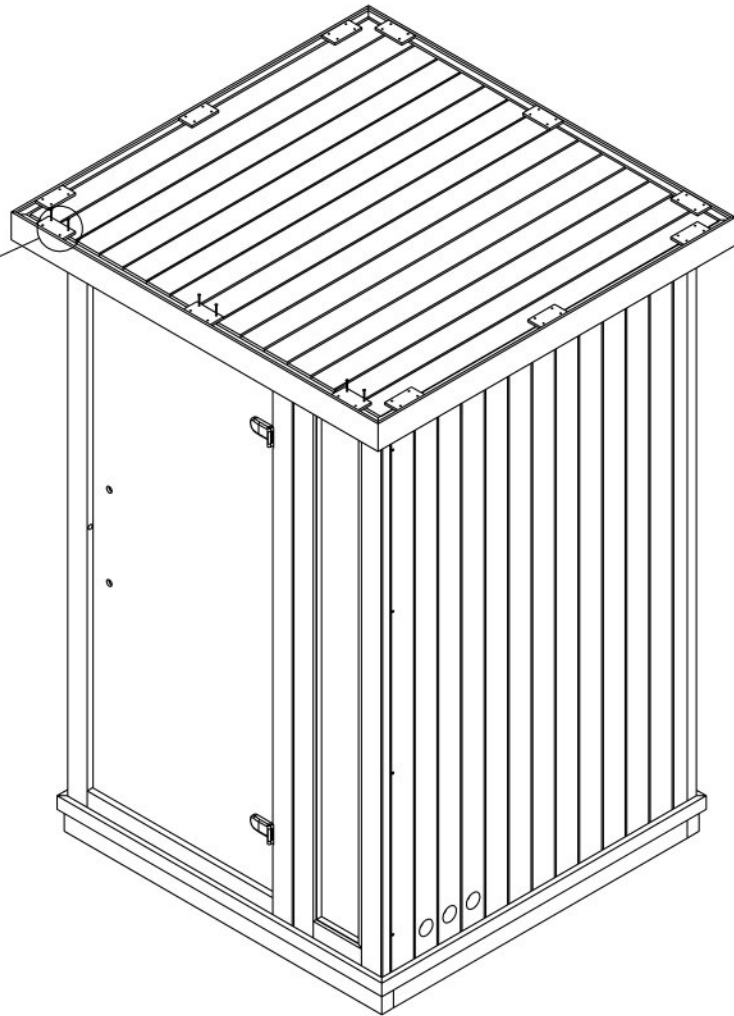
1.2" screws



Cove Lighting

Install cove lighting along the underside of the roof around the sauna's exterior perimeter. Refer to the Lighting Manual for connection and mounting details.

Note: The LED strip will run along the front, left, and right sides only.



Step 18. Heater cover

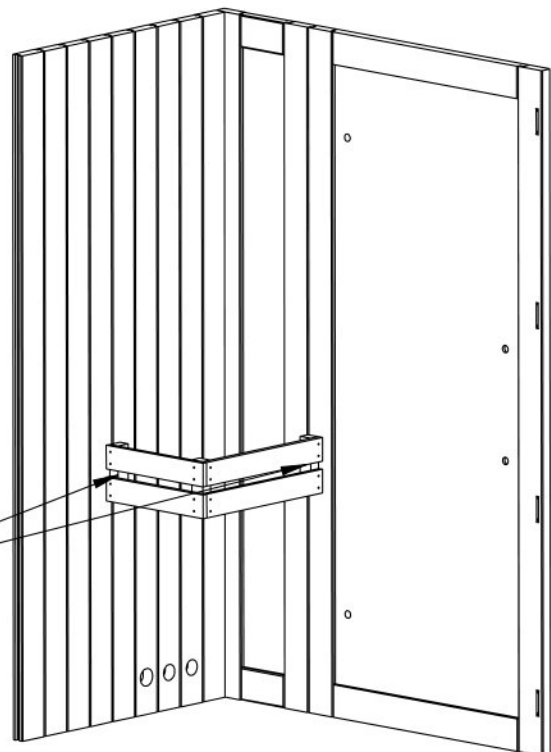
Connect the heater cover to the wall with 2.4" screws. Perform this step only after the heater (sold separately) is installed.

Follow heater manufacturers safety distances when installing heater guard. Do not use heater guard if safety distances cannot be met.



Drill the pilot holes
for the screws

2,4" screws

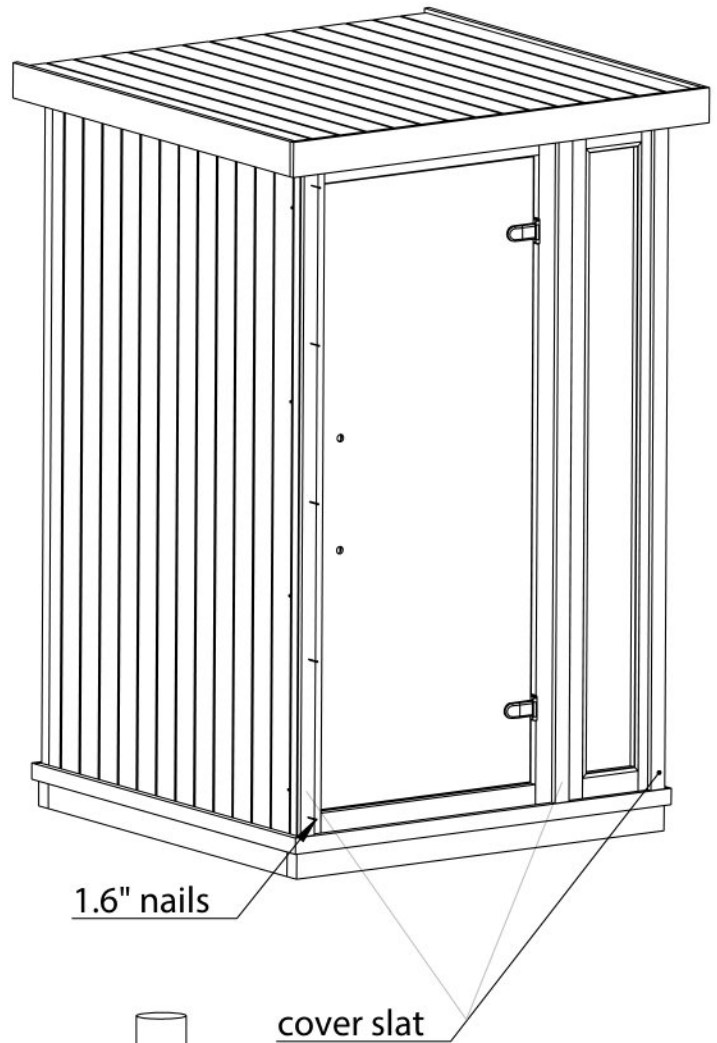


Heater Installation

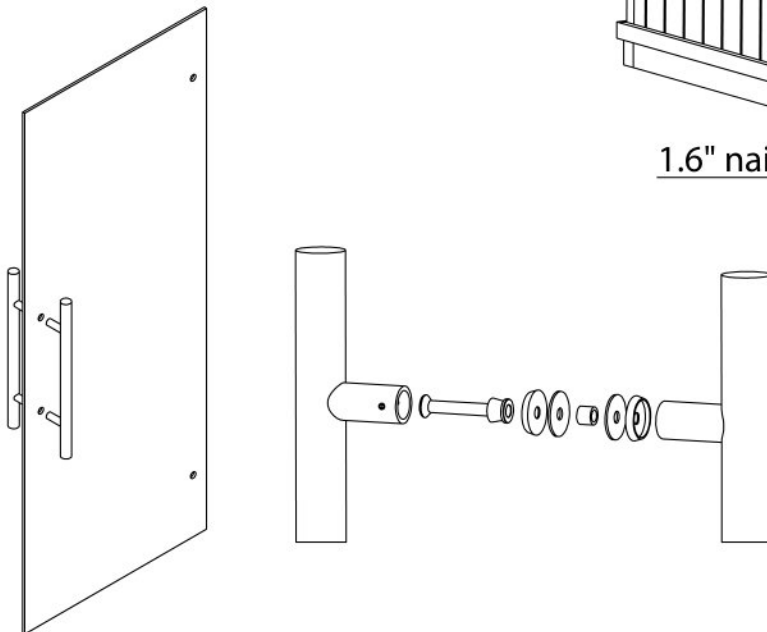
Install the sauna heater according to the manufacturer's instructions, including mounting, electrical connections, and required safety clearances.

Step19. Cover slats to the front wall

Connect the cover slats using 1.6" nails.



Step20. Door handle



Adjusting hinges

The maximum adjustment range is 5 mm.
You will need 3 mm and 5 mm hexagon keys for adjusting the hinges (not included).
Step 1: Remove the plastic covers from the hinges

Step 2: Loosen the glass by turning the Bolt.
Attention! Do not remove the glass

Step 3: To move the glass to the left or right, turn the screws as required. If one screw is turned counterclockwise, the other must be turned clockwise. Make sure both screws are tight when you have completed this step.

Step 4: Tighten the Bolt

