



Keila 200 Outdoor Sauna

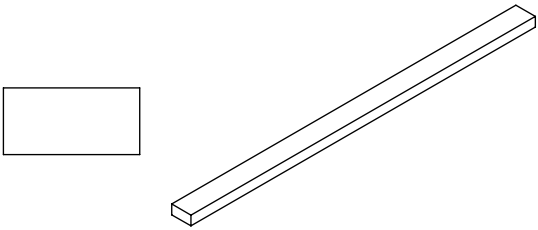
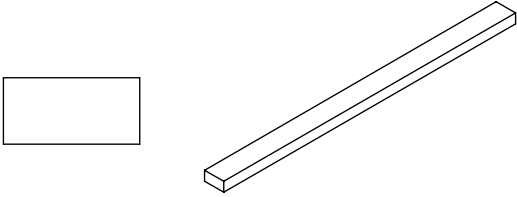
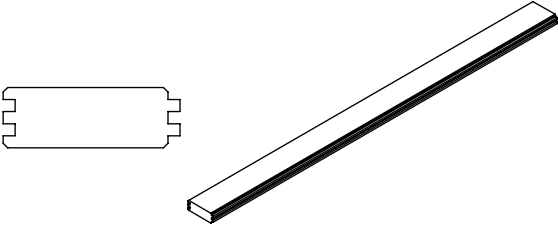
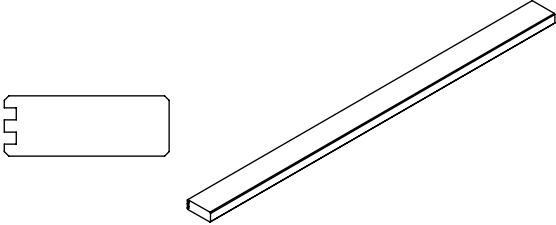
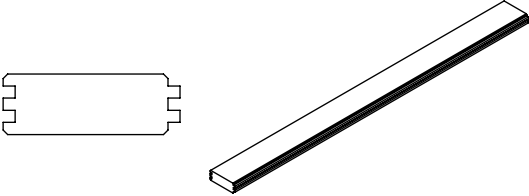
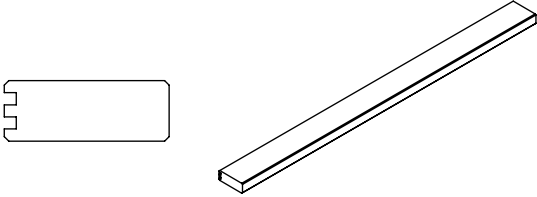
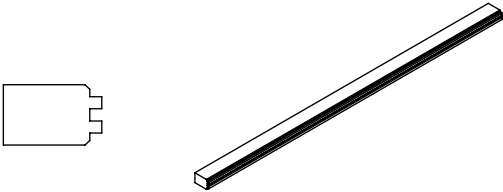
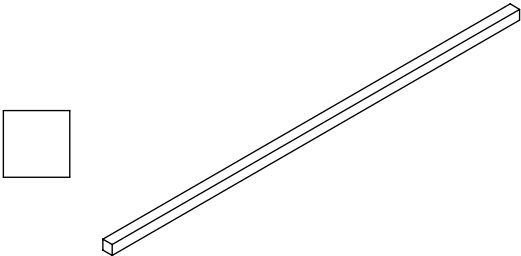
58"W x 59"D x 75"H

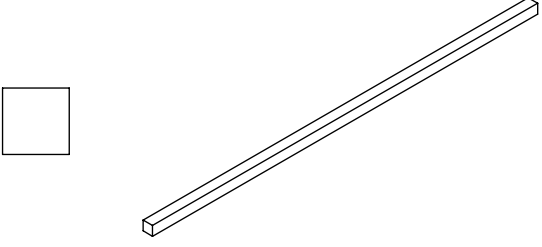
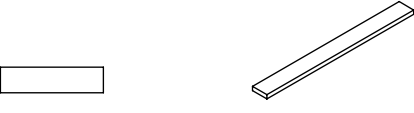
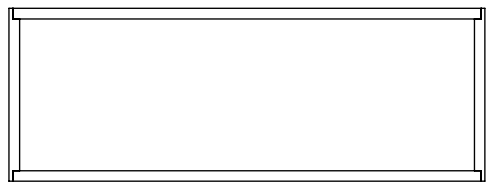
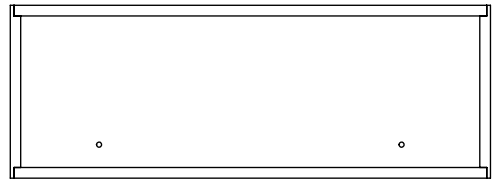
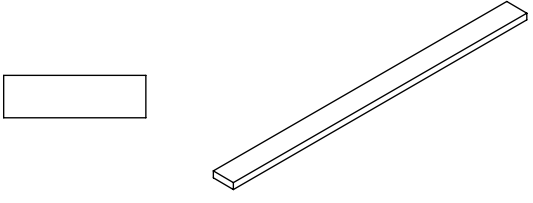
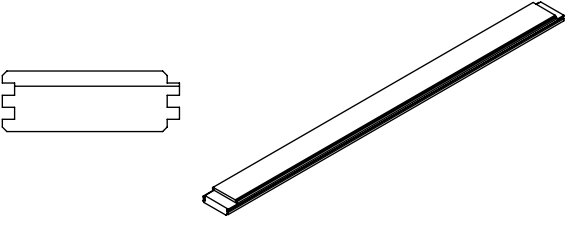
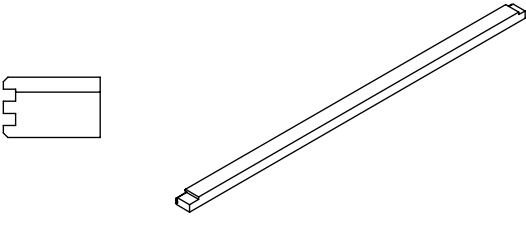
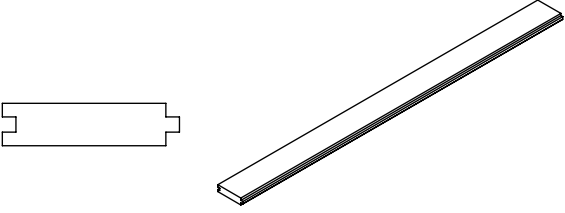


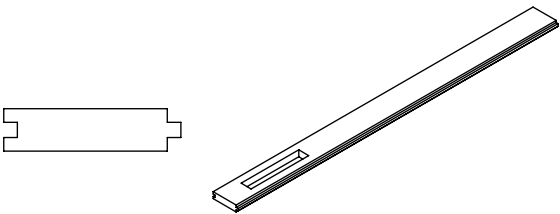
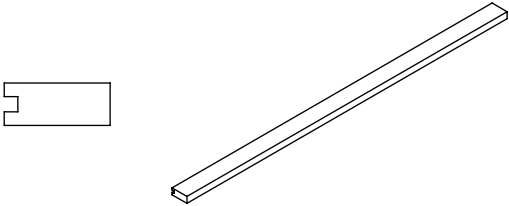
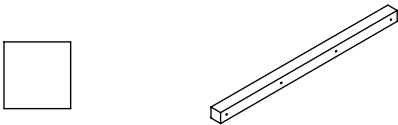
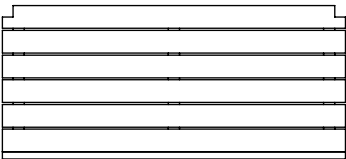
Installation & Operation Manual

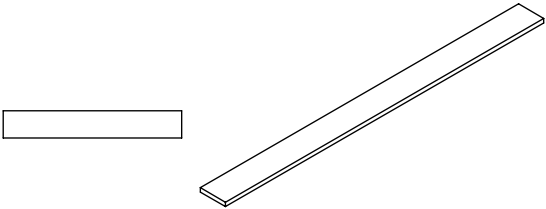
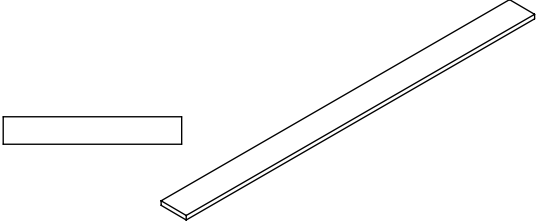
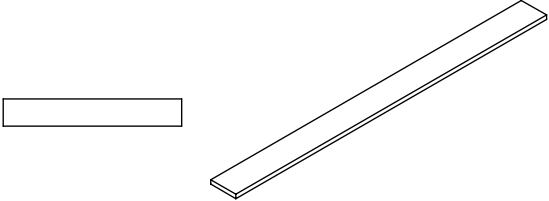
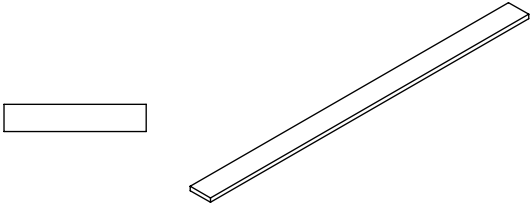
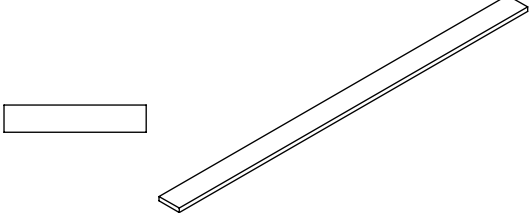
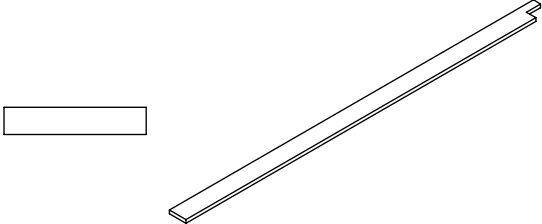
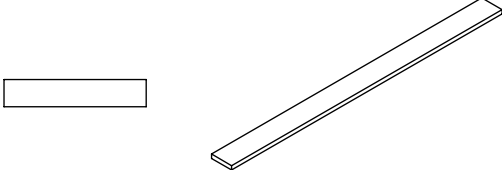
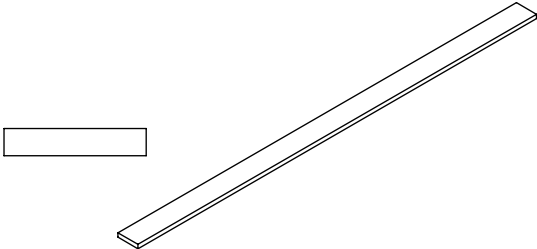
Note: Please Read This Manual Before Building

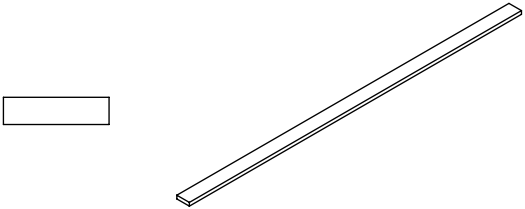
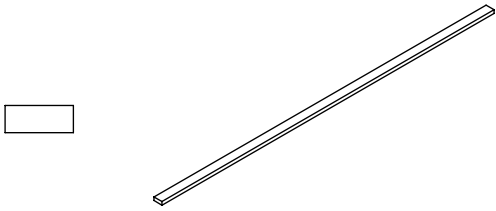
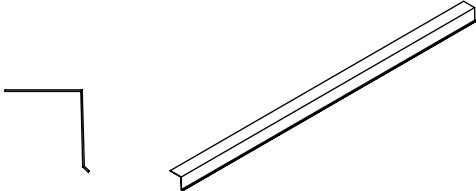
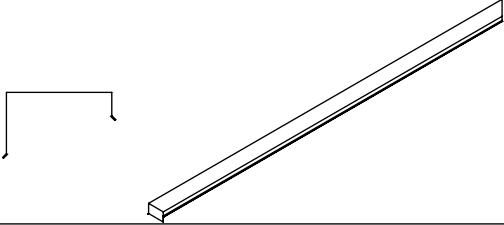
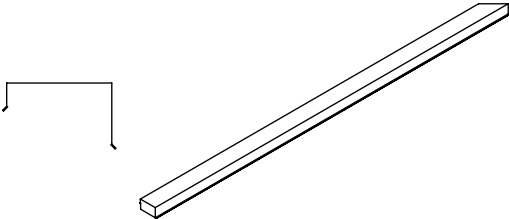
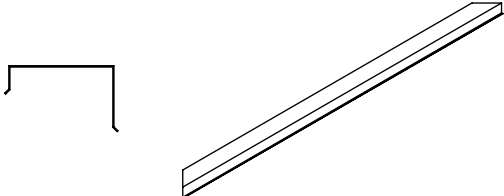
REV: 1.0-04/2026

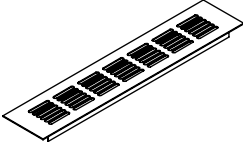
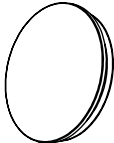
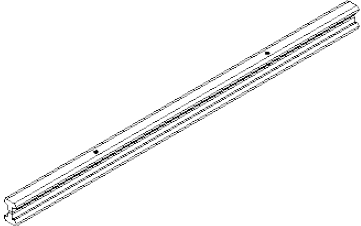
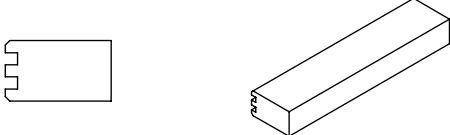
WSG2 FI1		Base frame treated	1.7"x3.5"x63.4"	2
WSG2 FI 2		Base frame treated	1.7"x3.5"x53.7"	6
WSG2 W1		Wall log	1.57"x4.6"x63.4"	36
WSG2 W1.1		Wall log	1.57"x4.3"x63.4"	2
WSG2 W2		Wall log	1.57"x4.6"x54"	17
WSG2 W2.1		Wall log	1.57"x4.3"x54"	2
WSG2 W2.2		Wall log	1.57"x2.9"x54"	1
WSG2 Cp		Corner post	1.7"x1.7"x75"	2

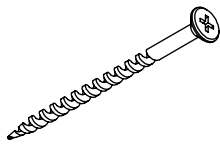
WSG2 sp		Support	1.7"x1.7"x70.8"	4
WSG2 Wex		Rising detail for window element	0.66"x2.67"x27.1"	1
WSG2 WE		Window element	27.07"x74.25"	1
WSG2 DE		Door element	27.07"x75"	1
WSG2 Rbh		Roof board support	1.1"x3.7"x54"	1
WSG2 Rb1		Roof board	1.57"x4.6"x61.8"	12
WSG2 Rb2		Roof board (cutted)	1.57"x2.52"x61.8"	1
WSG2 Flb		Floor board	1"x4.6"x58.9"	11

WSG2 Flb2		Floor board (vent hole)	1"x4.6"x58.9"	1
WSG2 Flb3		Floor board (cutted)	1"x2.7"x58.9"	1
WSG2 Bs1		Bench support	1.7"x1.7"x32.5"	2
WSG2 Bs2		Bench support	1.7"x1.7"x20.9"	2
WSG2 Bs3		Bench support	1.7"x1.7"x11.2"	2
WSG2 B1		Bench1	35.4"x53.6"	1
WSG2 B2		Bench2	23.6"x53.6"	1
WSG2 Br		Backrest	7.5"x53.6"	1

WSG2 Cs1		Cover slat	0.7"x4.65"x58.6"	1
WSG2 Cs2		Cover slat	0.7"x4.65"x64.1"	2
WSG2 Cs3		Cover slat	0.7"x4.65"x57.1"	1
WSG2 Cs4		Cover slat	0.7"x3.7"x58.6"	2
WSG2 Cs5		Cover slat	0.7"x3.7"x64.1"	4
WSG2 Cs6		Cover slat	0.7"x3.7"x81.4"	2
WSG2 Cs7		Cover slat	0.7"x3.7"x49.7"	1
WSG2 Cs8		Cover slat	0.7"x3.7"x74"	4

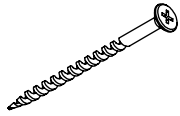
WSG2 Cs9		Cover slat	0.7"x2.75"x74"	2
WSG2 Cs10		Cover slat	0.7"x1.7"x74"	1
WSG2 Hc1		Hetaer cover board (side)	0.7"x3.7"x21.65"	4
WSG2 Hc2		Hetaer cover board (front)	0.7"x3.7"x23.6"	2
WSG2 Hc3		Heater cover frame	1.1"x1.7"x7.9"	4
WSG2 MRSBW		Metal roofing sheet (for back wall)	54"	1
WSG2 MRSSW 1		Metal roofing sheet (for side wall)	65"	1
WSG2 MRSSW 2		Metal roofing sheet (for side wall)	65"	1
WSG2 MRSFW		Metal roofing sheet (for front wall)	59"	1

		Rubber roof cover	1x8m	1
		Silicon gun		1
		Bitumen sealant		1
		Vent cover floor		1
		Vent cover (wooden, inside)		1
		Vent cover (metal, outside)		1
		Door handle		1
		Cap for door&window framescrew holes		14
		Hitting block		2



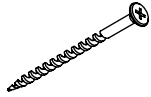
6.3" screws

152



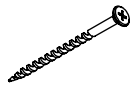
3.5" screws

37



3.15" screws

14



2.7" screws

262



2.4" screws

12



2" screws

4



1.77" screws

48



1.6" screws

192



2" screws (round head)

2



1" screws (flat head)

7



1" screws (roofing screw)

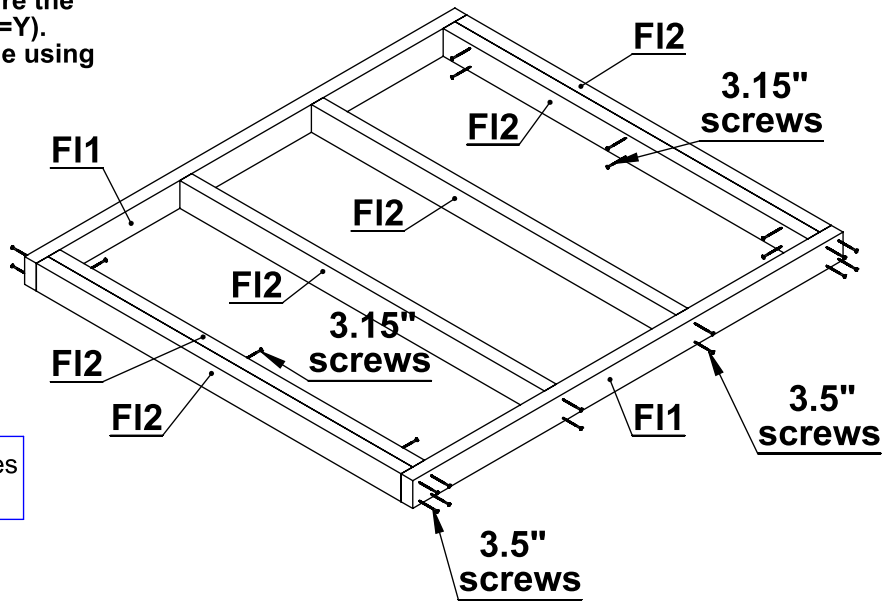
20



2.2" bolt (door handle)

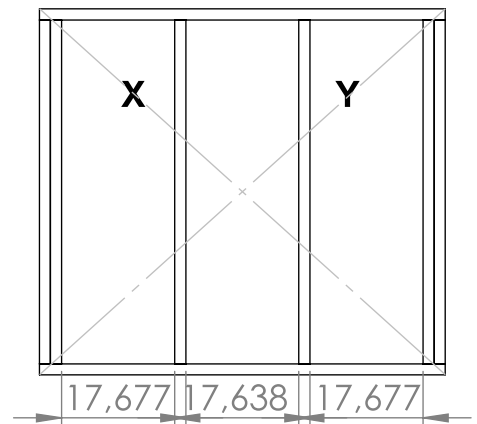
2

Connect the base frame details as shown below. Make sure the diagonals are equal ($X=Y$). Connect the base frame using 3.5" screws and 3.15" screws.

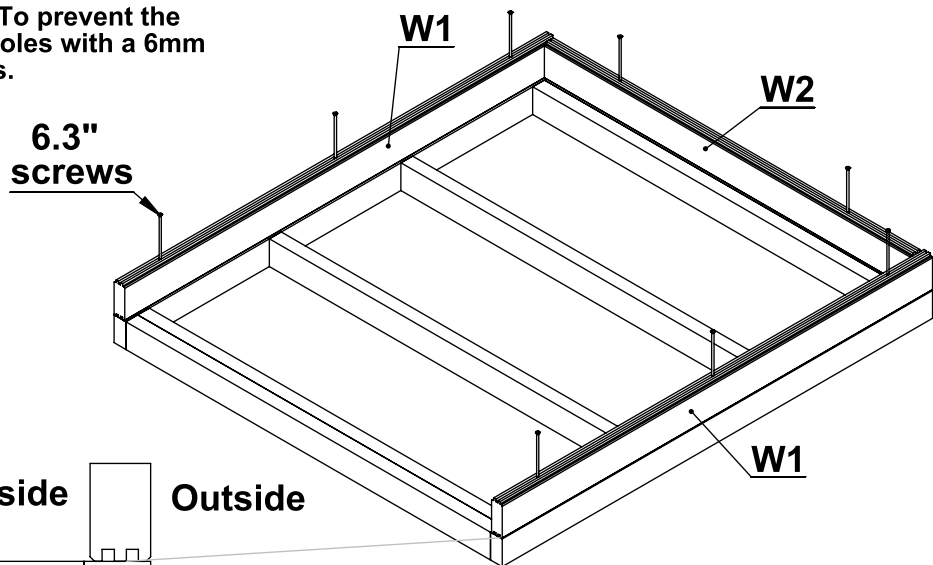


Drill the pilot holes for the screws

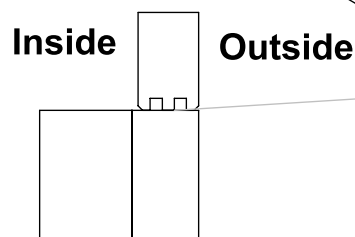
FI1	1.7"x3.5"x63.4"	2
FI2	1.7"x3.5"x53.7"	6
3.15" screws		12
3.5" screws		24



Start by placing the first row of wall logs on the Base frame. Make sure the outside edge of the wall logs aligns perfectly with the outside edge of the base frame. Use 6.3" screws to secure these wall logs to the base frame. To prevent the logs from splitting, pre-drill your holes with a 6mm drill bit before inserting the screws.



Drill the pilot holes for the screws



W1	1.57"x4.6"x63.4"	2
W2	1.57"x4.6"x54"	1
6.3" screws		8

Place the second row of wall logs directly on top of the first. Use a hitting block and rubber mallet to gently tap and set them into place. Secure this row to the first using 6.3" screws, pre-drill holes for these screws to prevent the logs from splitting.

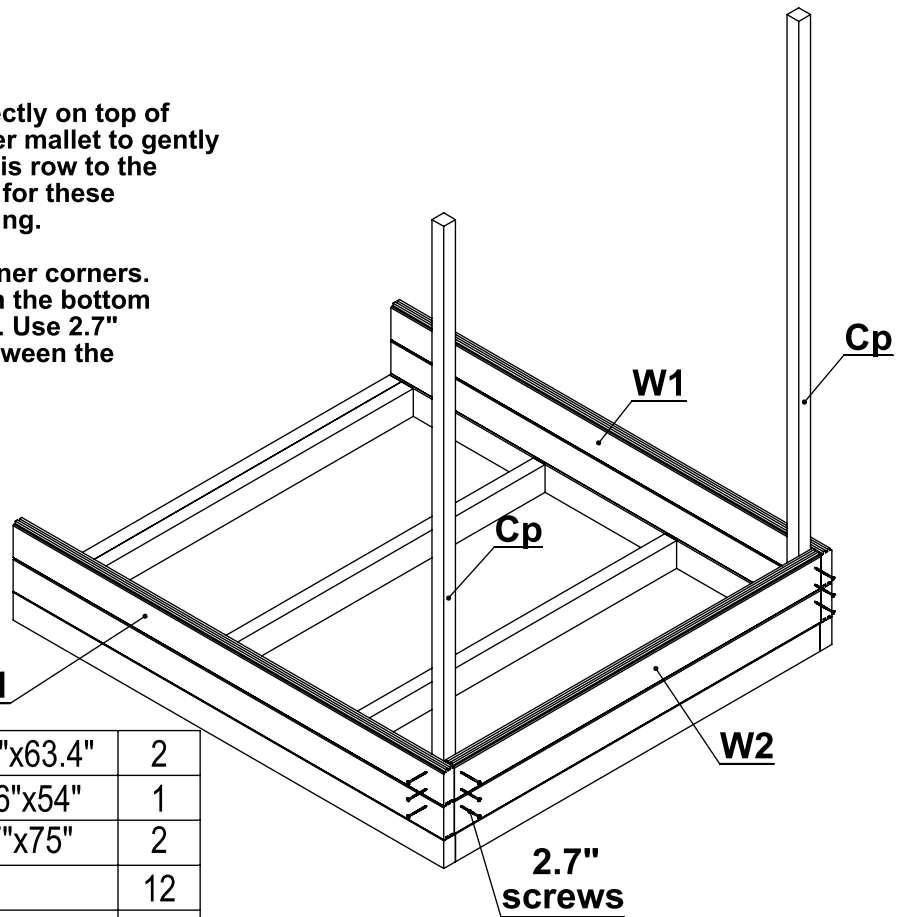
Next, install the corner posts in the inner corners. Make sure to leave a 1.7" gap between the bottom of the corner post and the base frame. Use 2.7" screws to secure the corner posts between the wall logs, remembering to pre-drill.



Drill the pilot holes for the screws

W1

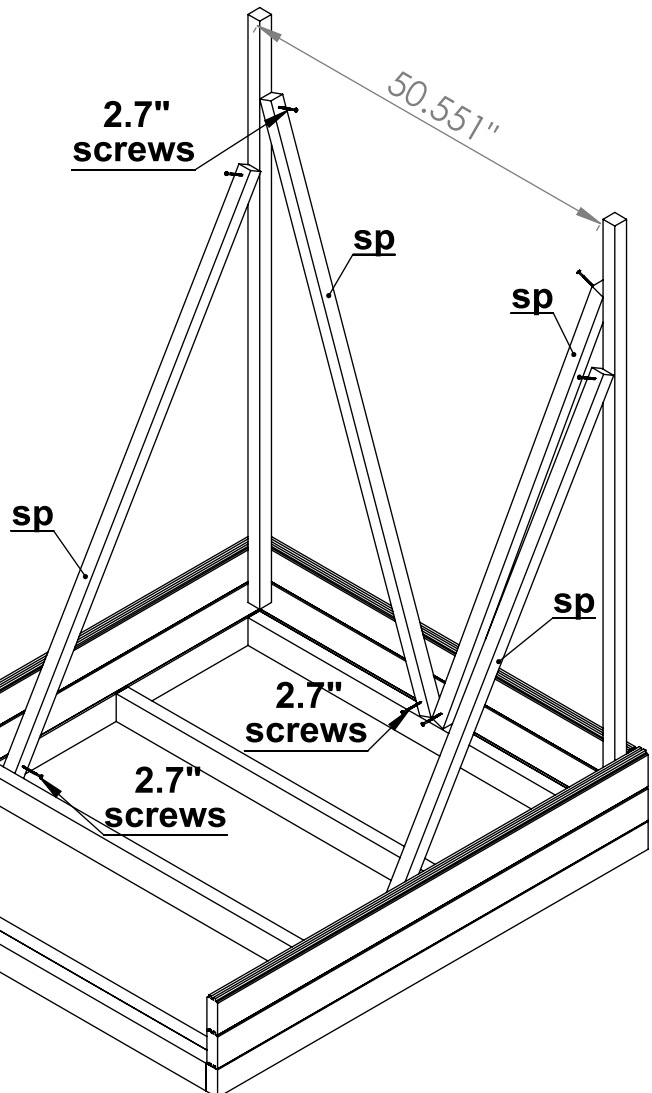
W1	1.57"x4.6"x63.4"	2
W2	1.57"x4.6"x54"	1
Cp	1.7"x1.7"x75"	2
2.7" screws		12
6.3" screws		8



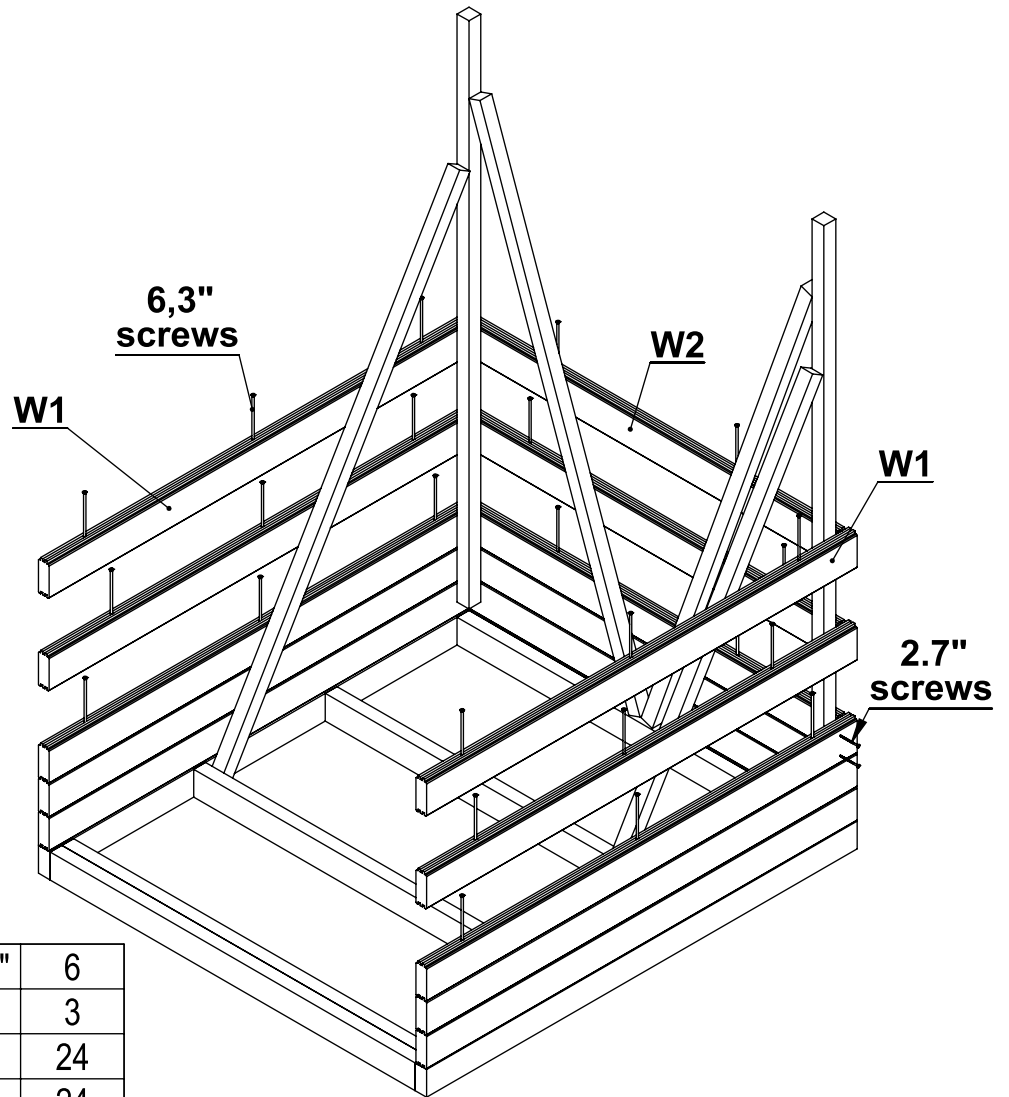
Plumb the corner posts using temporary supports, as illustrated below. Ensure that the distance between the tops of the posts is exactly 50.551 inches. Use 2.7" screws to secure the supports in place.



Drill the pilot holes for the screws



sp	1.7"x1.7"x70.8"	4
2.7" screws		8

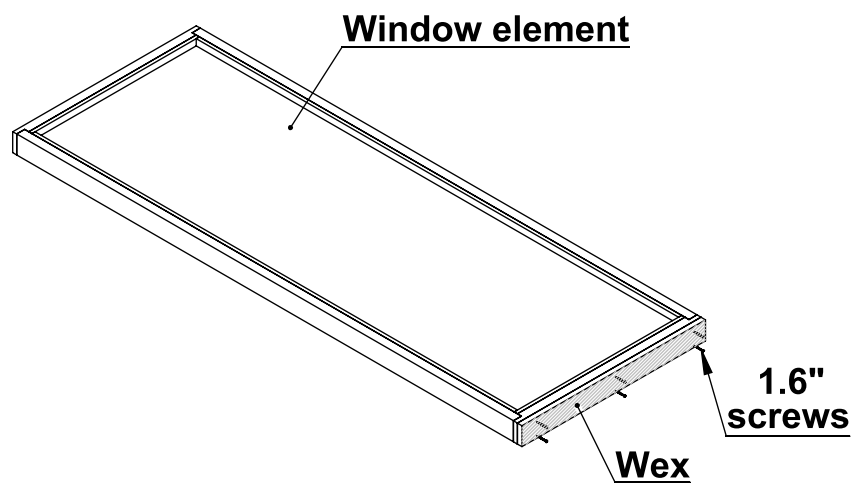


W1	1.57"x4.6"x63.4"	6
W2	1.57"x4.6"x54"	3
2.7" screws		24
6.3" screws		24



Drill the pilot holes
for the screws

Fix the detail Wex to the window element
using 1.6" screws.

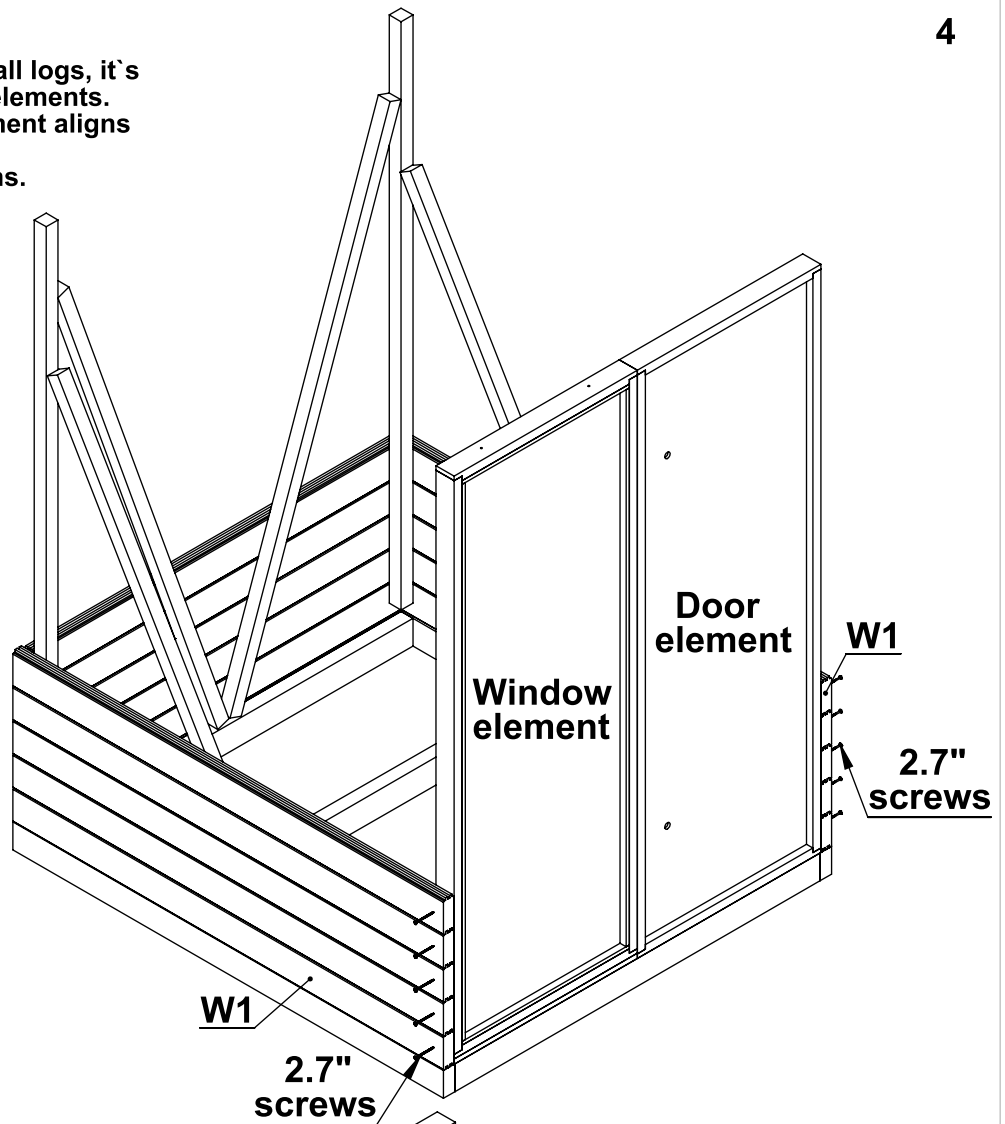


WE	27.04"x74.25"	1
Wex	0.66"x2.67"x27.07"	1
1.6" screws		6

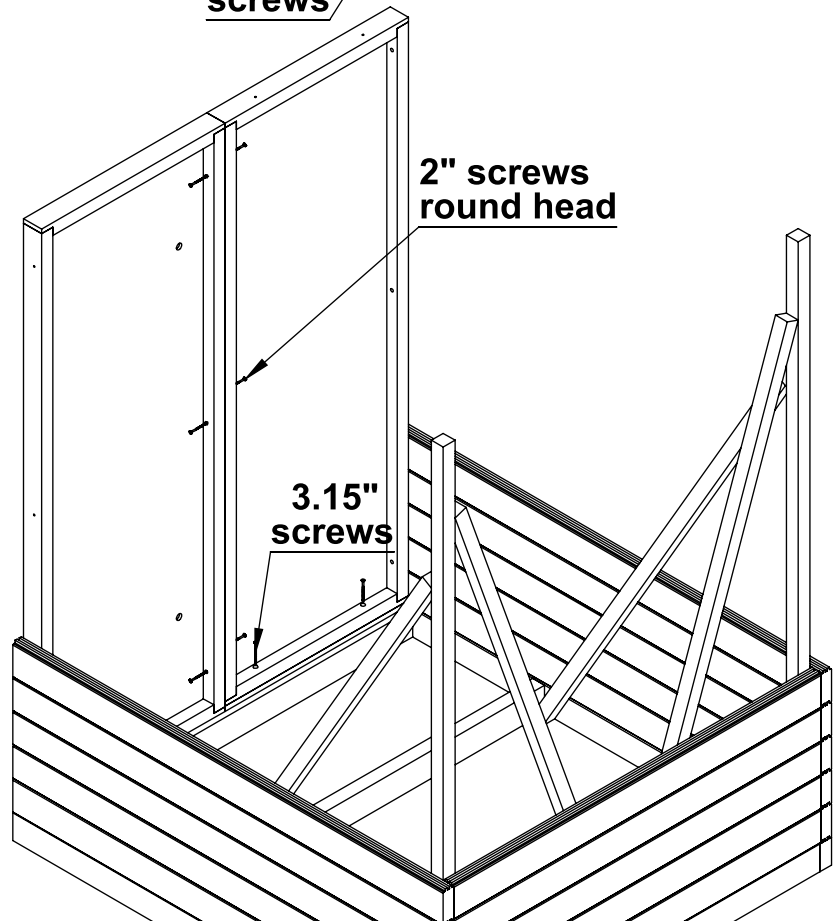
Once you've fixed the five rows of wall logs, it's time to install the window and door elements. Make sure the door and window element aligns with W1 from the outside. Use 2.7" screws for all these locations.



Drill the pilot holes for the screws



Connect the Door and Window from inside using 2" round-head screws. From the bottom use 3.15" screws to connect window element to the base frame. The holes are already pre-drilled.

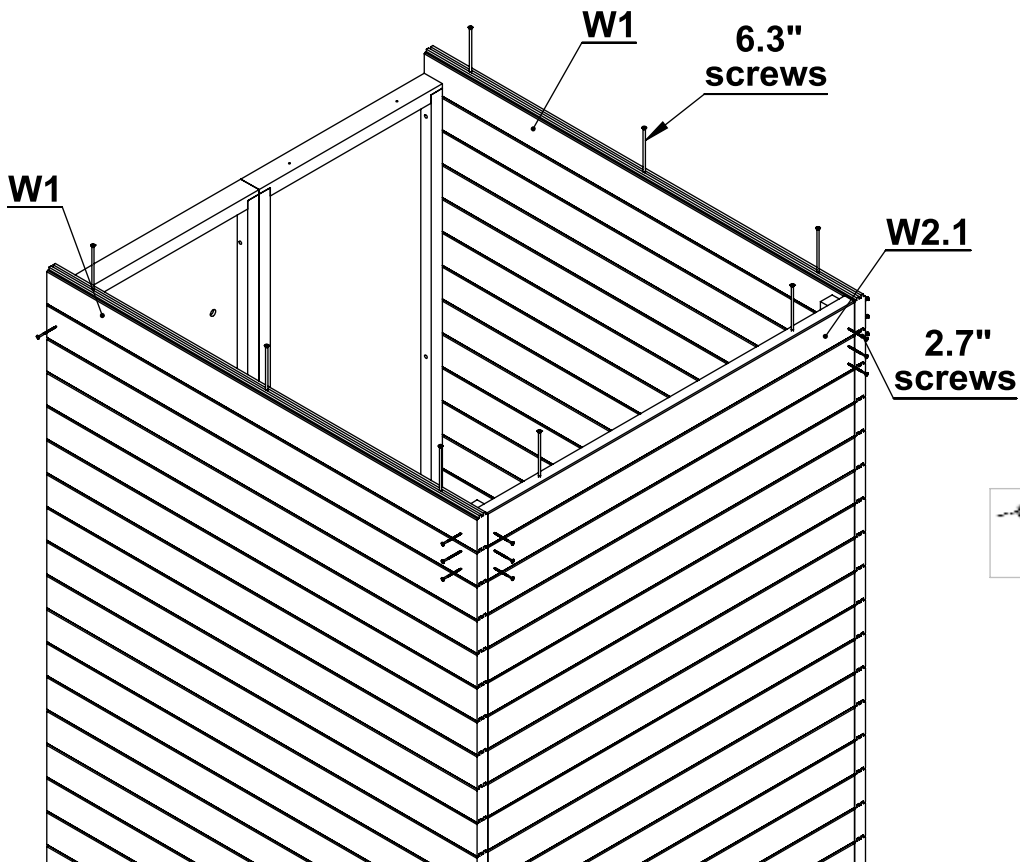
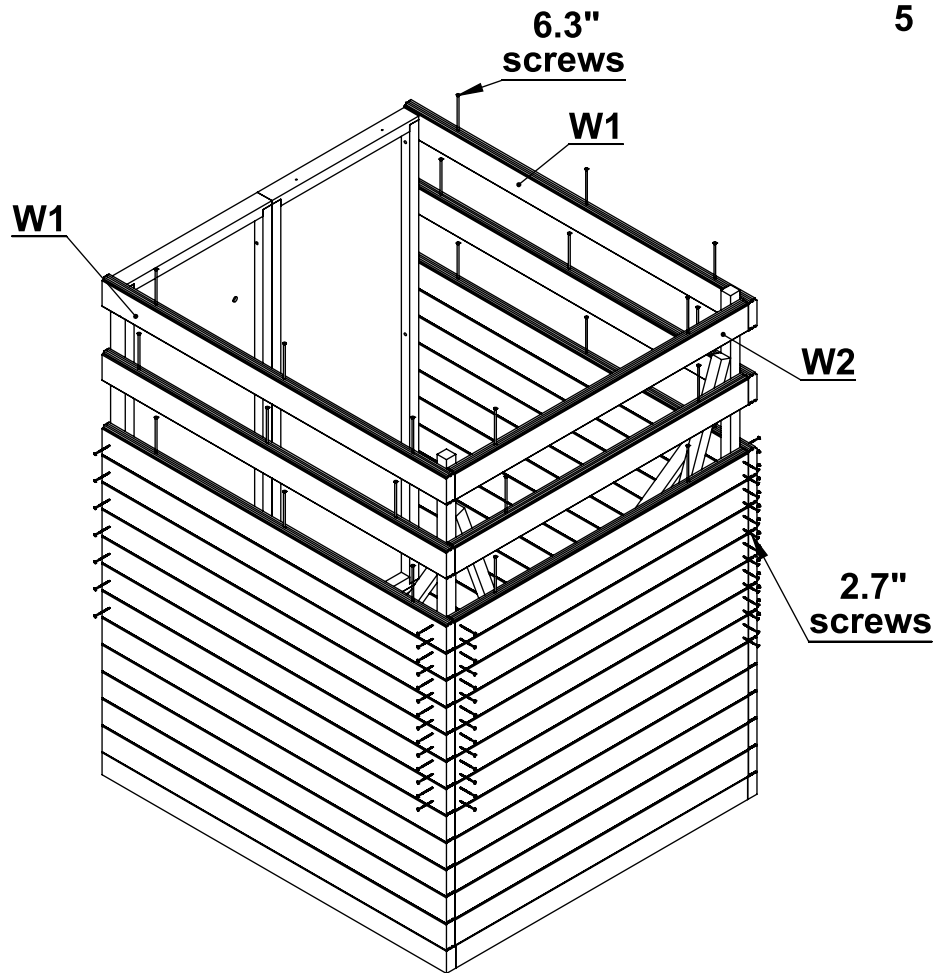


Window	27.07"x74.25"	1
Door	27.07"x75"	1
2" screws	round head	6
2.7" screws		10
3.15" screws		2

Continue installing the wall logs. Use 6.3" screws to attach the logs to each other and 2.7" screws to fix all logs to the corner posts. Pre-drill holes for all screws to prevent the wall logs from splitting.



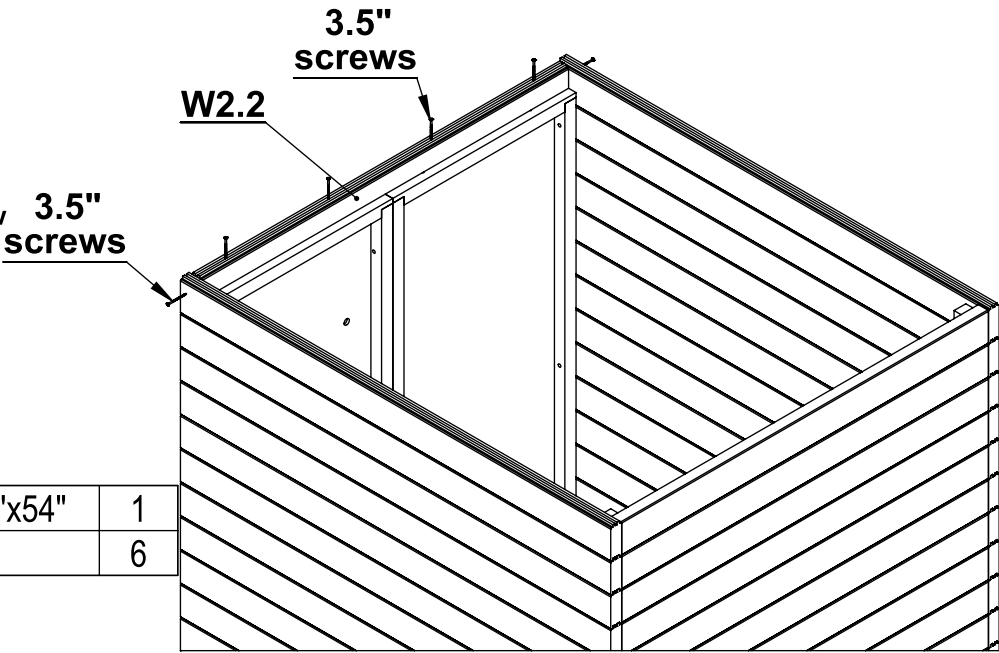
Drill the pilot holes for the screws



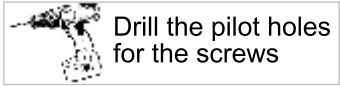
Drill the pilot holes for the screws

W1	1.57"x4.6"x63.4"	13
W2	1.57"x4.6"x54"	12
W2.1	1.57"x4.3"x54"	1
2.7" screws		130
6.3" screws		104

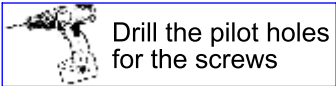
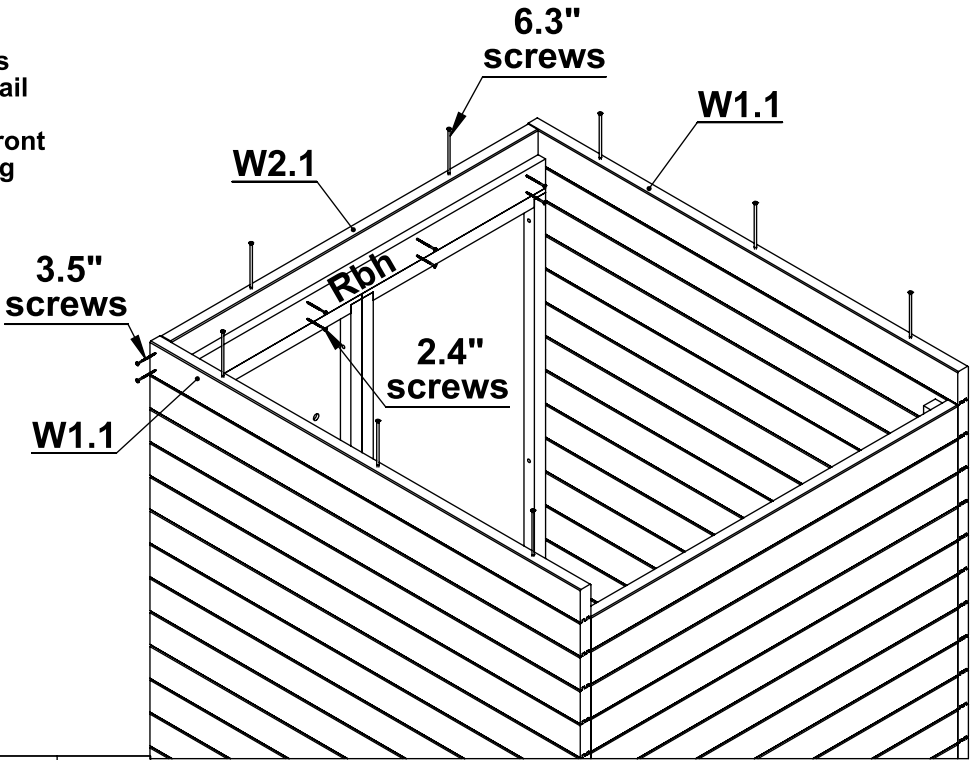
Connect detail W2.2 to the side walls using 3.5" screws. Ensure that the top edges of W1 and W2.2 are aligned at the same height. When attaching W2.2 to the door and window elements, use 3.5" screws but do not fully tighten them if there is a small gap between W2.2 and the door or window frame. This allows for slight adjustments and prevents stress on the components.



W2.2	1.57"x2.9"x54"	1
3.5" screws		6

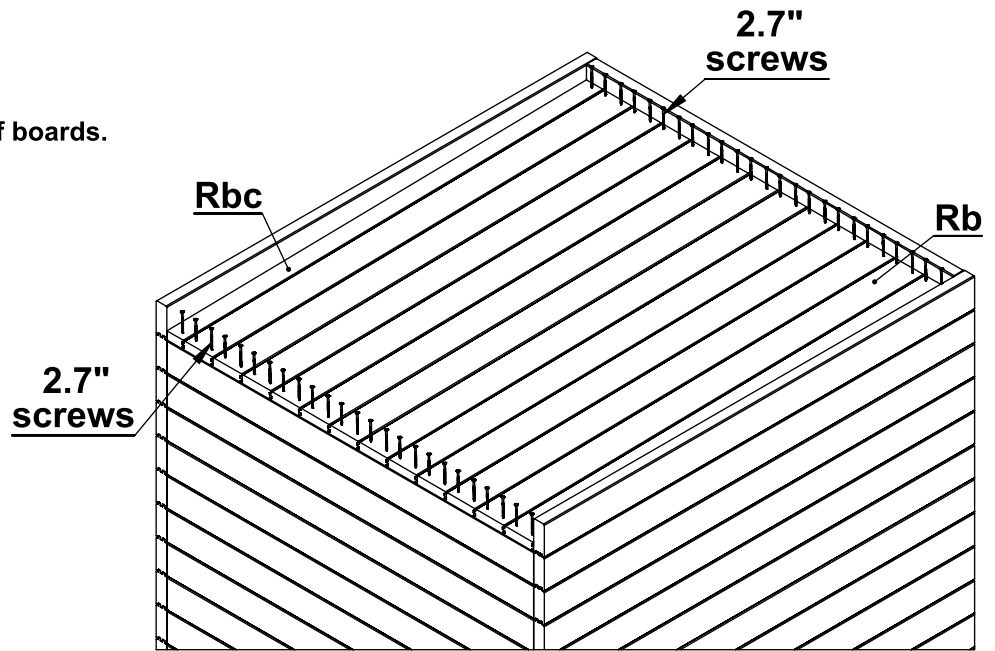


Secure the final row of wall logs using 6.3" screws. Connect detail W2.1 with 3.5" screws. Then, attach detail Rbh to the front wall using 2.4" screws, ensuring all pilot holes are pre-drilled to prevent splitting.



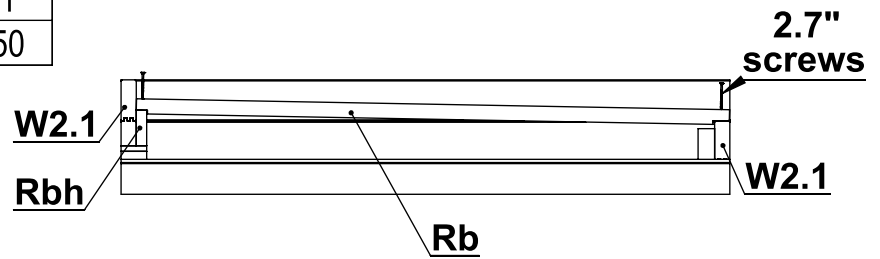
W1.1	1.57"x4.3"x63.4"	2
W2.1	1.57"x4.3"x54"	1
Rbh	1.1"x3.7"x54"	1
2.4" screws		8
3.5" screws		4
6.3" screws		8

Use 2.7" screws to connect roof boards.

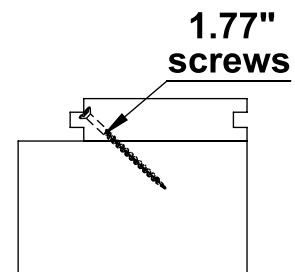
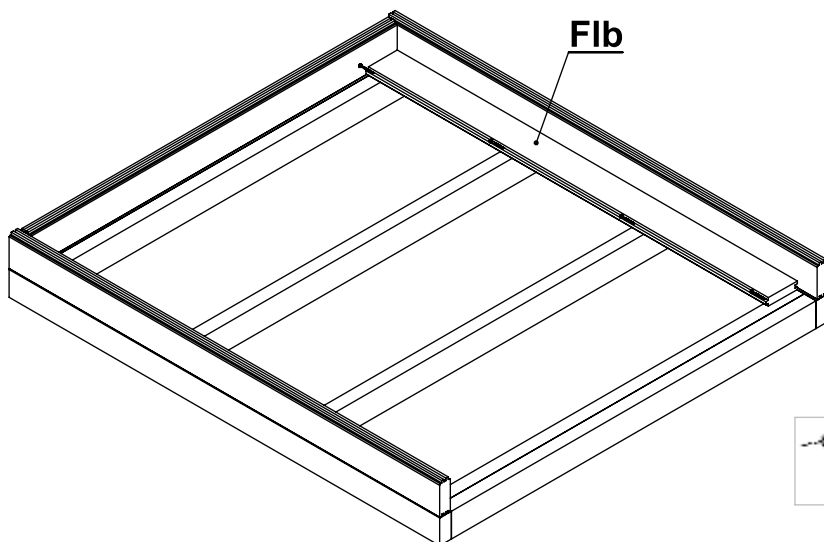


Drill the pilot holes
for the screws

Rb	1.57"x4.6"x61.8"	12
Rbc	1.57"x2.52"x61.8"	1
70mm screws		50



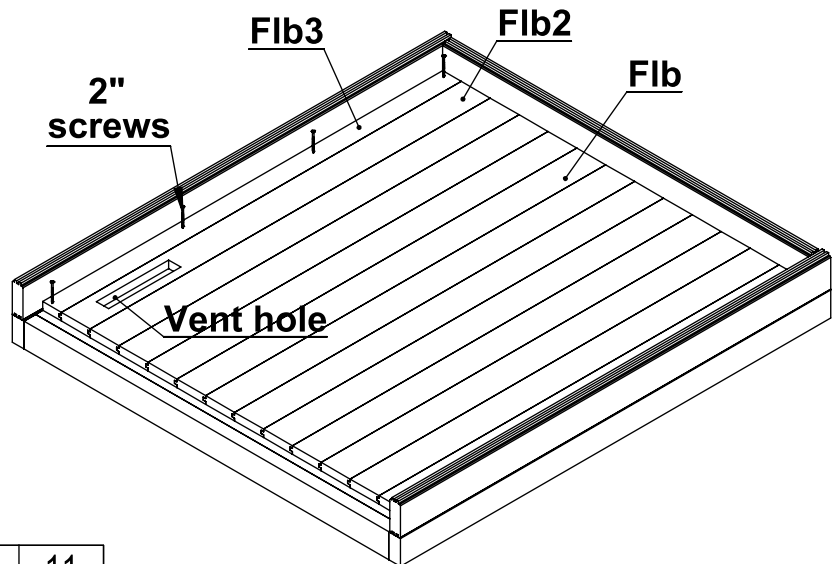
Begin installing the floor boards from the door side. Make sure to leave a 1/8" gap between the floor boards and the walls on all sides. Use 1.77" screws to secure the floor boards, pre-drill the holes for the screws to prevent any splitting.



Drill the pilot holes
for the screws

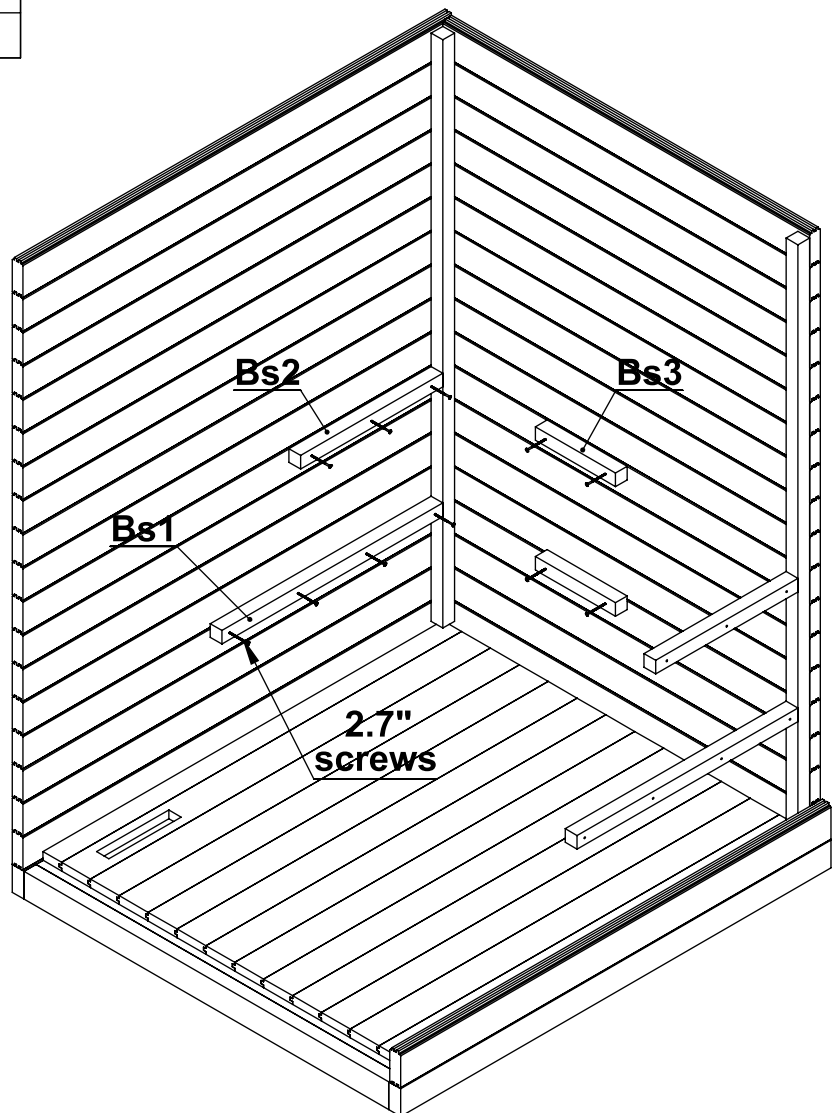
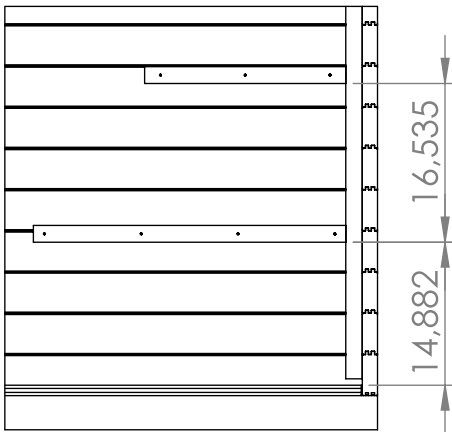


Drill the pilot holes
for the screws

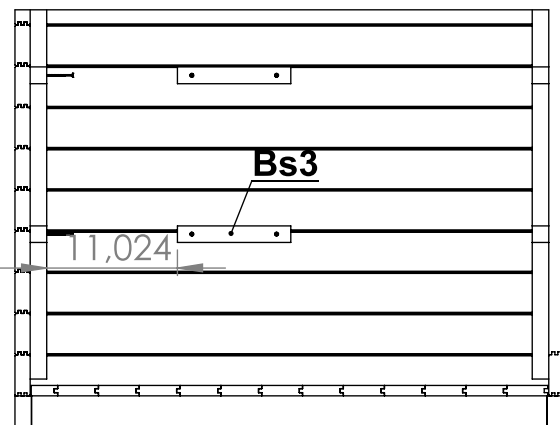


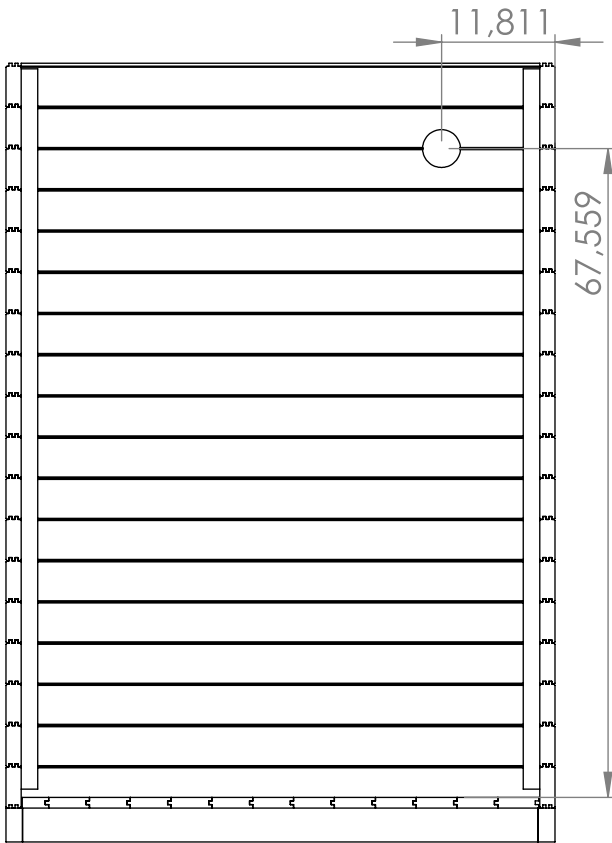
Flb	1"x4.6"x58.9"	11
Flb2	1"x4.6"x58.9"	1
Flb3	1"x2.7"x58.9"	1
1.77" screws		48
2" screws		4

Measure the required distance, then fix the
upper and lower supports to the walls.
Use 2.7" screws.



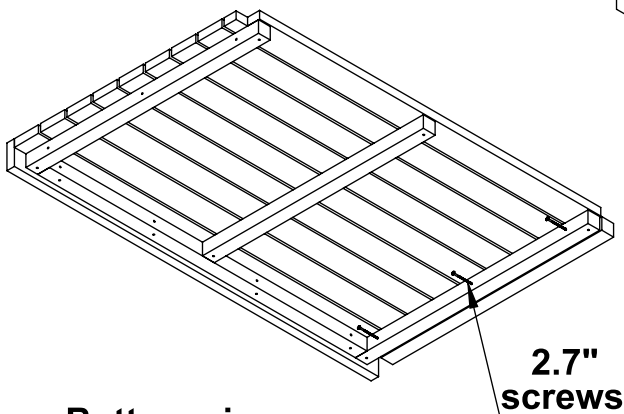
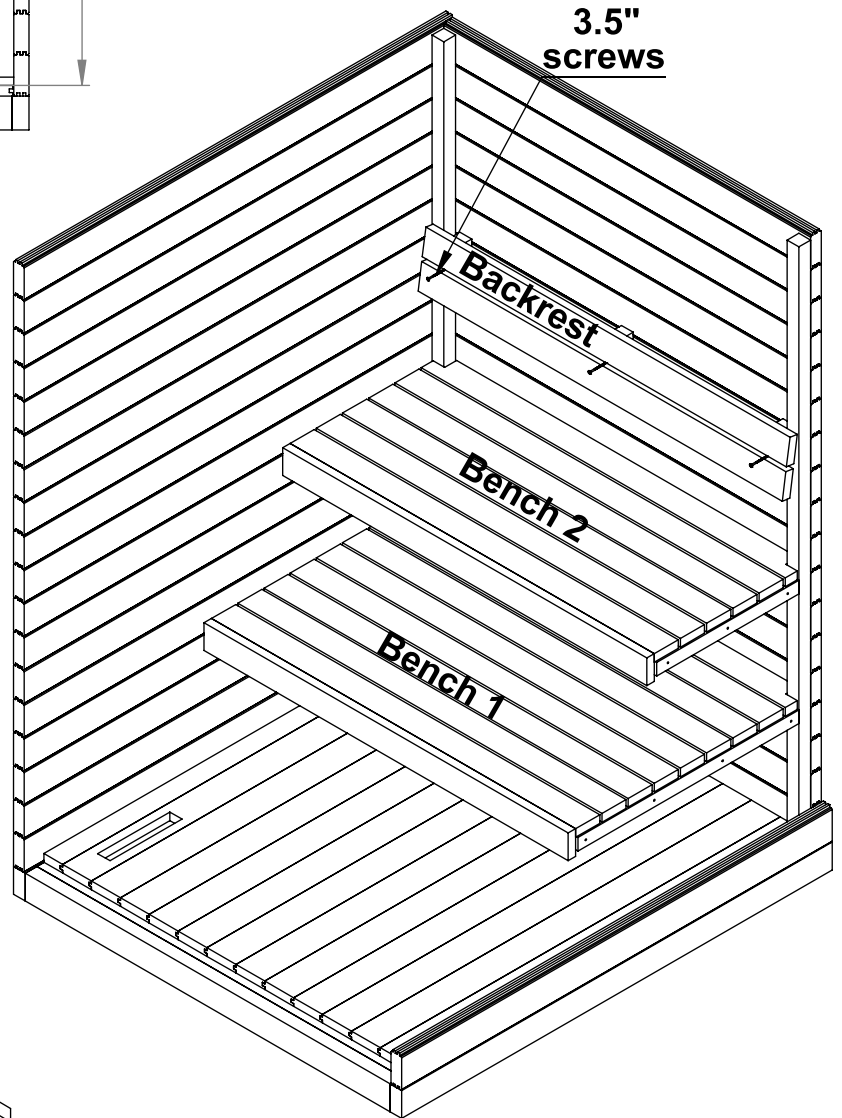
Bs1	1.7"x1.7"x32.5"	2
Bs2	1.7"x1.7"x20.9"	2
Bs3	1.7"x1.7"x11.2"	2
2.7" screws		18





Cut the ventilation hole in the back wall with a diameter of 3.95" using a hole saw or a jigsaw.

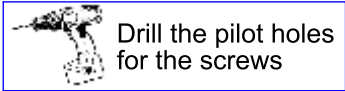
First, lift the benches and place them onto their supports. Make sure to leave a 5mm gap between the benches and the side walls. Secure the benches to the supports by screwing up through the bench's bottom frame using 2.7" screws. It's important not to fully tighten these screws yet. For the backrest, attach it at a comfortable height, approximately 6" up from the bench. Use 3.5" screws for this connection.



Bottom view

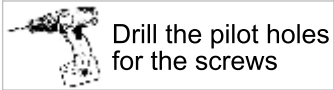
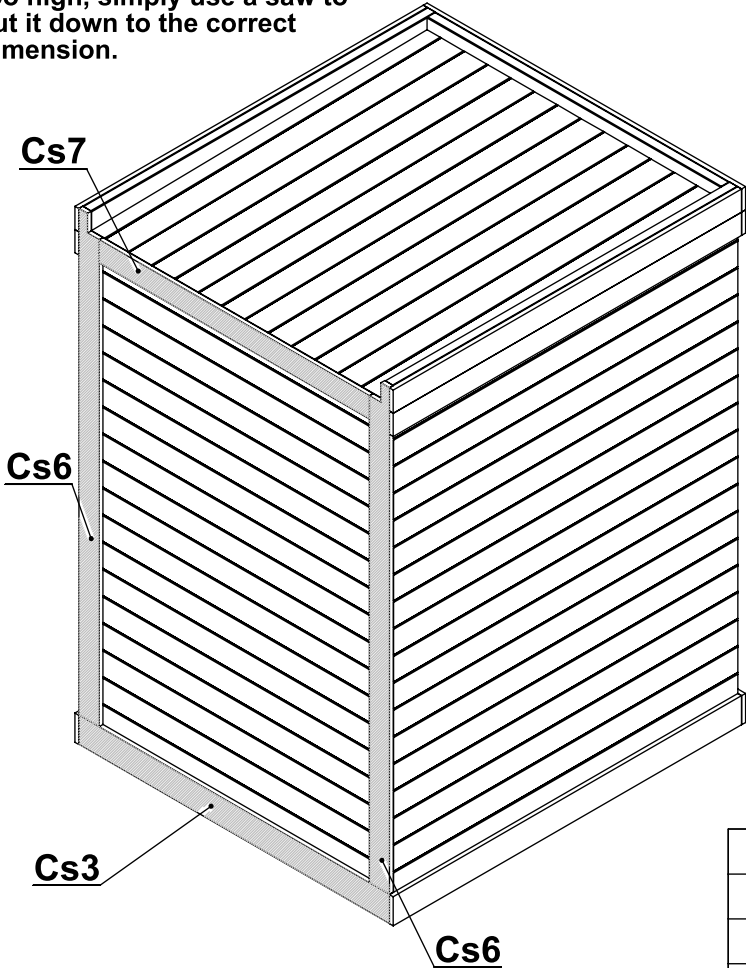
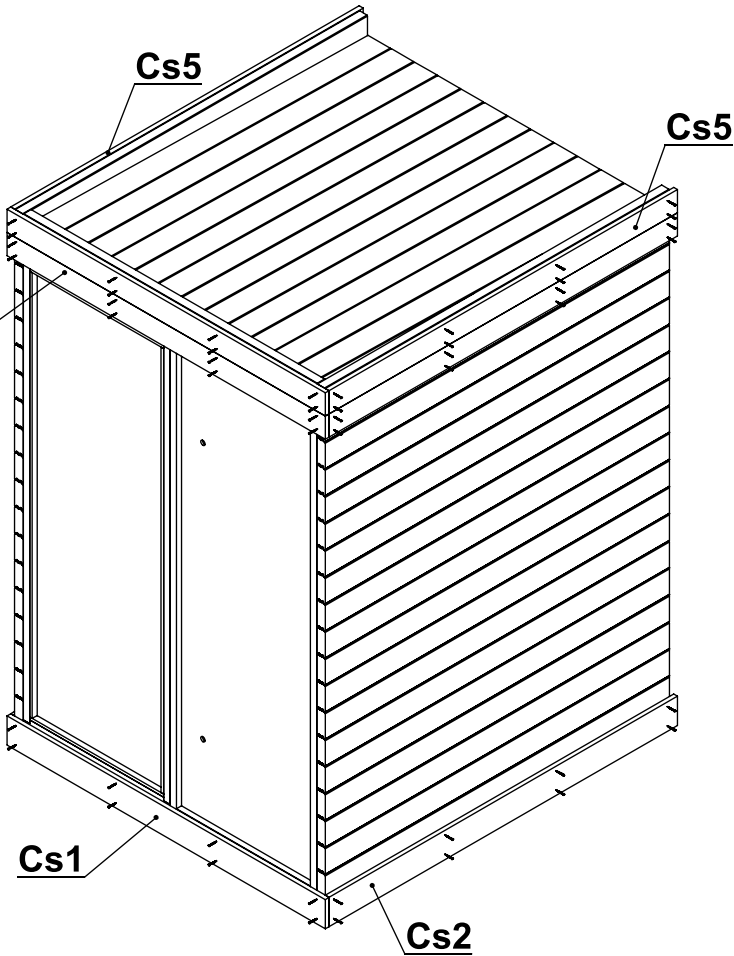
Bench1	35.4"x53.6"	1
Bench2	23.6"x53.6"	1
Backrest	7.5"x53.6"	1
2.7" screws		10
3.5" screws		3

Begin assembling the cover slats with details Cs2 and Cs5. Position Cs2 so that it is flush with the bottom of the floor supports, and Cs5 so that aligns with the upper edges of the side walls. Fasten both using 1.6" black screws. In the next step, install cover slats Cs1 and Cs4, ensuring proper alignment and secure fastening.



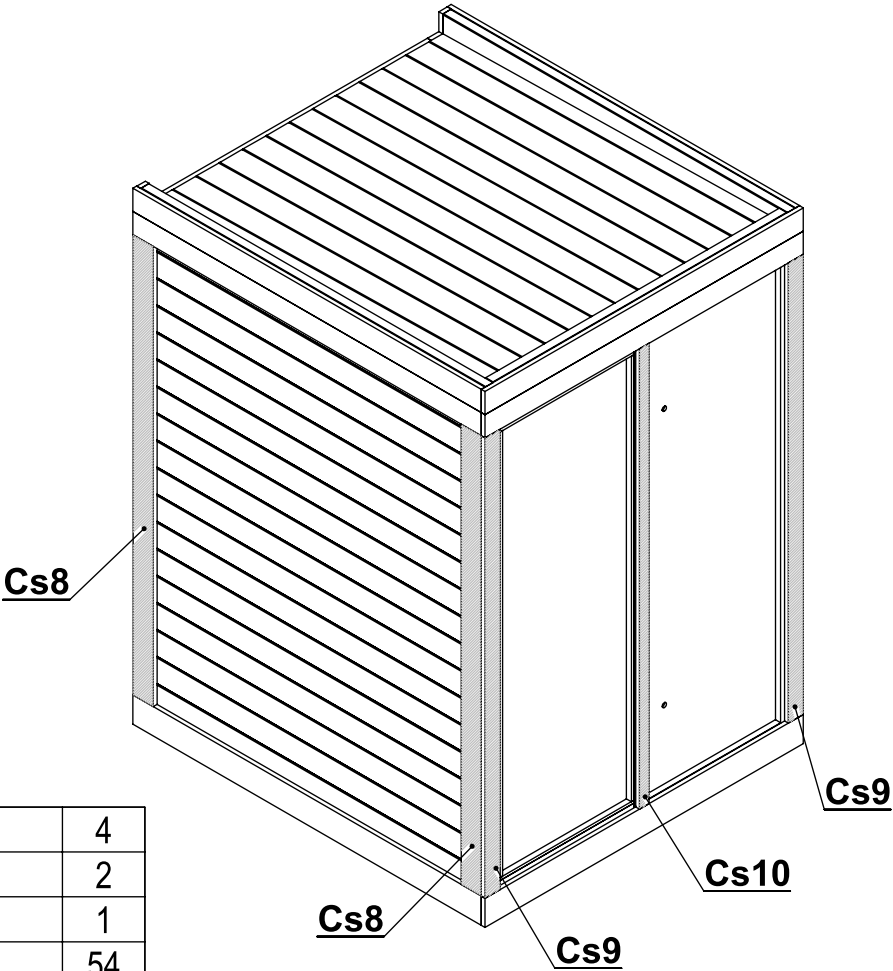
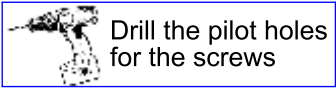
Cs1	0.7"x4.65"x58.6"	1
Cs2	0.7"x4.65"x64.1"	2
Cs4	0.7"x3.7"x58.6"	2
Cs5	0.7"x3.7"x64.1"	4
1.6" screws	(black)	72

Continue cover slats assembly on the back side. When you're working with Cs6, make sure its corner cutout is flush with the roof boards. If you find it's a bit too high, simply use a saw to cut it down to the correct dimension.

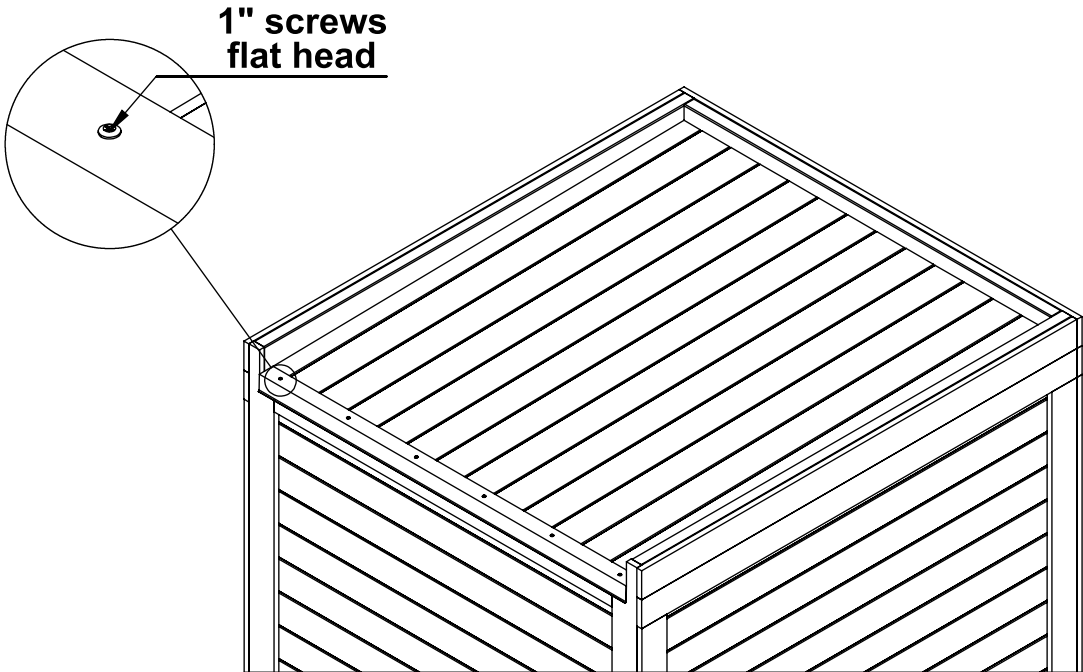


Cs3	0.7"x4.65"x57.1"	1
Cs6	0.7"x3.7"x81.4"	2
Cs7	0.7"x3.7"x49.7"	1
1.6" screws	(black)	36

Cut these boards to the right length and fasten with 1.6" screws.

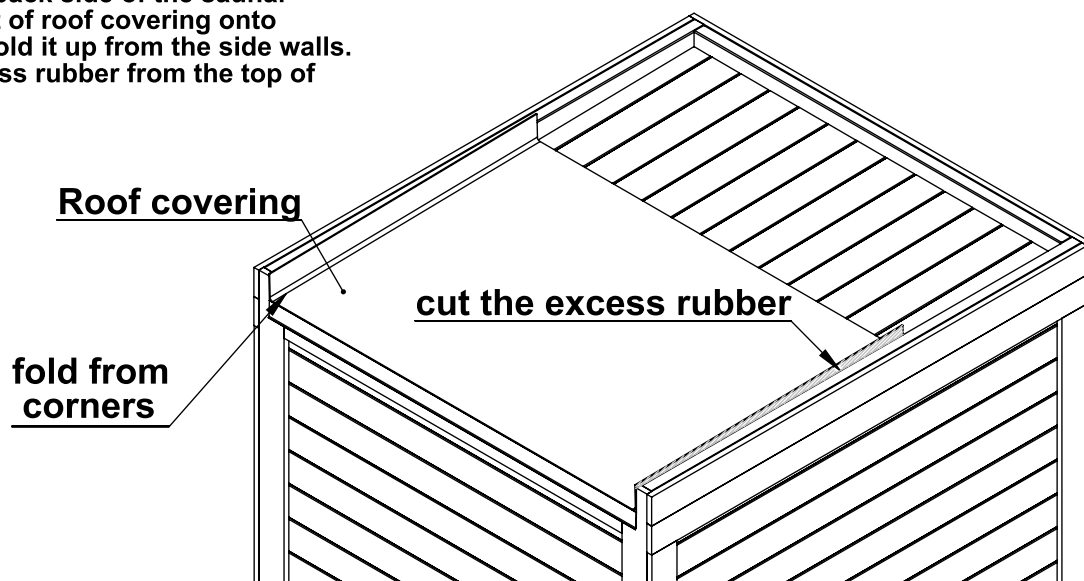


Cs8	0.7"x3.7"x74"	4
Cs9	0.7"x2.75"x74"	2
Cs10	0.7"x1.7"x74"	1
1.6" screws	(black)	54

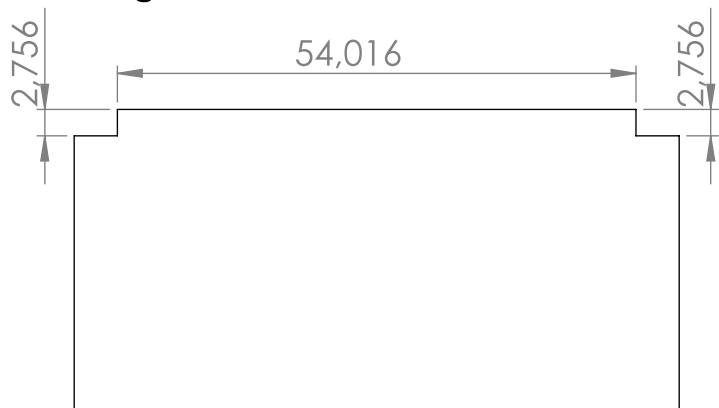


Metal roofing sheet	54"	1
1" screws	flat head	7

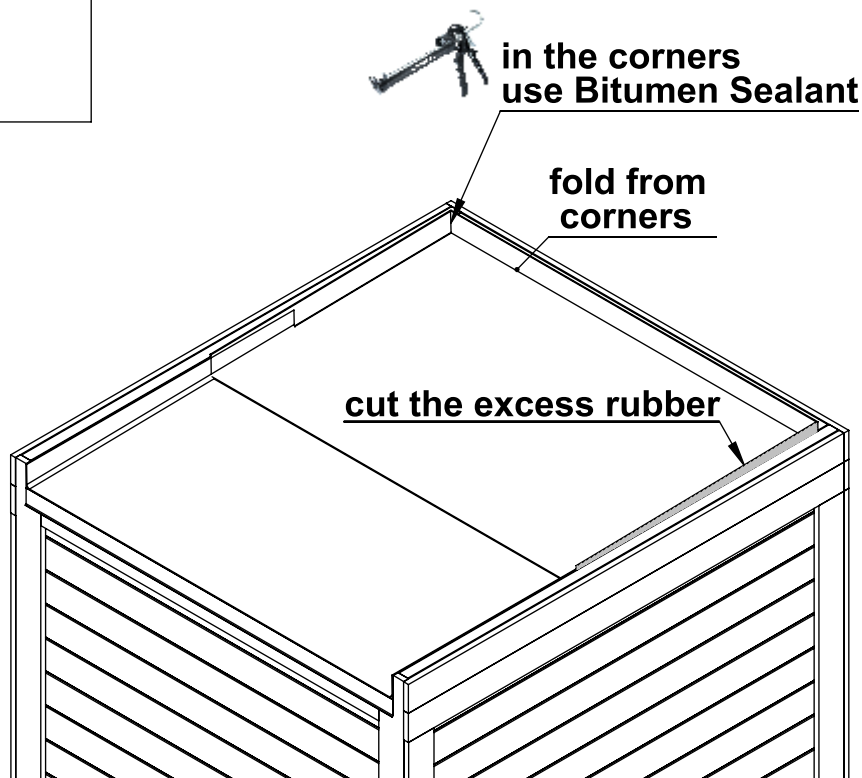
Take your roof material and cut two sheets, each approximately 63" long. Begin the assembly from the back side of the sauna. Place the first sheet of roof covering onto the roof. Carefully fold it up from the side walls. Then, trim any excess rubber from the top of the walls.

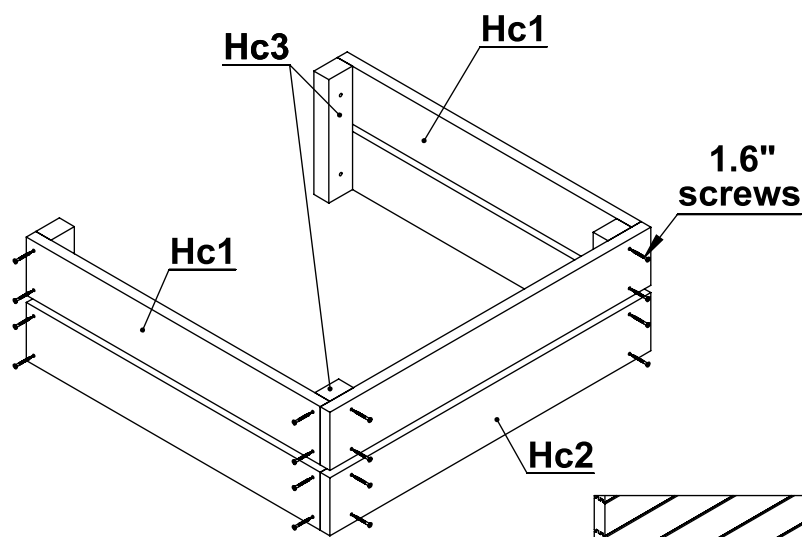
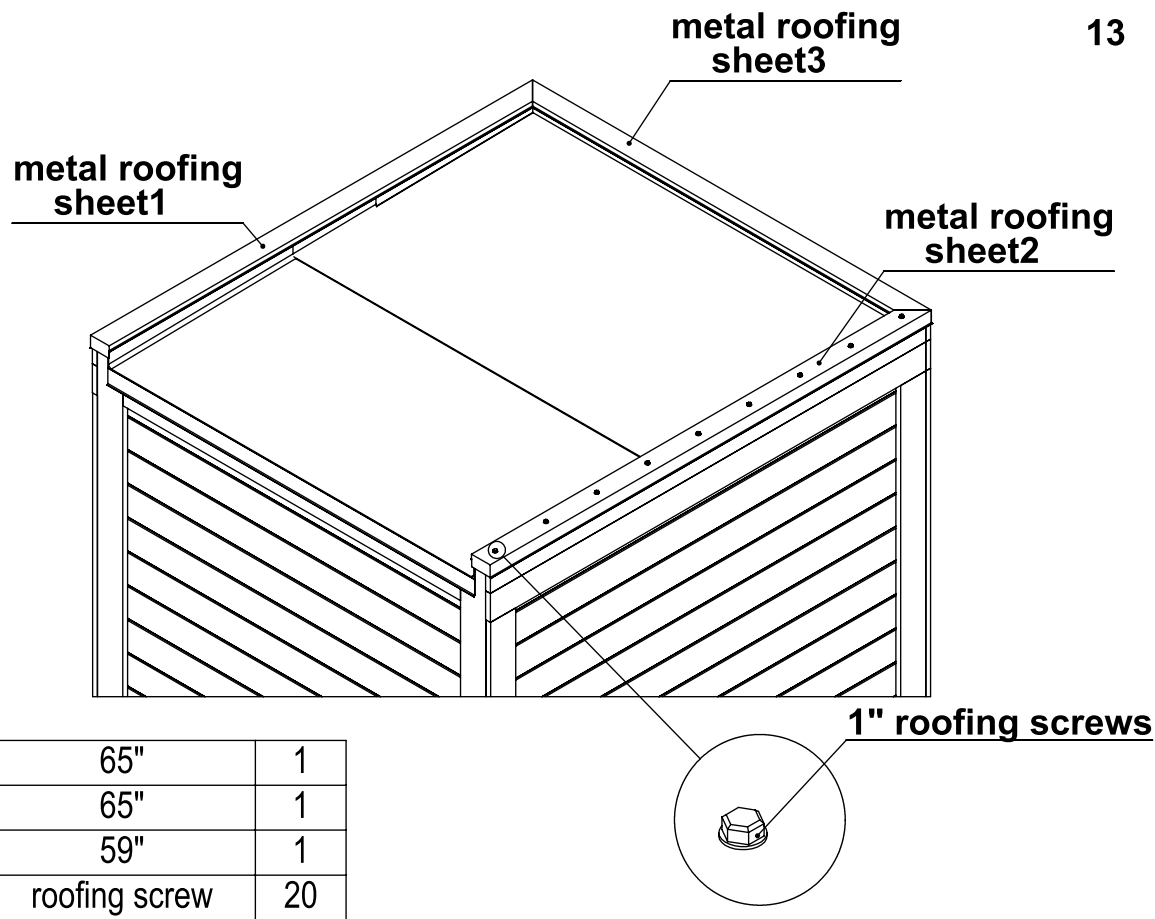


Cutting the second sheet of roof covering



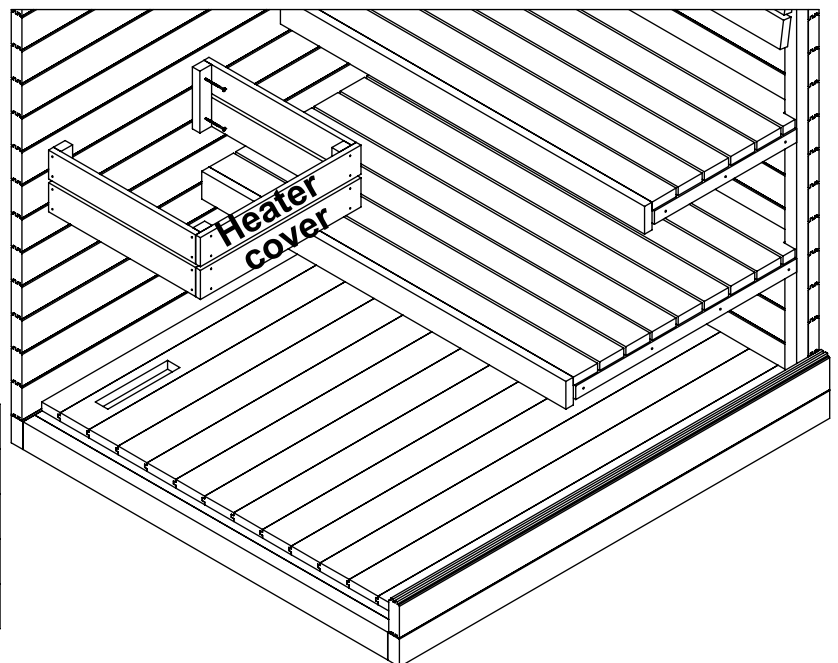
Now, place the last sheet of roof covering onto the roof. Carefully fold the material up from the side wall corners and around the front beam corner. Once it's neatly in place, trim off any excess rubber.





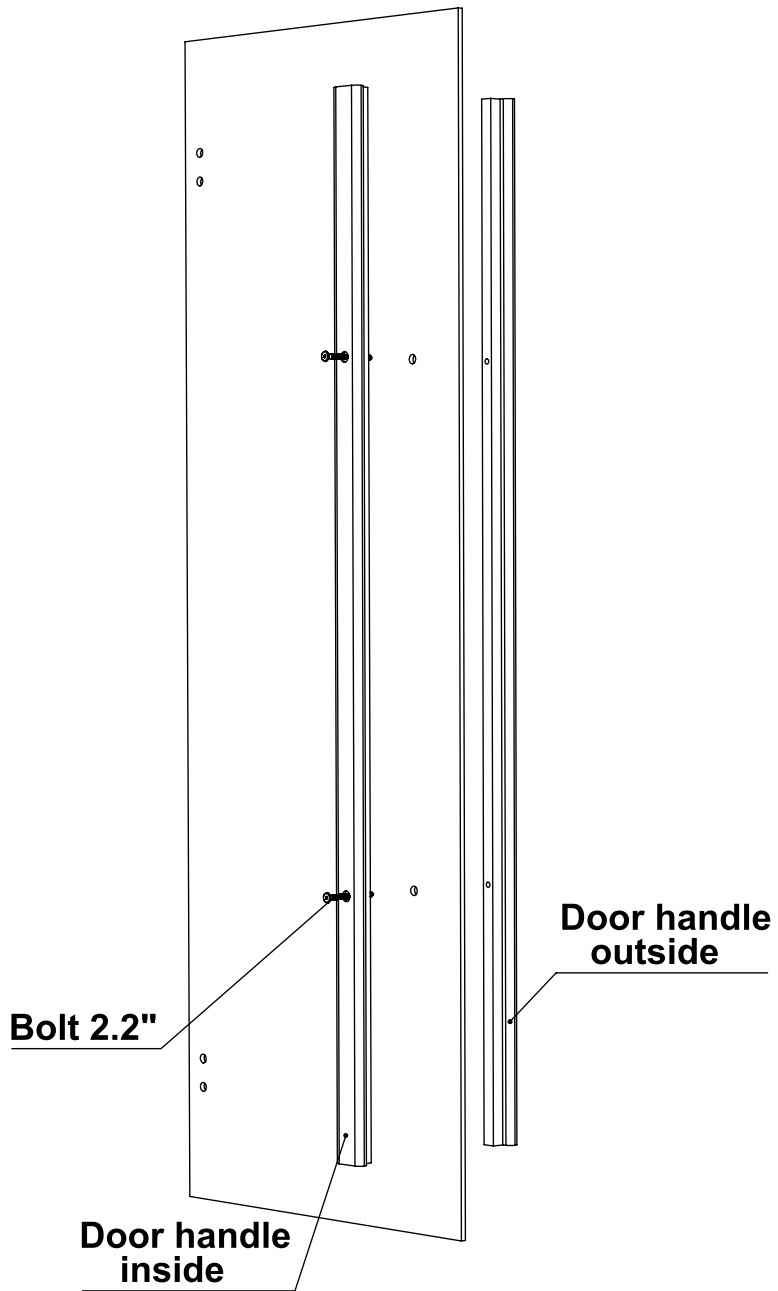
ATTENTION!
HEATER GUARD MAY NOT MEET THE SAFETY DISTANCES OF ALL HEATERS AND SHOULD NOT BE USED IF THE HEATER DOES NOT FIT

Connect the heater cover to the wall with 2.4" screws. Perform this step only after heater is installed.



Hc1	0.7"x3.7"x21.65"	4
Hc2	0.7"x3.7"x23.6"	2
Hc3	1.1"x1.7"x7.9"	4
1.6" screws	(black)	24
2.4" screws		4

Door handle assembly

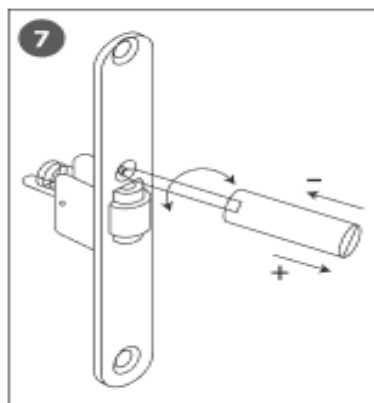
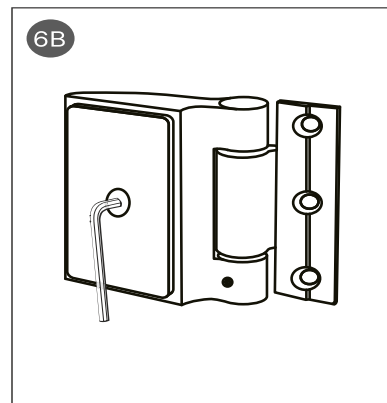
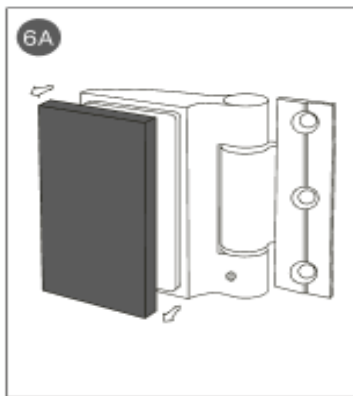


ADJUSTING THE SAUNA DOOR

6A. If needed then the position of the glass can be adjusted by removing the hinge cover from the inside.

6B. Loosen the hinge bolts, adjust the glass to the desired position, then tighten the bolts to secure it.

7. The door kit includes a roller latch and if it is necessary to adjust this during installation, then this can be done by adjusting the latch's bolt so it works smoothly but the door can still remain tightly shut.



Warranty

FINSAUNA SAUNA LIMITED WARRANTY

Finsauna extends this Limited Warranty solely to the original retail consumer purchaser of Finsauna products purchased from one of its authorized resellers.

LIMITED SAUNA WARRANTY

Finsauna warrants that its products shall be free from defects in workmanship under normal conditions of use and service for two years for residential applications after delivery to the original retail purchaser. This warranty is limited to making good any factory assembled component which in the judgment of Finsauna is deemed defective in workmanship. The warranty does not cover normal material wear, abuse, natural weathering of the lumber, or installation or delivery of components and applies only to the original retail purchaser.

WARRANTY PERFORMANCE

For any warranty service, Finsauna reserves the right to choose, at its option, repair of the problem or a replacement of the defective part. Finsauna reserves the right to substitute a part or component of equivalent value, either new or factory reconditioned, and any such repair or replacement shall assume as its warranty only the remaining portion of the warranty on the original product. In the event Finsauna chooses to repair any malfunction or defect covered by this warranty, a return authorization will be issued, and the component will be returned prepaid freight to Finsauna for repair of the defect. Finsauna will then ship the component back to the original retail purchaser upon completion of the repair. Prior to any return, contact Finsauna at: Finsauna, 511 Glenn Avenue, Wheeling, Illinois 60090, telephone number: (800) 957-2862, for packaging and shipping instructions and a return authorization number. In addition, Finsauna will require photographs of any defect and reserves the right to inspect or designate an agent to inspect any part that is claimed to be defective and covered by this warranty. Labor charges and related expenses for removal, installation, or replacement of the product or component are not covered under this warranty. Normal wear and tear, cosmetic issues or changes to individual pieces of lumber due to natural aging and weathering are not covered.

ACTS INVALIDATING WARRANTY

This warranty is void if the Finsauna product has been subject to alteration, misuse or abuse, commercial use, or if any repairs on the sauna are attempted by anyone other than an authorized representative of Finsauna. Alteration shall include, but is not limited to, deviation from the original assembly instructions, component change, or the addition of any non-approved device or heating system, which contributes to a component or unit failure, or unsafe operating system. Use of equipment in an application for which it is not designed will void this warranty. This includes, but is not limited to, damage caused by operation above safe operating temperatures, damage caused by added components, damage caused by harsh chemicals, damage caused by movement of the product, and damage caused by acts of God.

Warranty

DISCLAIMERS

The Warranty does not cover naturally occurring and expected characteristics of wood materials (differences in wood grain, knots, slight variations in tone) and phenomena that occur naturally during use of the Product (shrinkage and expansion due to temperature and humidity, moderate deformation) and the visual disturbances they may cause, nor defects (including transport damage) that would have been detectable by visual inspection prior to installation of the Product. Except as expressly provided above, Finsauna makes no other representation or warranty, express or implied, either in fact or operation of law, statute, or otherwise, and Finsauna specifically disclaims any and all implied or statutory warranties, including warranties or merchantability and of fitness for a particular purpose. Finsauna shall not be liable for loss of use of the Finsauna product or other incidental or consequential costs, expenses, or damage, which may include but are not limited to, the removal of or re-installation of a wall, deck or other fixture, water leakage, costs of shipping or packaging, applicable taxes, or the payment of any costs or expenses of disassembly, removal, or re-installation of the product or any part. Your rights may vary from state to state. Under no circumstances shall Finsauna or its representatives be held liable for injury to any person or damage to any property, however arising, even if caused by the Finsauna Sauna or its representatives' negligence. No distributor, salesperson, dealer, retailer, or other representative of Finsauna has the authority to alter or change these warranties either orally or in writing.

FINSAUNA®

**Feel free to contact us at
techsupport@worldsaunagroup.com
with any questions and we will provide
further assistance**

REV: 1.0-04/2026

FINSAUNA®

Keila 200 Outdoor Sauna
58"W x 59"D x 75"H

