

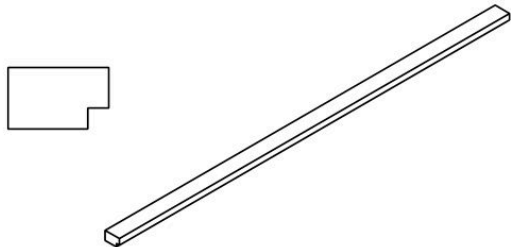
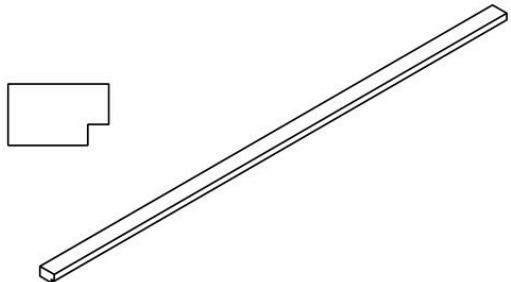
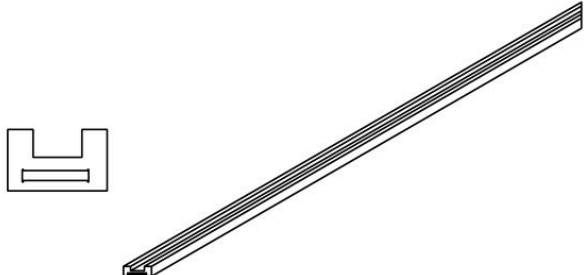
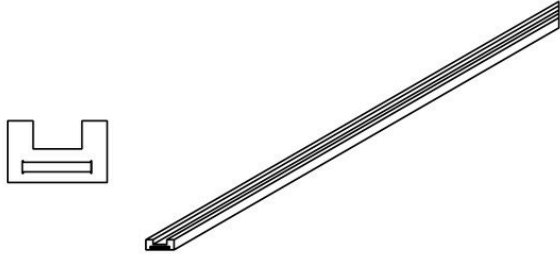
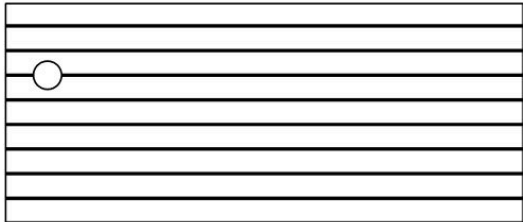
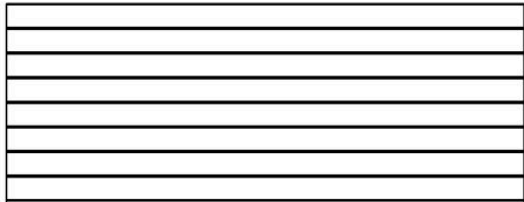
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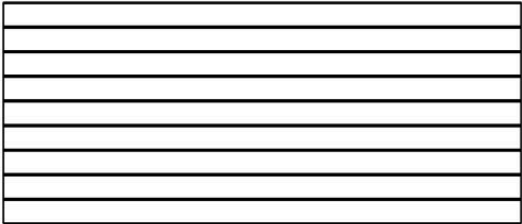
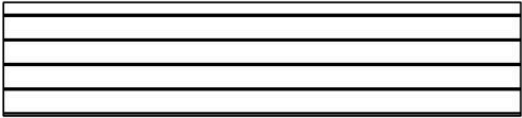
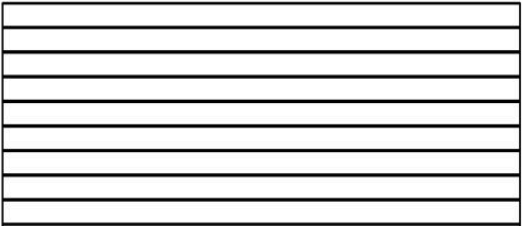
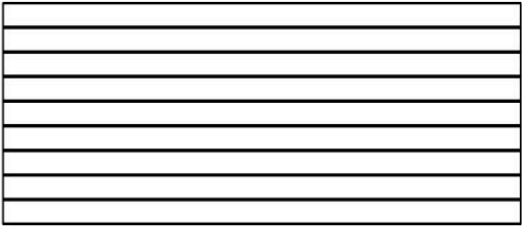
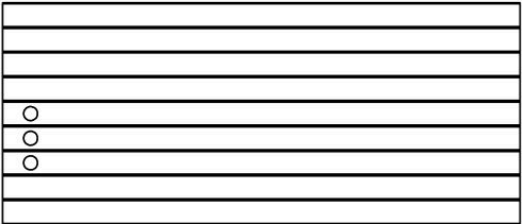
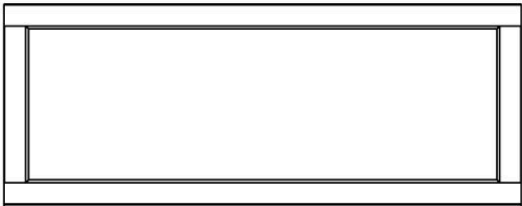
Therma 78 6-Person Indoor Sauna 87"D x 97"W x 79"H

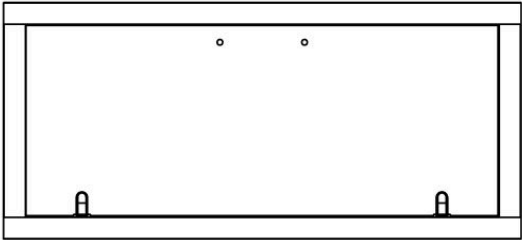
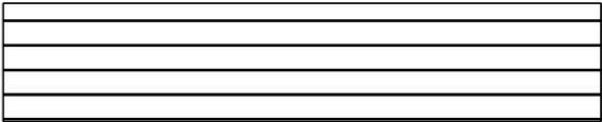
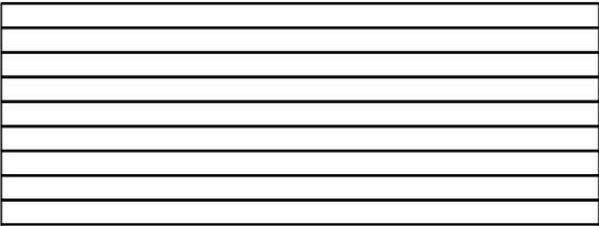
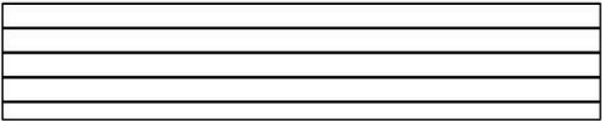
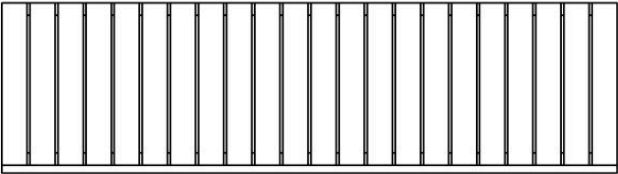
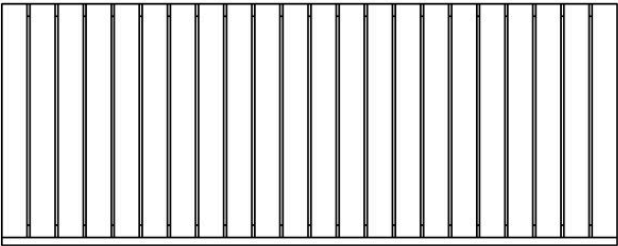


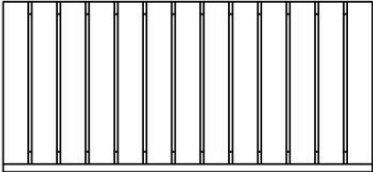
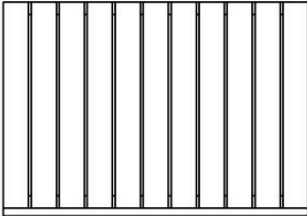
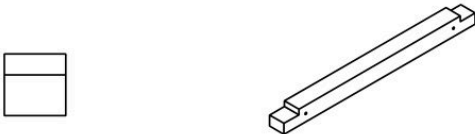
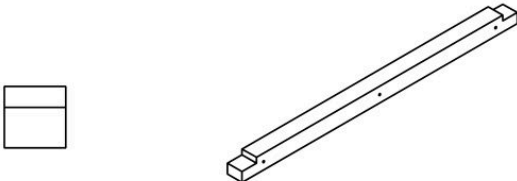
Note: Please read manual before construction

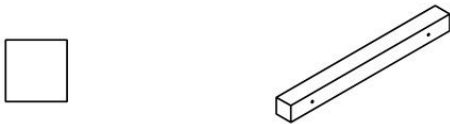
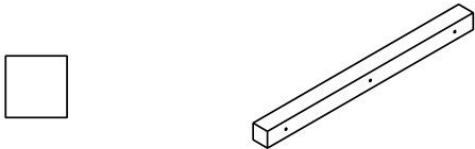
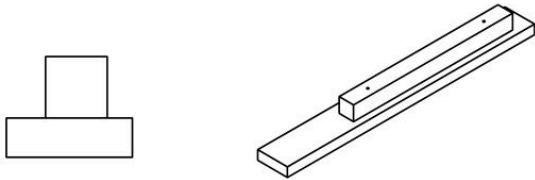
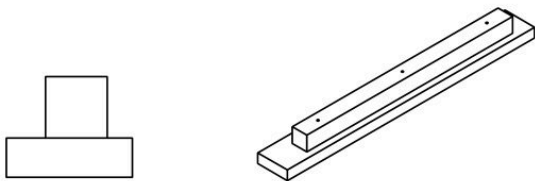
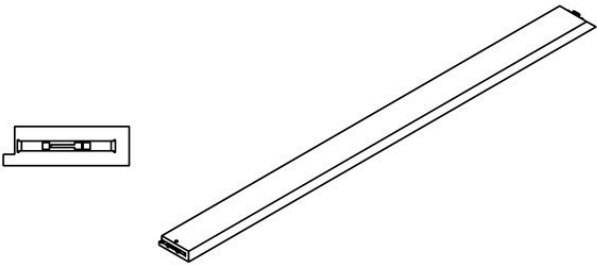
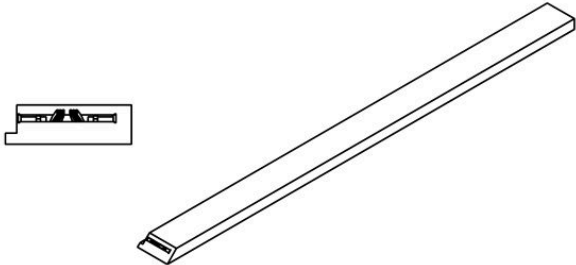
Rev: 2.0_09/2025

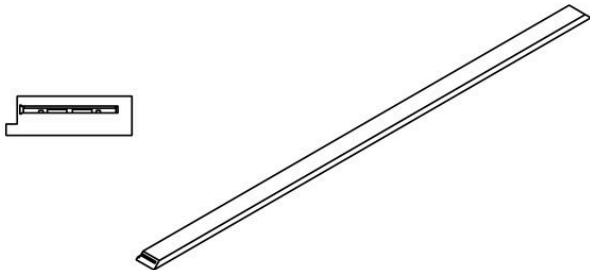
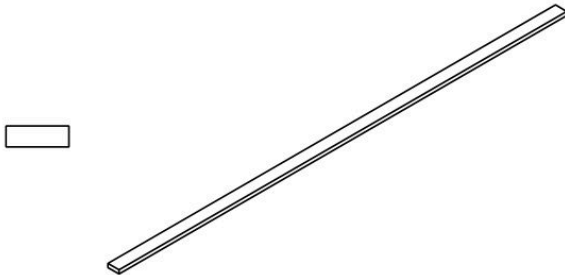
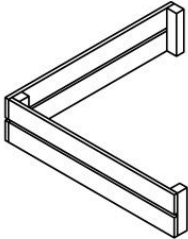
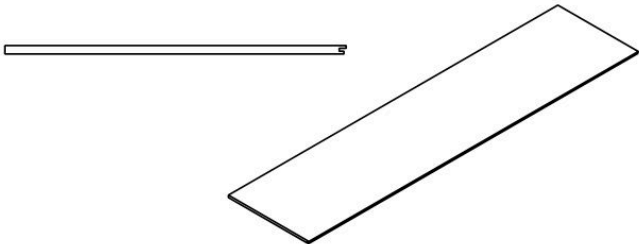
X8FR1		Floor raiser 1	1.7x2.8x77.6	2
X8FR2		Floor raiser 2	1.7x2.8x90	2
X8SR1		Support rail 1	1.7x2.8x91.1	4
X8SR2		Support rail 2	1.7x2.8x82.2	4
X8BW1		Back wall 1	30.9x72.8	1
X8BW2		Back wall 2	31.2x72.8	1

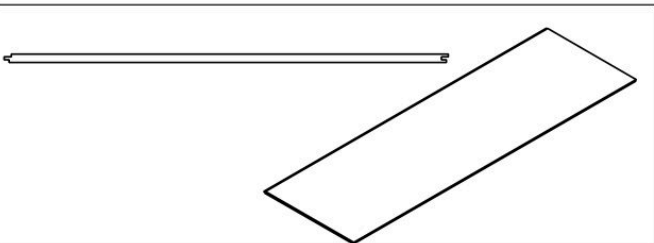
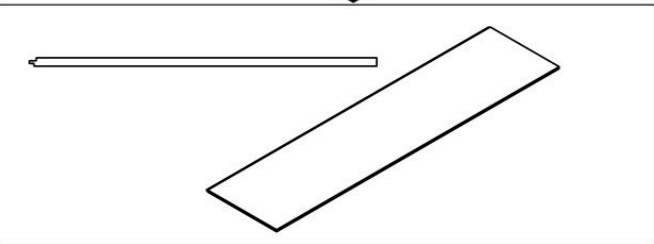
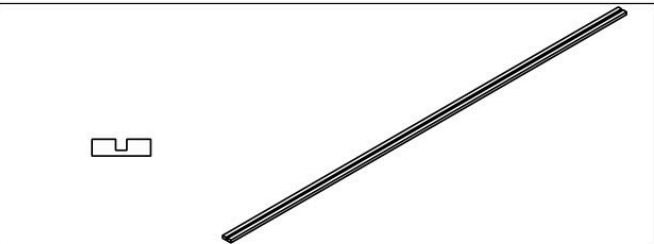
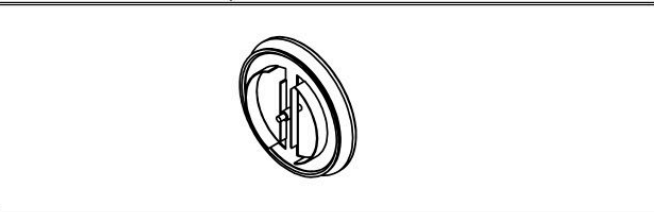
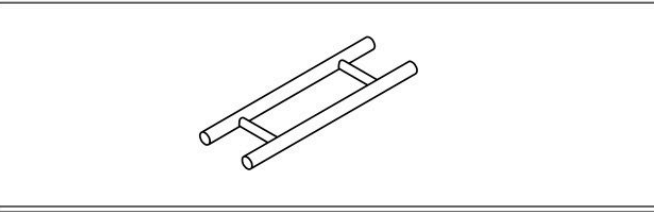
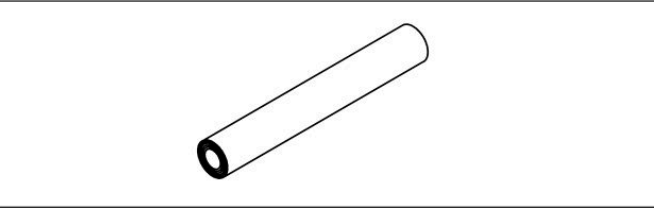
X8BW3		Back wall 3	27.7x72.8	1
X8SW1		Side wall 1 (Left&Right)	15.7x72.8	2
X8SW2		Side wall 2	31.2x72.8	2
X8SW3		Side wall 3	31.2x72.8	1
X8SW4		Side wall 4	31.2x72.8	1
X8WE		Window element	28.2x72.8	2

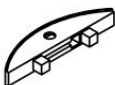
X8DE		Door element	33.3x72.8	1
X8R1		Roof 1	16.3x84.1	1
X8R2		Roof 2	31.2x84.1	2
X8R3		Roof 3	16.3x84.1	1
X8B1		Bench 1	23.9x86.6	1
X8B2		Bench 2	34x86.6	1

X8B3		Bench 3	23.9x52	1
X8B4		Bench 4	30.1x42.9	1
X8BR1		Backrest 1	12.2x86.6	1
X8BR2		Backrest 2	12.2x76.8	1
X8BS1		Bench support 1	1.7x1.7x22.8	2
X8BS2		Bench support 2	1.7x1.7x32.9	2

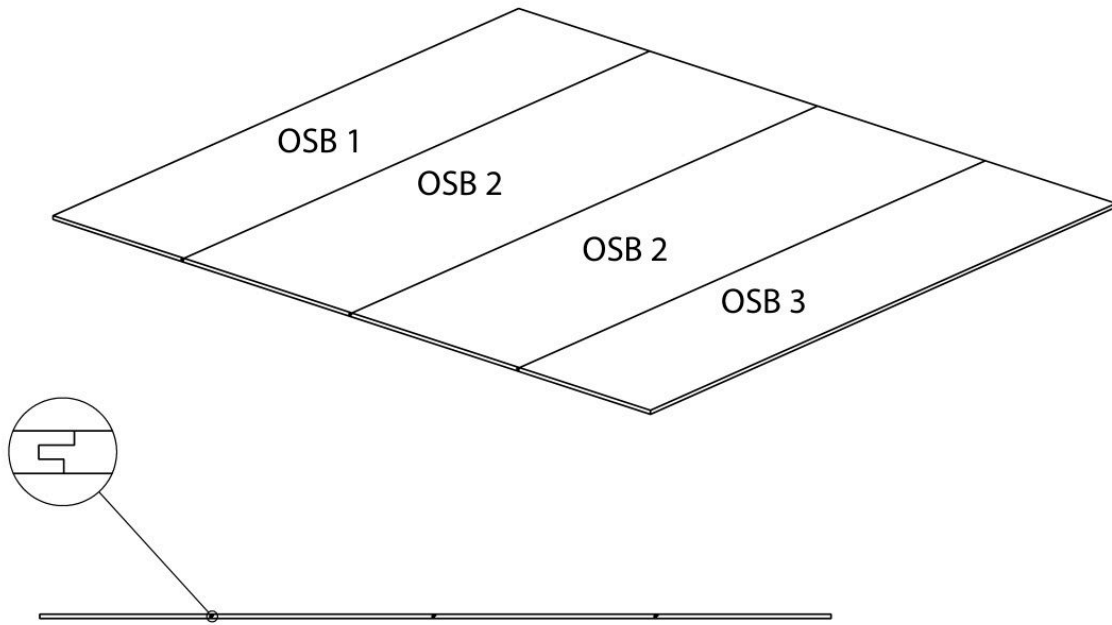
X8SBS1		Side bench support 1	1.7x1.7x19	1
X8SBS2		Side bench support 2	1.7x1.7x24.6	1
X8SBS3		Side bench support 3	2.8x3.5x29.5	1
X8SBS4		Side bench support 4	2.8x3.5x29.5	1
X8CB1		Cornice board 1	1.1x3.5x48.8	2
X8CB2		Cornice board 2	1.1x3.5x48.8	2

X8CB3		Cornice board 3	1.1x3.5x87	2
RCB1		Roof connection bar (plywood)	0.3x1.9x3.6	12
RCB2		Roof connection bar corner	0.3x1.9x6.7	4
FWC		Front wall cover slat	0.47x1.6x71.1	4
X8HC		Heater cover		1
X8OSB1		OSB sheet	19.2x78.6	1

X8OSB2		OSB sheet	24.6x78.6	2
X8OSB3		OSB sheet	19.2x78.6	1
CCS		CAT cable cover slat	0.47x1.6x78.7	1
VC		Vent cover		1
DH		Door handle		1
X8 PVC		PVC flooring	78.6x87.6	1

	3.15" screws	8
	2.7" screws	38
	2.4" screws	58
	2" screws	40
	1.2" screws	68
	1.6" nails	20
	Lamello 1	10
	Lamello 2	10
	Hex key	1

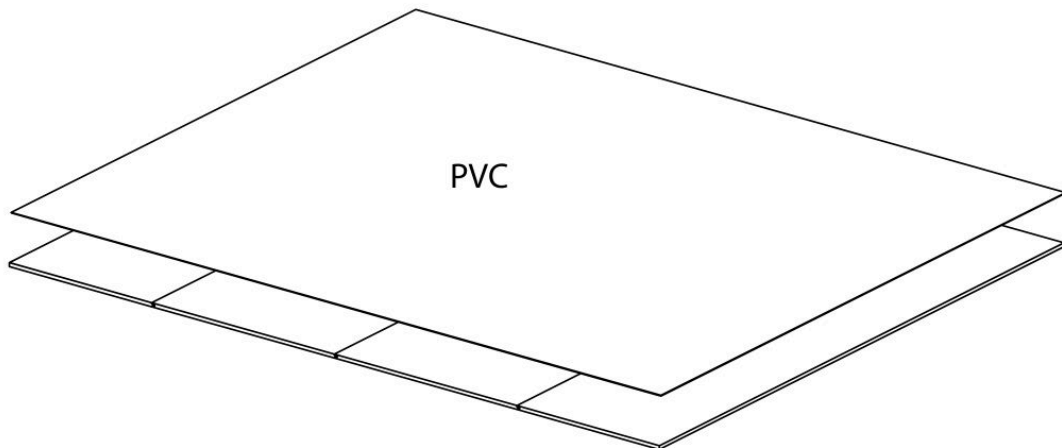
Step 1. Assemble OSB Sheets



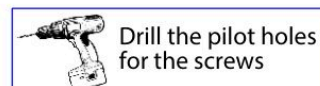
The Tenons on the OSB boards should align as shown!

Step 2. Install PVC flooring

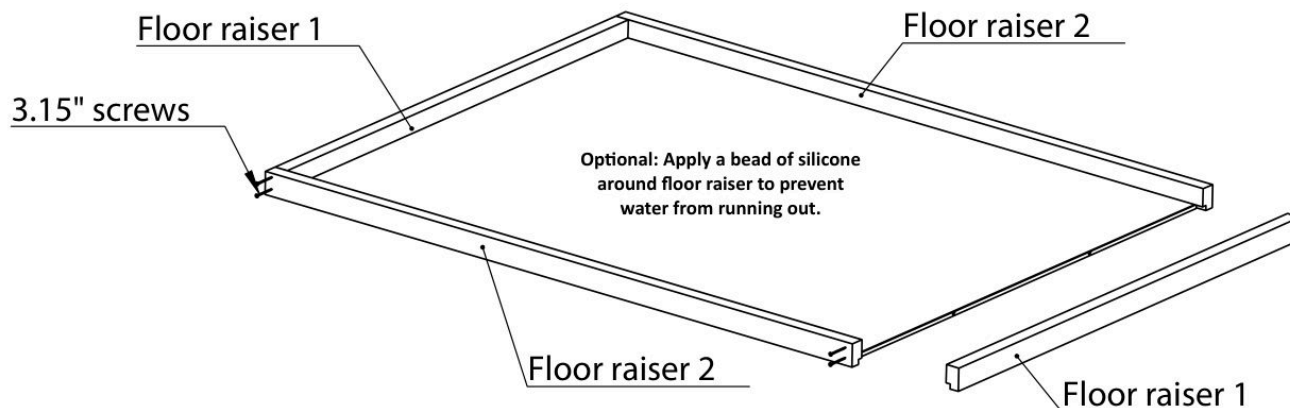
Caution!
PVC flooring may become
slippery from water tossing



Step 3. Connect the Four Floor Risers



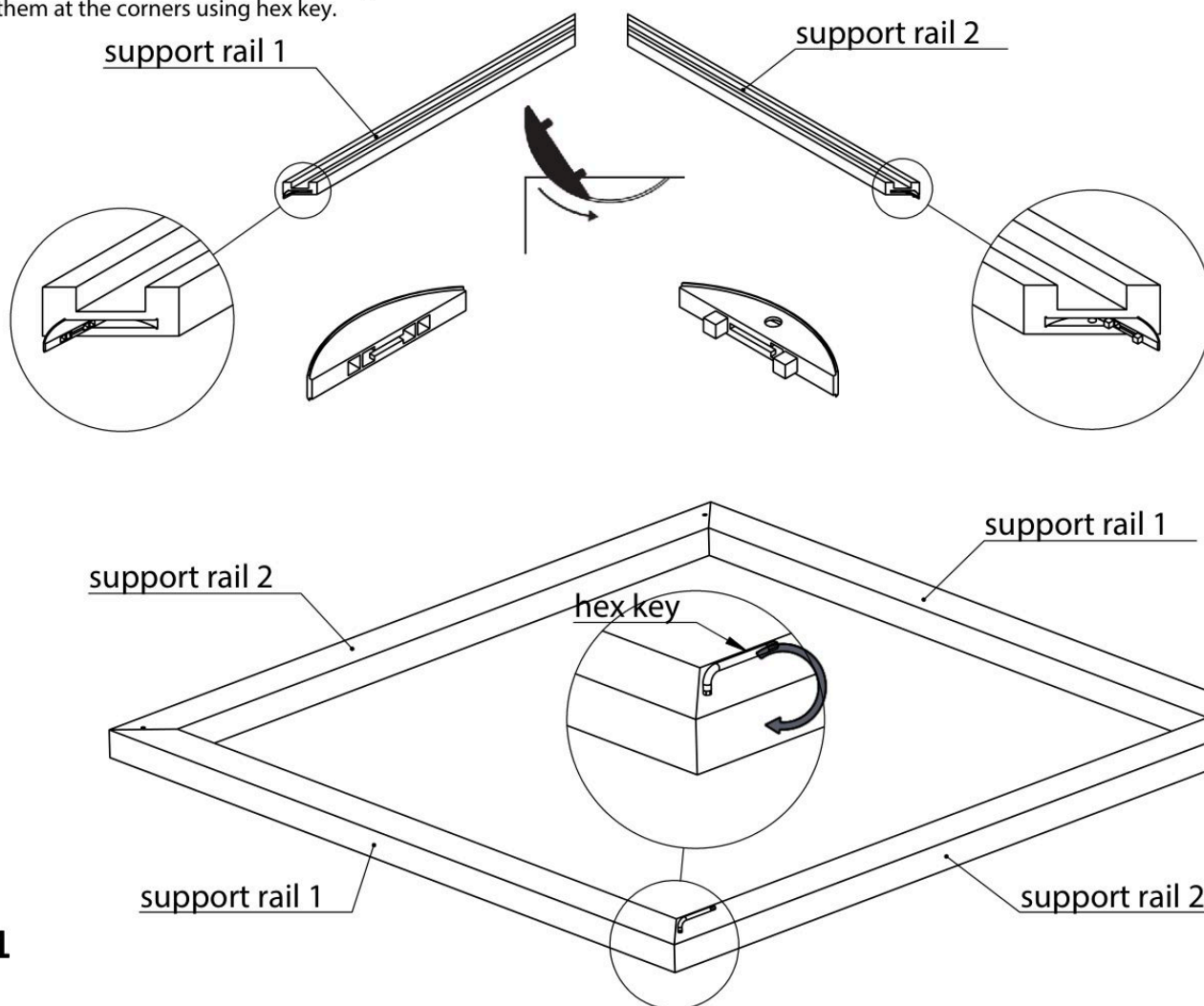
Fasten the four floor risers together using 3.15" screws, being sure the two shorter boards are located on the sides and the two longer boards are on the front and back. Use a framing square to ensure the assembly is square.



Step 4. Connect Wall Support Rails

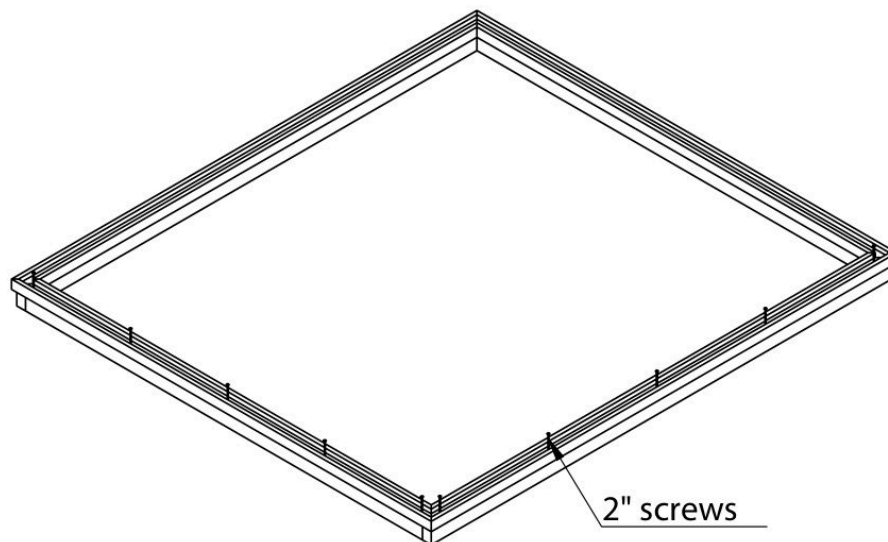
Each wall support has a predrilled hole for lamello. Insert the lamellos in the support rail holes as shown in the drawings. Fasten the wall support rails together, connection them at the corners using hex key.

Support rail 2 has two predrilled holes for the hex key!



Step 5. Position Wall Support Rails

Lay the wall support rail assembly squarely on top of the floor risers with the groove facing up. The rails should overlap both sides of the riser by approximately 0.5". Secure the assembly to the floor risers using five 2" screws evenly spaced on each wall support rail



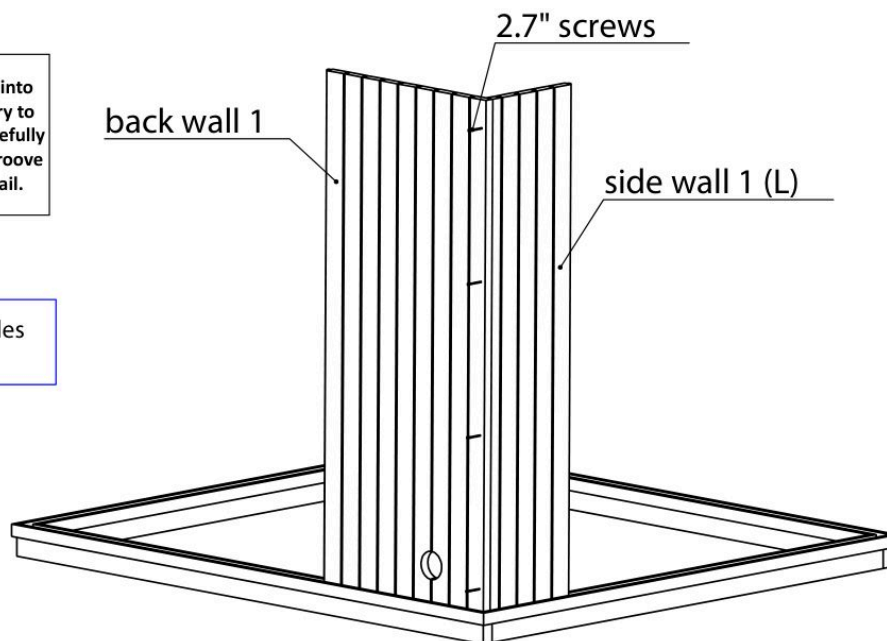
Step 6. Position Wall Sections (back wall 1 & side wall 1)

Position backwall section 1 in the groove of the back rail and push it flush against the left rail. With a helper holding back wall section, orient side wall section 1 and place it in the groove of the left rail. Push the flat edge flush against back wall section. Align the two panels so they are flush and fasten them together using the 2.7" screws. Make sure the markings for the bench supports are inside the sauna.

If wall panels are difficult to insert into the support rail, it may be necessary to widen the channel. Use a saw to carefully remove up to 1/8" from the inner groove of both bottom and top support rail.



Drill the pilot holes for the screws

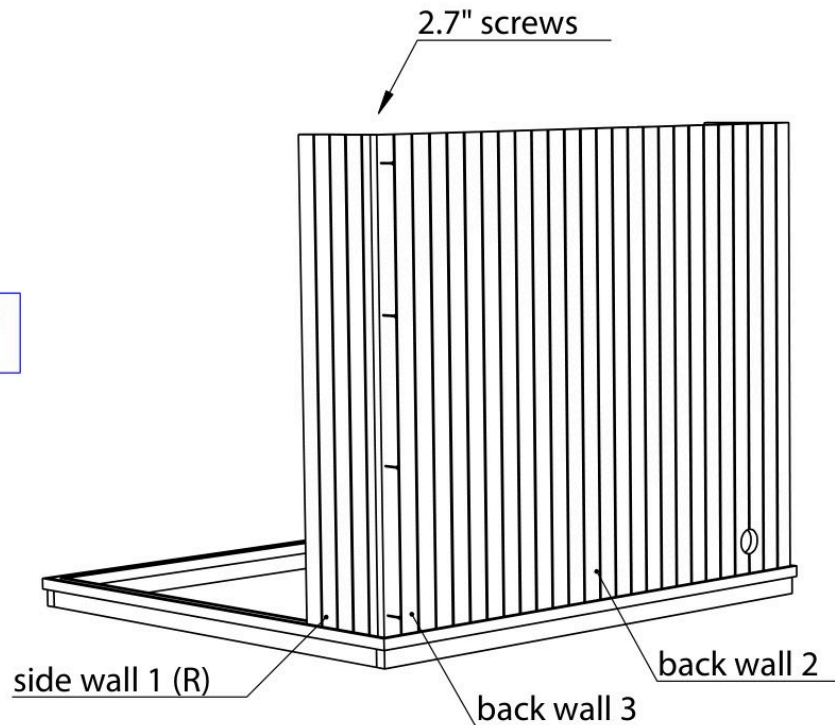


Step 7. Position back wall sections 2 & 3, and side wall 1

Position back wall 2 section into the groove of the back rail. Attach it to back wall section 1 using the tongue and groove fit. Secure it by tapping it into place with a rubber mallet. Repeat this step for wall section 3, again tapping it into place with a rubber mallet. Position side wall section 1 into the groove to the right side rail and push flush against the back wall. Ensure panels are flush with each other and fasten them together using the 2.7" screws.

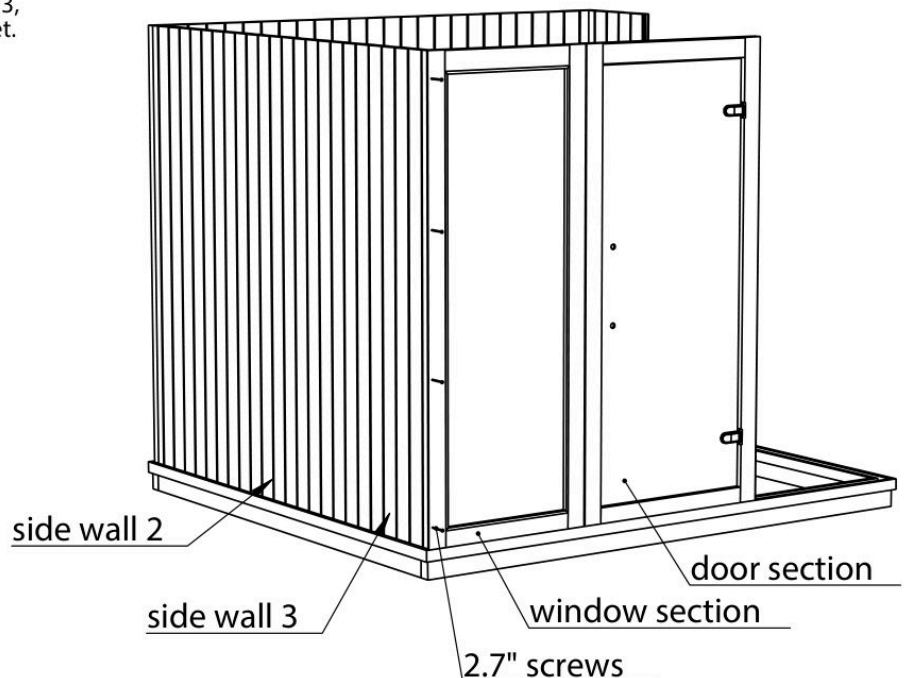


Drill the pilot holes for the screws



Step 8. Position side wall sections 2 & 3, window section and door section

Position side wall section 2 into the groove of the side rail. Slide side wall section 2 into place with side wall section 1. Section 2 connects to section 1 via tongue and groove so there is no need to use screws. Use a rubber mallet to secure the fit. Repeat this step for wall section 3, again tapping it into place with a rubber mallet. Place window section in the groove on the front rail and push it against side rail. Ensure the two sections are flush and fasten them together using 2.7" screws. Place the door section onto the front rail orienting it so that the door opens according to your preference. Door section connects to window section via tongue and groove so there is no need for screws. Gently tap it into place with a rubber mallet to secure the fit.



Step 9. Position Window section and Side Wall sections 2 & 4

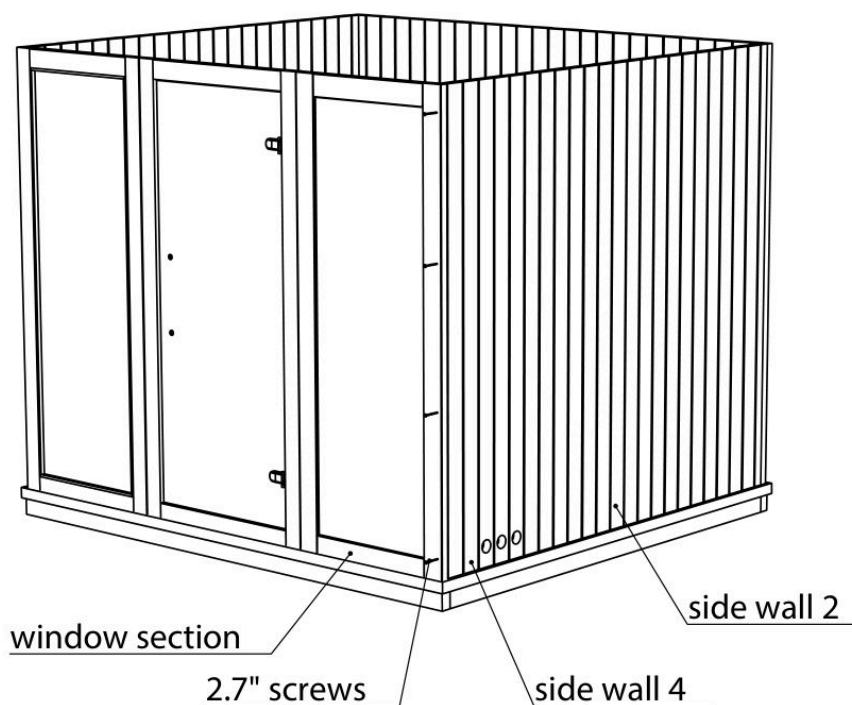
Position side wall section 2 into the groove of the side rail. Slide wall section into place with side wall section 1. Repeat this step with side wall section 4 orienting it so that the heater vent holes are located at the bottom.

Slide wall section into place with sidewall section 2.

Side wall 4 connects to side wall 2 via tongue and groove so there is no need to use screws.

Use a rubber mallet to secure the fit.

Now place window section into the groove of the front rail and connect it to door section via the tongue and groove fit. Gently tap into place with a rubber mallet to secure the fit. Ensure window section and side wall 3 are flush with each other and secure them together with the 2.7" screws.

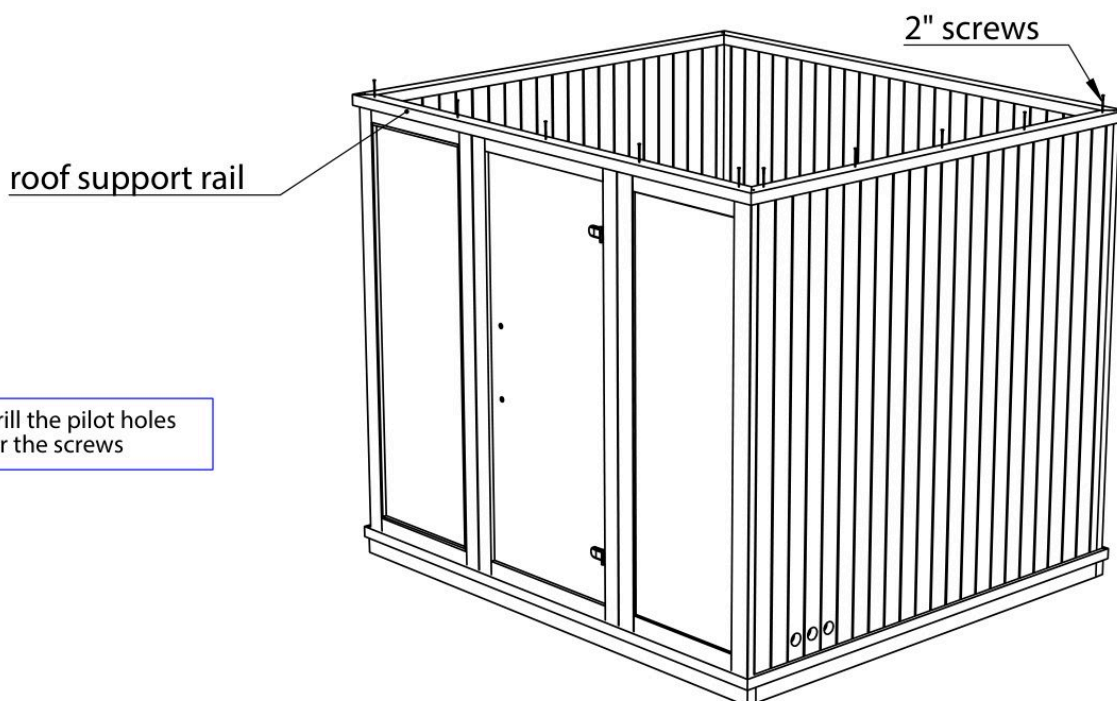


Step 10. Assemble and Position Roof Support Rails

Connect roof support rails as shown in step 2.

Place the assembly on top of the wall sections so that the wall sections fit snugly into the groove. When in place, secure to the assembly to the walls using five 2" screws on each rail.

If wall panels are difficult to insert into the support rail, it may be necessary to widen the channel. Use a saw to carefully remove up to 1/8" from the inner groove of both bottom and top support rail.



Drill the pilot holes for the screws

Step 11. Bench 1 & Bench 2 installation.

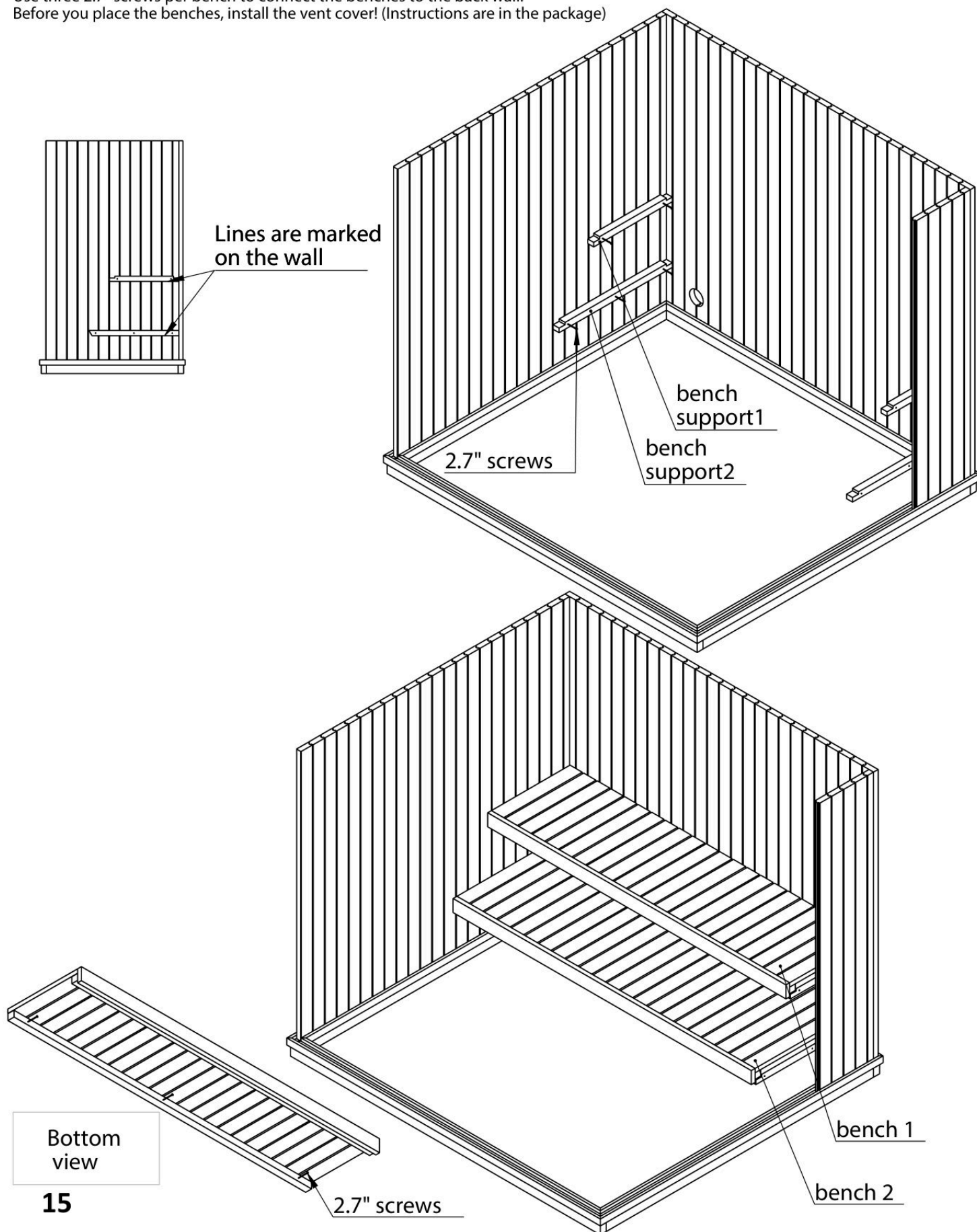
Follow the lines on the wall.

Use 2.7" screws to connect the bench supports to the wall. Make sure the supports

on both walls are attached at the same height, then put the benches in place.

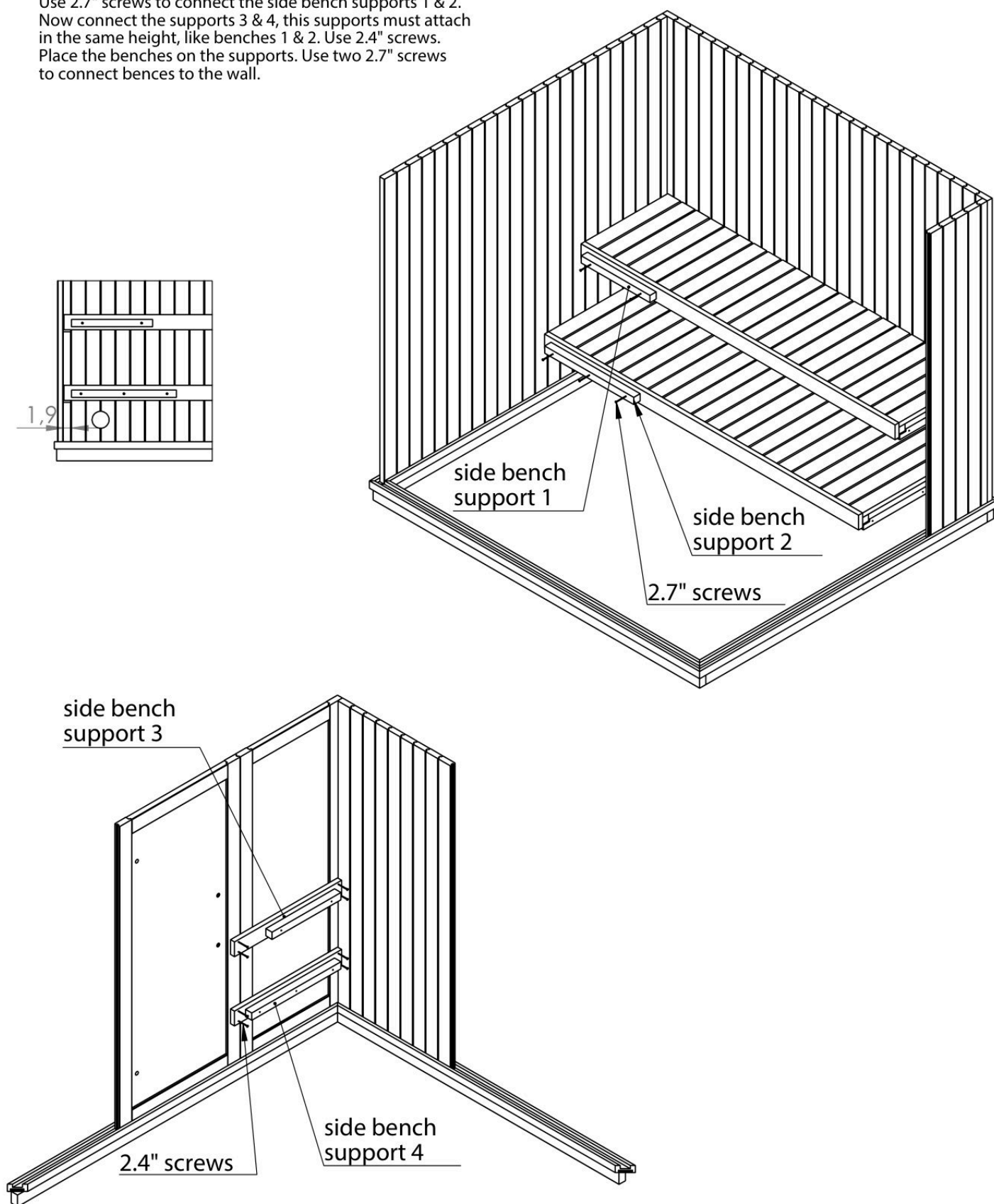
Use three 2.7" screws per bench to connect the benches to the back wall.

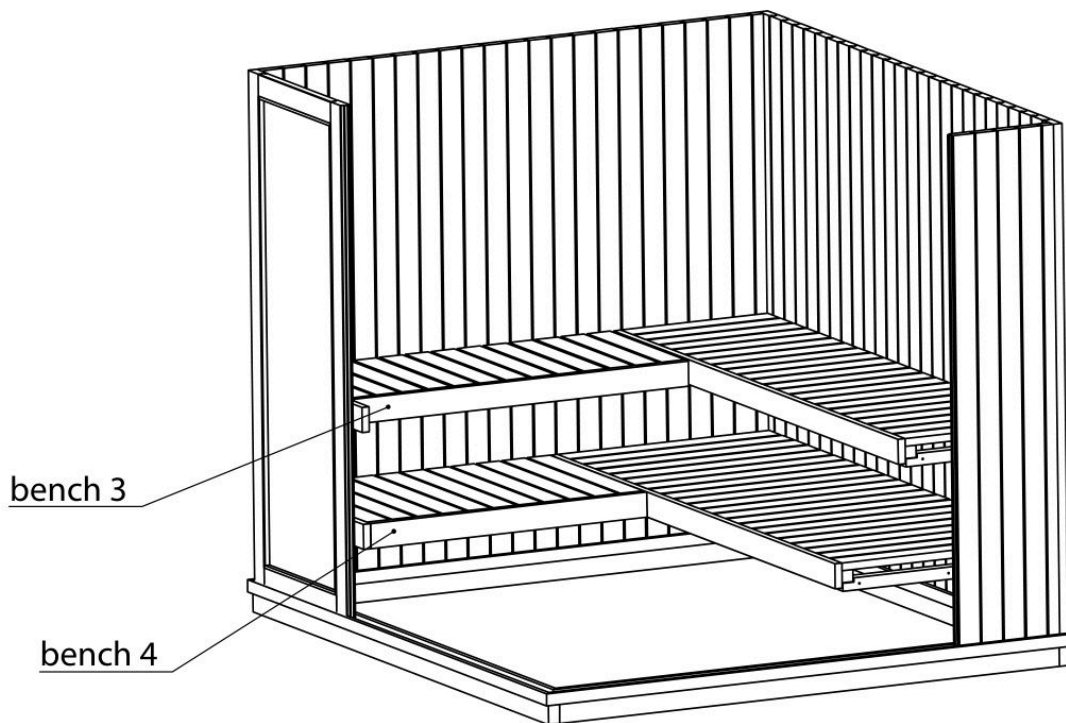
Before you place the benches, install the vent cover! (Instructions are in the package)



Step 12. Bench 3 & Bench 4 installation.

Use 2.7" screws to connect the side bench supports 1 & 2.
Now connect the supports 3 & 4, this supports must attach in the same height, like benches 1 & 2. Use 2.4" screws.
Place the benches on the supports. Use two 2.7" screws to connect benches to the wall.

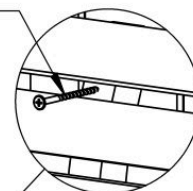




Step 13. Backrest installation

Center the backrest between the two sides and position it vertically at a height most comfortable for you (typically 8-12" from the bench). Using a level to ensure proper installation and fasten the backrest into place using the 2.4" screws.

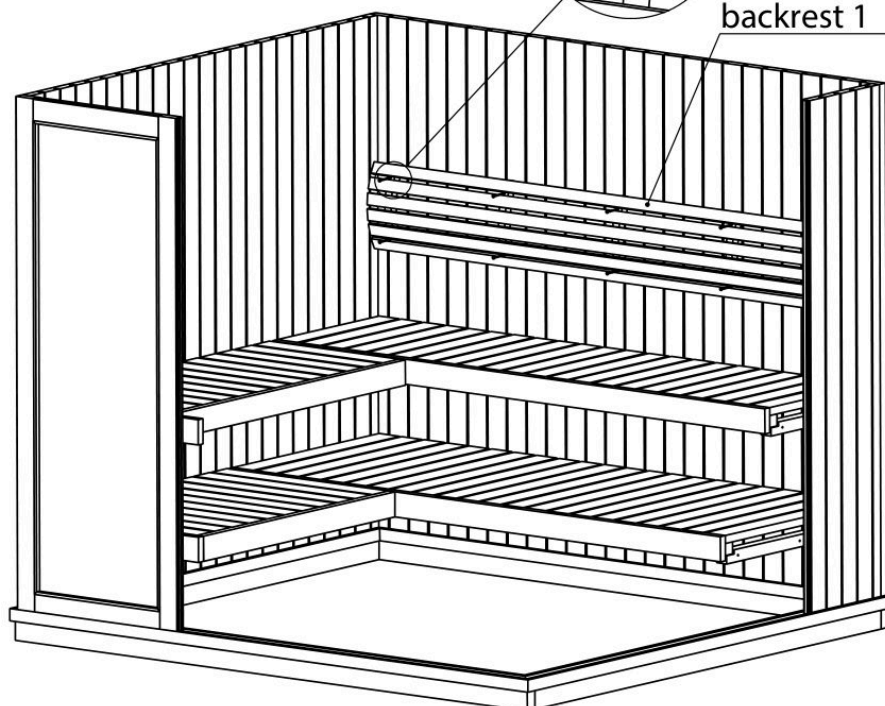
2.4" screws

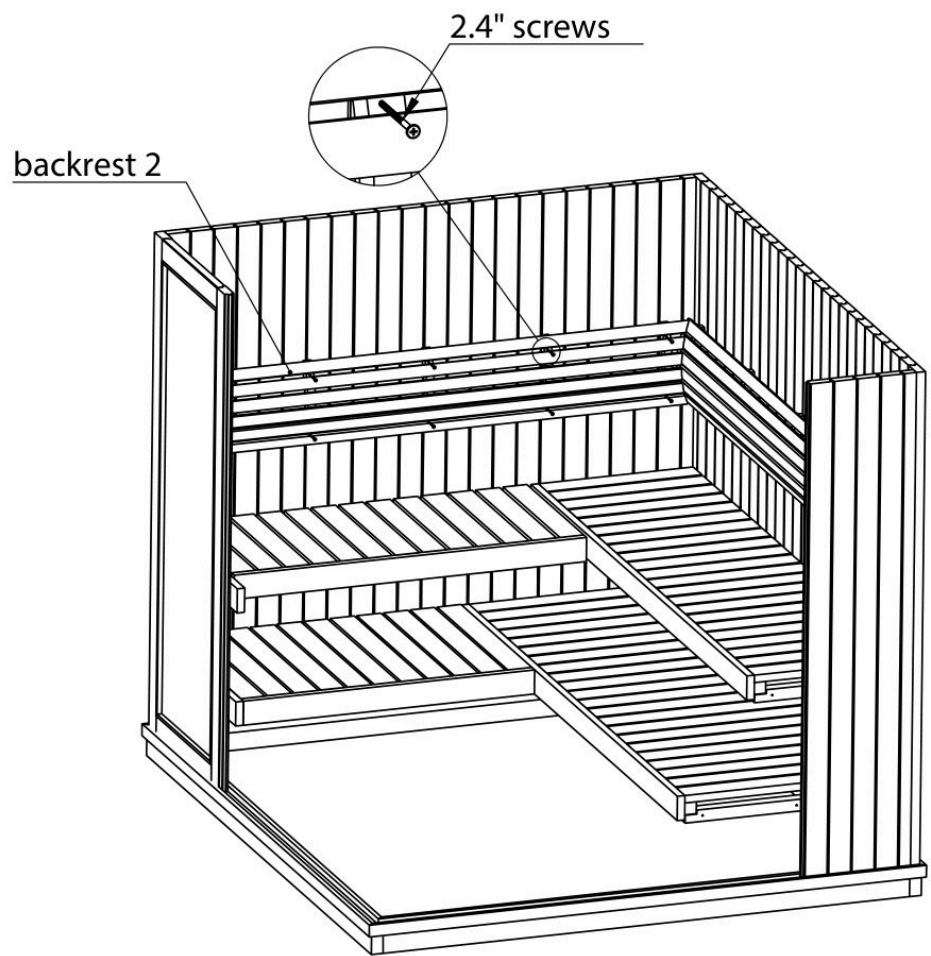


backrest 1

Backrest Lighting

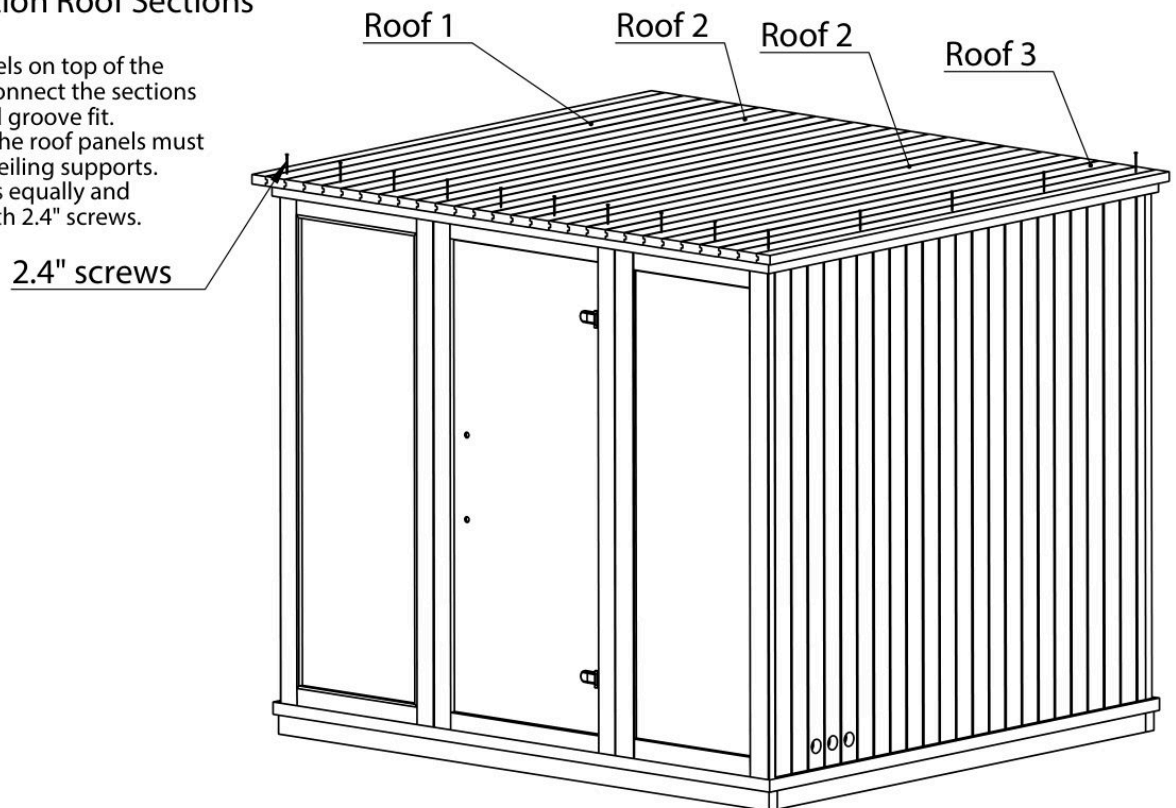
Install lighting on the backrest before mounting it to the wall. Refer to the Lighting Manual for connection and mounting instructions.





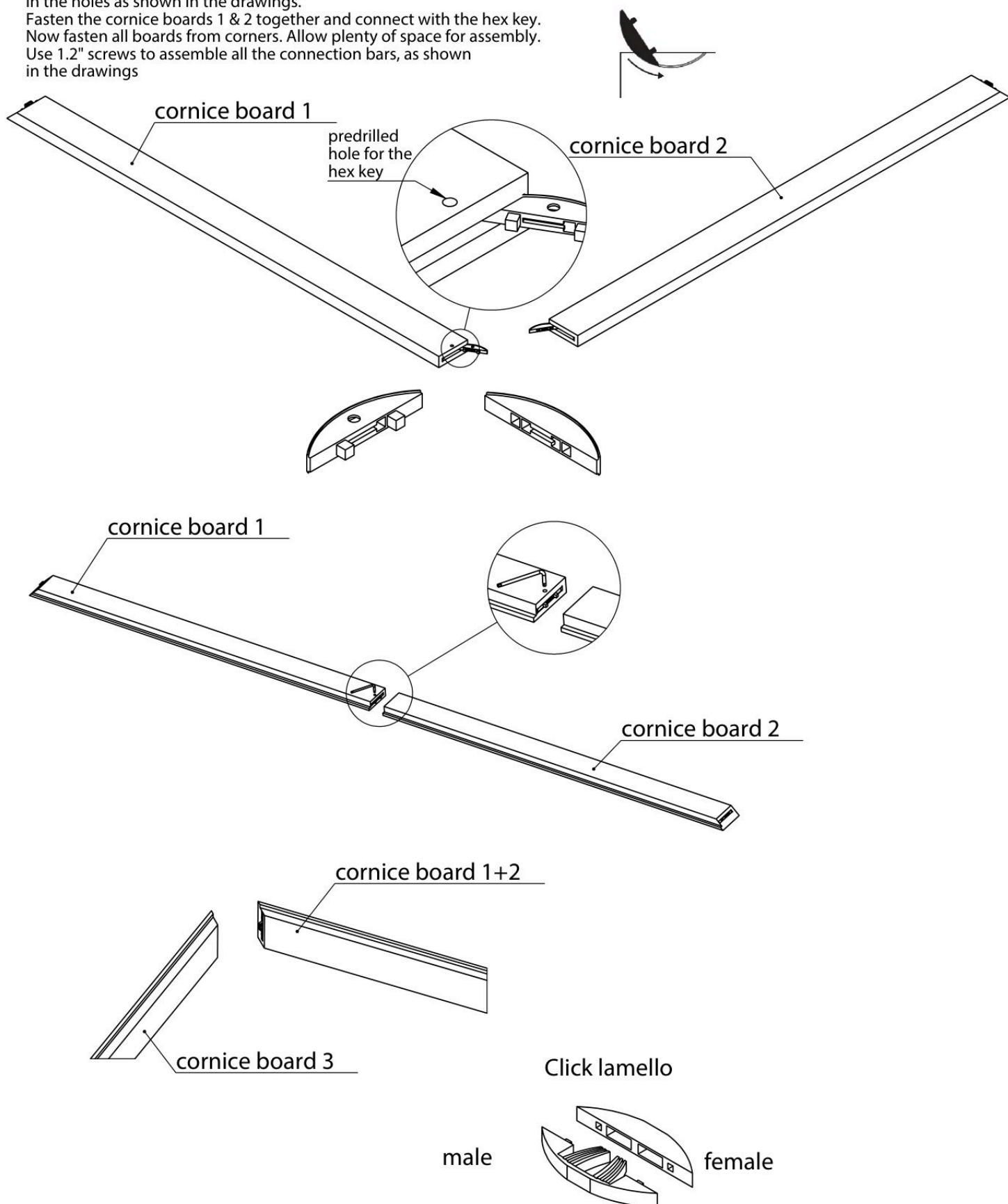
Step 14. Position Roof Sections

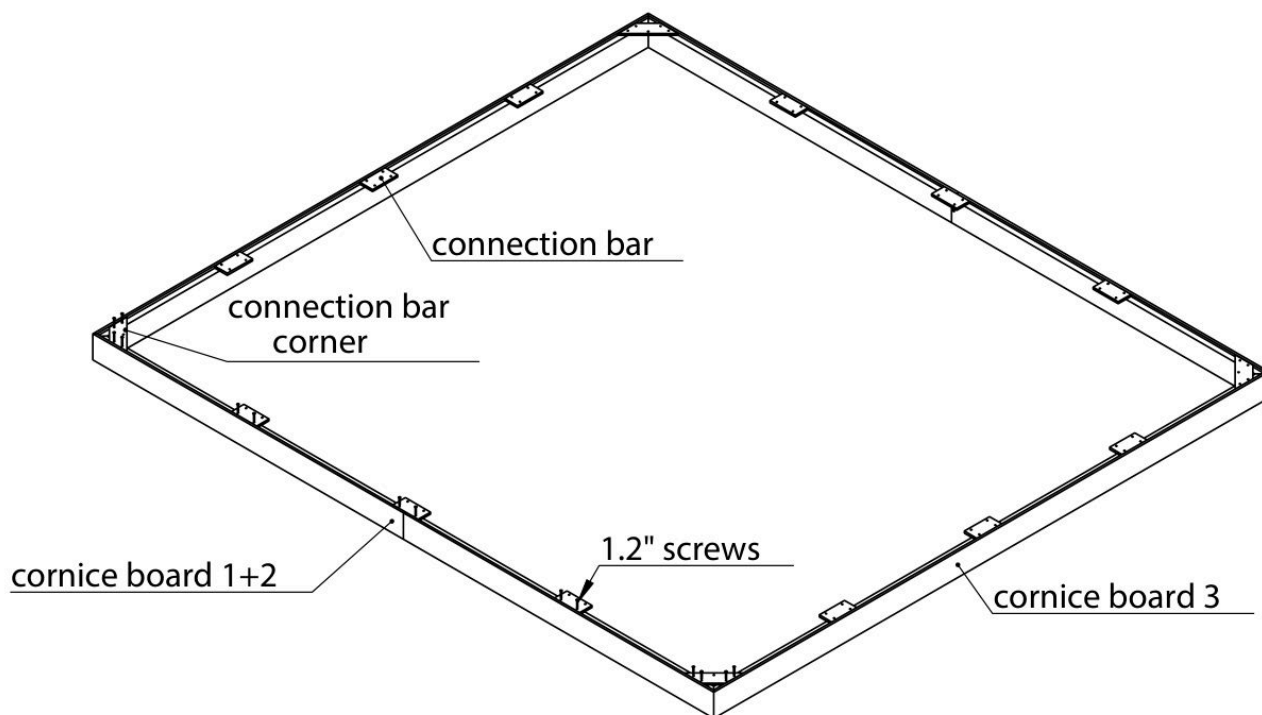
Place the roof panels on top of the ceiling supports. Connect the sections via the tongue and groove fit. The back edge of the roof panels must be flush with the ceiling supports. Position both sides equally and connect panels with 2.4" screws.



Step 15. Cornice boards assembly

Each cornice board has a predrilled hole for lamello.
Click lamellos are pre-installed. Note that cornice boards 1 & 2 have a straight cut ends. Insert lamellos 1 & 2 in the holes as shown in the drawings.
Fasten the cornice boards 1 & 2 together and connect with the hex key.
Now fasten all boards from corners. Allow plenty of space for assembly.
Use 1.2" screws to assemble all the connection bars, as shown in the drawings



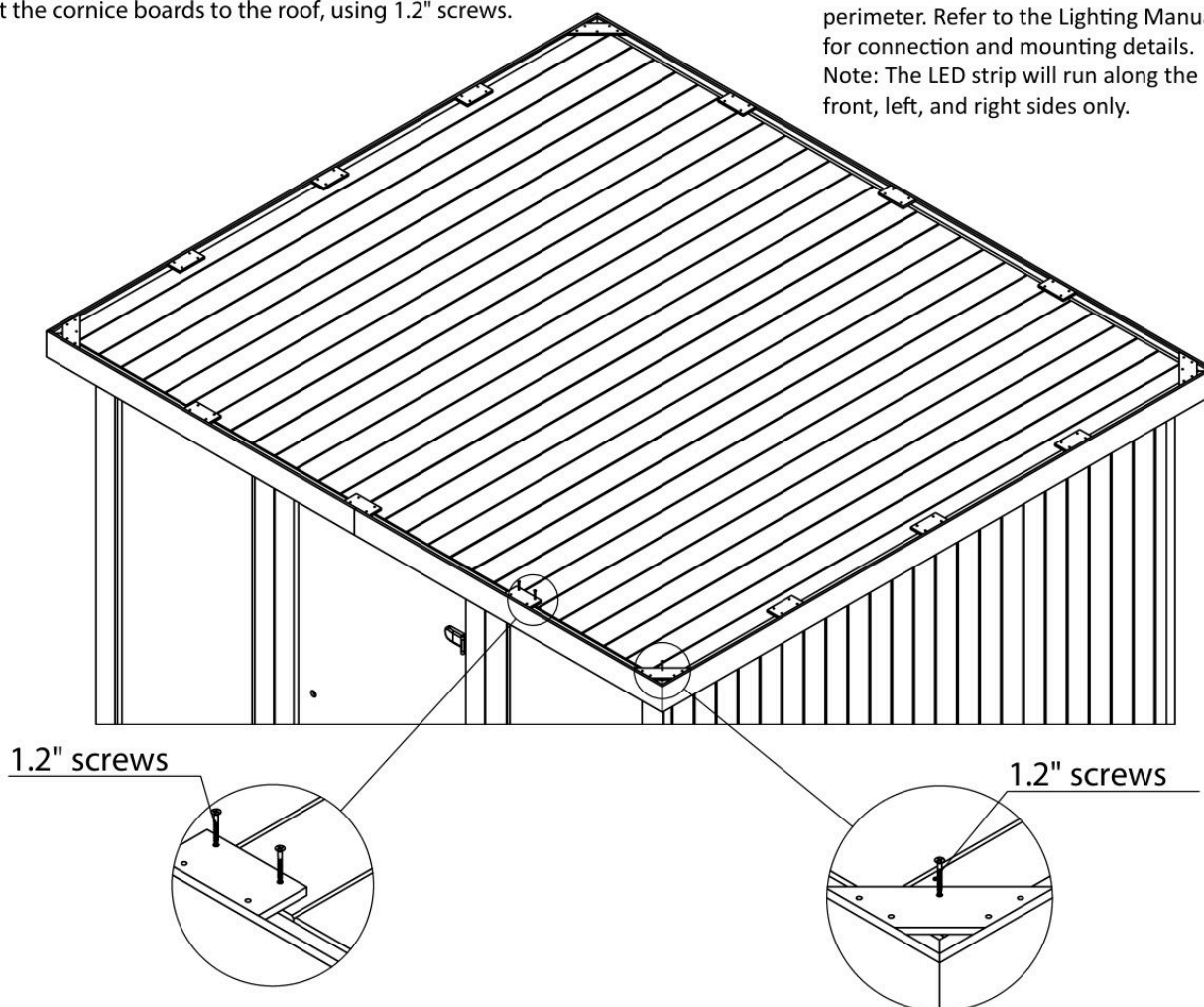


Step 16. Cornice boards

Carefully raise the assembly onto the roof.
Connect the cornice boards to the roof, using 1.2" screws.

Cove Lighting

Install cove lighting along the underside of the roof around the sauna's exterior perimeter. Refer to the Lighting Manual for connection and mounting details.
Note: The LED strip will run along the front, left, and right sides only.

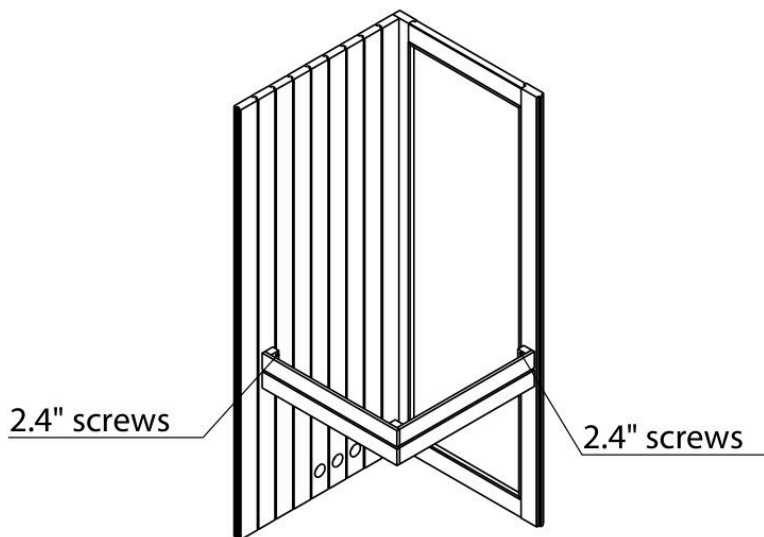


Step 15. Attach Heater Cover (After Heater Installation)

Connect the heater cover to the wall with 2.4" screws.
Perform this step only after the heater (sold separately) is installed.
Follow heater manufacturers safety distances when installing heater guard. Do not use heater guard if safety distances cannot be met.

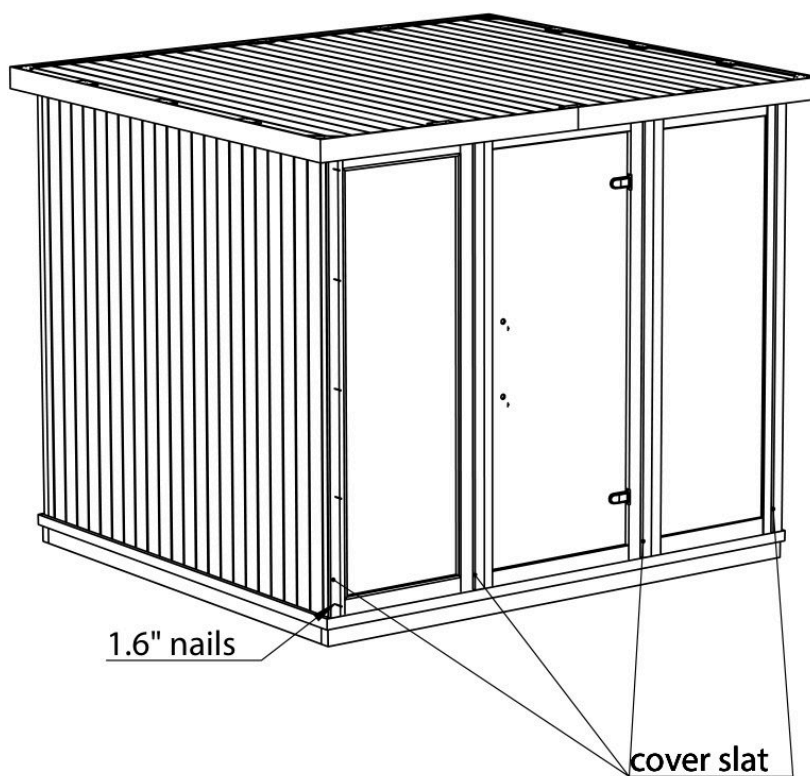
Heater Installation

Install the sauna heater according to the manufacturer's instructions, including mounting, electrical connections, and required safety clearances.

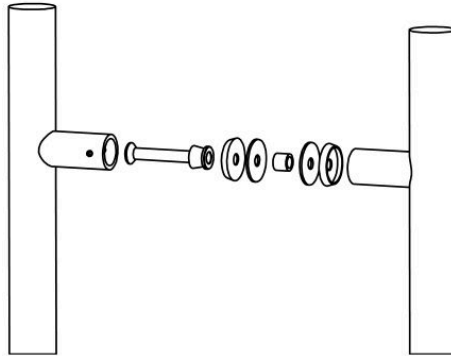
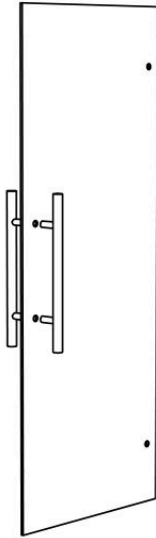


Step 16. Cover slats to the front wall

Connect the cover slats using 1.6" nails.



Step 17. Door handle



Adjusting Hinges

The maximum adjustment range is 5 mm.
You will need 3 mm and 5 mm hexagon keys for adjusting the hinges (not included).
Step 1: Remove the plastic covers from the hinges

Step 2: Loosen the glass by turning the Bolt.
Attention! Do not remove the glass

Step 3: To move the glass to the left or right, turn the screws as required. If one screw is turned counterclockwise, the other must be turned clockwise. Make sure both screws are tight when you have completed this step.

Step 4: Tighten the Bolt

