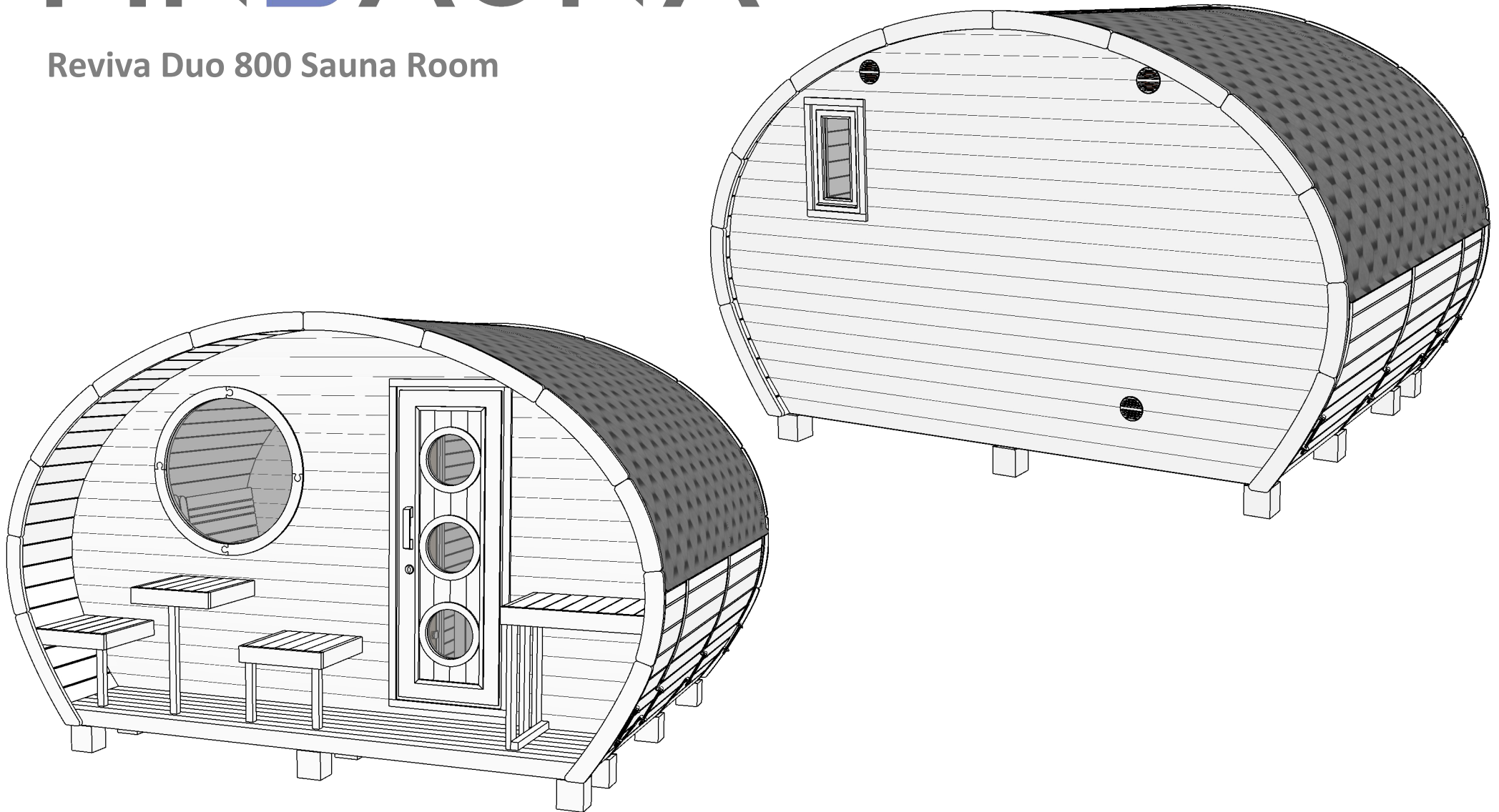


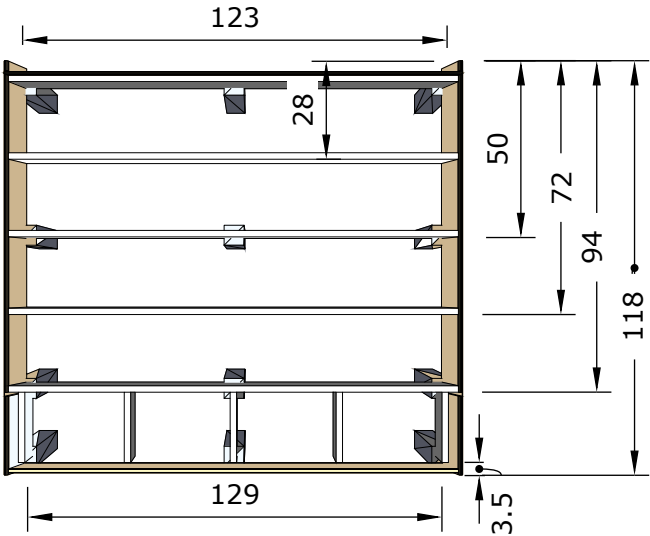
FINSAUNA®

Reviva Duo 800 Sauna Room

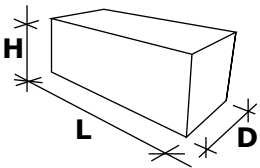
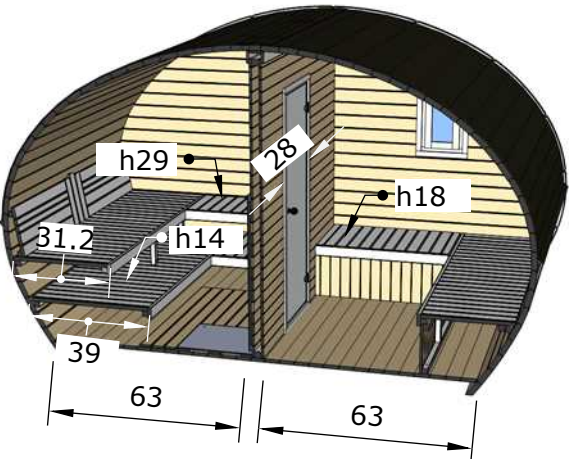
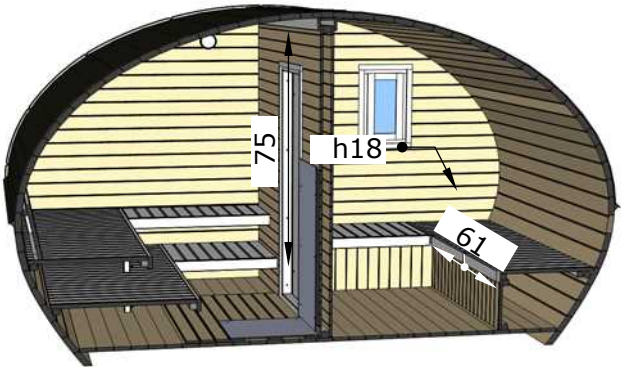
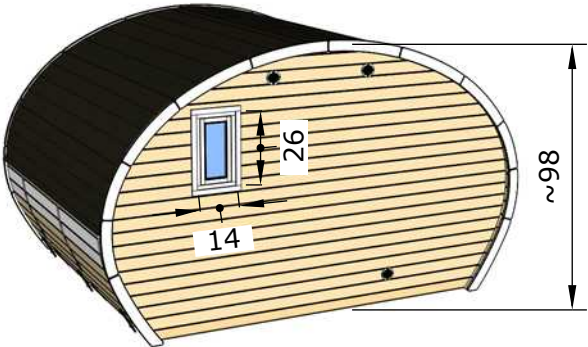
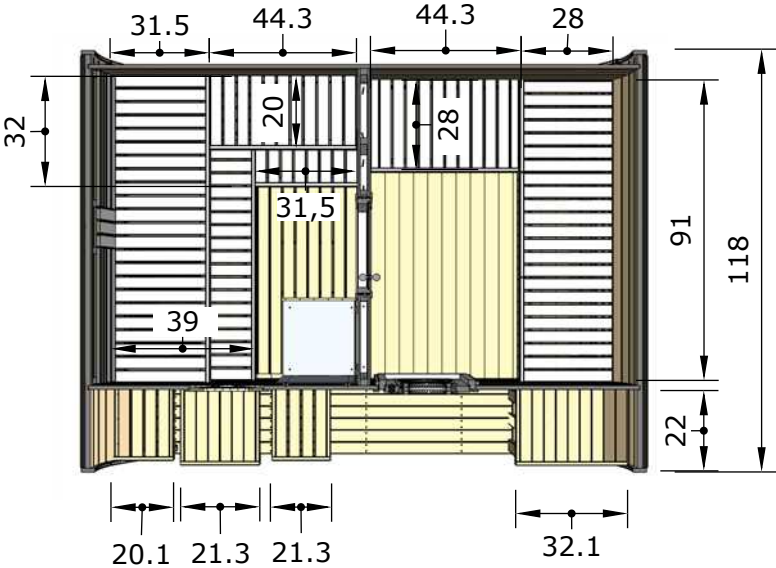
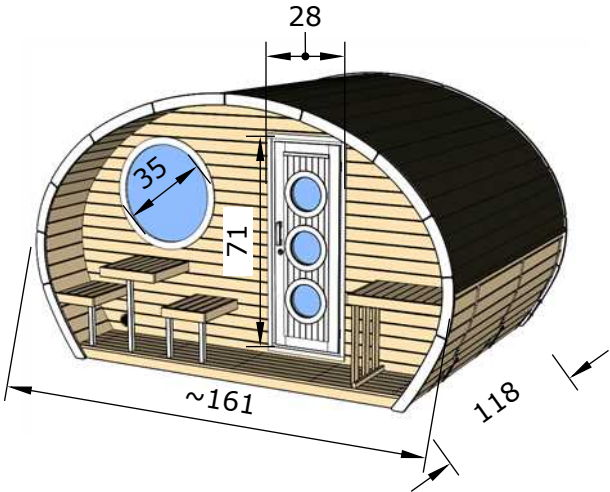


Note: Please read manual before construction

REV: 1.0_10/2024



Front



3,200 lbs

H47"xD47"xL197"



Reviva Duo 800 Sauna Installation & Owner's Manual

These instructions are for the constructor, electrician, and ultimately the owner of the FinSauna Reviva Duo 800 sauna room. Please read the whole manual before assembly and keep it accessible after.

Table of Contents:

FinSauna Reviva Duo 800 Kit Contents.....p.2

Sauna Assembly: Step by Step Guide.....p.5

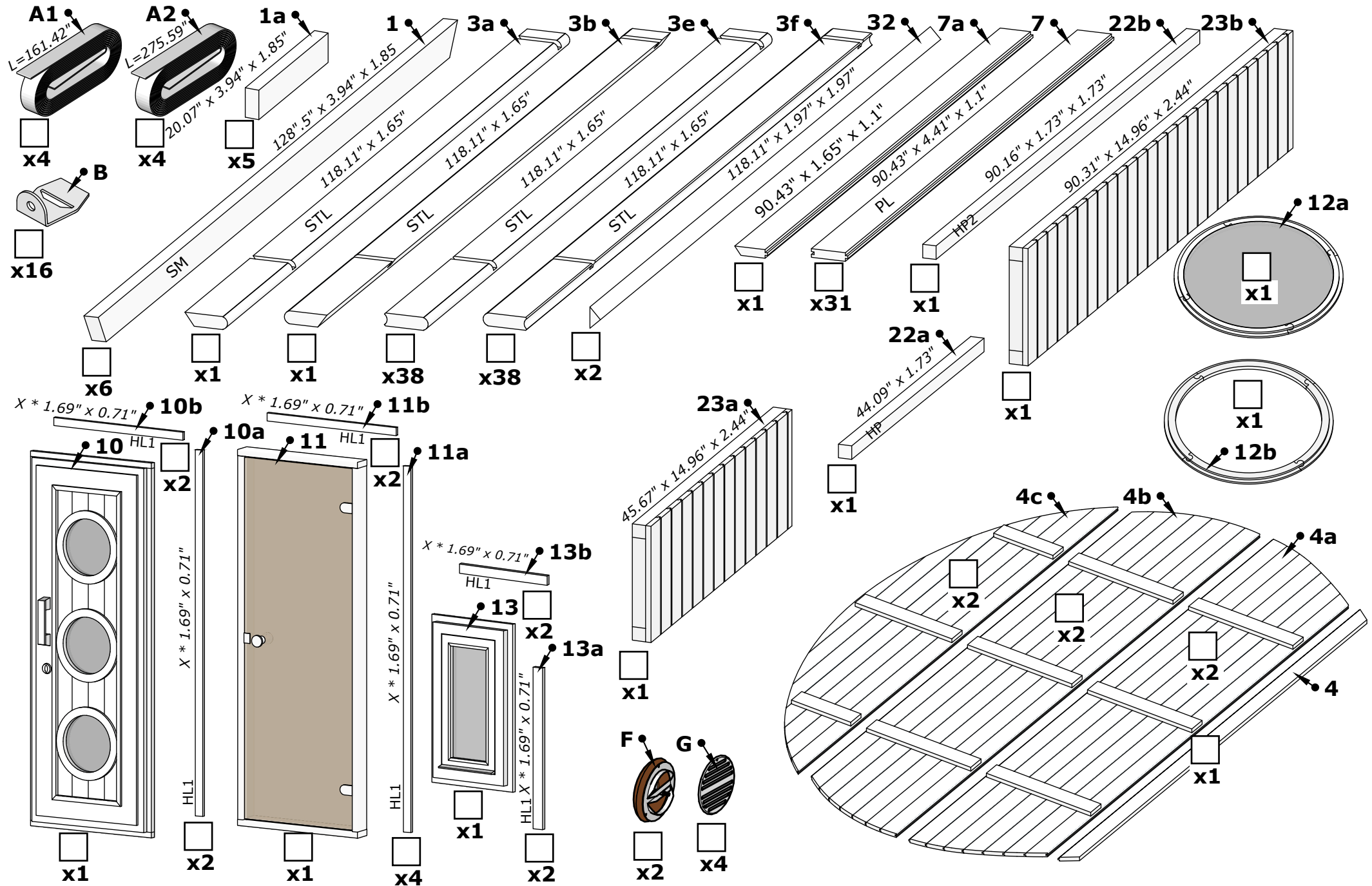
 Wall Assembly.....p.7

 Door installation.....p.13

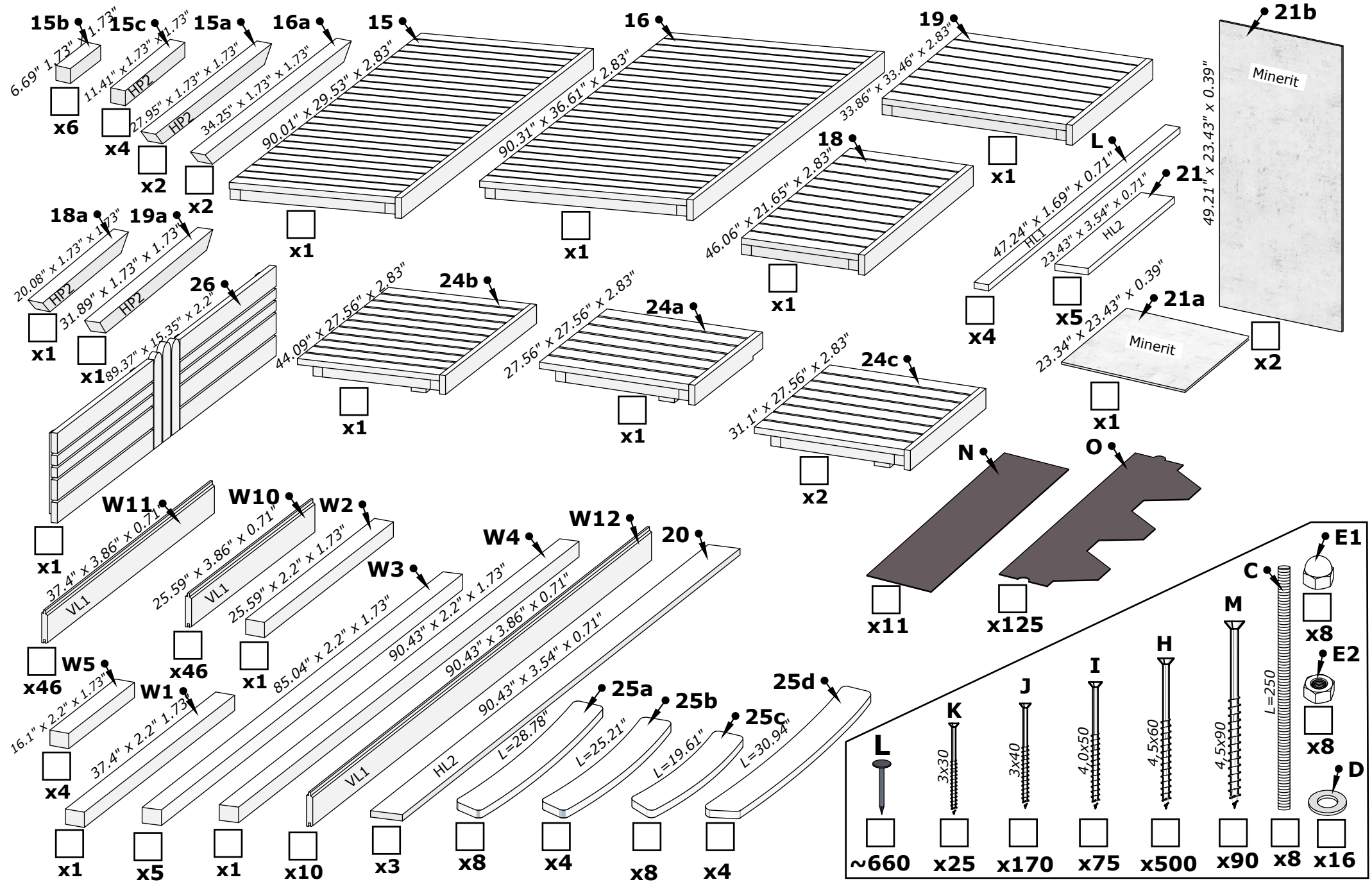
 Bench installation.....p.17

 Front porch assembly.....p.20

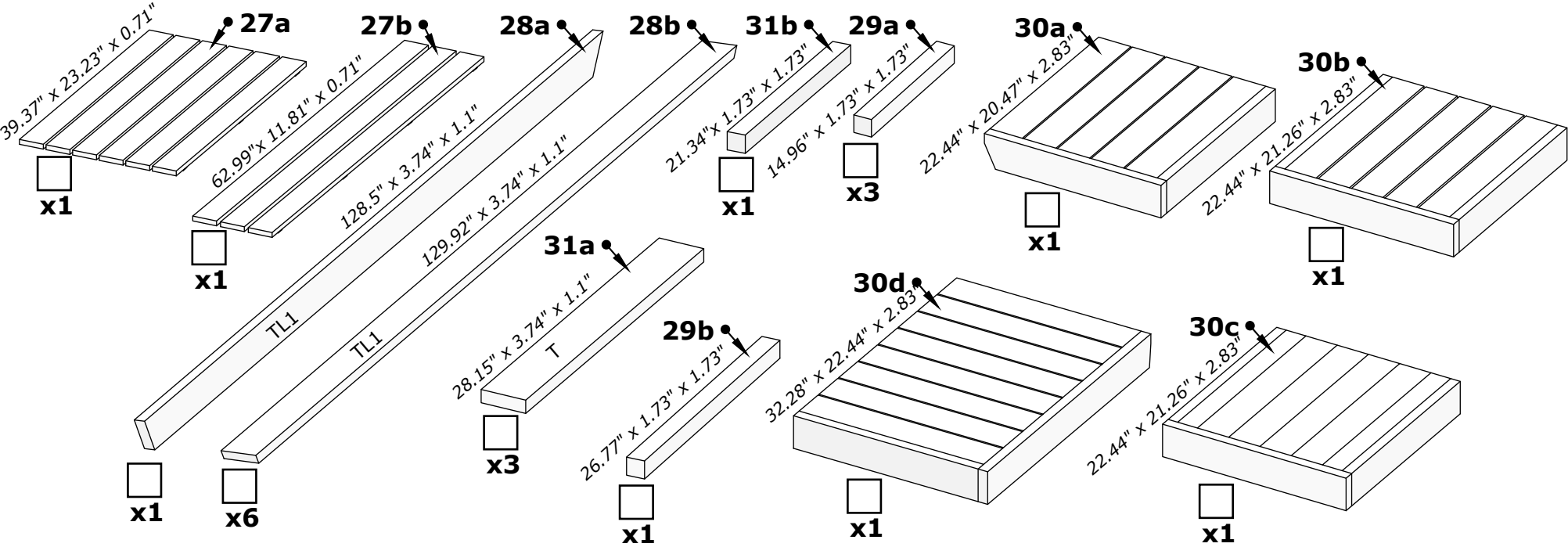
 Underlay felt & roof installationp.21

Details list 1 of 3 pages.

Details list 2 of 3 pages.

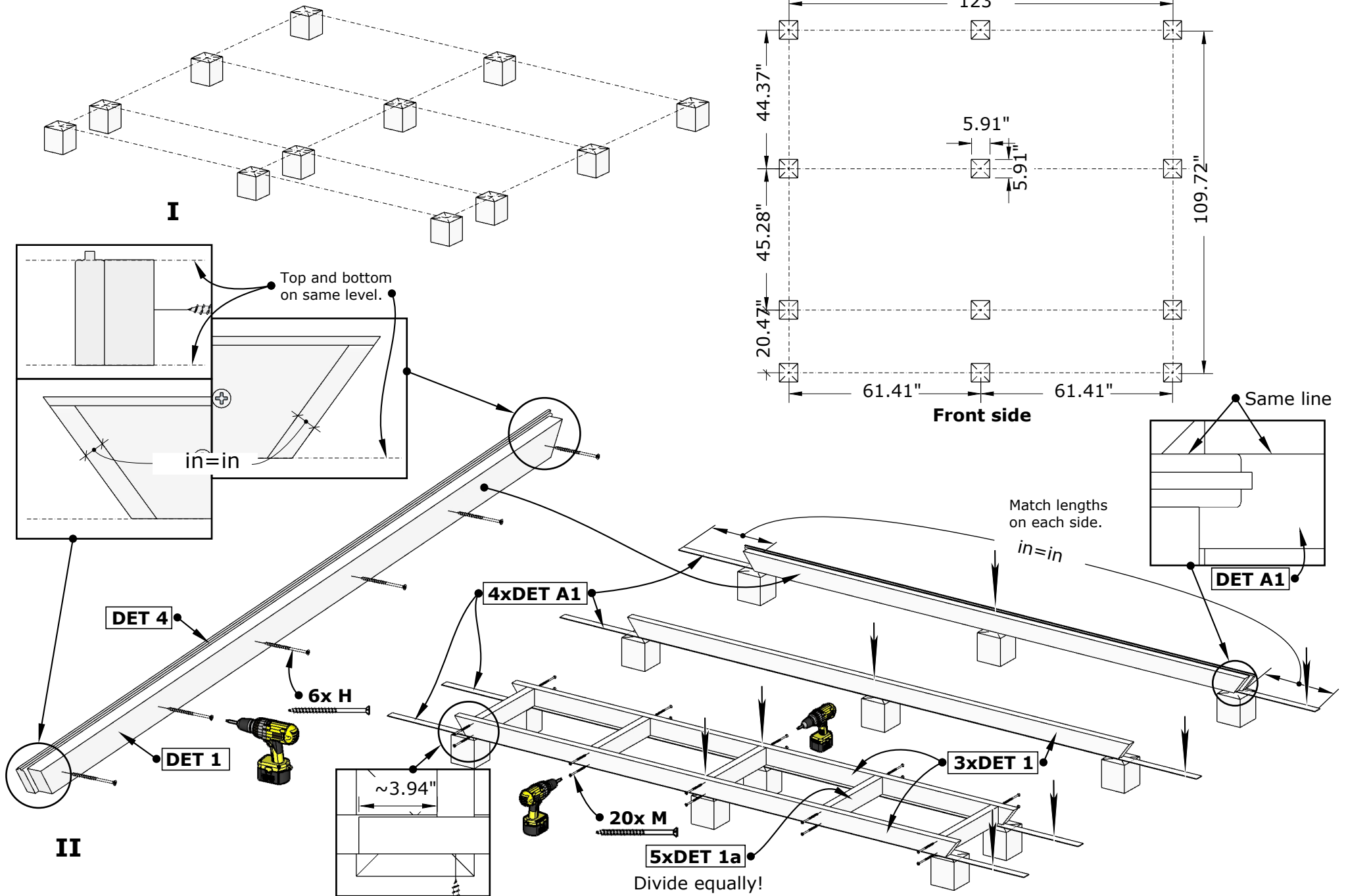


Details list 3 of 3 pages.



Lay out the foundational pieces and begin setting up your new space.

Lay out the foundational pieces and begin setting up your new space.



Back side

_____ 123"

↓ 20.47" — 45.28" — 44.37" —

45.28"

20.47"

5.91"

5.91

109.72"

Front side

61.41'

- 61.41'

Same line

Match lengths
on each side.

$$in=in$$

DET A1

DET 4

4xDET A1

- 6x H

DET 1

$\sim 3.94'$

- **20x M**

5xDET 1a

Divide equally

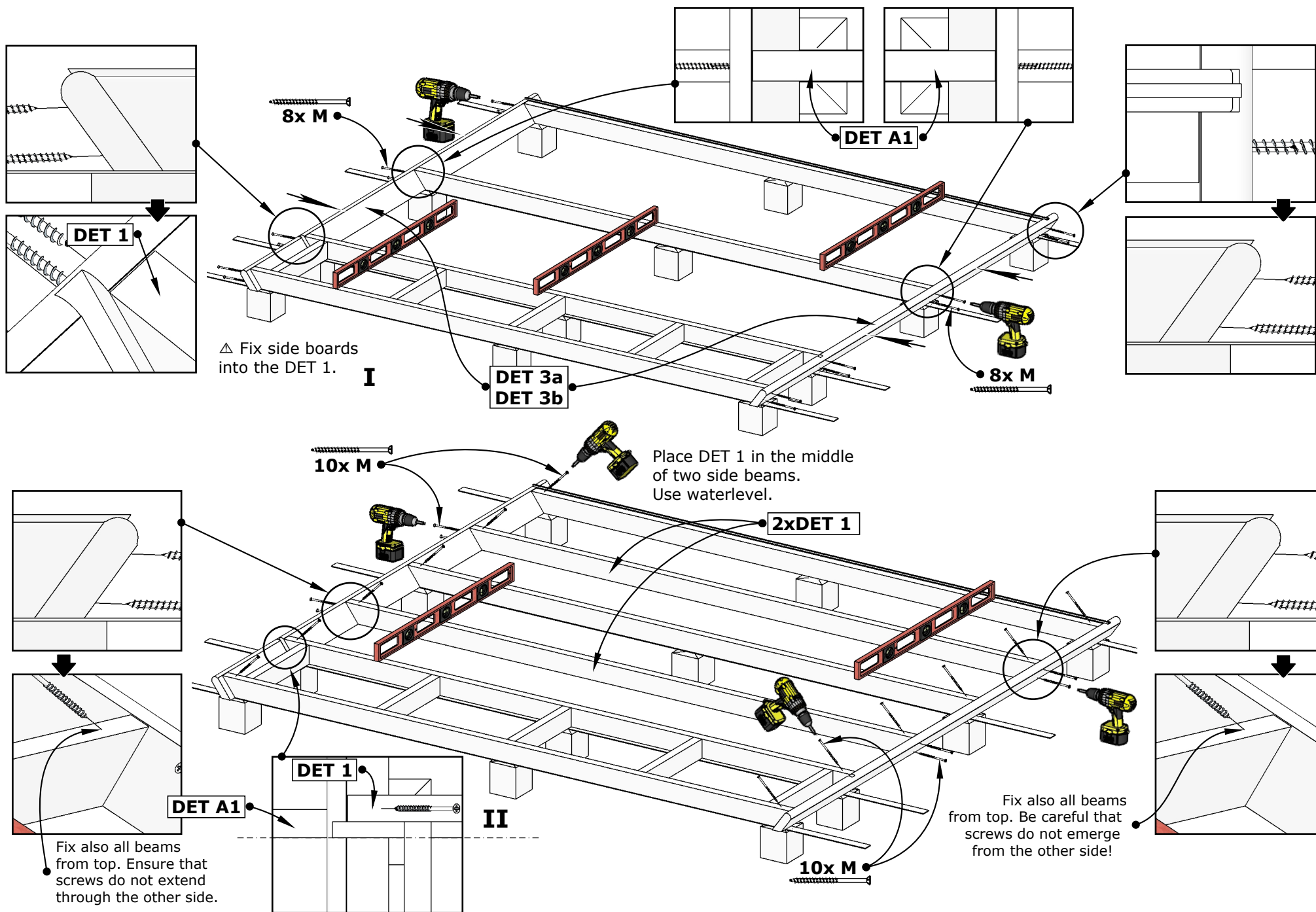
● **3xDET 1**

II

1.

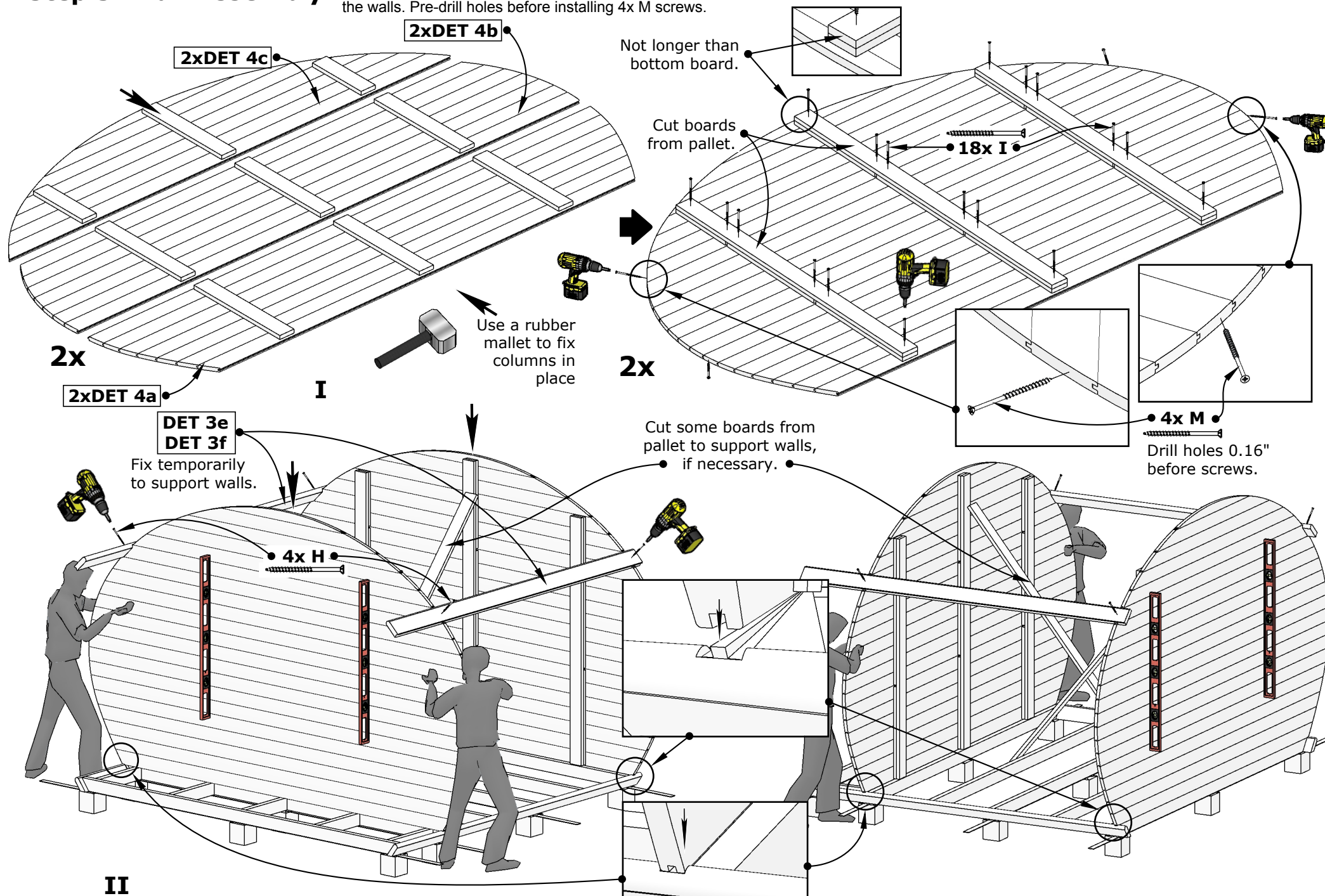
Step 2. Setting the Foundation

Align levels and corners to assemble your foundational flooring.



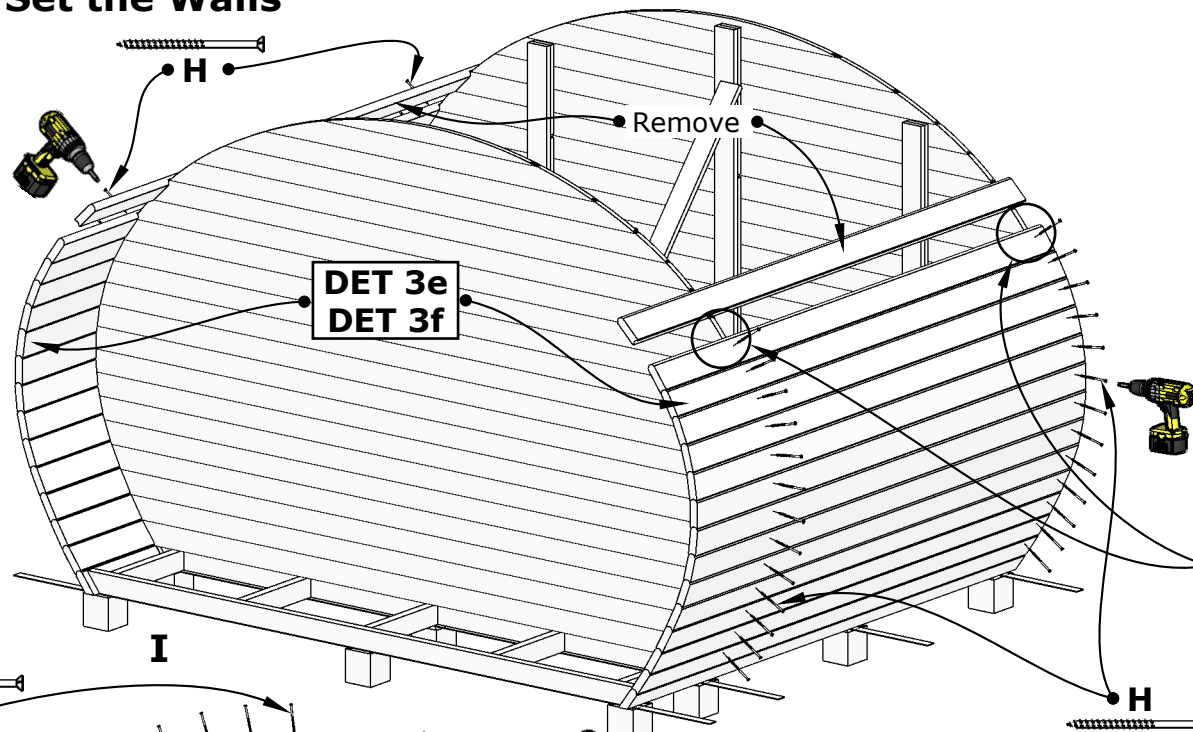
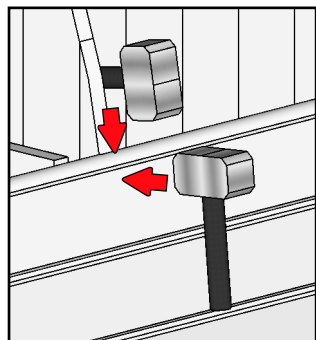
Step 3. Wall Assembly

Fix DET 3e and 3f, or use pallet wood to temporarily support the walls. Pre-drill holes before installing 4x M screws.

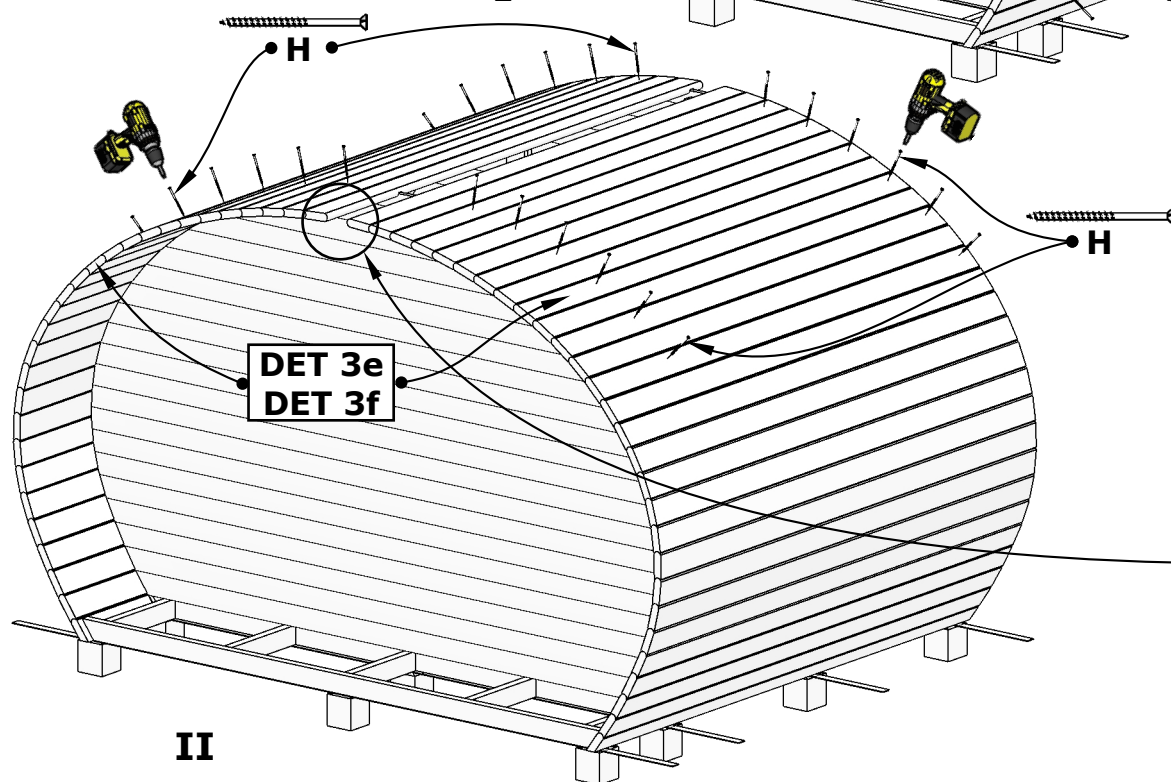
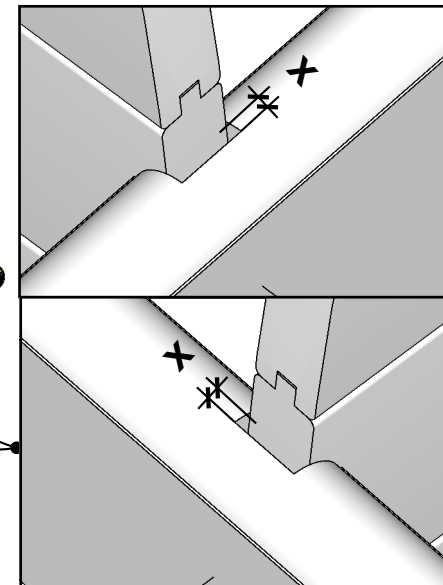


Step 4. Raise and Set the Walls

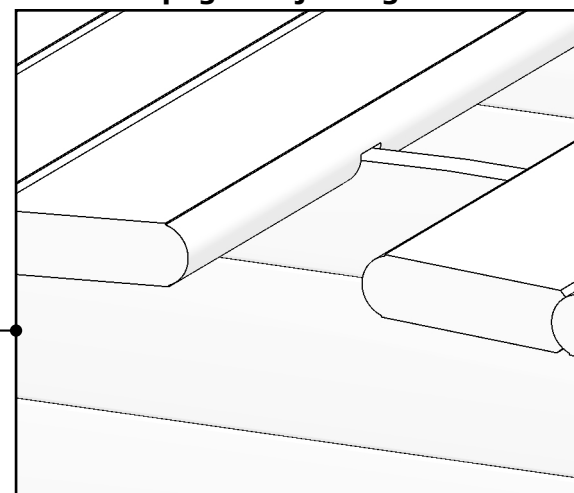
Drill according to the pattern in diagram I & II for ultimate results.



On both sides:
Regular wood X= 0.28" - 0.31"
Thermo wood X= 0.12" - 0.16"

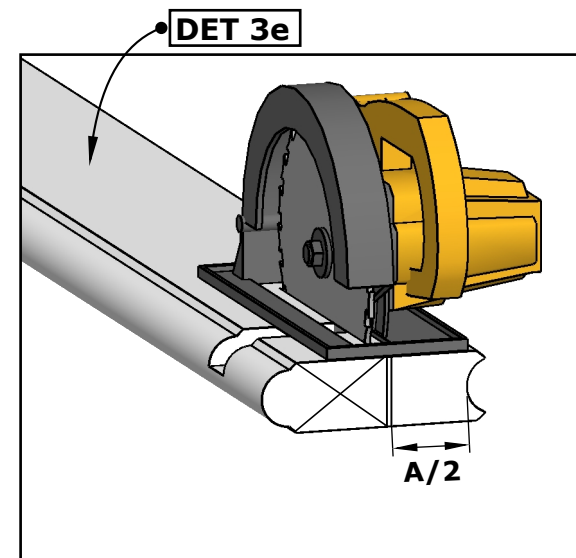
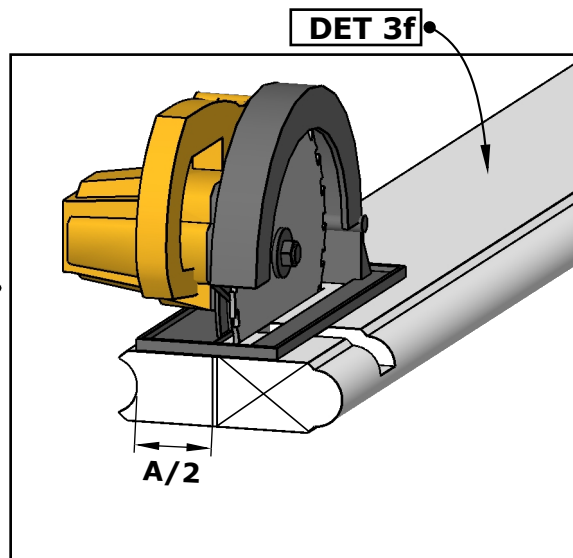
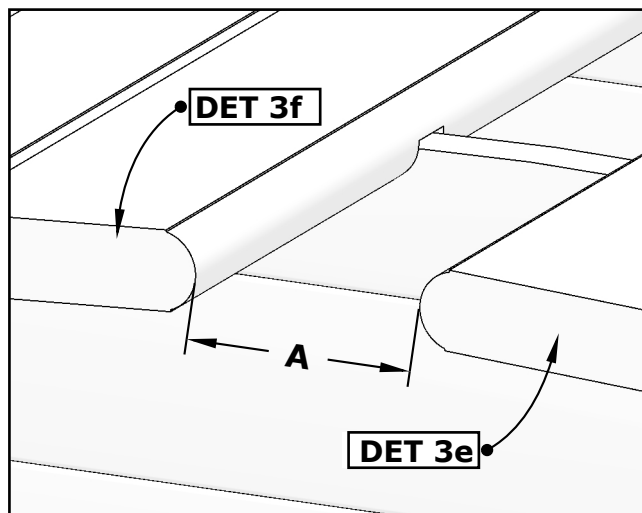


See next page for joining instructions.

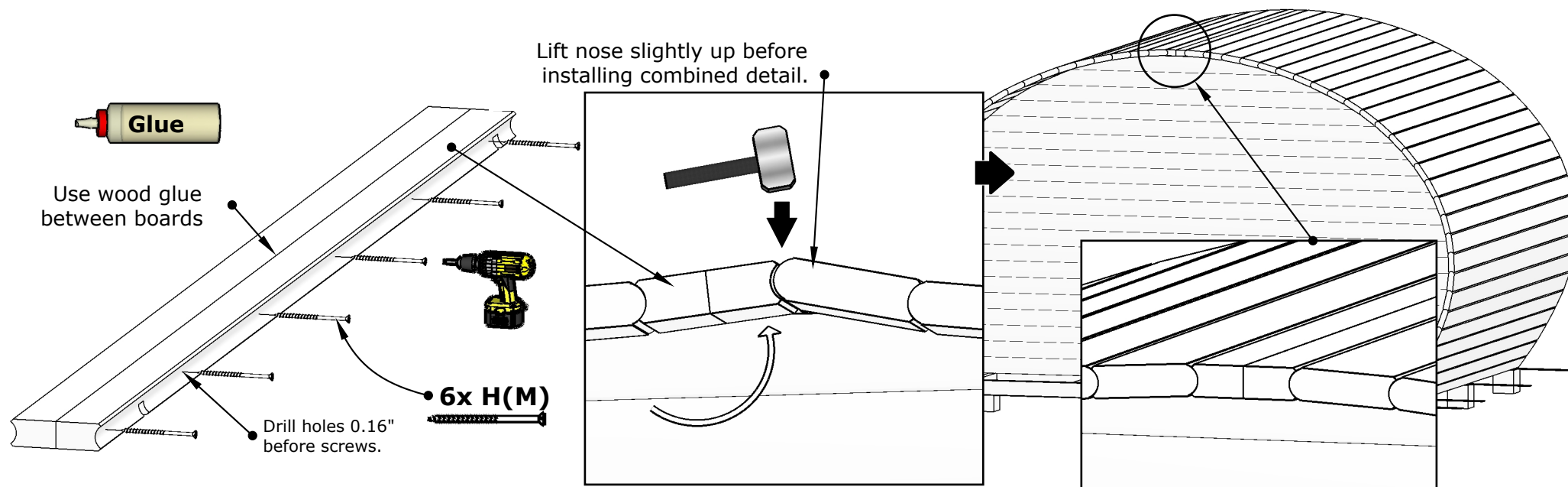


Step 5. Size and Cut the Top

Measure and size your A board pieces and cut them to size. Use wood glue to join them, and a rubber mallet to combine the pieces.



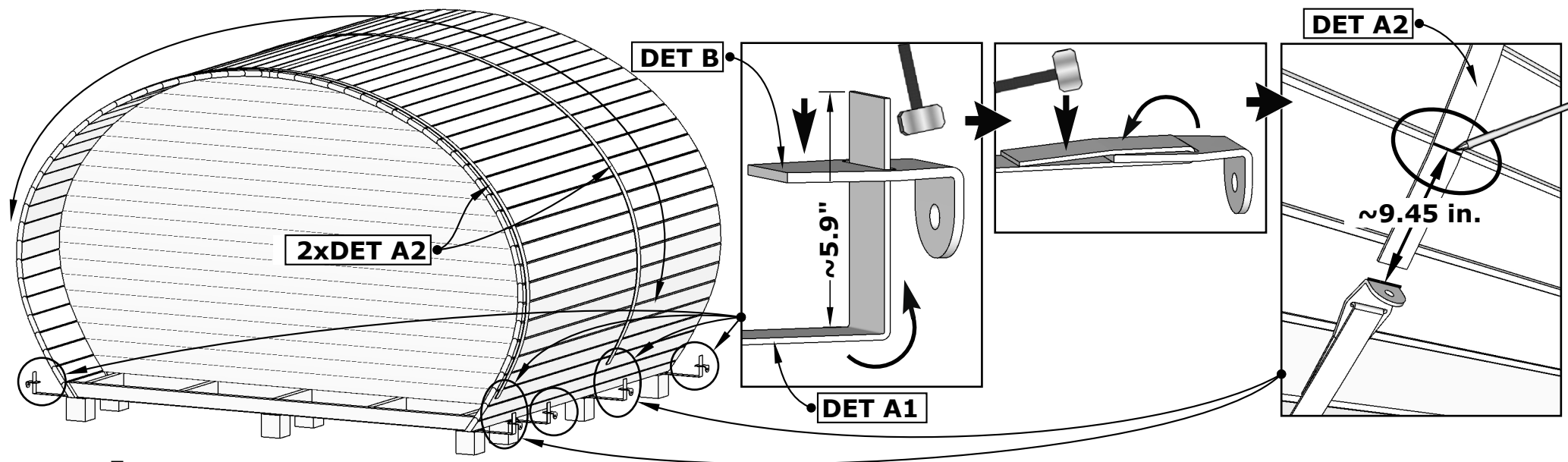
I



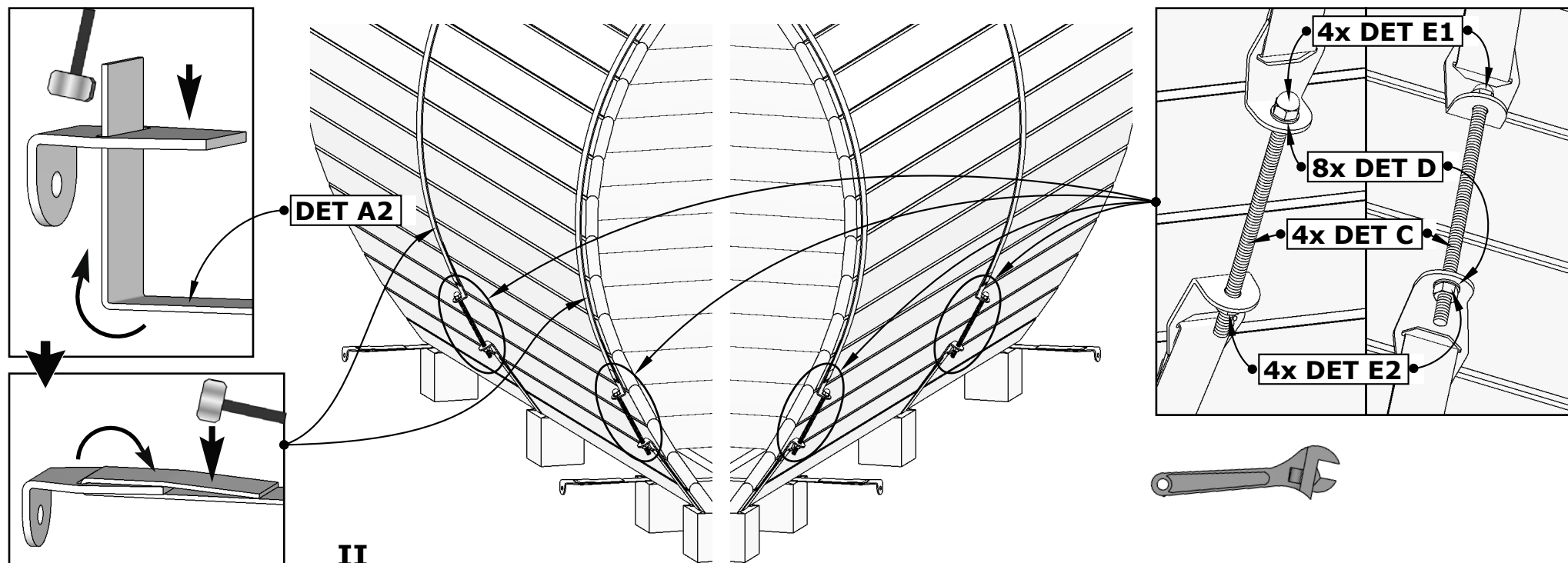
II

Step 6. Tighten Bands and Bolts

Use gloves and practice caution when handling steel bands. Bind using DET bolts and a strong wrench.



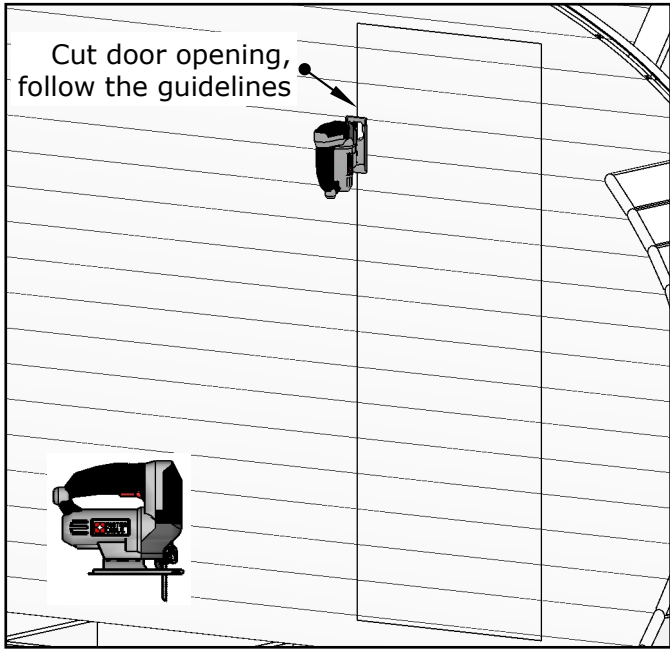
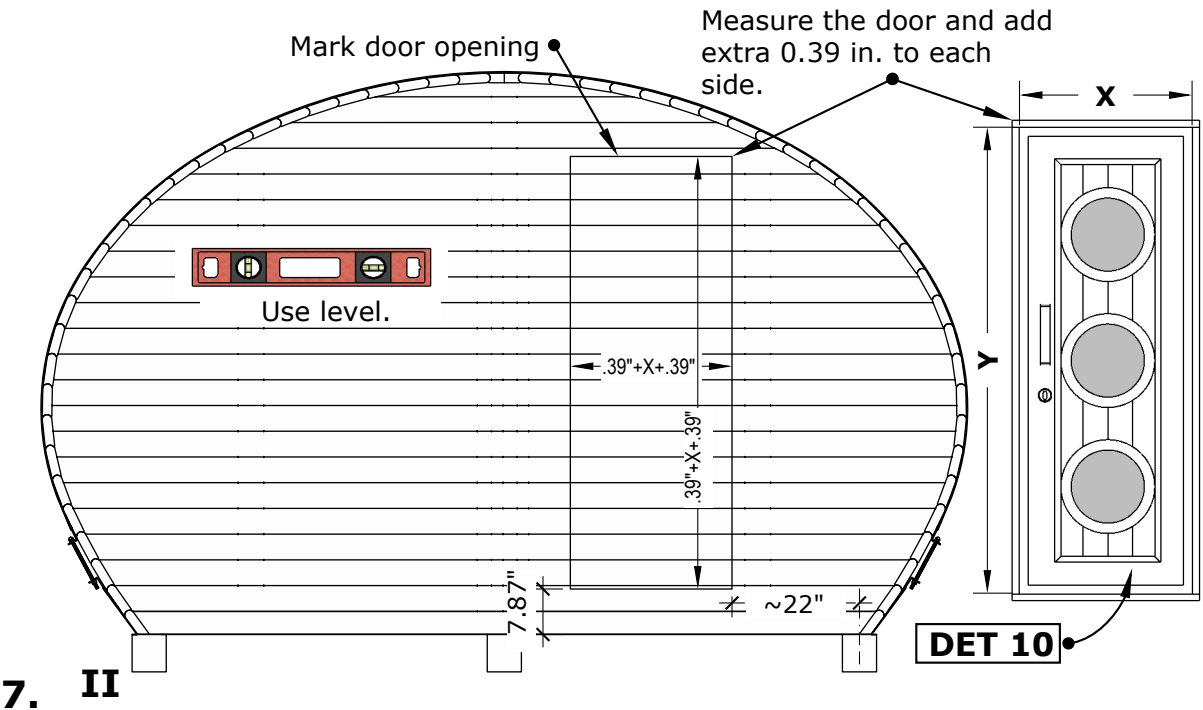
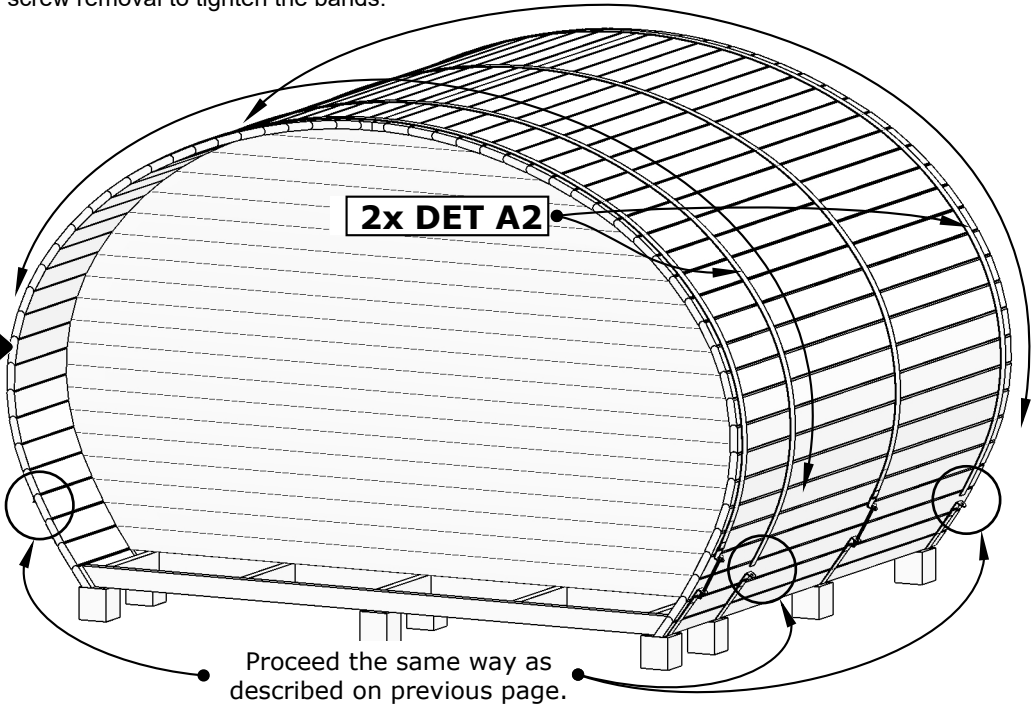
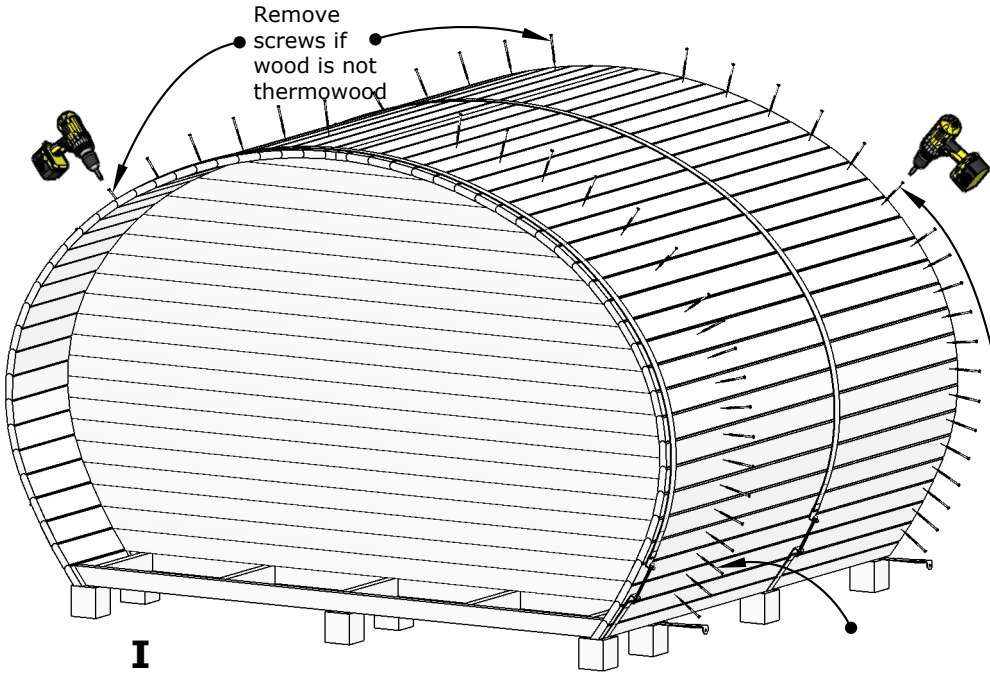
I



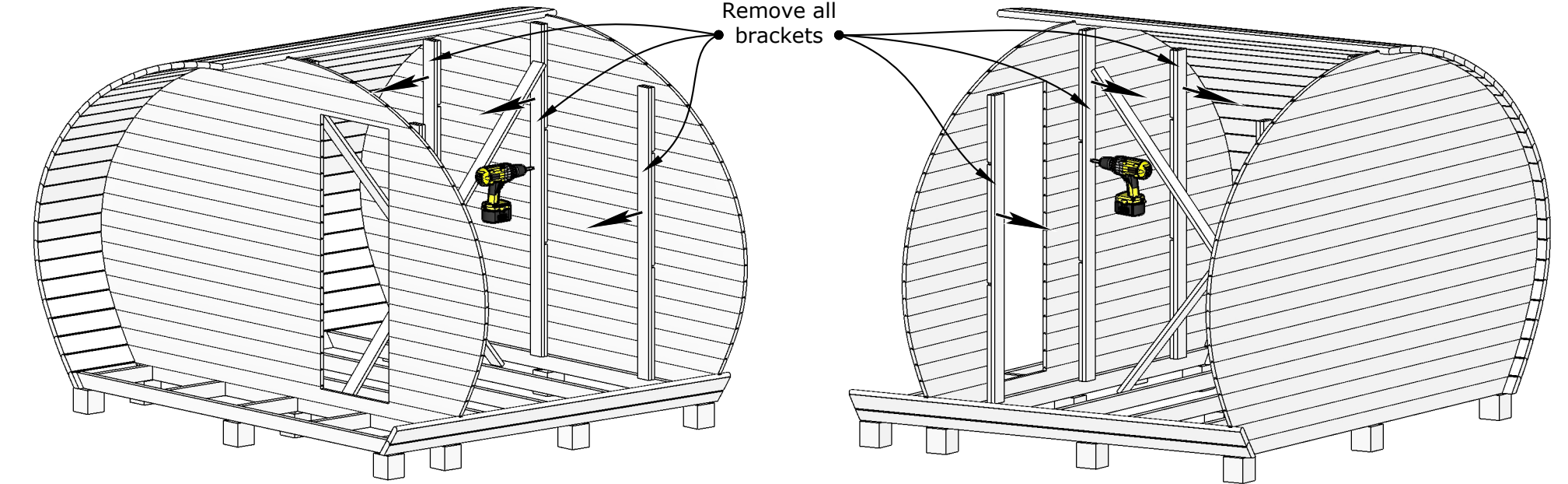
II

Step 7. Remove screws and measure door

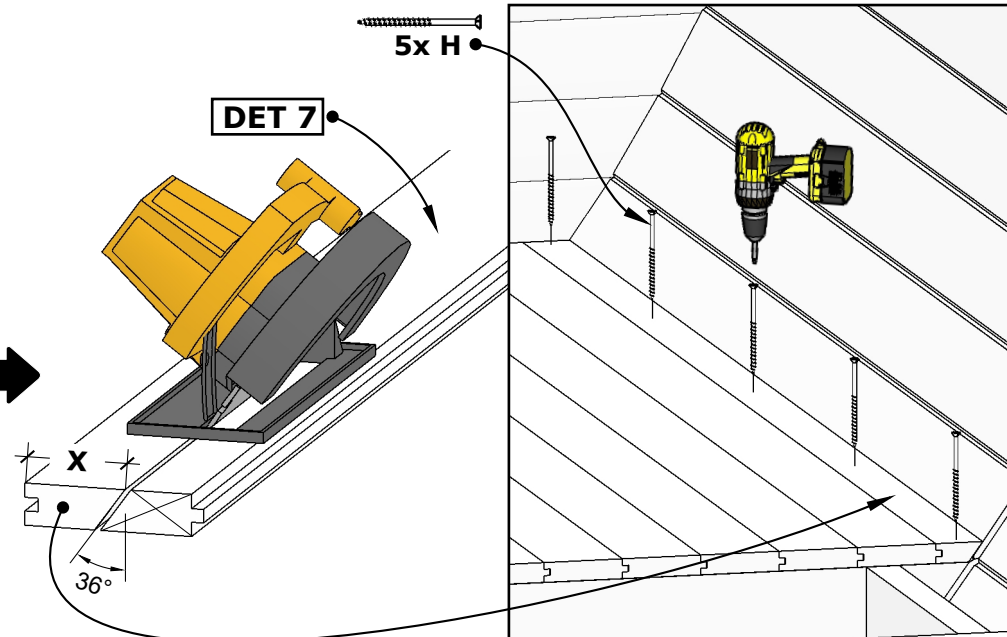
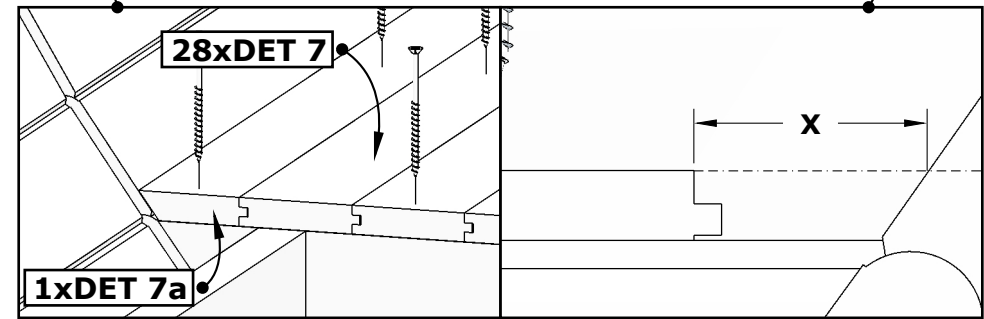
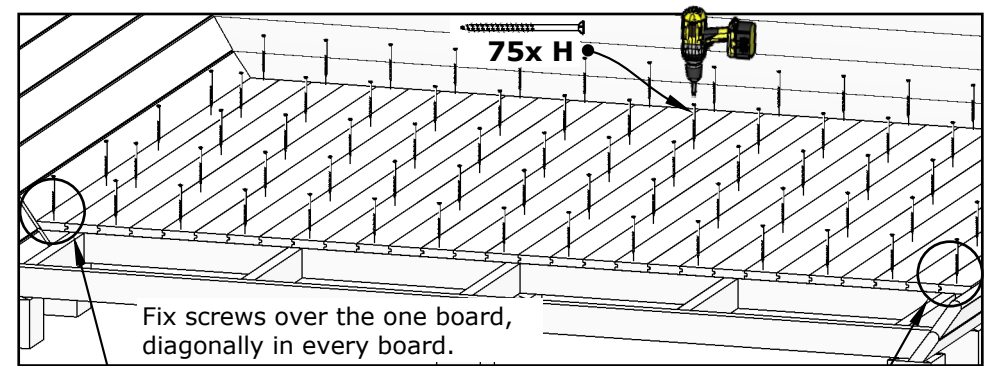
⚠ If Your sauna is from **thermowood**, leave the screws where they are. Other wood such as spruce will require screw removal to tighten the bands.



Step 8. Remove brackets; add screws

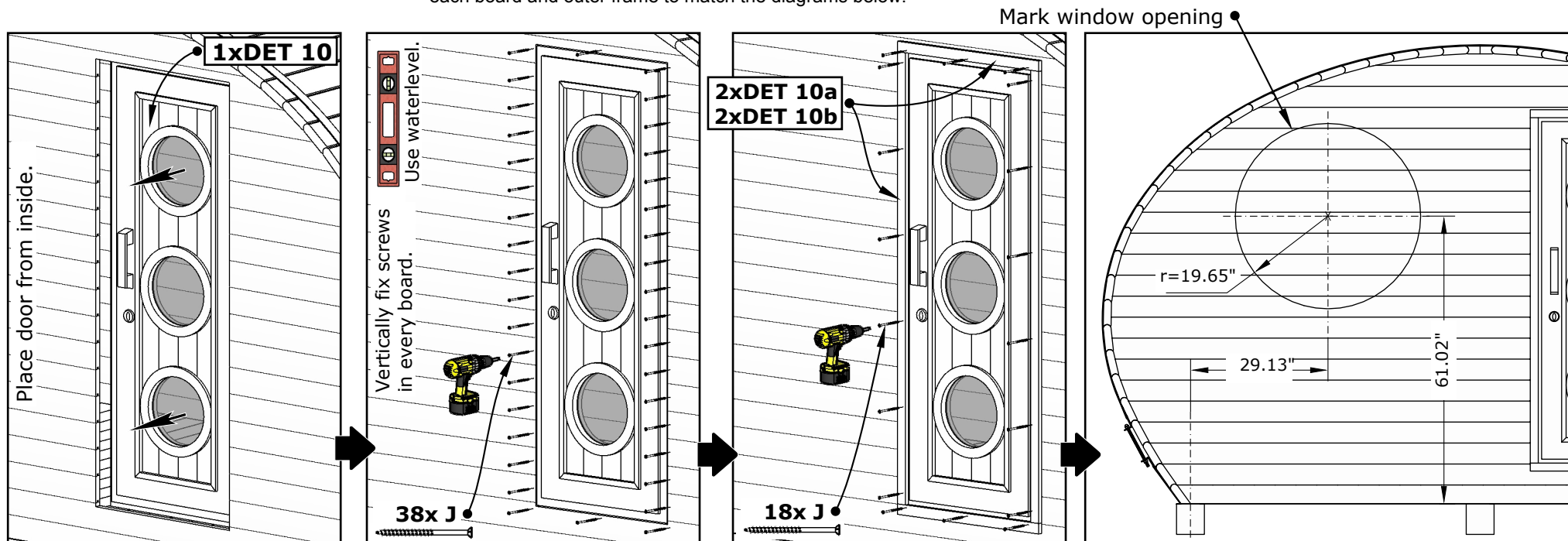


I

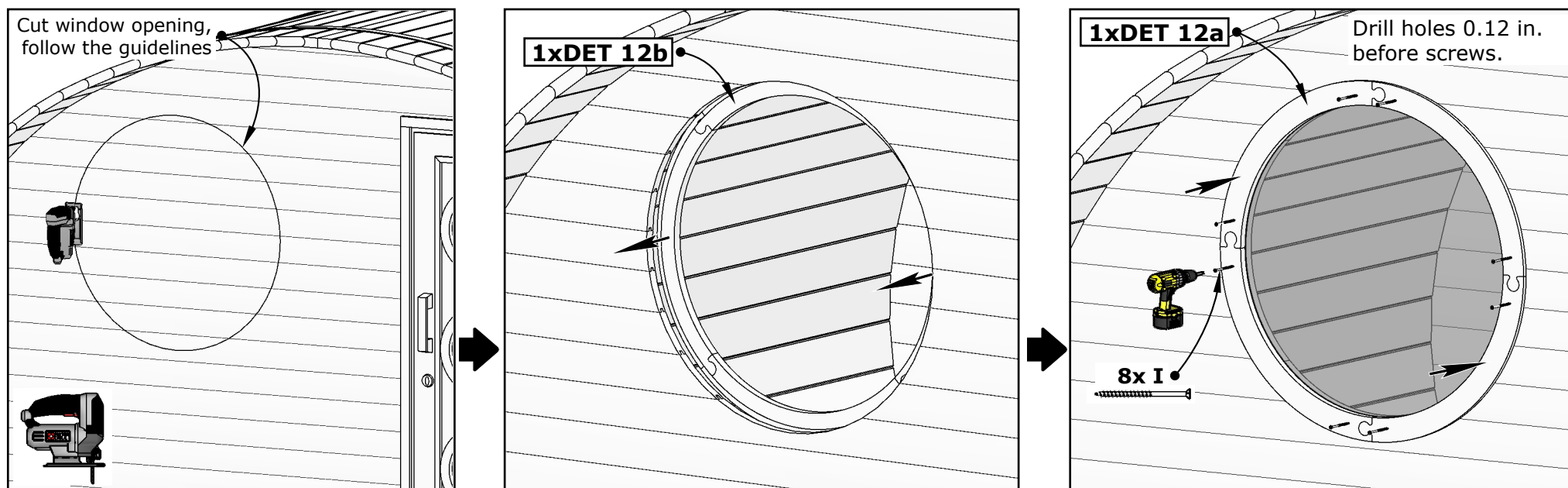


Step 9. Door Installation

Place doors from inside the sauna unit. Vertically fix screws in each board and outer frame to match the diagrams below.

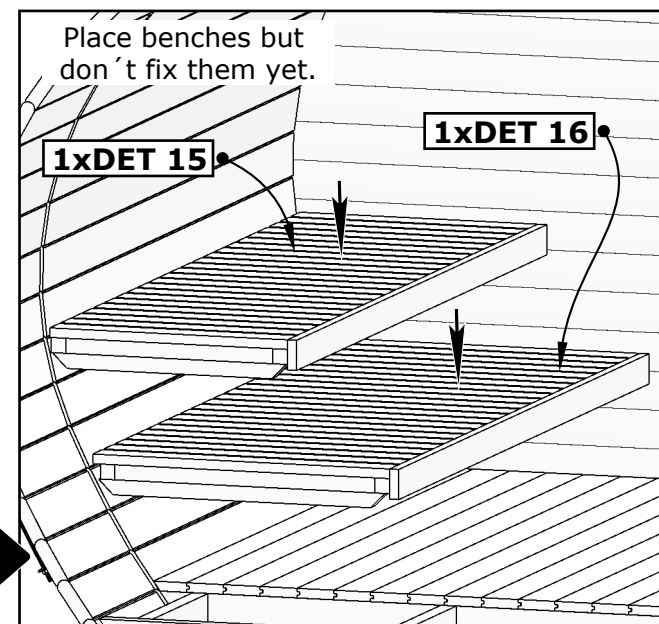
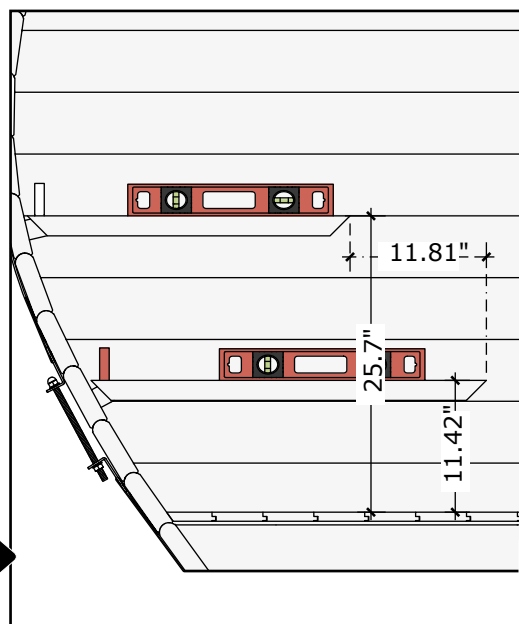
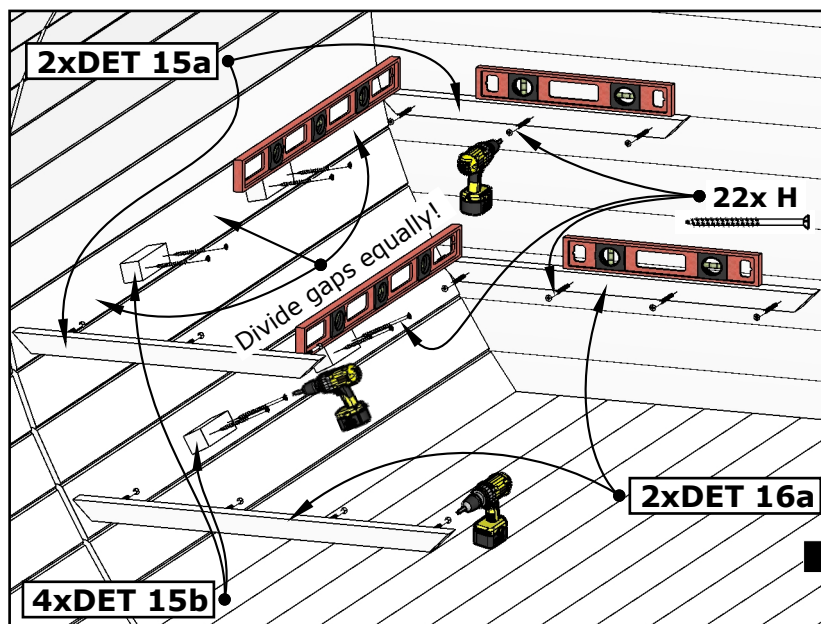
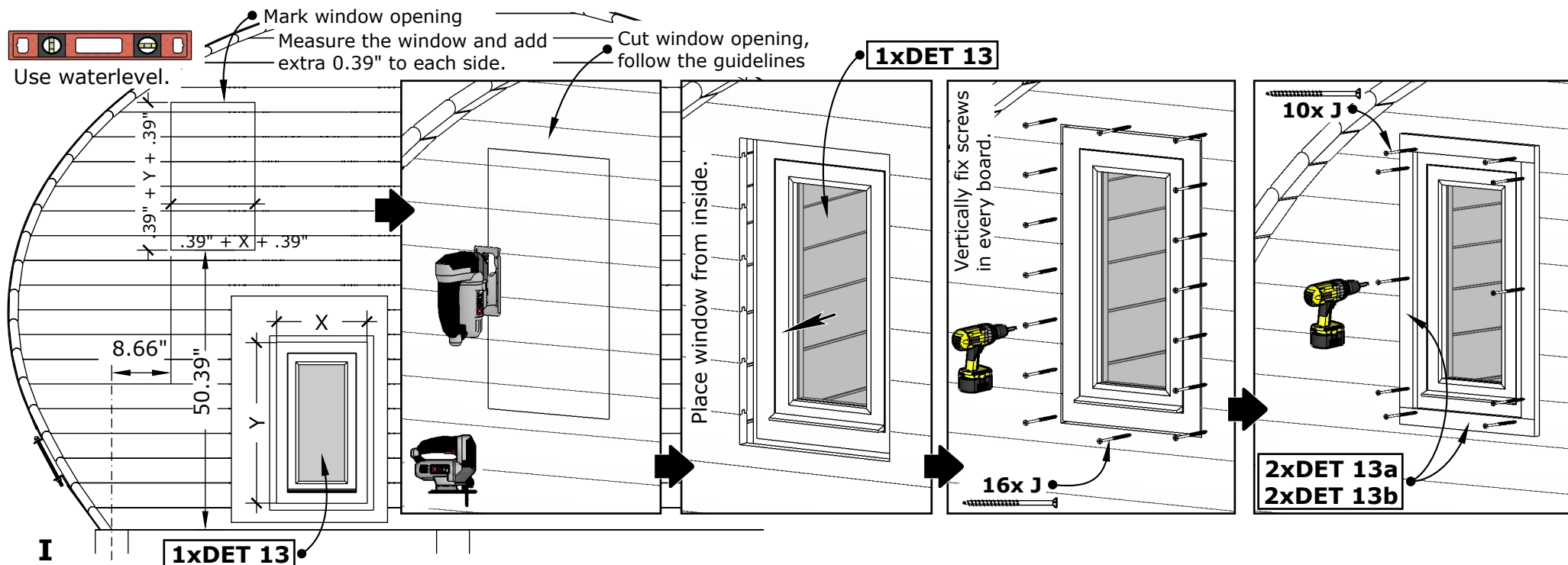


I



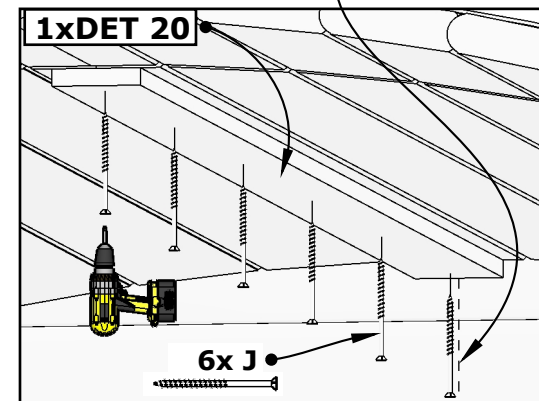
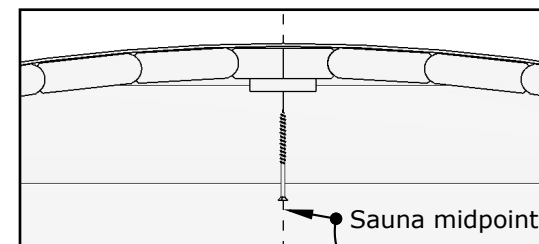
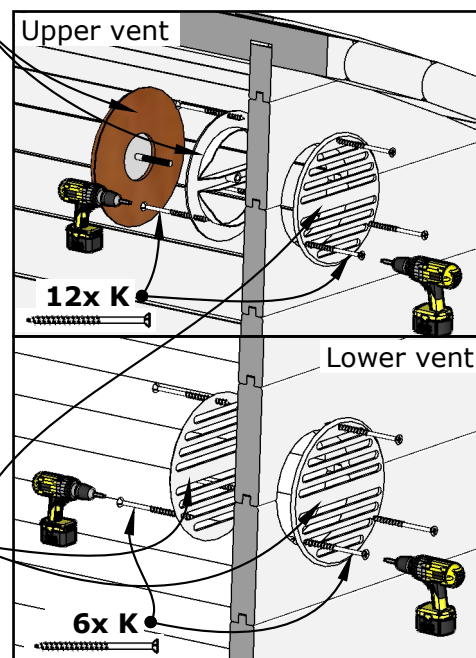
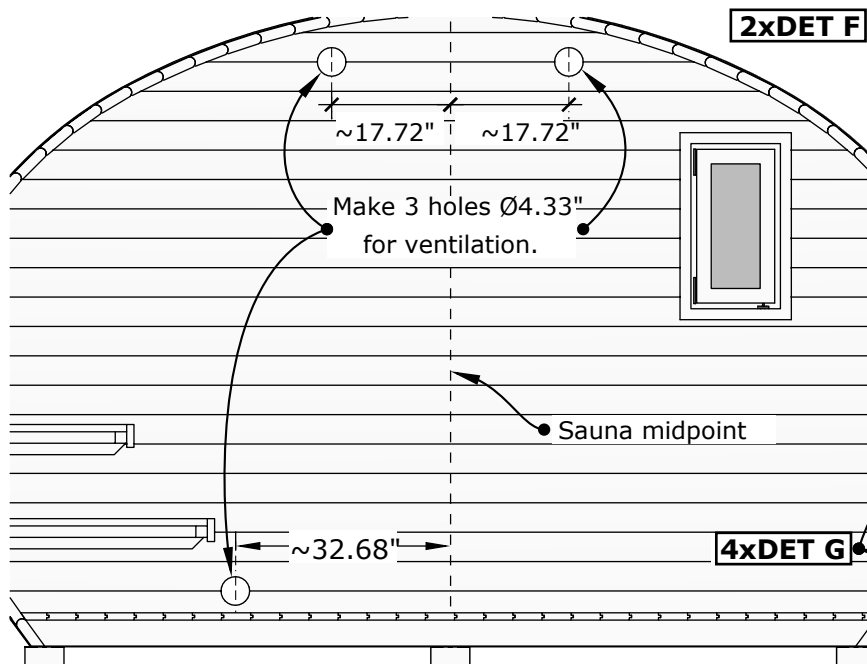
9. II

Step 10. Window and Bench placement

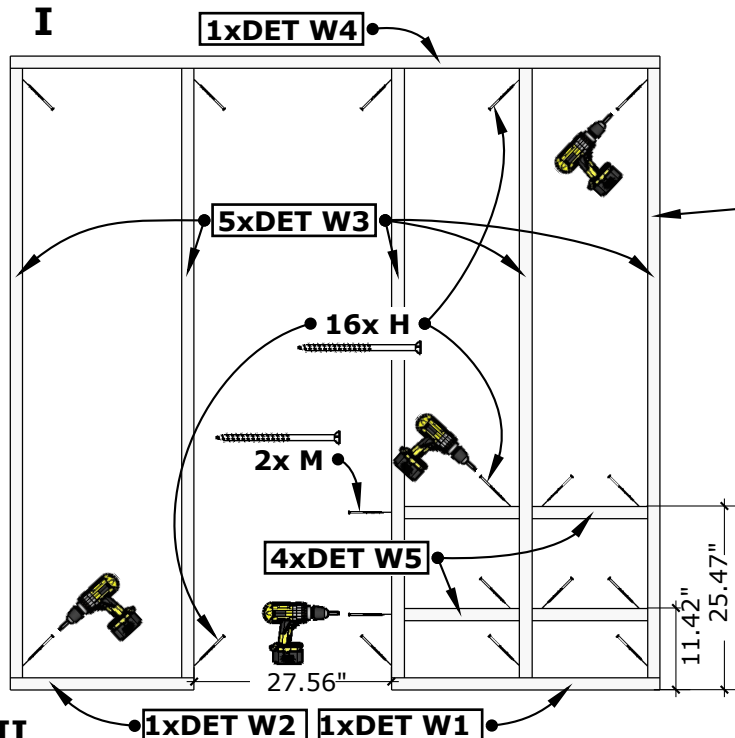


Step 11. Vent & Foundational placements

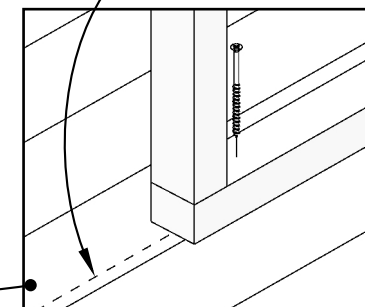
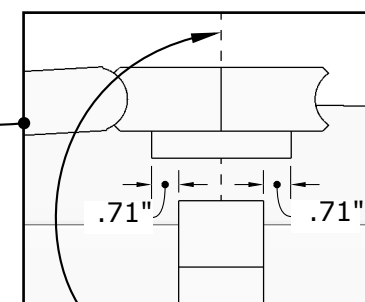
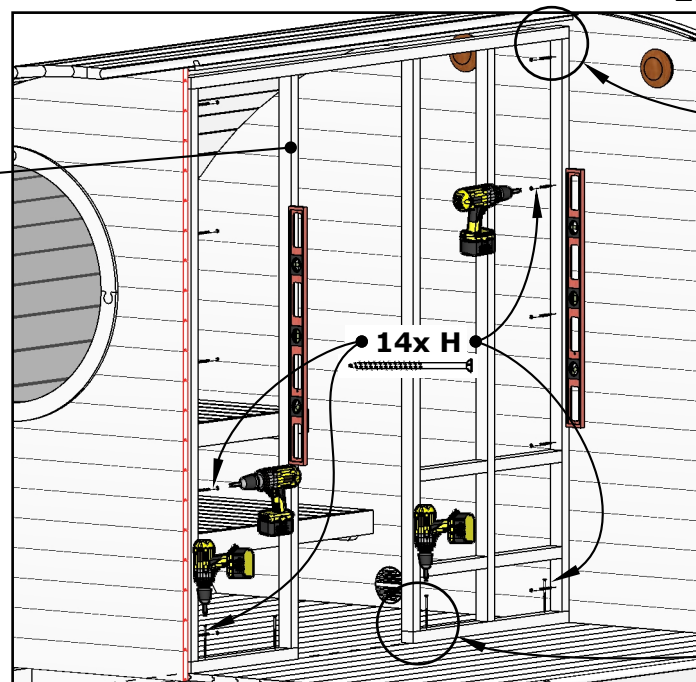
Match the correct vents to their height placement in the sauna room. Add the foundational setting in to separate rooms.



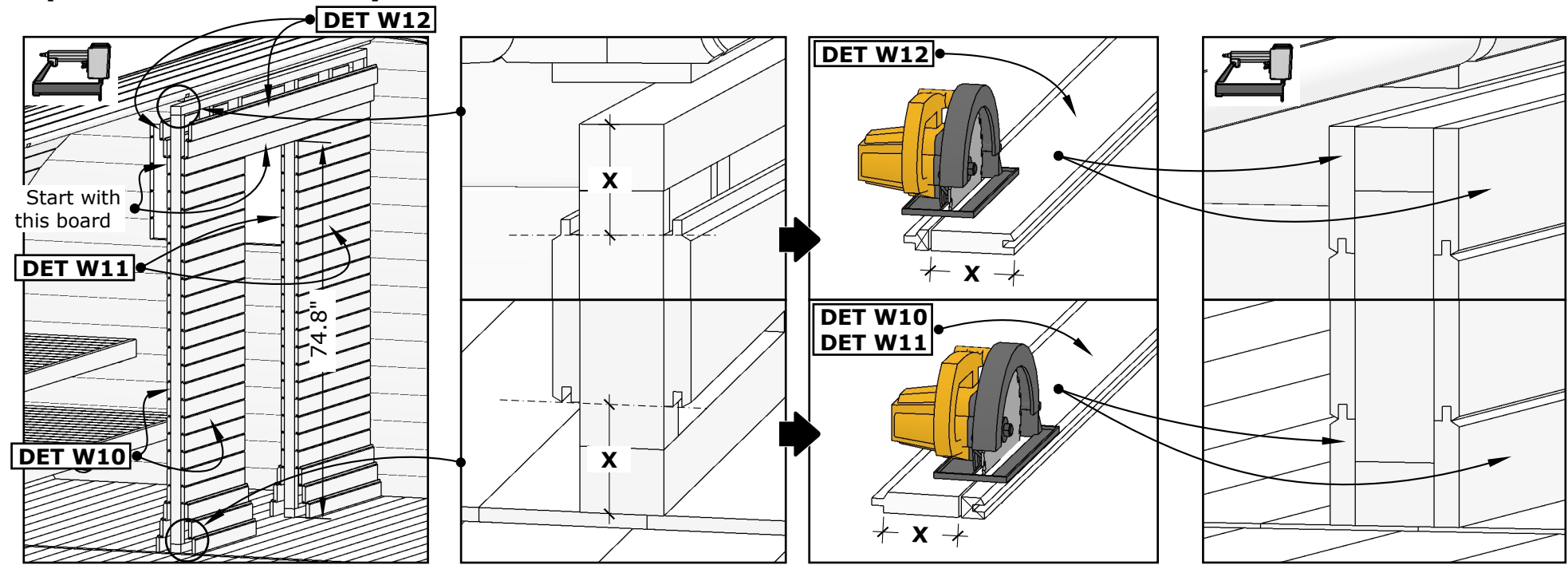
I



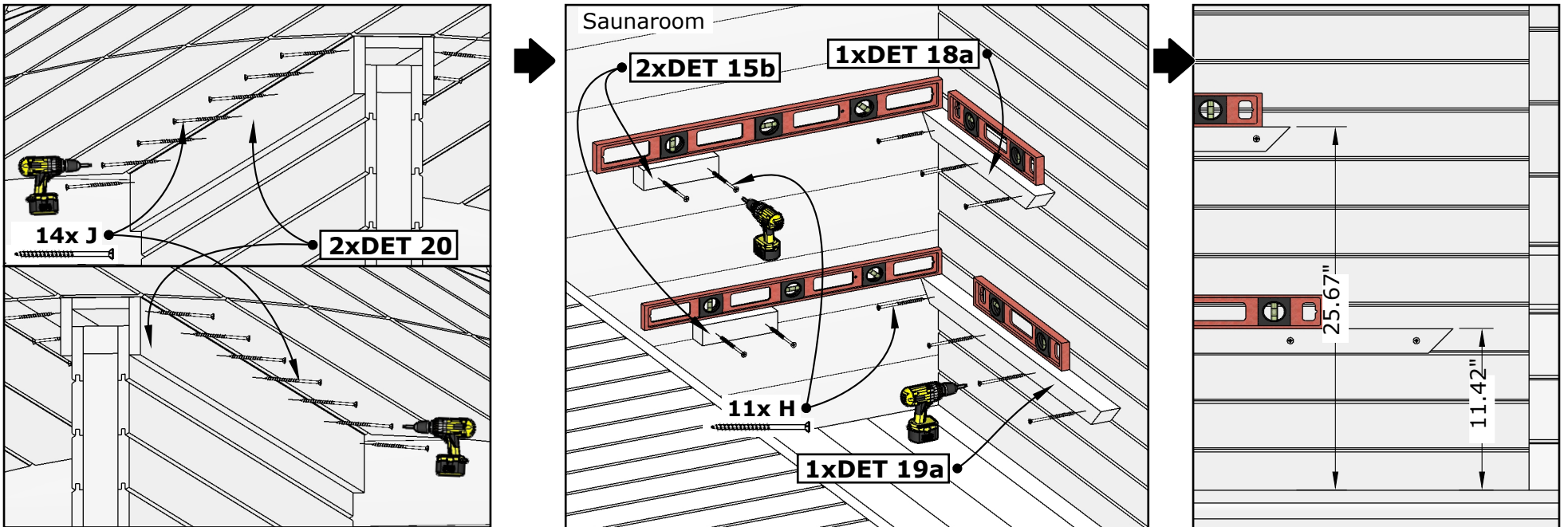
II



Step 12. Stack doorway boards and level set benches



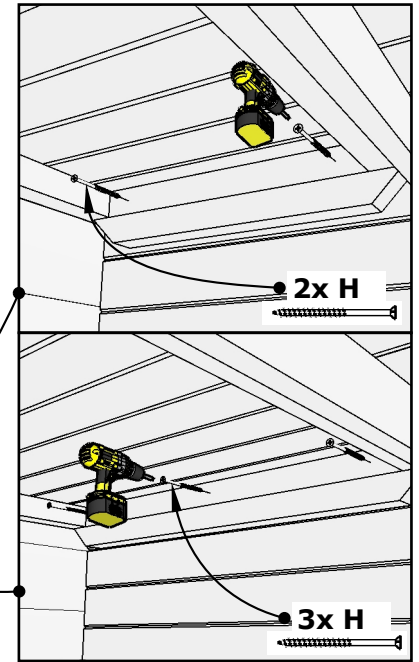
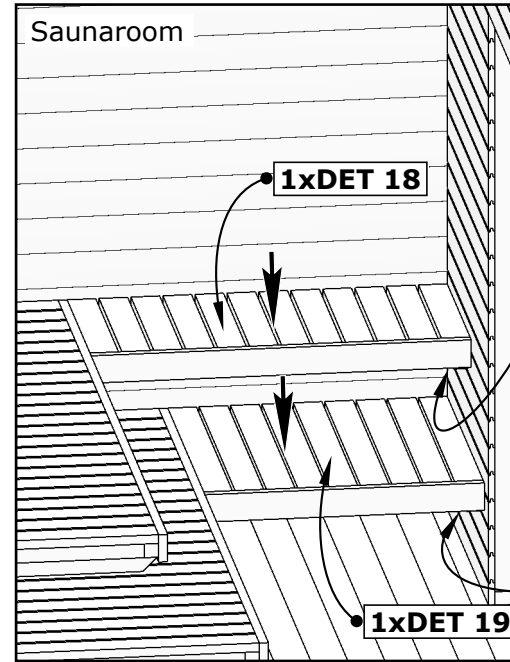
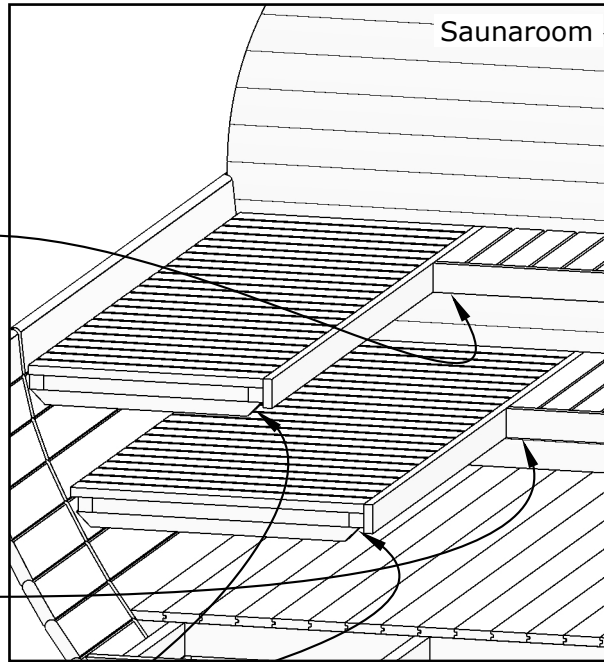
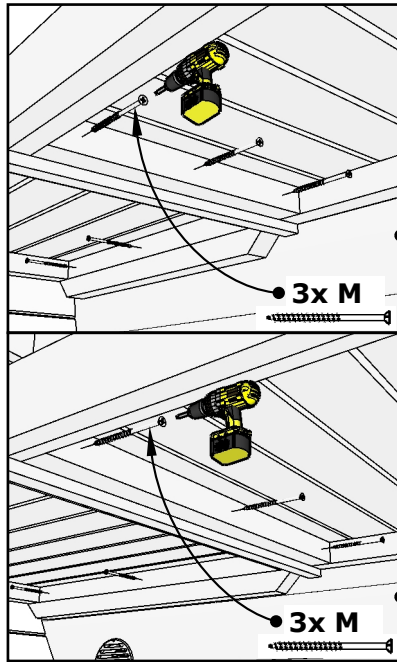
I



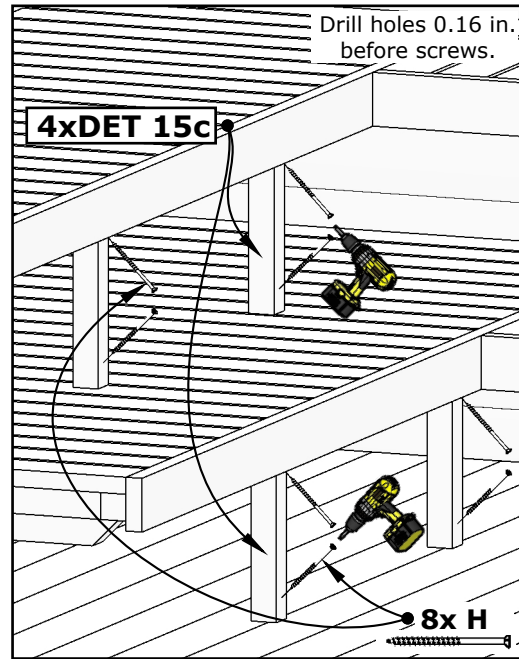
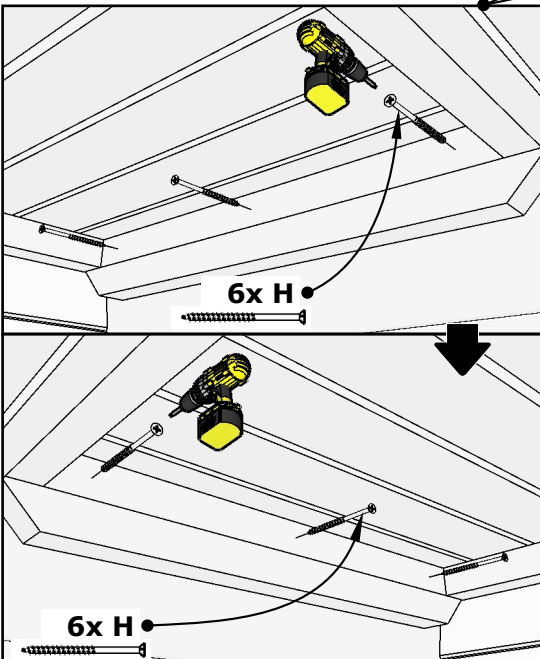
12. II

Step 13. Installing Benches

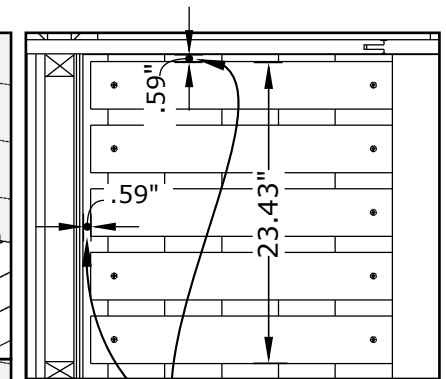
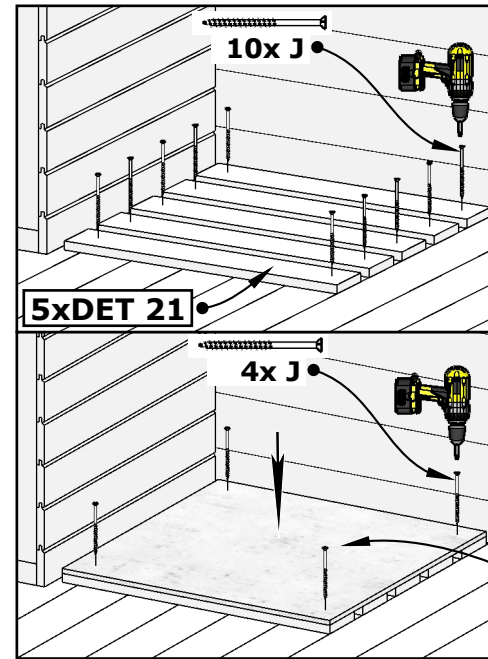
Pre-drilling for 0.16" holes guarantees proper screw placement.
Match the screws with the diagrams for bench completion.



I

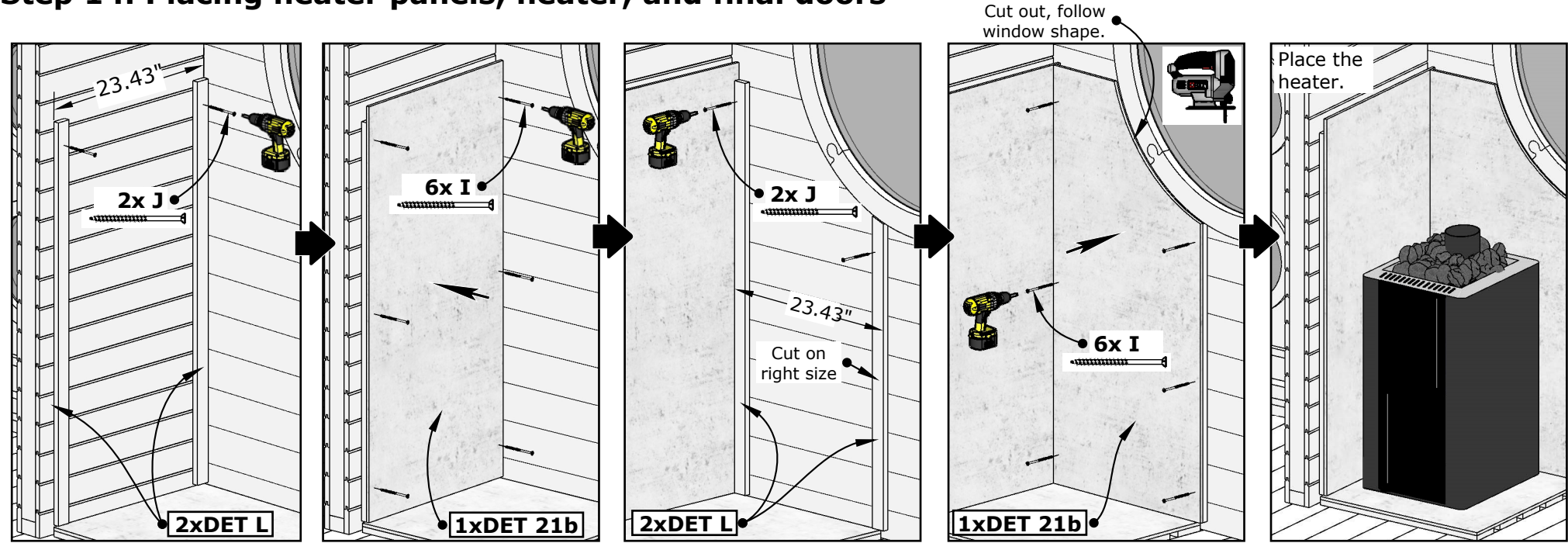


II

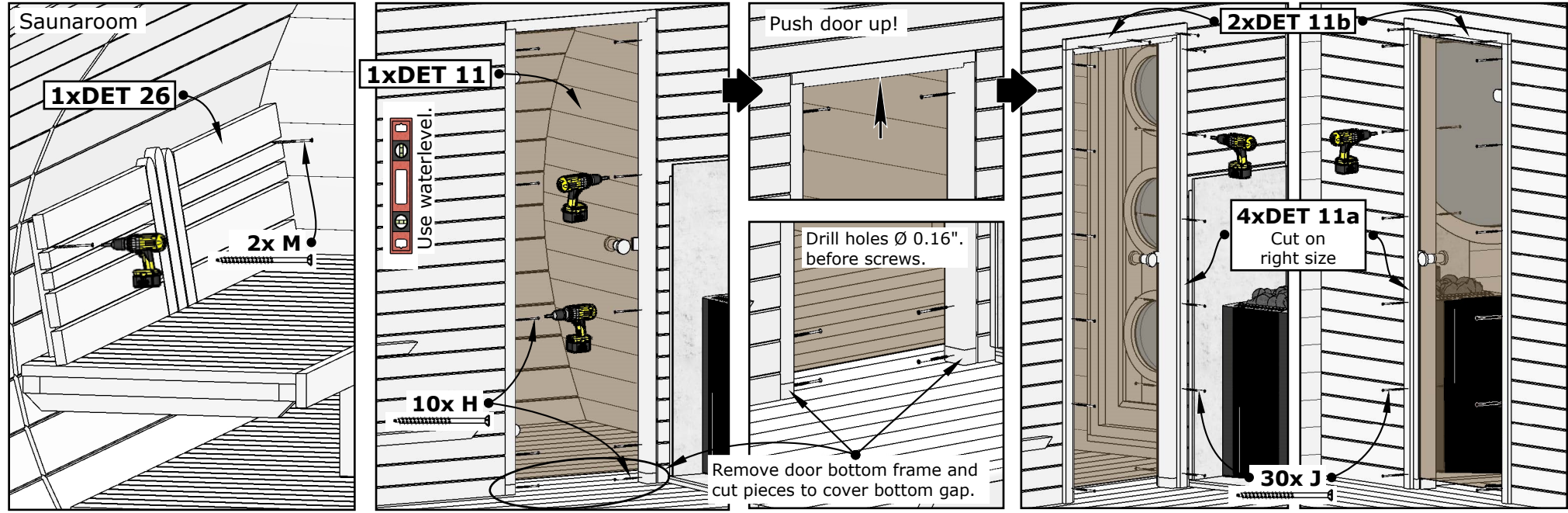


Leave the gap between wall and boards

Step 14. Placing heater panels, heater, and final doors



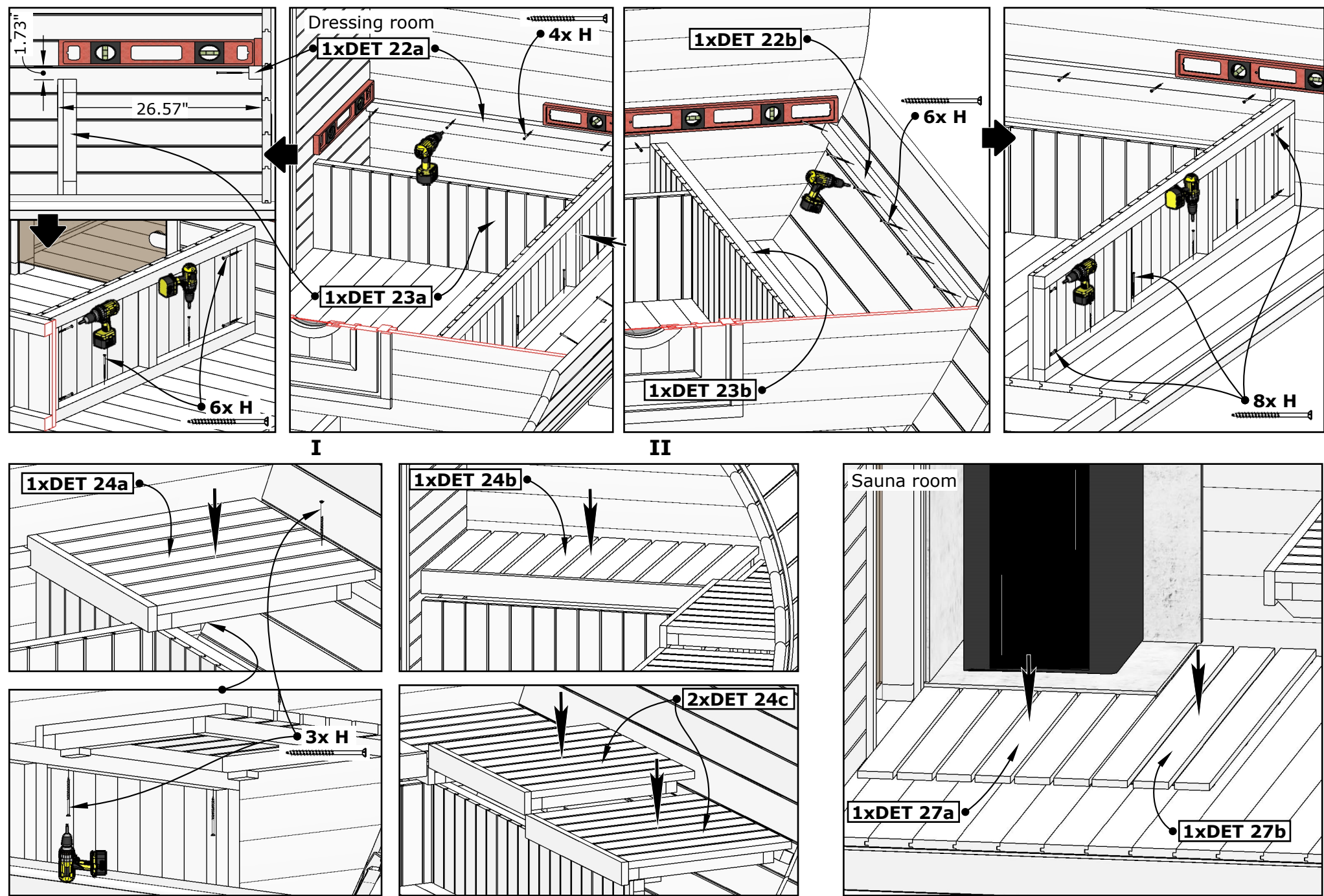
I



14. II

III

Step 15. Inner room finishing touches



7x H

1xDET 28a

6xDET 28b

60x H

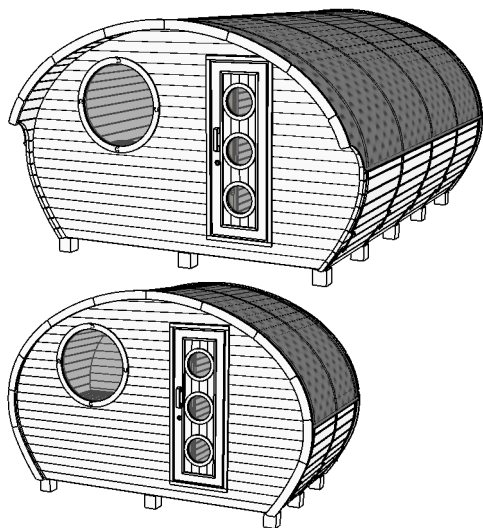
~0.2"

Leave the gap ~0.2 in. between boards. Cut last board, if necessary.

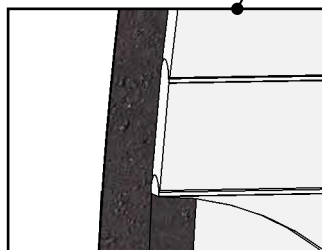
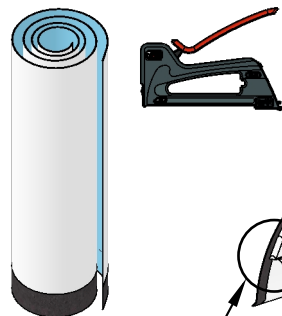
A diagram illustrating the connection of a cable to a power source. A crimping tool is shown crimping a cable onto a terminal block. The terminal block is connected to a power source, represented by a battery symbol.

• 5x H •

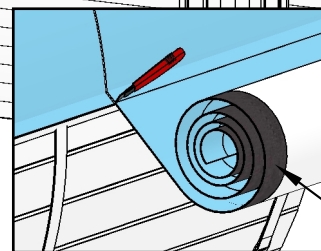
Step 16.5 Underlay felt installation manual and application



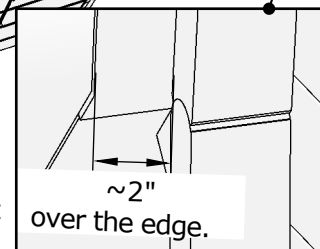
Check also underlay installation manual inside the package!



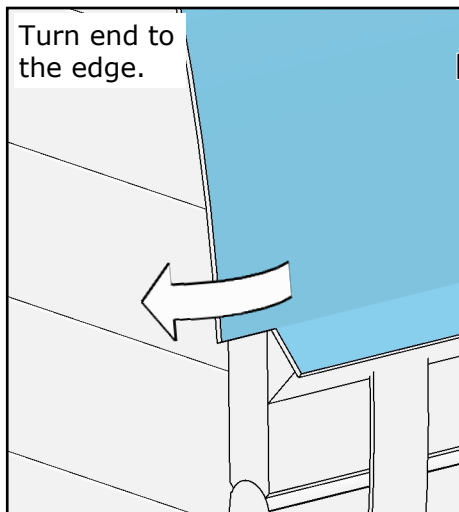
leave ~2"
over the edge.



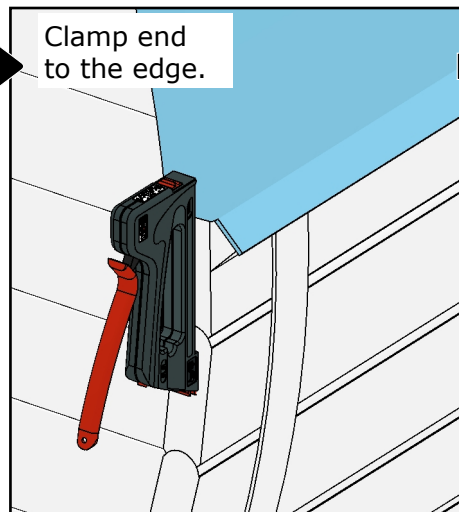
Bitumen strip is against
the previous layer.



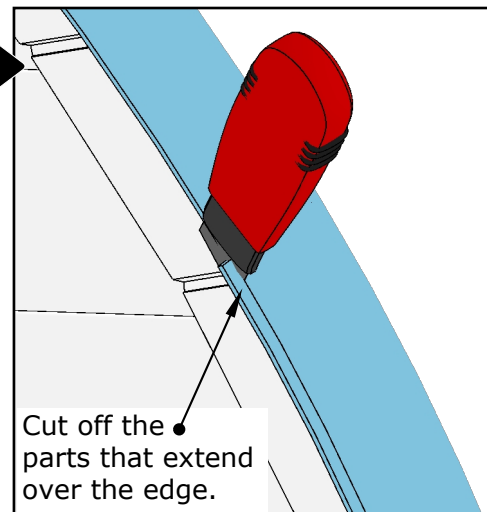
~2"
over the edge.



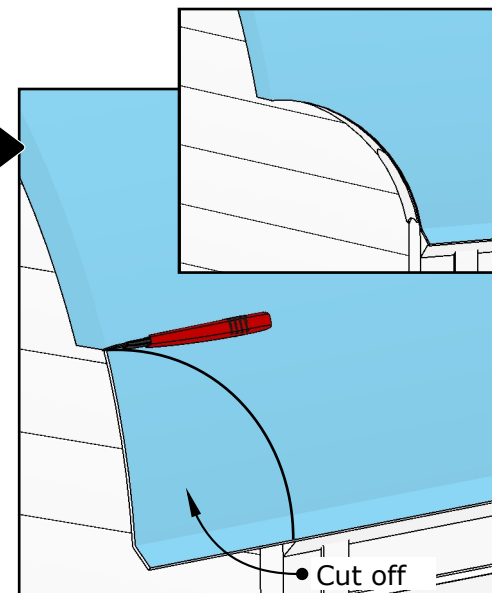
Turn end to
the edge.



Clamp end
to the edge.



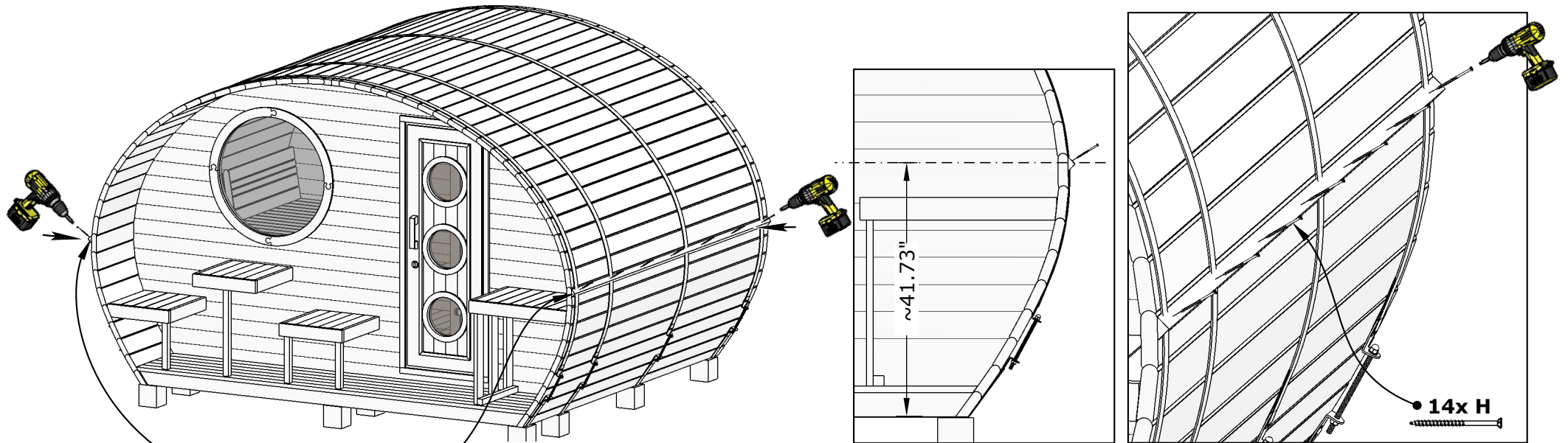
Cut off the
parts that extend
over the edge.



Cut off

Step 17. Roof and Shingles application

Install underlay felt. Use a hammer to install flatbed nails and use a drill on the sides.

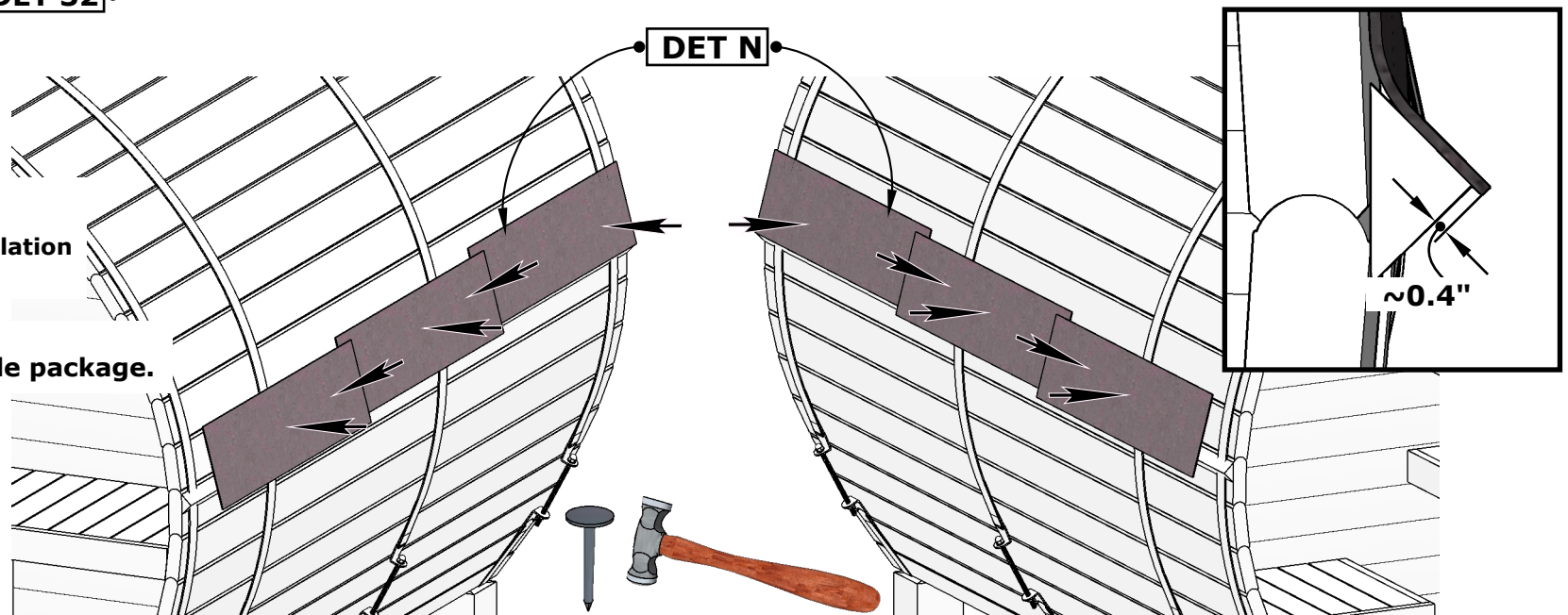


I $\bullet 2 \times \text{DET } 32$



NB! Before roof shingles, install underlay felt. Check underlay felt installation manual on extra pages.

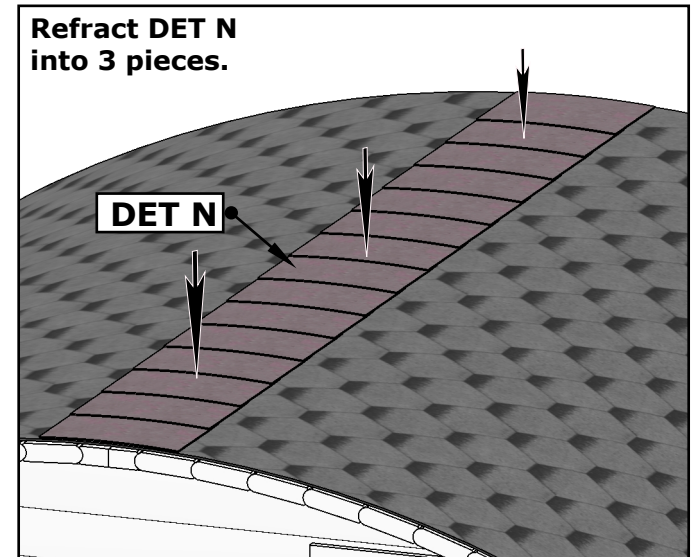
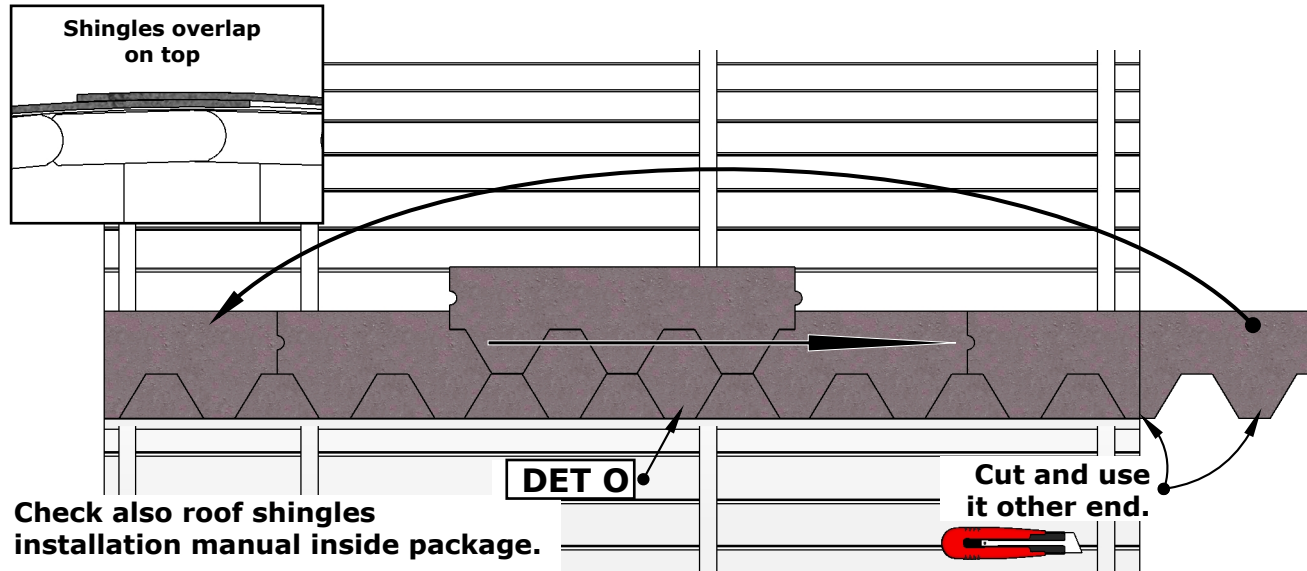
Check also roof shingles installation manual inside package.



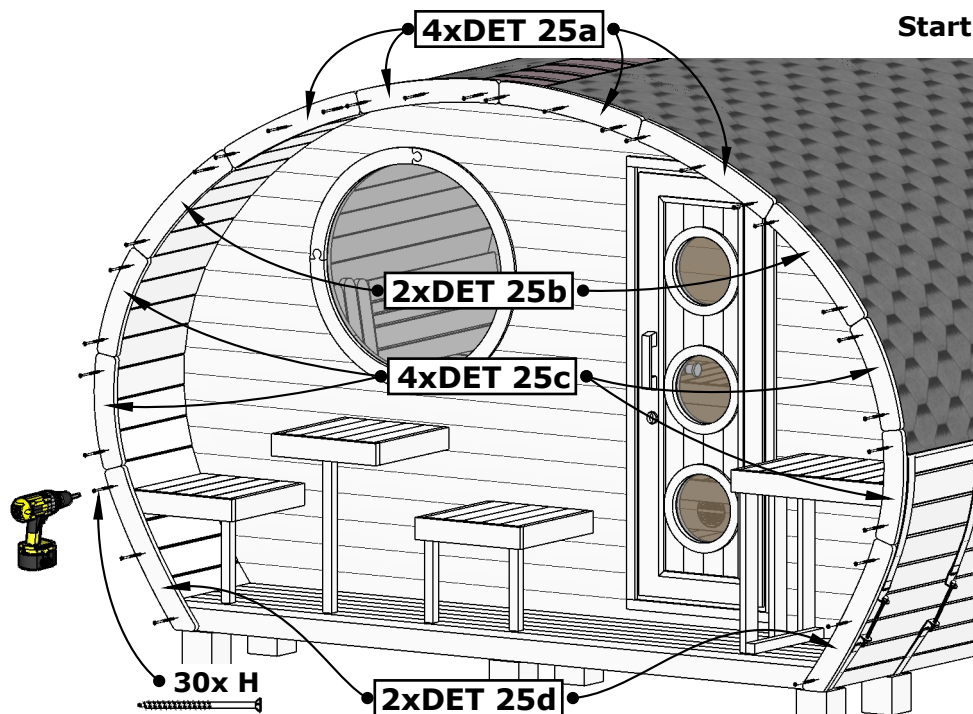
II

Step 18. Finishing touches

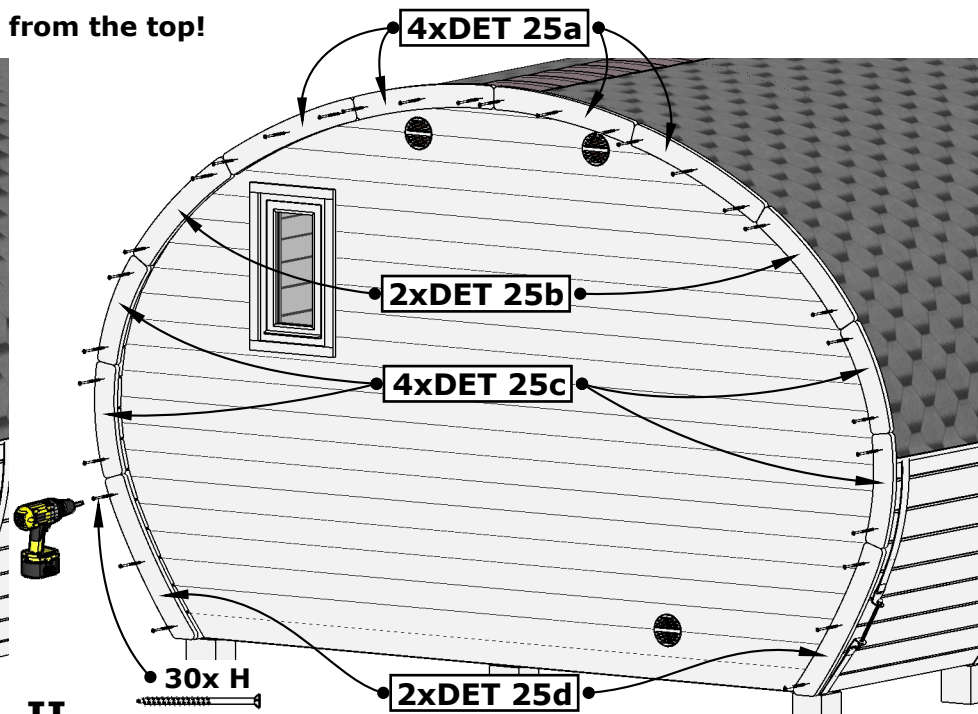
Cut shingles so as to use them on opposite sides. Start from the top, and expect your shingles to overlap for coverage.



I



Start from the top!



II

Installation Instructions

When building a wooden product, it is important to follow all installation instructions to ensure the quality and durability is guaranteed.

Important!

Identification number of the Product / Serial Number: **123456789**

Must be accompanied by the serial number to identify the product.

General Installation

- **Careful handling:** Treat all wooden parts with care during assembly to avoid scratches or friction.
- **Level foundation:** Ensure the sauna sits on a stable, level foundation for proper door and window operation. Ensure the base has enough stability to support the sauna.
- **Proper drainage:** Avoid constant water exposure to wooden materials.
- **Electrical and plumbing:** Hire qualified professionals for electrical work, including heater and lighting installation.
- **Wood treatment:** To ensure optimal performance and longevity of your Sauna, proper wood treatment is crucial. We strongly recommend treating all wooden components with a wood preservative. This includes unfinished skirting boards, if applicable, which should be treated immediately upon assembly.

Wood Characteristics in Saunas

- **Natural changes:** Wood is a natural material that may crack or warp slightly due to temperature fluctuations. This is normal in saunas with extreme temperature and humidity changes.
- **Deformation factors:** The risk of wood deformation depends on the material, usage intensity, and is more noticeable with wider boards.
- **Darkening wood:** Wood in areas exposed to hot steam may darken over time.
- **Wood Smell:** Thermally treated wood has a characteristic smell that diminishes over time but does not completely disappear. In a sauna, the smell weakens faster if it is heated for a long time and aired at the same time. The smell is softened by treating the wood with a suitable wood oil or wood care product. Do not wash untreated thermal wood with water, as this will make the smell stronger.

Sauna Care Guide

Surface preparation:

- Soil underneath the sauna should be removed and replaced with a well-drained and load-bearing material.
- It is important to ensure that the surface is load bearing. In addition, it is important to inhibit the growth of vegetation beneath and around the sauna to prevent damage from moisture.
- Bring the power cable to the sauna in accordance with the heater manufacturers' manual.

During sauna use:

- When using the heater and the control unit refer to the operation manual provided by the heater manufacturer.
- Throw water only on the stones and not on the walls or the platform.
- To keep the benches looking fresh, we advise using seating pads or a towel on the bench.
- Avoid sitting on benches in wet swimwear.
- Sauna stones will naturally erode over time. Replace old stones with new ones or add new stones.
- Avoid use of non-approved cleaning agents. For example, bleach on the wood surface will discolor it.

After sauna use:

- After using the sauna, ventilate the room well to allow the surfaces to dry.
- Wipe benches with a clean, damp cloth. Keep excess water from pooling on wood surfaces. Do not use a stream of water to wash the platforms.
- After cleaning the sauna, ventilate the room and allow surfaces to dry. Remove seating pads from the benches.
- When not using the sauna, the door should remain closed.

Annual maintenance:

- The wood in the sauna should be treated with an approved cleaning solution (sauna cleaner).
- Wash all surfaces exposed to wear with a specialized sauna cleaning solution (sauna cleaner), using a soft brush and/or cloth. Follow the directions of the cleaning solution manufacturer.
- For stronger stains and soiling, the platform surface can be cleaned gently using fine-grade sandpaper. The platform or sanded surface should then be re-treated with protectant.

Avoid the following:

- Drying textiles such as carpets and clothing etc. as this may pose a safety hazard. Excessive moisture may also damage the surface of the wood.
- Do not heat the sauna to a temperature beyond the specifications of the heater manufacturer. Excessive heat may cause the wood to warp or pose a safety hazard.
- Avoid pressure washing or using a stream of water to clean the sauna, as excess moisture may permanently damage the wood surface and structures.



FINSAUNA SAUNA LIMITED WARRANTY

Finsauna extends this Limited Warranty solely to the original retail consumer purchaser of Finsauna products purchased from one of its authorized resellers.

LIMITED SAUNA WARRANTY

Finsauna warrants that its products shall be free from defects in workmanship under normal conditions of use and service for two years for residential applications after delivery to the original retail purchaser. This warranty is limited to making good any factory assembled component which in the judgment of Finsauna is deemed defective in workmanship. The warranty does not cover normal material wear, abuse, natural weathering of the lumber, or installation or delivery of components and applies only to the original retail purchaser.

WARRANTY PERFORMANCE

For any warranty service, Finsauna reserves the right to choose, at its option, repair of the problem or a replacement of the defective part. Finsauna reserves the right to substitute a part or component of equivalent value, either new or factory reconditioned, and any such repair or replacement shall assume as its warranty only the remaining portion of the warranty on the original product. In the event Finsauna chooses to repair any malfunction or defect covered by this warranty, a return authorization will be issued, and the component will be returned prepaid freight to Finsauna for repair of the defect. Finsauna will then ship the component back to the original retail purchaser upon completion of the repair. Prior to any return, contact Finsauna at: Finsauna, 511 Glenn Avenue, Wheeling, Illinois 60090, telephone number: (800) 957-2862, for packaging and shipping instructions and a return authorization number. In addition, Finsauna will require photographs of any defect and reserves the right to inspect or designate an agent to inspect any part that is claimed to be defective and covered by this warranty. Labor charges and related expenses for removal, installation, or replacement of the product or component are not covered under this warranty. Normal wear and tear, cosmetic issues or changes to individual pieces of lumber due to natural aging and weathering are not covered.

ACTS INVALIDATING WARRANTY

This warranty is void if the Finsauna product has been subject to alteration, misuse or abuse, commercial use, or if any repairs on the sauna are attempted by anyone other than an authorized representative of Finsauna. Alteration shall include, but is not limited to, deviation from the original assembly instructions, component change, or the addition of any non-approved device or heating system, which contributes to a component or unit failure, or unsafe operating system. Use of equipment in an application for which it is not designed will void this warranty. This includes, but is not limited to, damage caused by operation above safe operating temperatures, damage caused by added components, damage caused by harsh chemicals, damage caused by movement of the product, and damage caused by acts of God.

DISCLAIMERS

The Warranty does not cover naturally occurring and expected characteristics of wood materials (differences in wood grain, knots, slight variations in tone) and phenomena that occur naturally during use of the Product (shrinkage and expansion due to temperature and humidity, moderate deformation) and the visual disturbances they may cause, nor defects (including transport damage) that would have been detectable by visual inspection prior to installation of the Product. Except as expressly provided above, Finsauna makes no other representation or warranty, express or implied, either in fact or operation of law, statute, or otherwise, and Finsauna specifically disclaims any and all implied or statutory warranties, including warranties or merchantability and of fitness for a particular purpose. Finsauna shall not be liable for loss of use of the Finsauna product or other incidental or consequential costs, expenses, or damage, which may include but are not limited to, the removal of or reinstallation of a wall, deck or other fixture, water leakage, costs of shipping or packaging, applicable taxes, or the payment of any costs or expenses of disassembly, removal, or reinstallation of the product or any part. Your rights may vary from state to state. Under no circumstances shall Finsauna or its representatives be held liable for injury to any person or damage to any property, however arising, even if caused by the Finsauna Sauna or its representatives' negligence. No distributor, salesperson, dealer, retailer, or other representative of Finsauna has the authority to alter or change these warranties either orally or in writing.



Finsauna is a Bathing Brands company © Bathing Brands, Inc 2024