

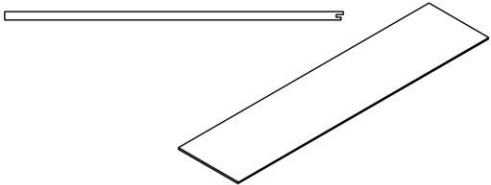
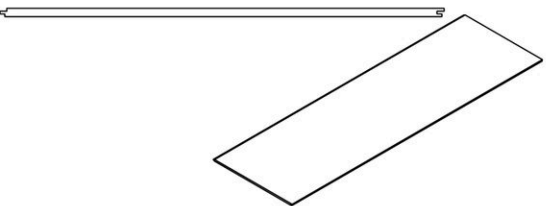
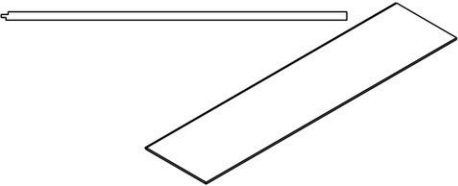
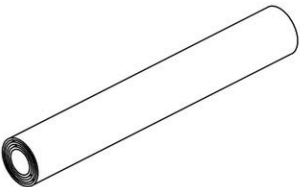
FINSAUNA®

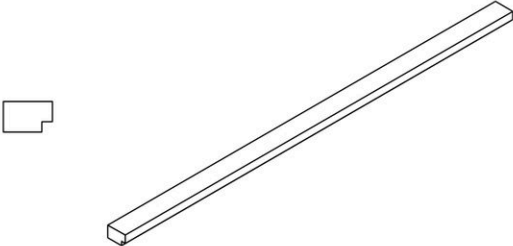
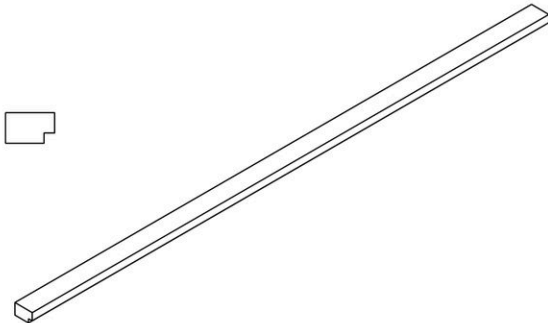
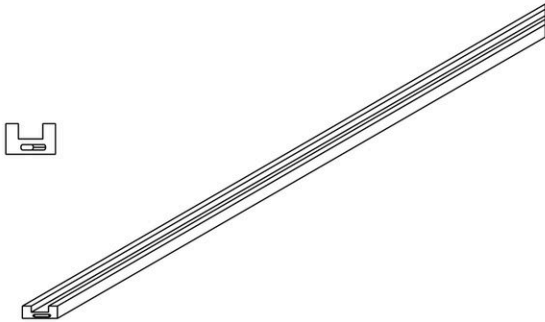
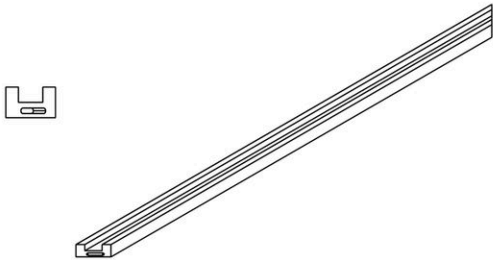
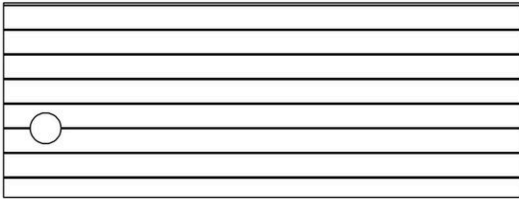
Therma 57 6-Person Indoor Sauna 71"D x 89"W x 79"H

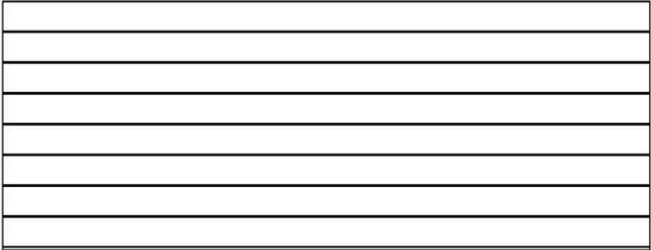
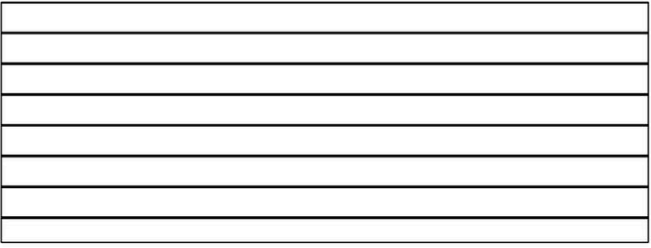
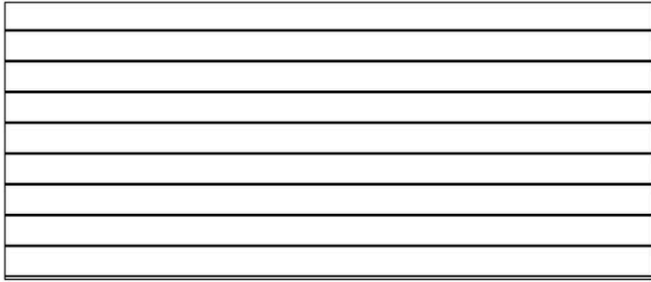
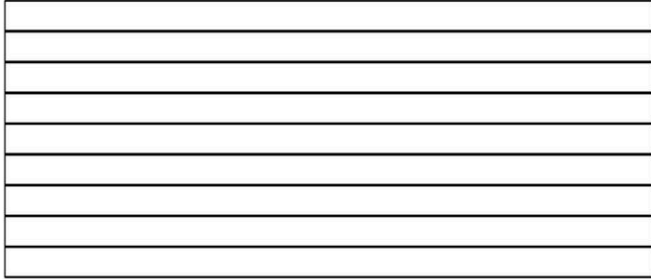
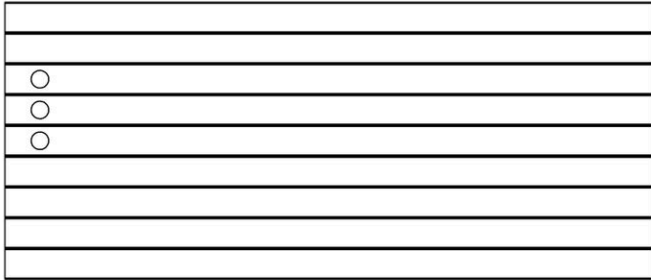


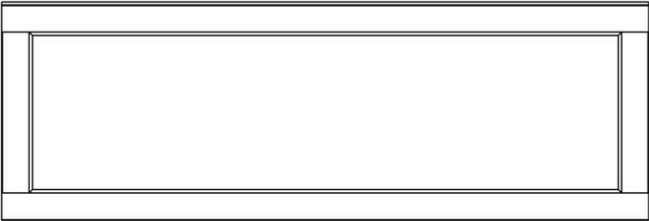
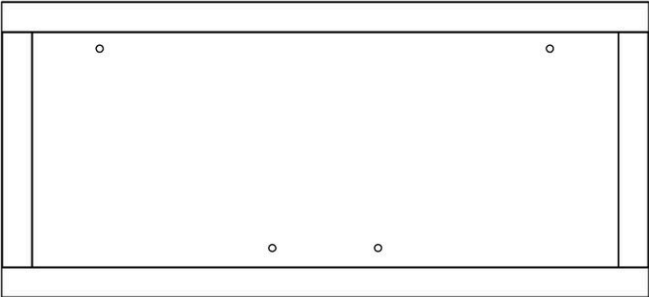
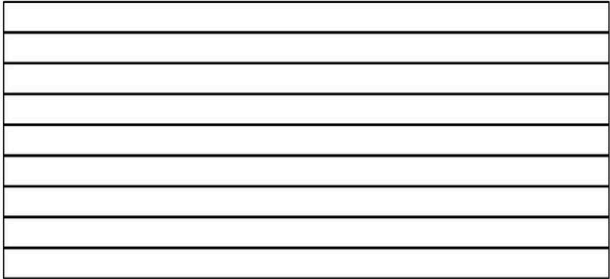
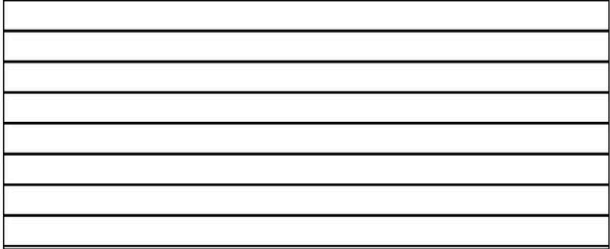
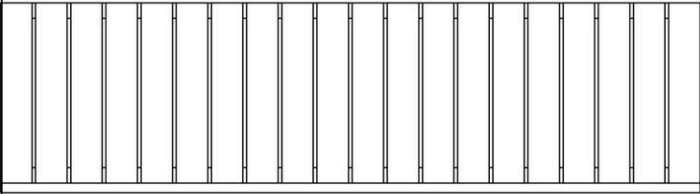
Note: Please read manual before construction

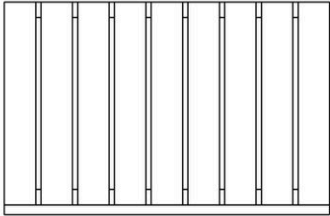
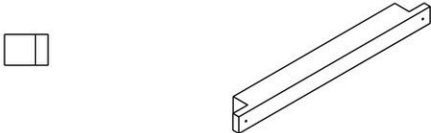
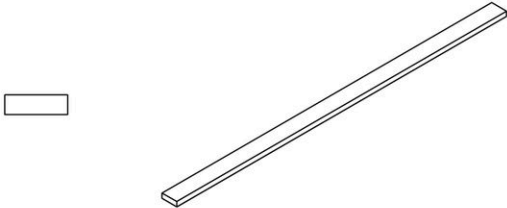
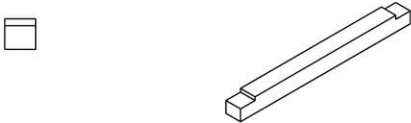
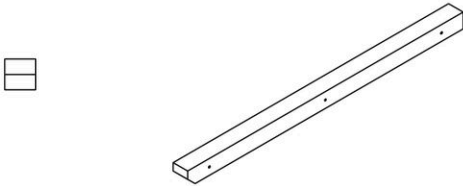
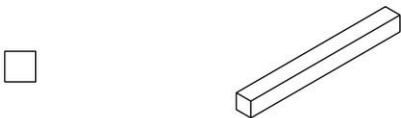
Rev: 2.0_09/2025

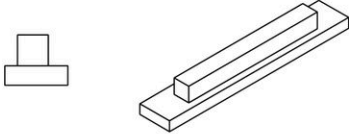
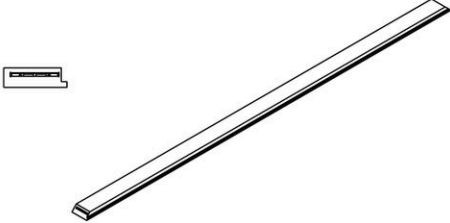
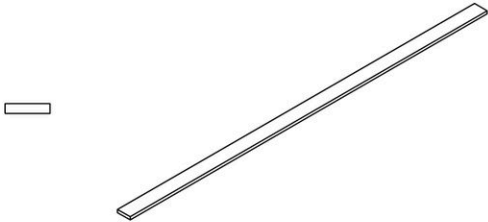
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57-OSB2		OSB sheet	0.47"x25"x79.8"	1
57-OSB3		OSB sheet	0.47"x19"x79.8"	1
57PVC		PVC flooring	62.7"x79.8"	1

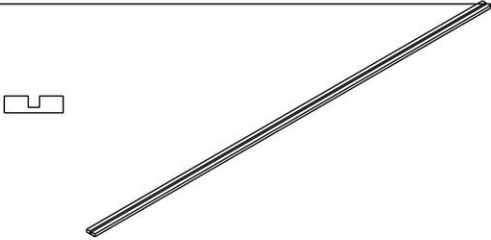
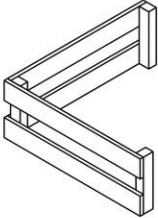
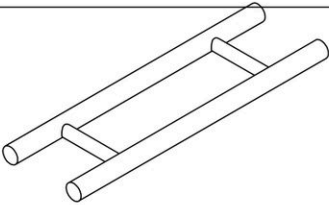
X7FR1		Floor raiser 1	1.7x2.8x61.7	2
X7FR2		Floor raiser 2	1.7x.2.8x82.2	2
X7SR1		Support rail 1	1.7x2.8x83.2	4
X7SR2		Support rail 2	1.7x2.8x66.2	4
X7BW1		Back wall 1	27x72.8	1

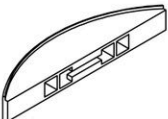
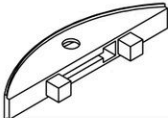
X7BW2		Back wall 2	27.7x72.8	1
X7BW3		Back wall 3	27x72.8	1
X7SW1		Side wall 1 Left&Right	30.9x72.8	2
X7SW2		Side wall 2	31.2x72.8	1
X7SW3		Side wall 3	31.2x72.8	1

X7WE		Window element	24.3x72.8	2
X7DE		Door element	33.3x72.8	1
X7R1		Roof 1	31.2x68.2	1
X7R2		Roof 2	27.7x68.2	2
X7B1		Bench 1 & 2	23.9x78.7	2

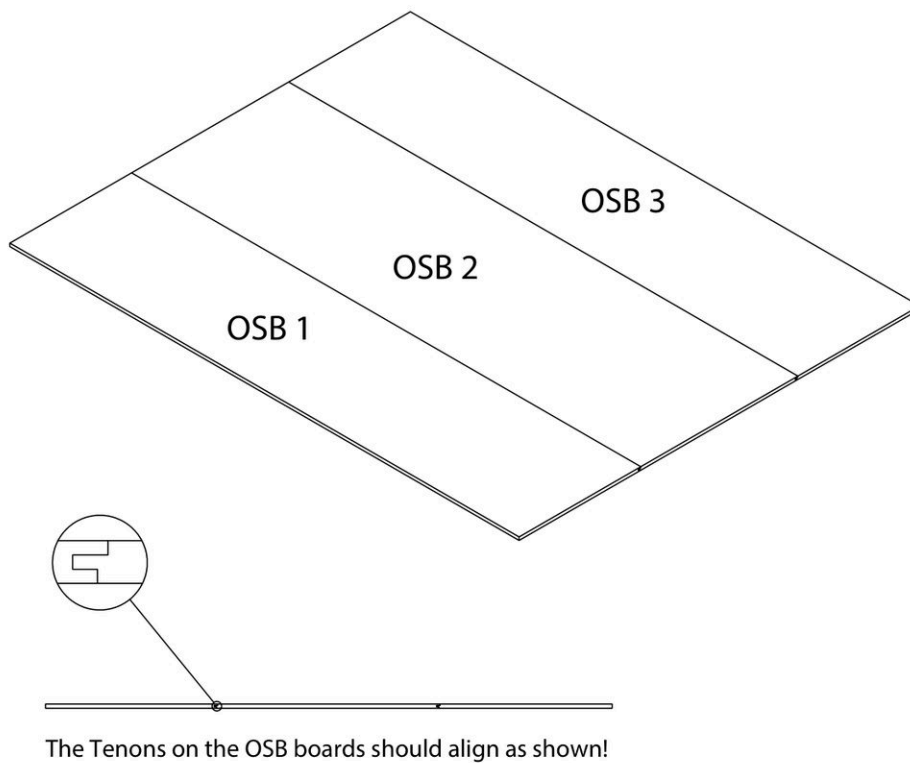
X7B3		Bench 3	23.9x36.6	1
X7be1		be1	1.7x2.4x22.8	2
X7be2		be2	1.1x3.5x78.7	1
X7Bcb		Bench connection bar	0.5x1.6x5.5	4
X7BS1		Bench support 1	1.7x1.7x22.8	2
X7BS2		Bench support 2	1.7x1.7x32.9	2
X7SBS1		Side bench support 1	1.7x1.7x17.8	1

X7SBS2		Side bench support 2	2.8x3.5x24	1
X7BR1		Backrest 1	12.2x78.7	1
X7BR2		Backrest 2	12.2x60.6	1
X7CB1		Cornice board 1	1.1x3.5x44.5	2
X7CB2		Cornice board 2	1.1x3.5x44.5	2
X7CB3		Cornice board 3	1.1x3.5x71.1	2
X7FWC		Front wall cover slat	0.5x1.6x71.1	4

RCB1		Roof connection bar (plywood)	0.3x1.9x3.6	12
RCB2		Roof connection bar (corner)	0.3x1.9x6.7	4
CCS		CAT cable cover slat	0,47x1,6x78,7	1
X7HC		Heater cover		1
VC		Vent cover		1
DH		Door handle		1

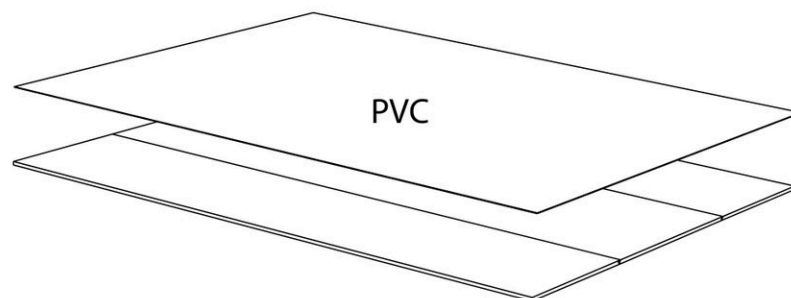
	3.15" screws	8
	2.7" screws	35
	2.4" screws	44
	2" screws	32
	1.6" nails	30
	lamello 1	10
	lamello 2	10
	hex key	1
	1.6" screws	4
	1.4" screws	12
	1.2" screws	68

Step 1. Assemble OSB Sheets



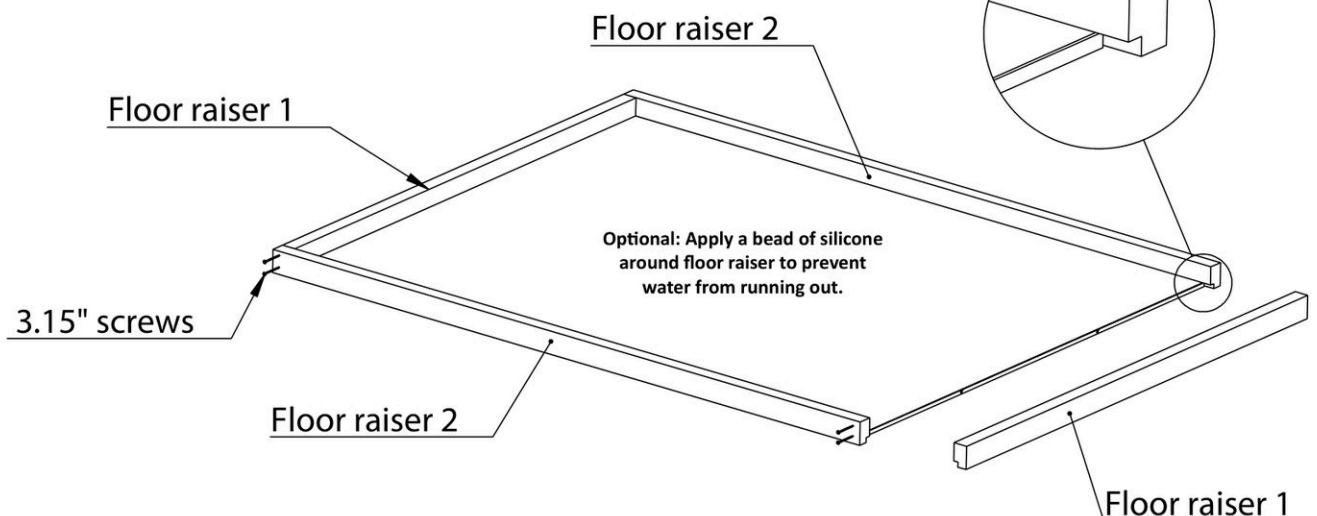
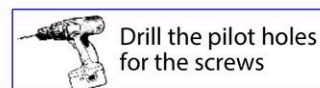
Step 2. Install PVC Flooring

Caution!
PVC flooring may become
slippery from water tossing



Step 3. Connect the Four Floor Risers

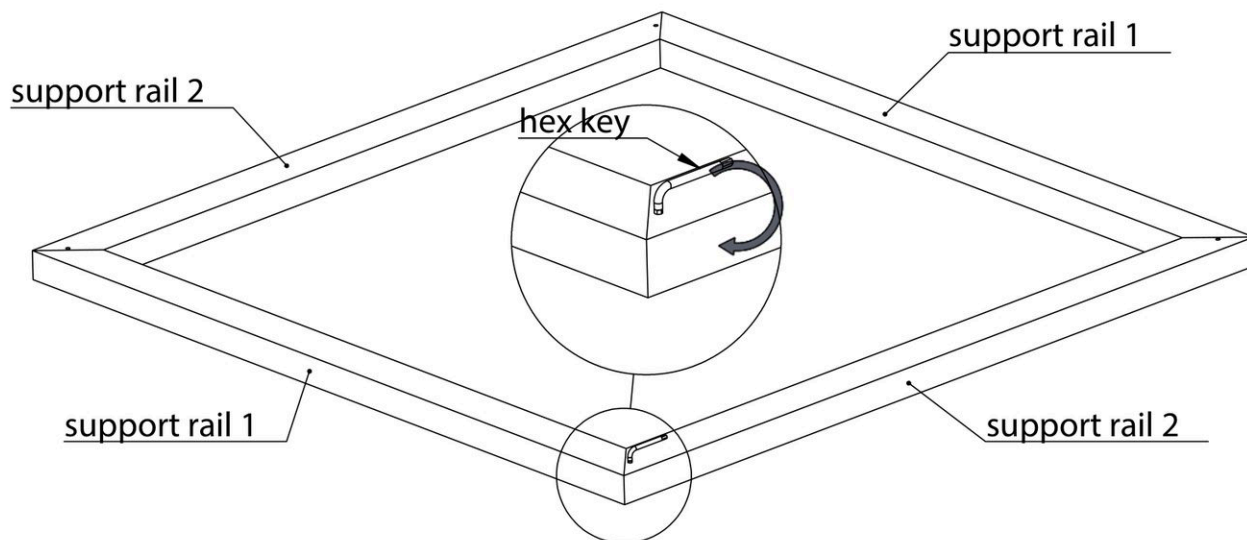
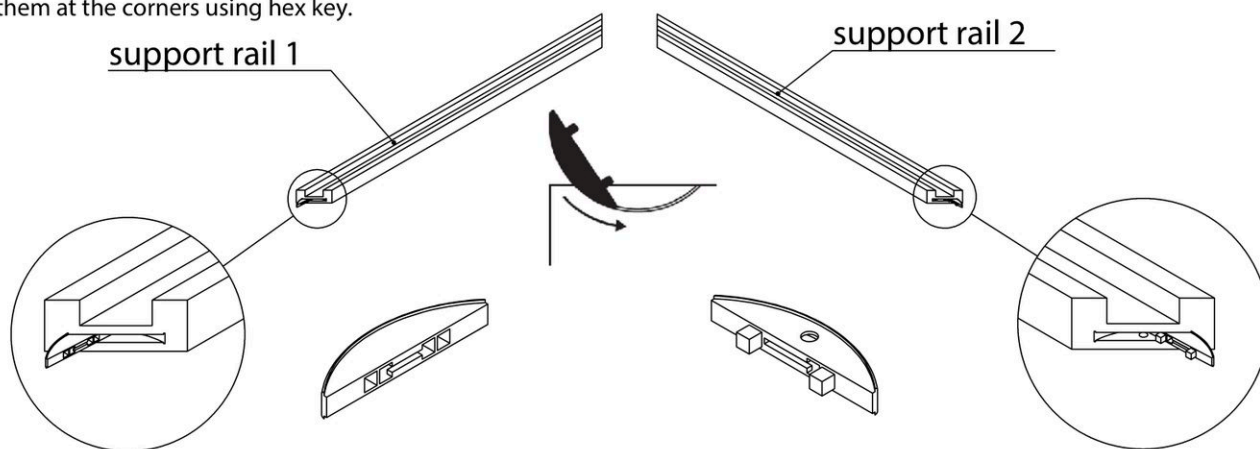
Fasten the floor risers together using 3.15" screws, being sure the two shorter boards are located on the sides and the two longer boards are on the front and back. Use a framing square to ensure the assembly is square.



Step 4. Connect Wall Support Rails

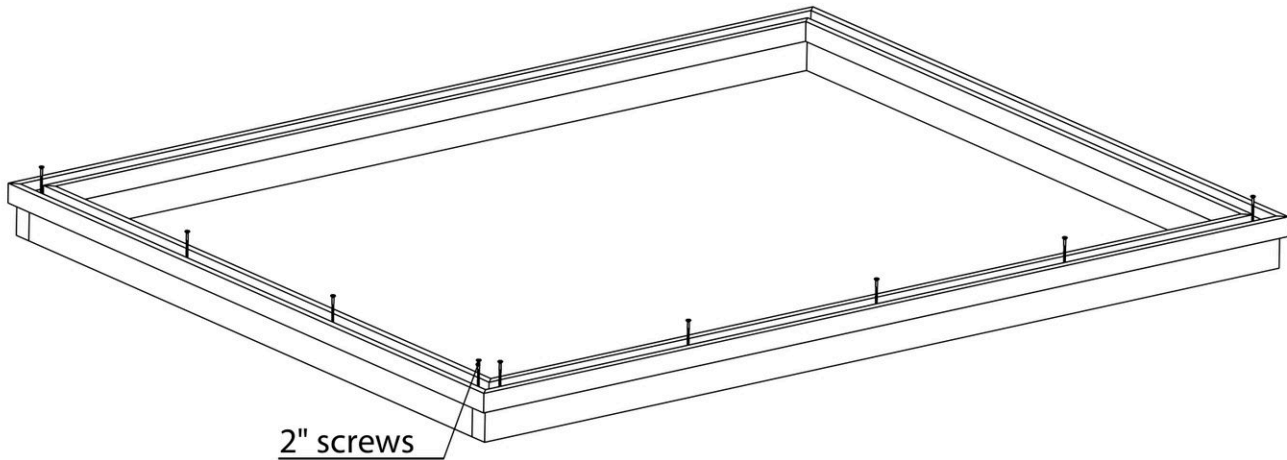
Each wall support has a predrilled hole for lamello. Insert the lamellos in the support rail holes as shown in the drawings. Fasten the wall support rails together, connection them at the corners using hex key.

Support rail 2 has two predrilled holes for the hex key!



Step 5. Position Wall Support Rails

Lay the wall support rail assembly squarely on top of the floor risers with the groove facing up. The rails should overlap both sides of the riser by approximately 0.5". Secure the assembly to the floor risers using four 2" screws evenly spaced on each wall support rail

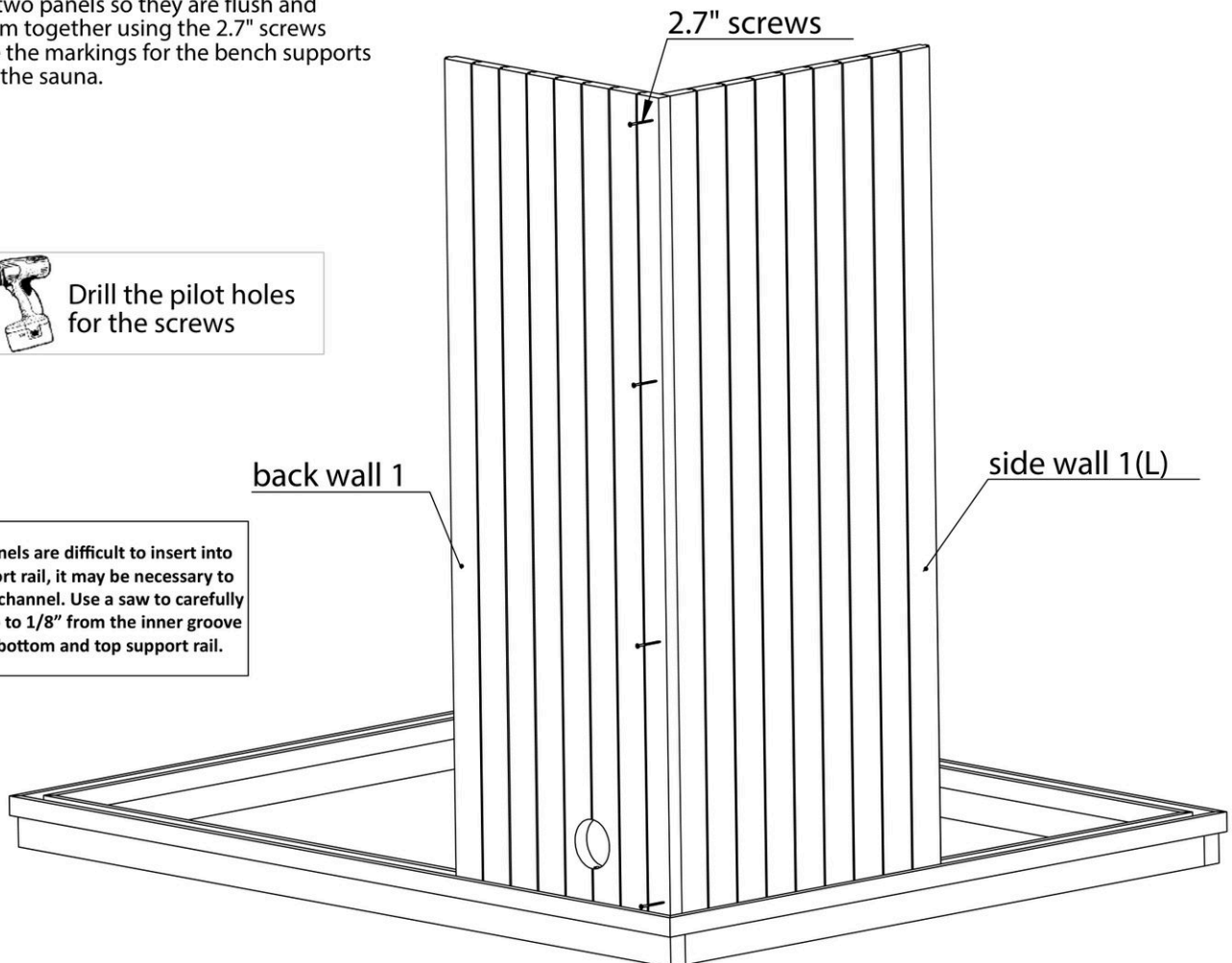


Step 6. Position Wall Sections (back wall 1 & side wall 1)

Position backwall section 1 in the groove of the back rail and push it flush against the left rail. With a helper holding back wall section, orient side wall section 1 and place it in the groove of the left rail. Push the flat edge flush against back wall section. Align the two panels so they are flush and fasten them together using the 2.7" screws. Make sure the markings for the bench supports are inside the sauna.



Drill the pilot holes for the screws



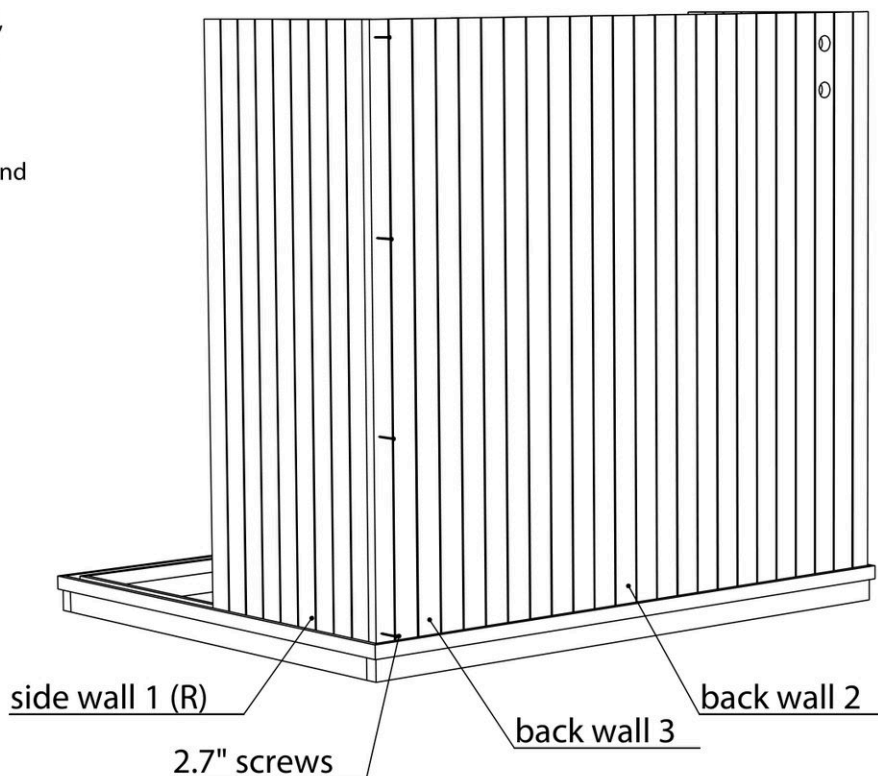
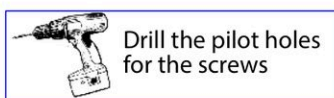
If wall panels are difficult to insert into the support rail, it may be necessary to widen the channel. Use a saw to carefully remove up to 1/8" from the inner groove of both bottom and top support rail.

Step 7. Position back wall sections 2 & 3, and side wall 1

Position back wall 2 section into the groove of the back rail.

Attach it to back wall section 1 using tongue and groove fit. Secure it by tapping it into place with a rubber mallet.

Repeat this step for wall section 3, again tapping it into place with a rubber mallet. Position side wall section 1 into the groove to the right side rail and push flush against the back wall. Ensure panels are flush with each other and fasten them together using the 2.7" screws.



Step 8. Position side wall section 2, window section and door section

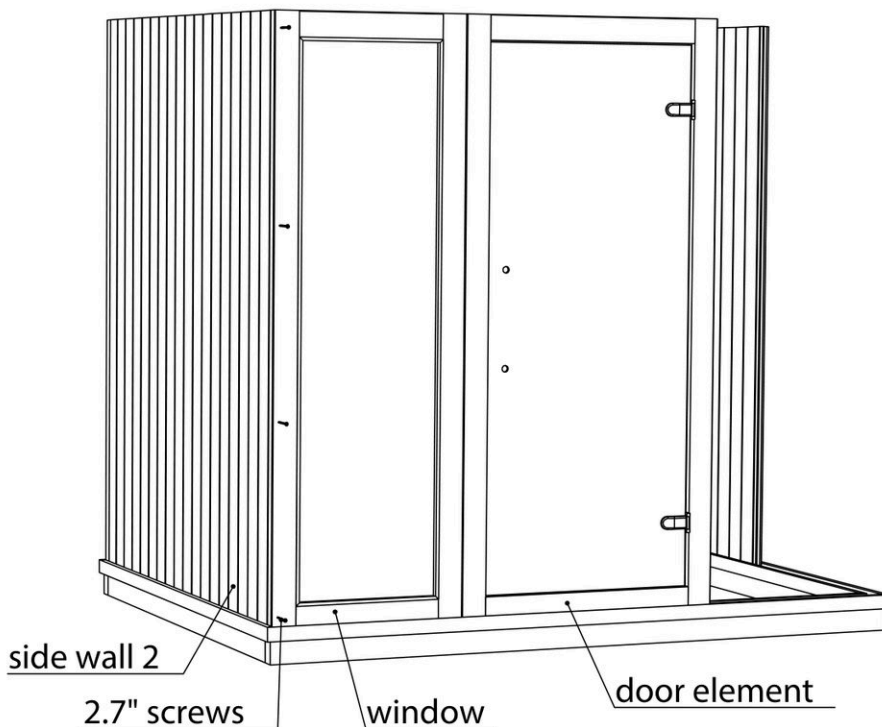
Position side wall section 2 into the groove of the side rail. Slide side wall section 2 into place with side wall section 1. Section 2 connects to section 1 via tongue and groove

so there is no need to use screws. Use a rubber mallet to secure the fit. Place window section in the groove on the front rail and push it against side rail.

Ensure the two sections are flush and fasten them together using 2.7" screws.

Place the door section onto the front rail orienting it so that the door opens according to your preference.

Door section connects to window section via tongue and groove so there is no need for screws. Gently tap it into place with a rubber mallet to secure the fit.



Step 9. Position Window section and Side Wall section 3

Position side wall section 3 into the groove of the side rail orienting it so that the heater vent holes are located at the bottom. Slide wall section into place with sidewall section 1. Side wall 3 connects to side wall 1 via tongue and groove so there is no need to use screws.

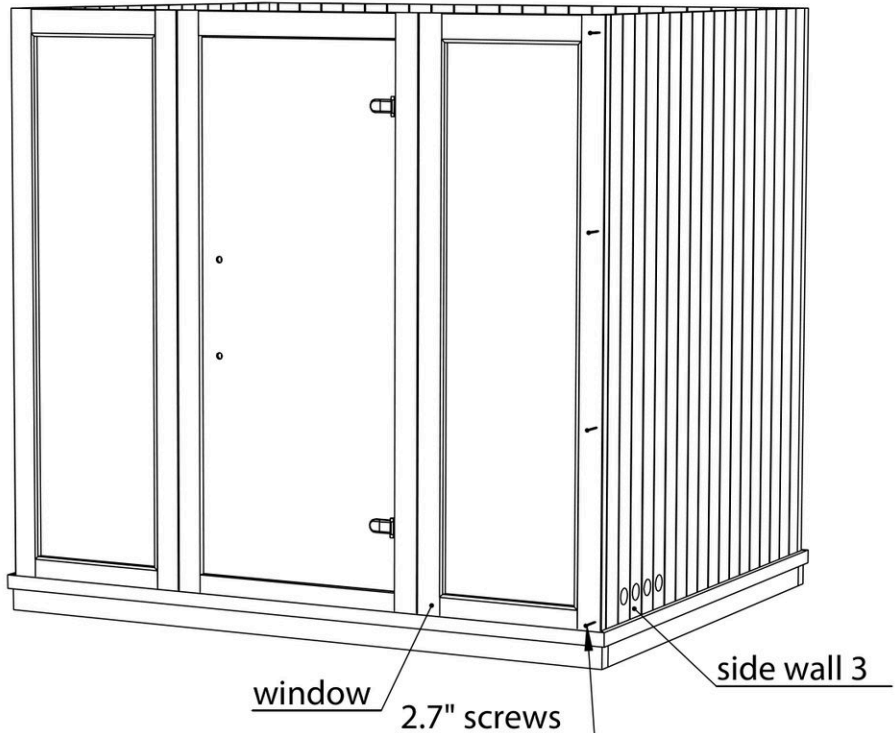
Use a rubber mallet to secure the fit.

Now place window section into the groove of the front rail and connect it to door section via the tongue and groove fit. Gently tap into place with a rubber mallet to secure the fit.

Ensure window section and side wall 3 are flush with each other and secure them together with the 2.7" screws.



drill the pilot holes
for the screws



Step 10. Assemble and Position Roof Support Rails

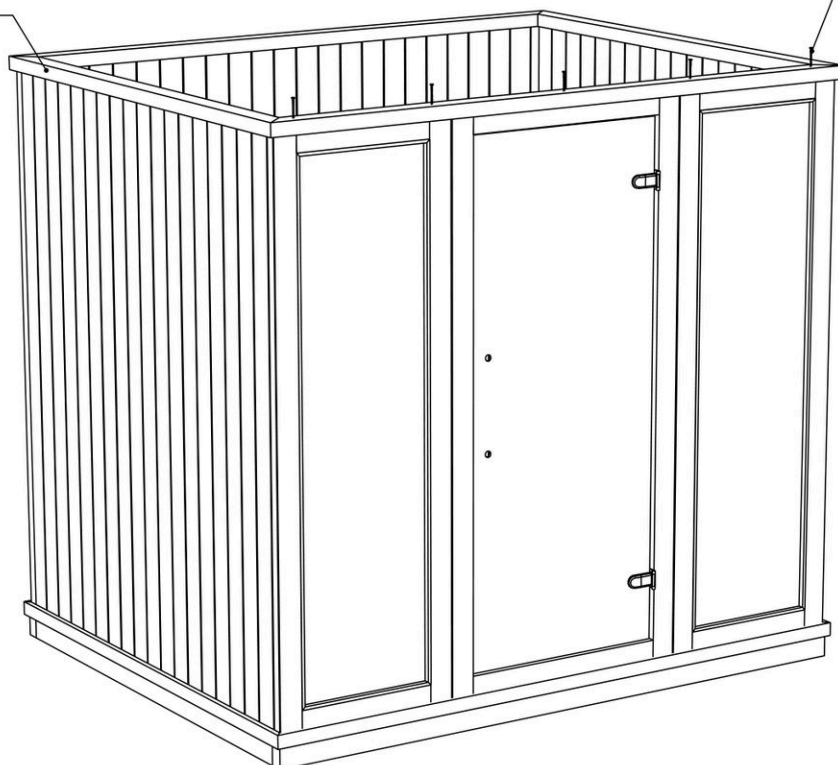
Connect roof support rails as shown in step 2.

Place the assembly on top of the wall sections so that the wall sections fit snugly into the groove. When in place, secure to the assembly to the walls using four 2" screws on each rail.

roof support rail

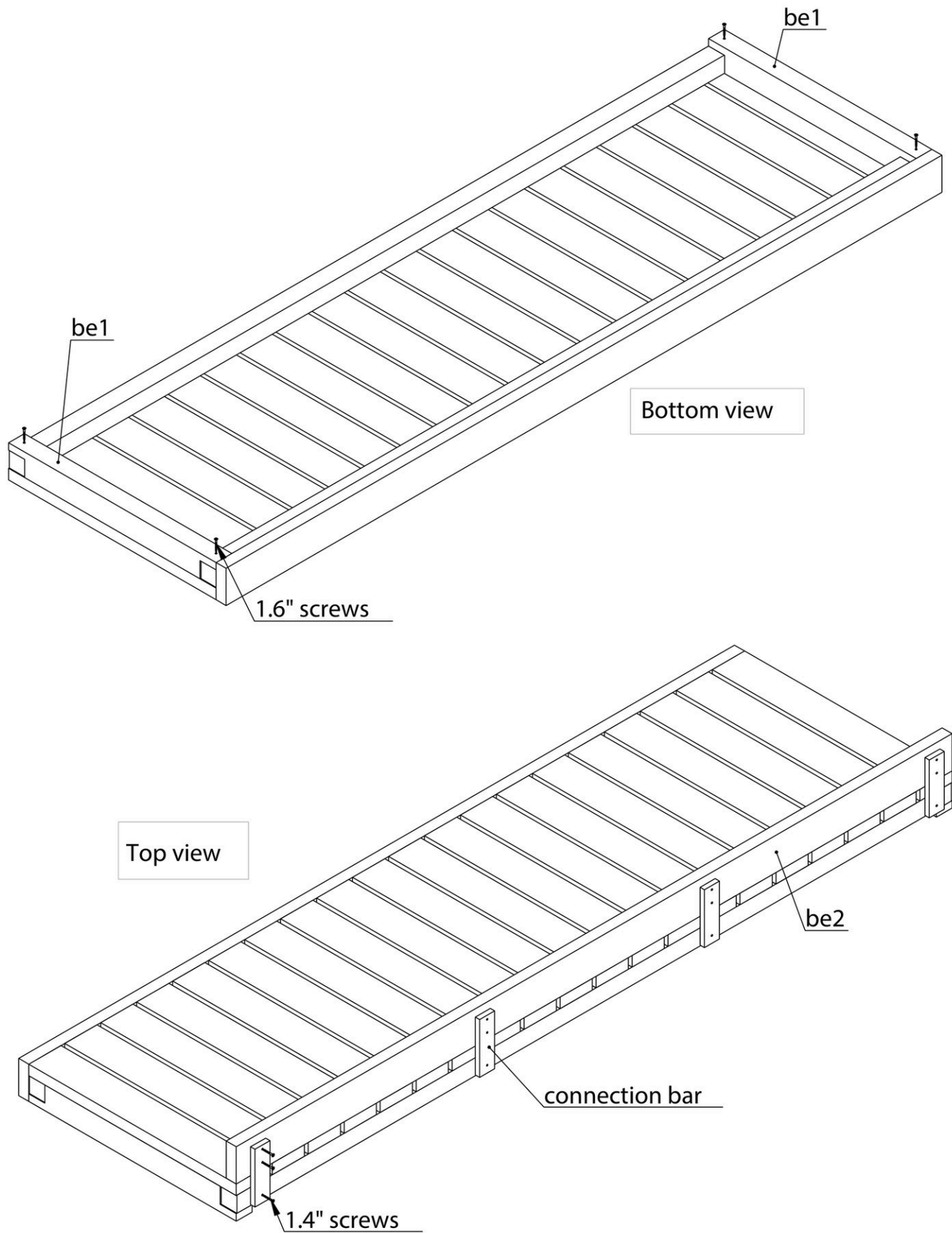
2" screws

If wall panels are difficult to insert into the support rail, it may be necessary to widen the channel. Use a saw to carefully remove up to 1/8" from the inner groove of both bottom and top support rail.



Step 11. Assemble and Position Bench 2 extras

Use 1.6" screws to connect be1 to bottom side of bench 2.
Connect be2 to the bench with connection bars using 1.4" screws.

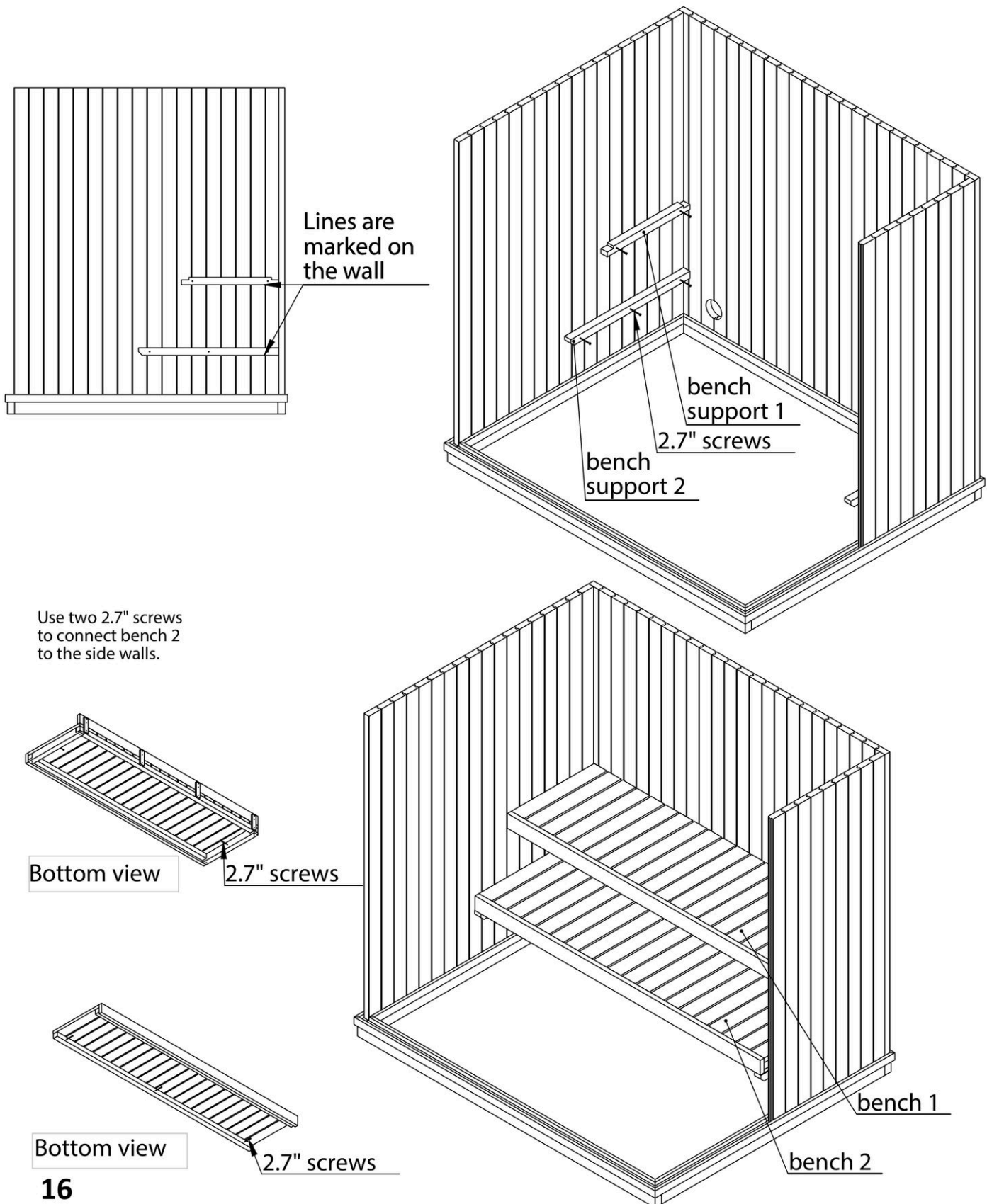


Step 12. Bench 1 & Bench 2 installation.

Follow the lines on the wall.

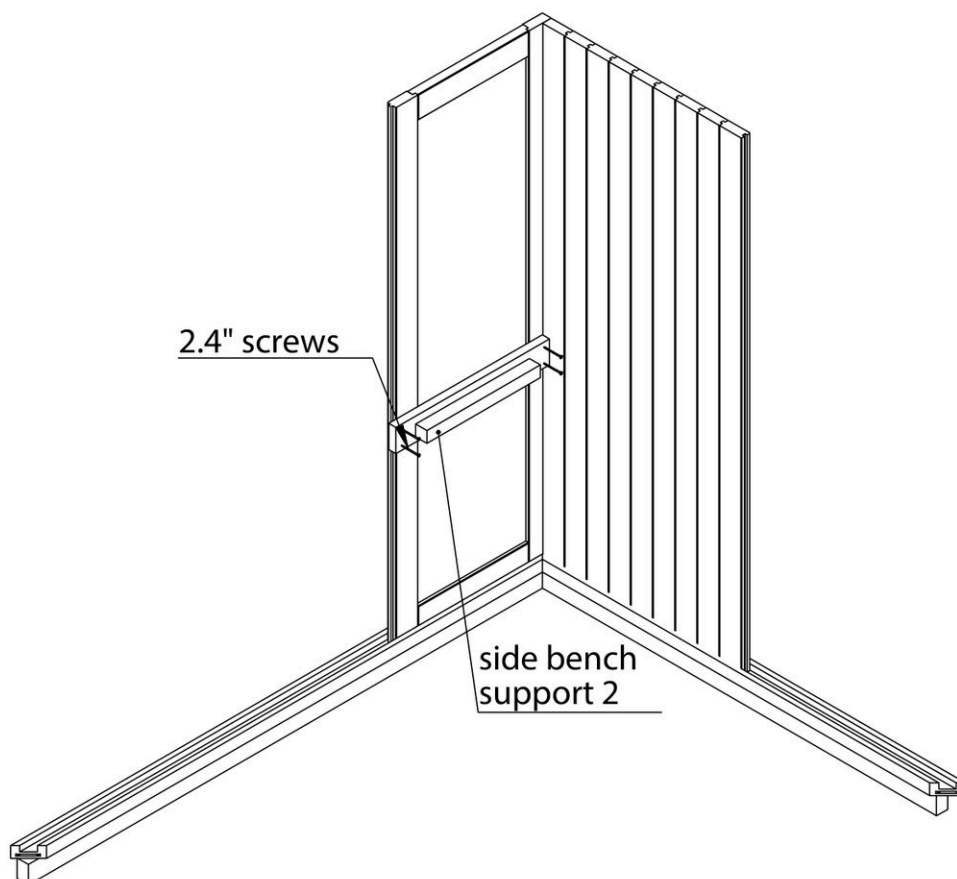
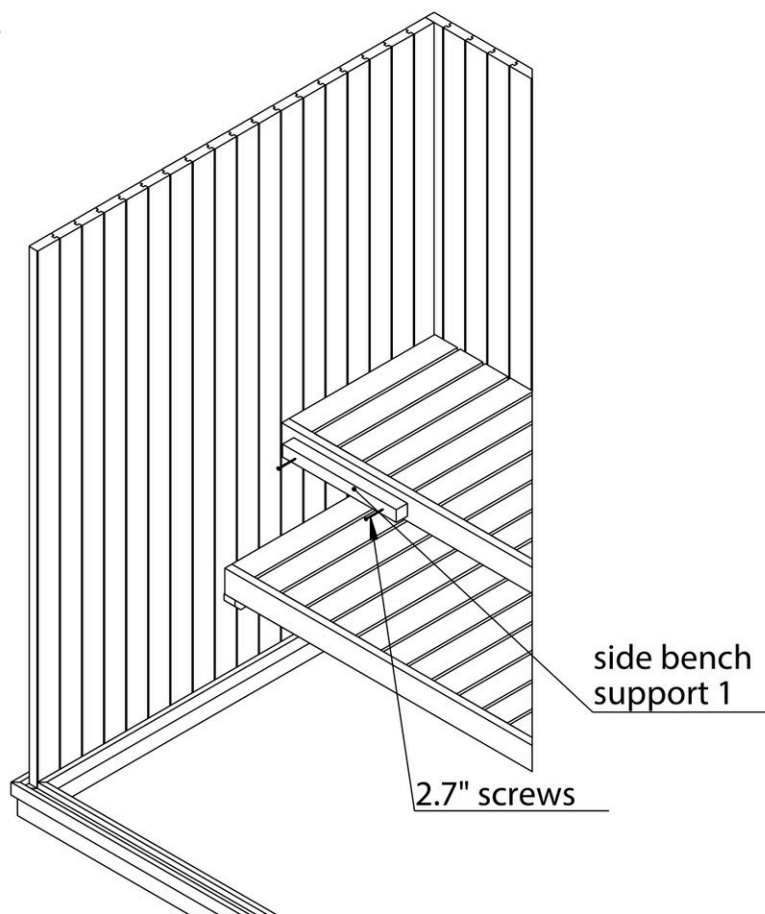
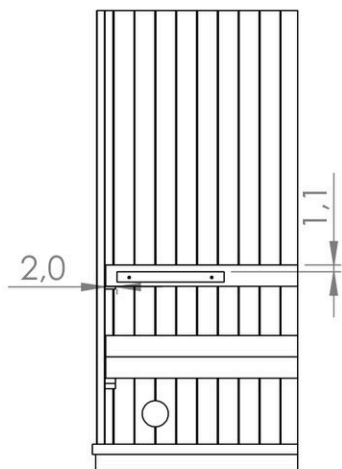
Use 2.7" screws to connect the bench supports to the wall, upwards from the lines. Make sure the supports on both walls are attached at the same height, then put the benches in place.

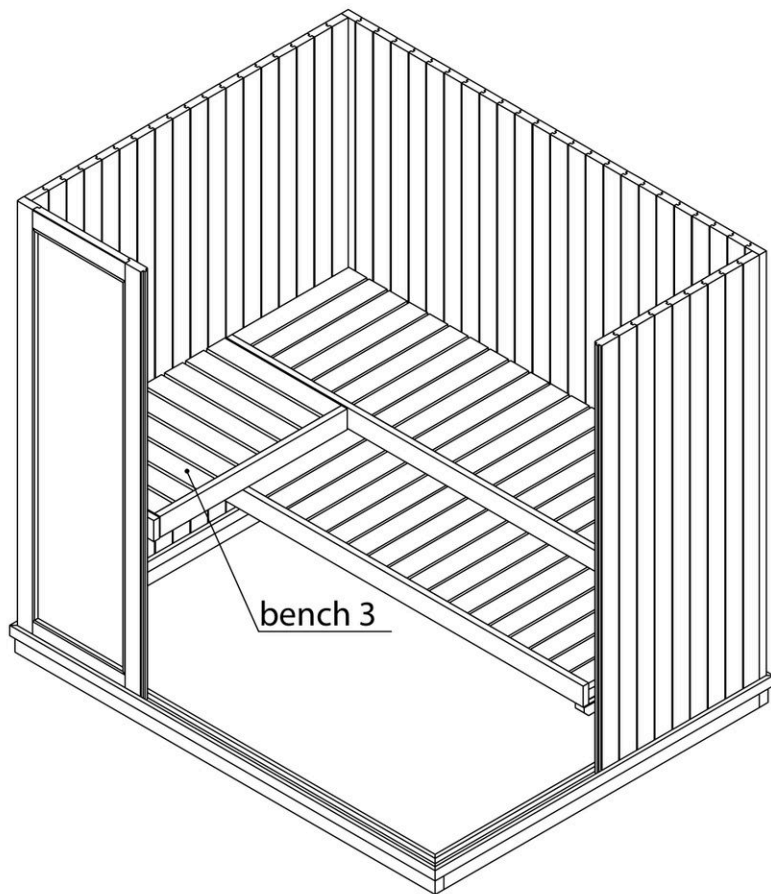
Use three 2.7" screws to attach bench 1 to the back wall.



Step 13. Bench 3 installation.

Use water level to set the side bench support 2 at the same height like upper bench.
Use 2.7" screws to connect the side bench support 1.
Connect side bench support 2 using 2.4" screws.
Place the bench on the supports. Use two 2.7" screws to connect bench to the wall.



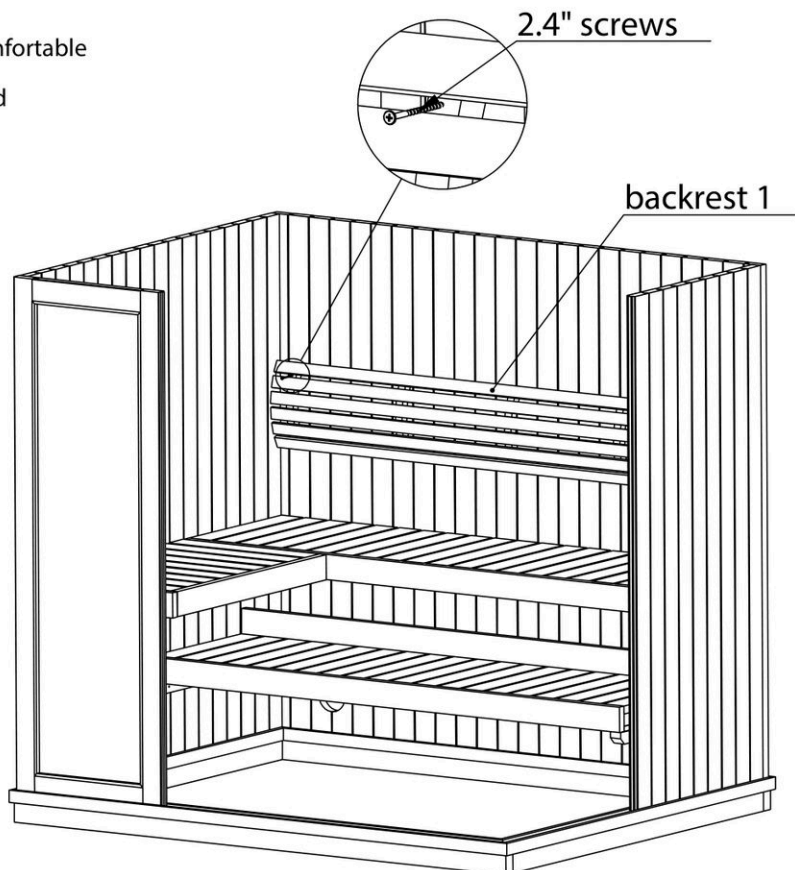


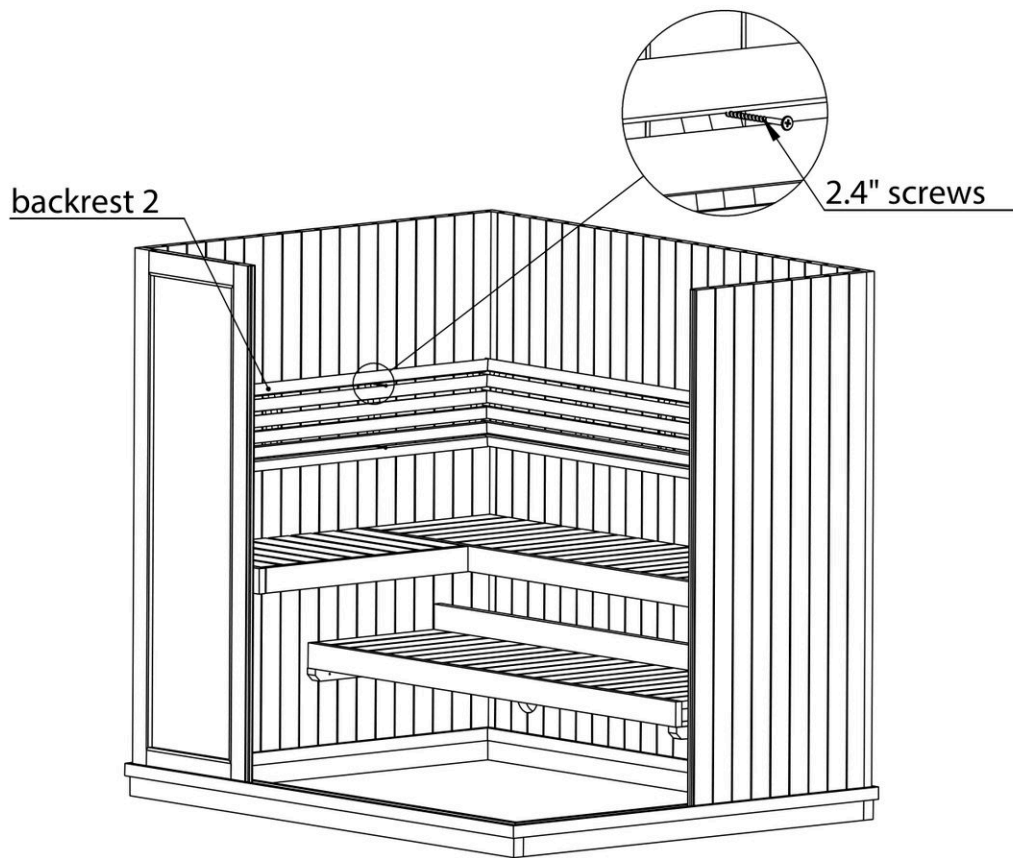
Step 14. Backrest installation

Center the backrest between the two sides and position it vertically at a height most comfortable for you (typically 8-12" from the bench). Using a level to ensure proper installation and fasten the backrest into place using the 2.4" screws.

Backrest Lighting

Install lighting on the backrest before mounting it to the wall. Refer to the Lighting Manual for connection and mounting instructions.



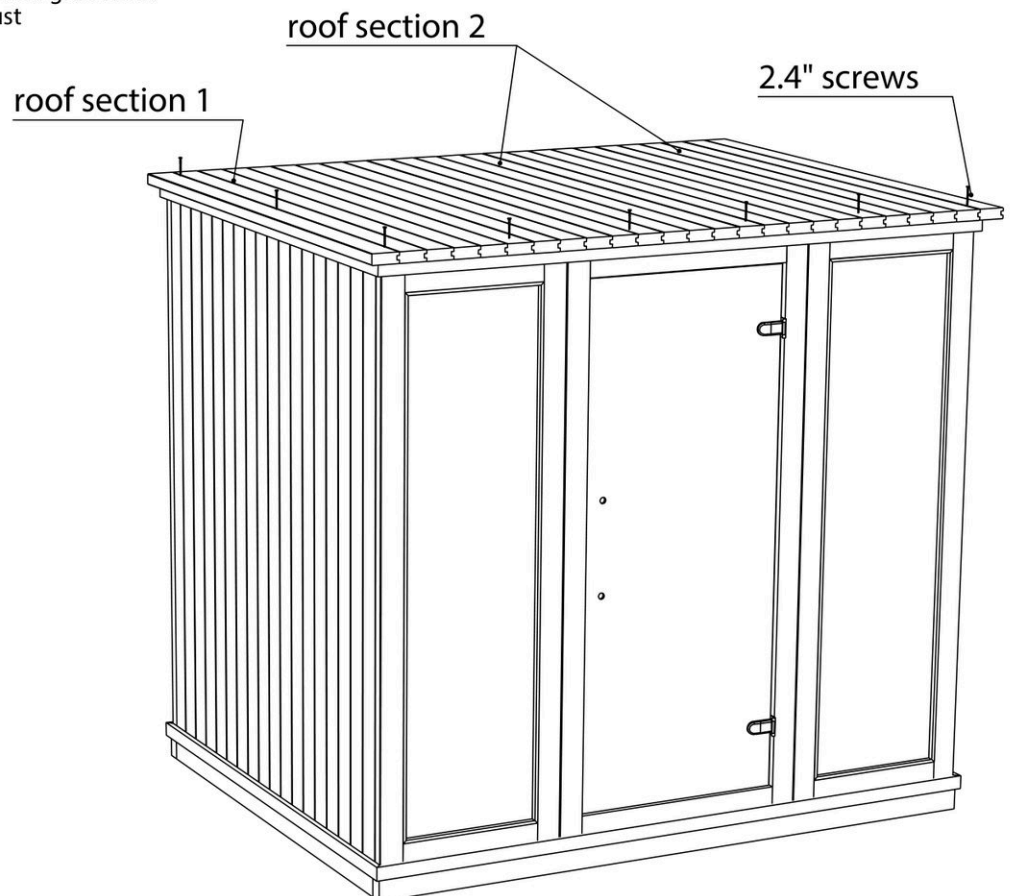


Step 15. Position Roof Sections



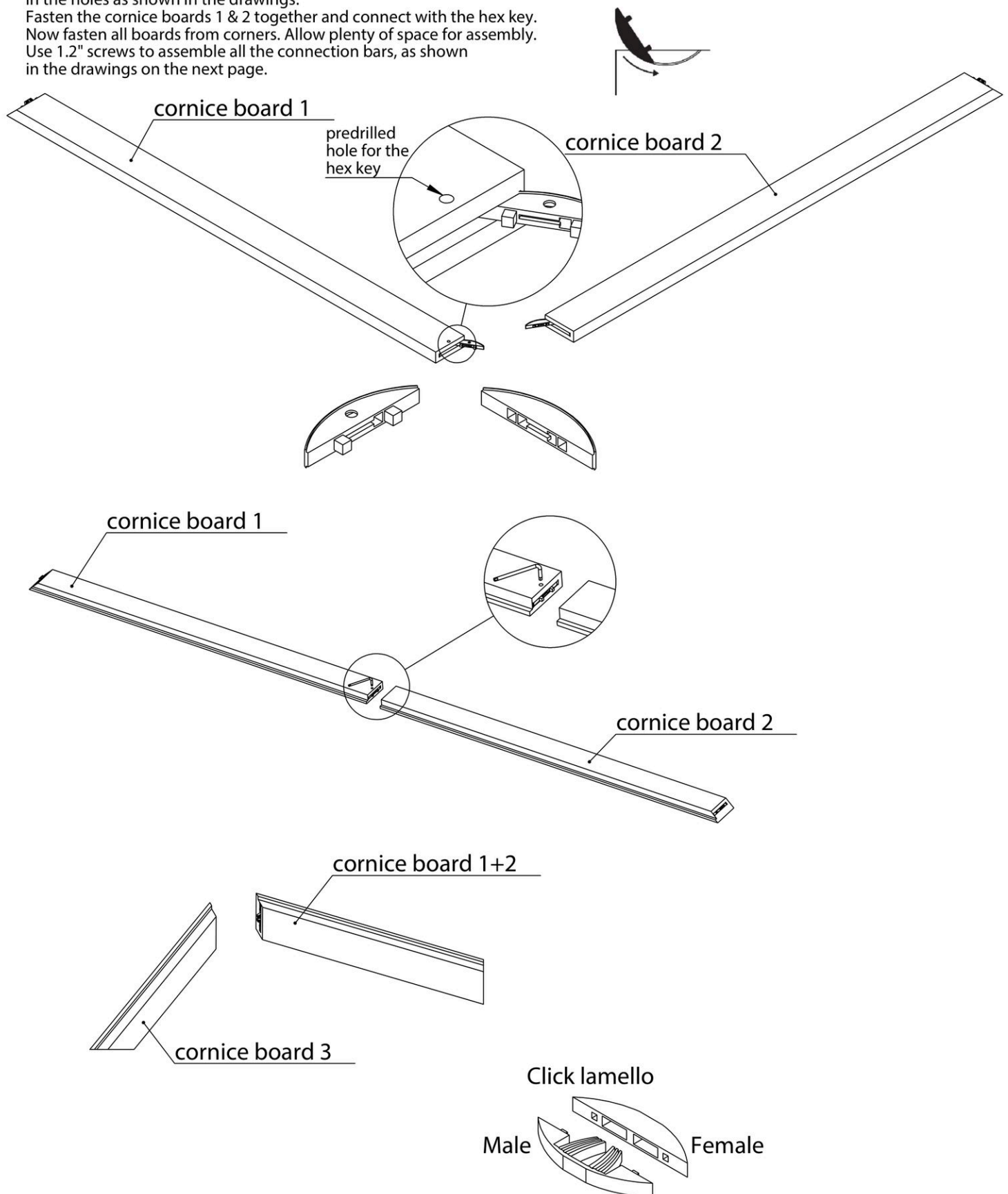
Drill the pilot holes
for the screws

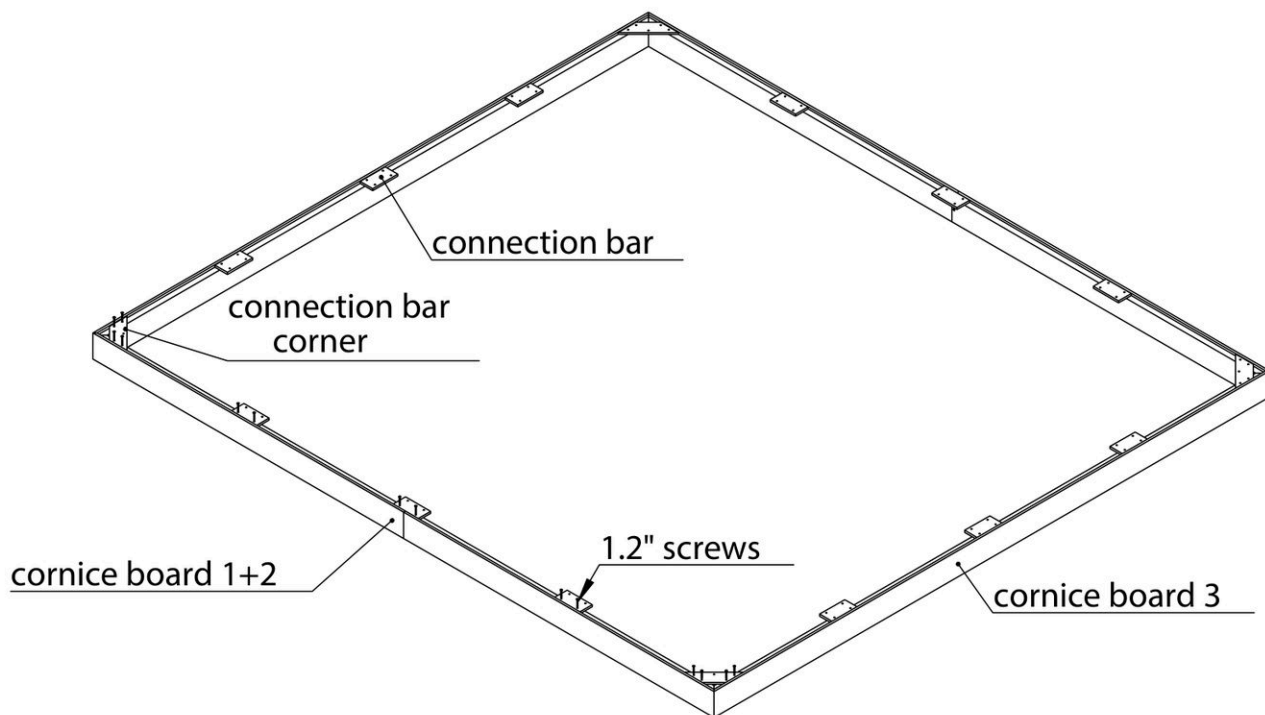
Place the roof panels on top of the ceiling supports.
Connect the sections via the tongue and groove fit.
The back edge of the roof panels must
be flush with the ceiling supports.
Position both sides equally and
connect panels with 2.4" screws.



Step 16. Cornice boards assembly

Each cornice board has a predrilled hole for lamello.
Click lamellos are pre-installed. Note that cornice boards 1 & 2 have a straight cut ends. Insert lamellos 1 & 2 in the holes as shown in the drawings.
Fasten the cornice boards 1 & 2 together and connect with the hex key.
Now fasten all boards from corners. Allow plenty of space for assembly.
Use 1.2" screws to assemble all the connection bars, as shown in the drawings on the next page.



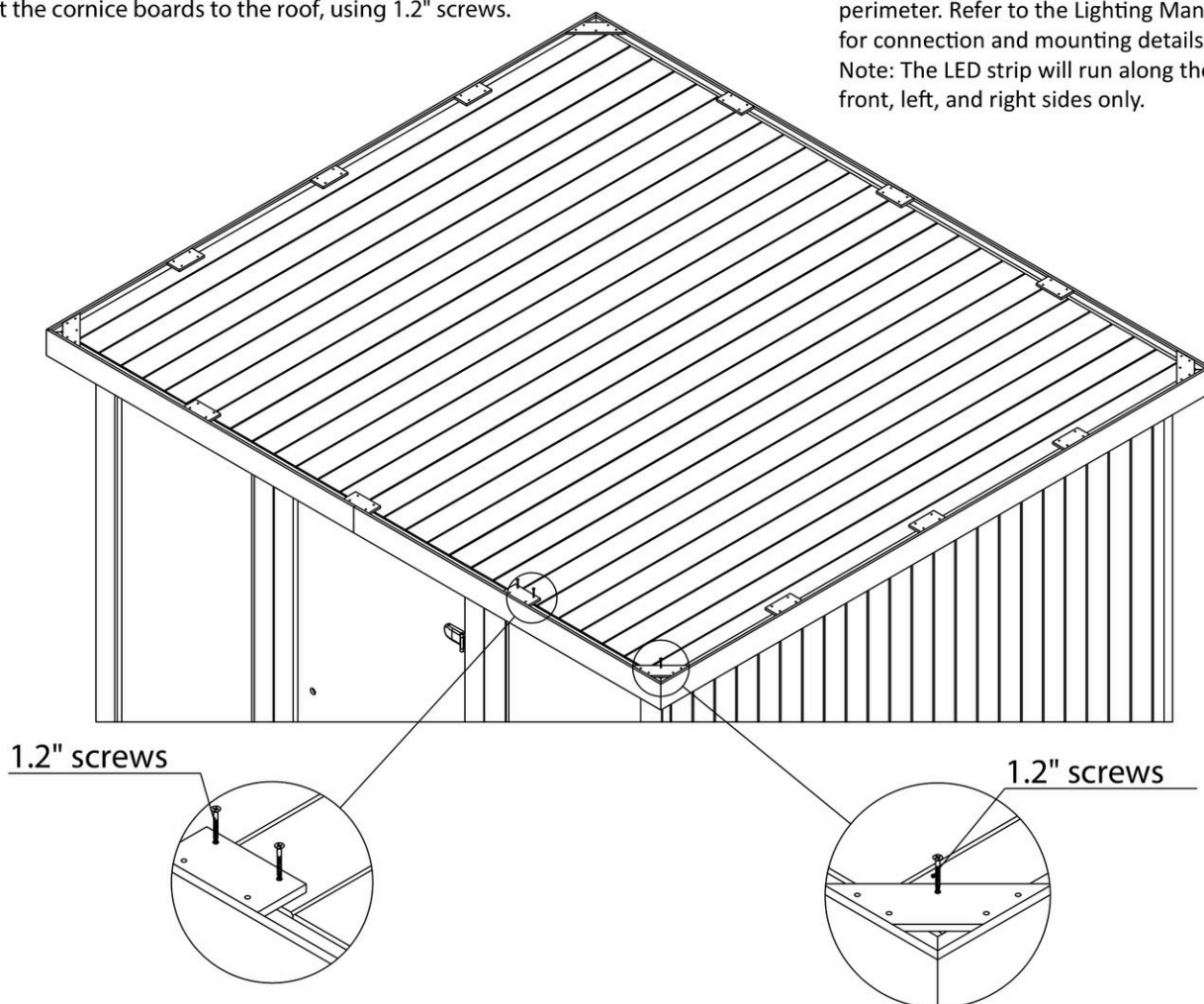


Step 17. Cornice boards

Carefully raise the assembly onto the roof.
Connect the cornice boards to the roof, using 1.2" screws.

Cove Lighting

Install cove lighting along the underside of the roof around the sauna's exterior perimeter. Refer to the Lighting Manual for connection and mounting details.
Note: The LED strip will run along the front, left, and right sides only.



Step 18. Attach Heater Cover (After Heater Installation)

Connect the heater cover to the wall with 2.4" screws.
Perform this step only after the heater (sold separately) is installed.

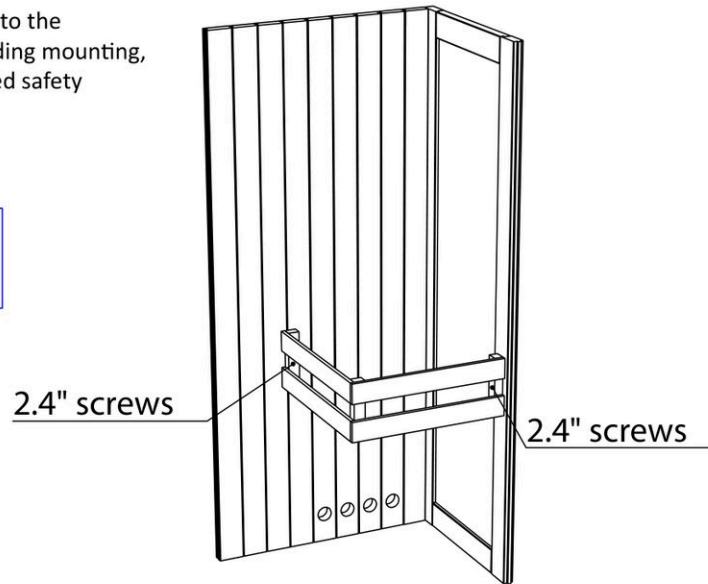
Follow heater manufacturers safety distances when installing heater guard. Do not use heater guard if safety distances cannot be met.

Heater Installation

Install the sauna heater according to the manufacturer's instructions, including mounting, electrical connections, and required safety clearances.

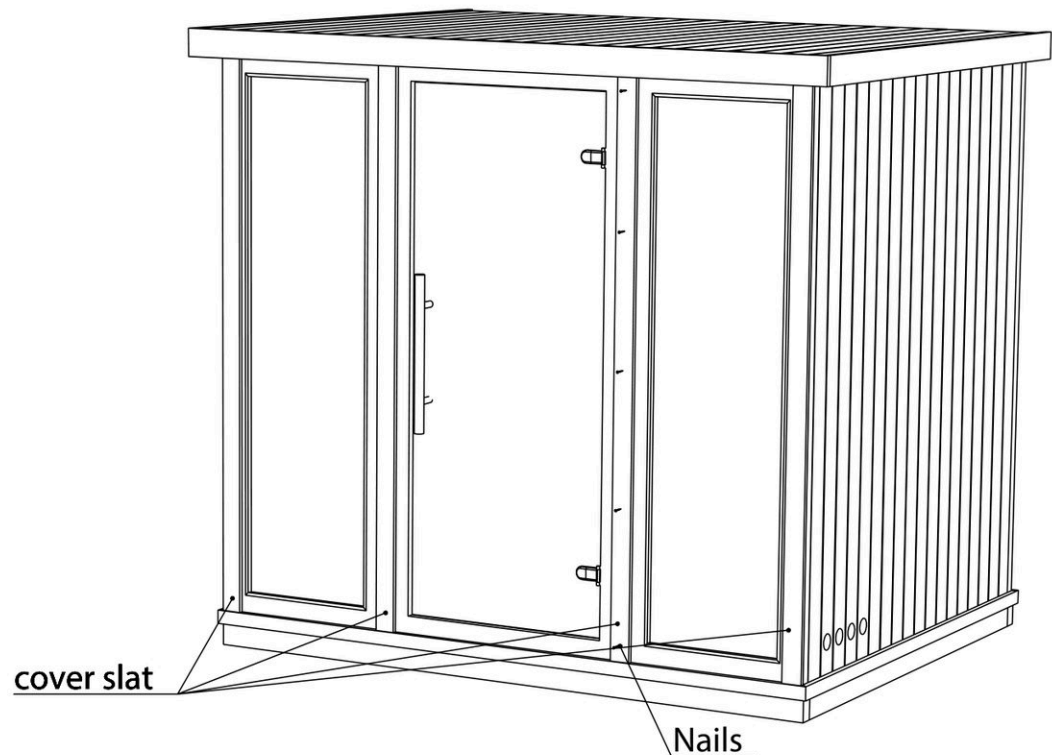


Drill the pilot holes for the screws

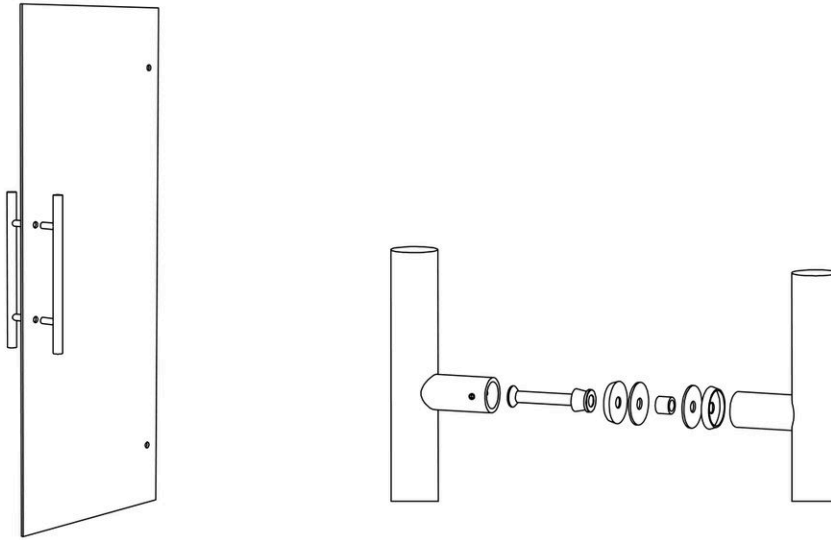


Step 19. Attach Cover Slats

Connect the cover slats using 1.6" nails.



Step 20. Attach Door handle



Adjusting hinges

The maximum adjustment range is 5 mm.
You will need 3 mm and 5 mm hexagon keys for adjusting the hinges (not included).
Step 1: Remove the plastic covers from the hinges

Step 2: Loosen the glass by turning the Bolt.
Attention! Do not remove the glass

Step 3: To move the glass to the left or right, turn the screws as required. If one screw is turned counterclockwise, the other must be turned clockwise. Make sure both screws are tight when you have completed this step.

Step 4: Tighten the Bolt

